OIL ANALYSIS REPORT

Sample Rating Trend

ISO

Area
Ideal CNC & Gundrilling - 888106
Machine Id
RB064
Component
Unknown Component
Fluid
MILPRO 840 CF (--- GAL)

DIAGNOSIS

Recommendation
The sample submitted is 4 times dirtier than the ISO dirt count recommendation of 19/16/14.

Contamination
Particles >14µm are abnormally high. Particles >21µm are abnormally high. Particles >4µm are abnormally high. Particles >6µm are abnormally high. Oil Cleanliness are abnormally high.

Fluid Condition
Acid Number (AN) is severely high.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Department		Client Info		**Sales**	---	---
Sample From		Client Info		**Tote**	---	---
Production Stage		Client Info		**Virgin**	---	---
Sent to WC		Client Info		**07/10/2024**	---	---
Sample Number		Client Info		**E30002611**	---	---
Sample Date		Client Info		**08 Jul 2024**	---	---
Machine Age	hrs	Client Info		**0**	---	---
Oil Age	hrs	Client Info		**0**	---	---
Oil Changed		Client Info		**N/A**	---	---
Sample Status				**ABNORMAL**	---	---

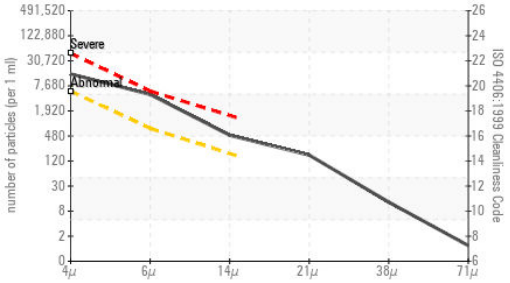
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)		**2**	---	---
Chromium	ppm	ASTM D5185(m)		**0**	---	---
Nickel	ppm	ASTM D5185(m)		**<1**	---	---
Titanium	ppm	ASTM D5185(m)		**0**	---	---
Silver	ppm	ASTM D5185(m)		**0**	---	---
Aluminum	ppm	ASTM D5185(m)		**<1**	---	---
Lead	ppm	ASTM D5185(m)		**0**	---	---
Copper	ppm	ASTM D5185(m)		**<1**	---	---
Tin	ppm	ASTM D5185(m)		**0**	---	---
Antimony	ppm	ASTM D5185(m)		**0**	---	---
Vanadium	ppm	ASTM D5185(m)		**0**	---	---
Beryllium	ppm	ASTM D5185(m)		**0**	---	---
Cadmium	ppm	ASTM D5185(m)		**0**	---	---

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)		**2**	---	---
Barium	ppm	ASTM D5185(m)		**<1**	---	---
Molybdenum	ppm	ASTM D5185(m)		**0**	---	---
Manganese	ppm	ASTM D5185(m)		**<1**	---	---
Magnesium	ppm	ASTM D5185(m)		**2**	---	---
Calcium	ppm	ASTM D5185(m)		**13**	---	---
Phosphorus	ppm	ASTM D5185(m)		**1957**	---	---
Zinc	ppm	ASTM D5185(m)		**21**	---	---
Sulfur	ppm	ASTM D5185(m)		**23338**	---	---
Lithium	ppm	ASTM D5185(m)		**<1**	---	---

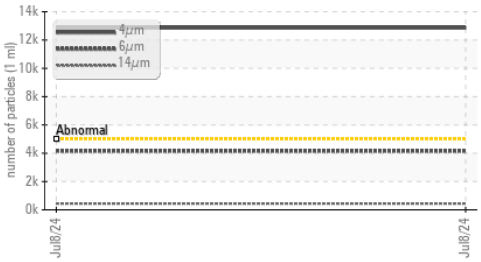
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)		**0**	---	---
Sodium	ppm	ASTM D5185(m)		**6**	---	---
Potassium	ppm	ASTM D5185(m)	>20	**22**	---	---
Water	%	ASTM D6304*		**0.046**	---	---
ppm Water	ppm	ASTM D6304*		**463**	---	---

OIL ANALYSIS REPORT

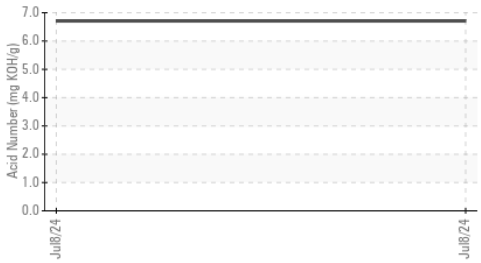
Particle Count



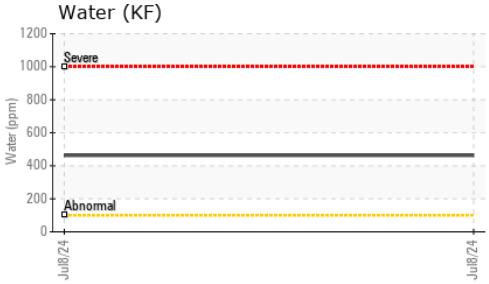
Particle Trend



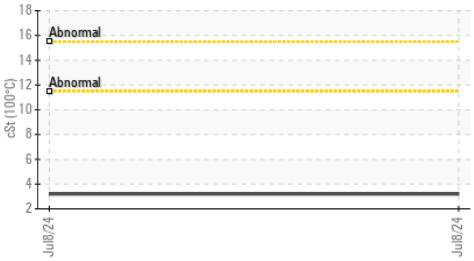
Acid Number



Water (KF)



Viscosity @ 100°C

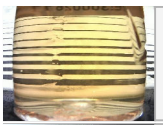


FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	▲ **12855**	---	---
Particles >6µm		ASTM D7647	>640	▲ **4161**	---	---
Particles >14µm		ASTM D7647	>160	▲ **439**	---	---
Particles >21µm		ASTM D7647	>40	▲ **147**	---	---
Particles >38µm		ASTM D7647	>10	**11**	---	---
Particles >71µm		ASTM D7647	>3	**1**	---	---
Oil Cleanliness		ISO 4406 (c)	>19/16/14	▲ **21/19/16**	---	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*		**6.71**	---	---

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	**NONE**	---	---
Yellow Metal	scalar	Visual*	NONE	**NONE**	---	---
Precipitate	scalar	Visual*	NONE	**NONE**	---	---
Silt	scalar	Visual*	NONE	**NONE**	---	---
Debris	scalar	Visual*	NONE	**NONE**	---	---
Sand/Dirt	scalar	Visual*	NONE	**NONE**	---	---
Appearance	scalar	Visual*	NORML	**NORML**	---	---
Odor	scalar	Visual*	NORML	**NORML**	---	---
Emulsified Water	scalar	Visual*		**NEG**	---	---
Free Water	scalar	Visual*		**NEG**	---	---

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)		**13.7**	---	---
Visc @ 100°C	cSt	ASTM D7279(m)		**3.2**	---	---
Viscosity Index (VI)	Scale	ASTM D2270*		**94**	---	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color				*no image*	*no image*
Bottom				*no image*	*no image*

ISO 17025:2017 Accredited Laboratory

Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : E30002611 **Received** : 11 Jul 2024
Lab Number : 02647489 **Tested** : 16 Jul 2024
Unique Number : 5813041 **Diagnosed** : 16 Jul 2024 - Tatiana Sorkina
Test Package : IND 2 (Additional Tests: KF, KV100, PrtCount, TAN Man, VI)

To discuss this sample report, contact Customer Service at 1-905-372-2251.
Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
Validity of results and interpretation are based on the sample and information as supplied.

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