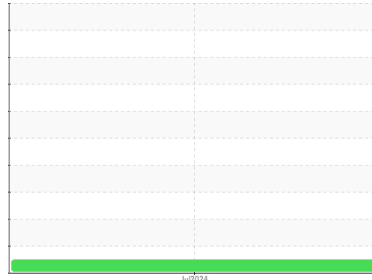




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Area
Chem-Ecol
 Machine Id
A2407050
 Component
Cutting Fluid
 Fluid
CHEM-ECOL CUTTING OIL 250A (--- GAL)

DIAGNOSIS

Recommendation
 We certify that this oil is clean, that the additives are at acceptable levels, and that it is suitable for use.

Wear
 Copper and iron ppm levels are noted.

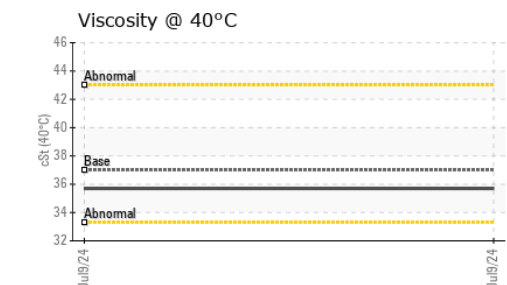
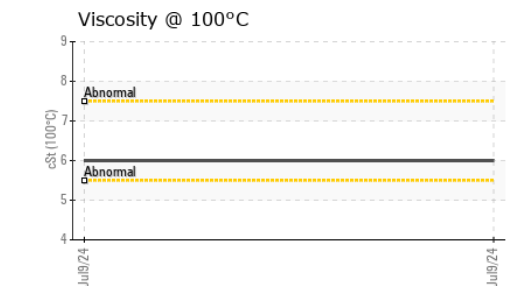
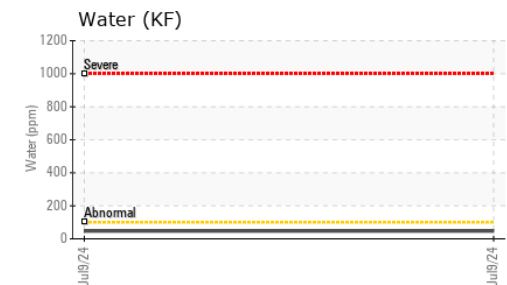
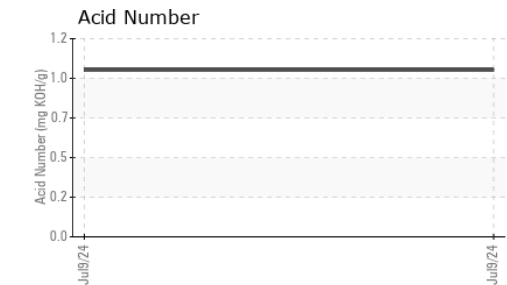
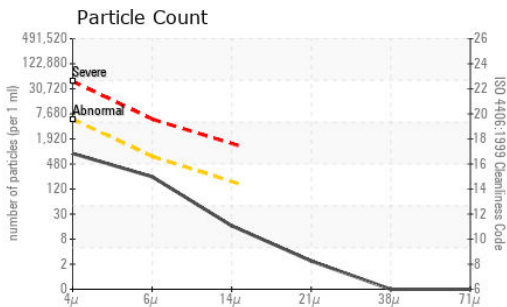
SAMPLE INFORMATION		method	limit/base	current	history1	history2
Batch #	Client Info			3140-A	---	---
Department	Client Info			Sales	---	---
Sample From	Client Info			Machine	---	---
Production Stage	Client Info			Final	---	---
Sent to WC	Client Info			07/10/2024	---	---
Sample Number	Client Info			E30002603	---	---
Sample Date	Client Info			09 Jul 2024	---	---
Machine Age	hrs	Client Info		0	---	---
Oil Age	hrs	Client Info		0	---	---
Oil Changed	Client Info			N/A	---	---
Sample Status				NORMAL	---	---

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)		13	---	---
Chromium	ppm	ASTM D5185(m)		0	---	---
Nickel	ppm	ASTM D5185(m)		<1	---	---
Titanium	ppm	ASTM D5185(m)		0	---	---
Silver	ppm	ASTM D5185(m)		0	---	---
Aluminum	ppm	ASTM D5185(m)		2	---	---
Lead	ppm	ASTM D5185(m)		6	---	---
Copper	ppm	ASTM D5185(m)		17	---	---
Tin	ppm	ASTM D5185(m)		<1	---	---
Antimony	ppm	ASTM D5185(m)		0	---	---
Vanadium	ppm	ASTM D5185(m)		0	---	---
Beryllium	ppm	ASTM D5185(m)		0	---	---
Cadmium	ppm	ASTM D5185(m)		0	---	---

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)		1	---	---
Barium	ppm	ASTM D5185(m)		1	---	---
Molybdenum	ppm	ASTM D5185(m)		0	---	---
Manganese	ppm	ASTM D5185(m)		<1	---	---
Magnesium	ppm	ASTM D5185(m)		110	---	---
Calcium	ppm	ASTM D5185(m)		135	---	---
Phosphorus	ppm	ASTM D5185(m)		589	---	---
Zinc	ppm	ASTM D5185(m)		663	---	---
Sulfur	ppm	ASTM D5185(m)		3226	---	---
Lithium	ppm	ASTM D5185(m)		<1	---	---

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)		4	---	---
Sodium	ppm	ASTM D5185(m)		4	---	---
Potassium	ppm	ASTM D5185(m)	>20	<1	---	---
Water	%	ASTM D6304*		0.004	---	---
ppm Water	ppm	ASTM D6304*		47	---	---

OIL ANALYSIS REPORT



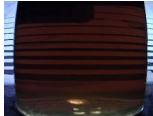

FLUID CLEANLINESS	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>5000	753	---	---
Particles >6µm	ASTM D7647	>640	209	---	---
Particles >14µm	ASTM D7647	>160	14	---	---
Particles >21µm	ASTM D7647	>40	2	---	---
Particles >38µm	ASTM D7647	>10	0	---	---
Particles >71µm	ASTM D7647	>3	0	---	---
Oil Cleanliness	ISO 4406 (c)	>19/16/14	17/15/11	---	---

FLUID DEGRADATION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	1.01	---	---

VISUAL	method	limit/base	current	history1	history2	
White Metal	scalar	Visual*	NONE	NONE	---	---
Yellow Metal	scalar	Visual*	NONE	NONE	---	---
Precipitate	scalar	Visual*	NONE	NONE	---	---
Silt	scalar	Visual*	NONE	NONE	---	---
Debris	scalar	Visual*	NONE	NONE	---	---
Sand/Dirt	scalar	Visual*	NONE	NONE	---	---
Appearance	scalar	Visual*	NORML	NORML	---	---
Odor	scalar	Visual*	NORML	NORML	---	---
Emulsified Water	scalar	Visual*	NEG	---	---	
Free Water	scalar	Visual*	NEG	---	---	

FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D7279(m)	37	35.7	---	---
Visc @ 100°C	cSt	ASTM D7279(m)		6.0	---	---
Viscosity Index (VI)	Scale	ASTM D2270*		112	---	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color				no image	no image
Bottom				no image	no image



Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : E30002603
Lab Number : **02647490**
Unique Number : 5813042
Test Package : IND 2 (Additional Tests: KV100, PrtCount, TAN Man, VI)

Environmental 360 Solutions Ltd.
 640 Victoria Street
 Cobourg, ON
 CA K9A 5H5
 Contact: Tatiana Sorkina
 tsorkina@e360s.ca
 T: (800)263-3939
 F: (905)373-4950

To discuss this sample report, contact Customer Service at 1-905-372-2251.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.