

OIL ANALYSIS REPORT

Indus Moules - 106200 A2407054

Hydraulic System

AW HYDRAULIC OIL ISO 46 (--- GAL)

Sample Rating Trend NORMAL

Recommendation

We certify that this oil is clean, that the additives are at acceptable levels, and that it is suitable for use.

		Jul2024							
SAMPLE INFORM	/ATION	method	limit/base	current	history1	history2			
	/// TIOI T		mmodasc			motoryz			
Batch #		Client Info		2024 06 0680					
Department		Client Info		Production					
Sample From		Client Info		Machine					
Production Stage		Client Info		Final					
Sent to WC		Client Info		07/10/2024					
Sample Number		Client Info		E30002616					
Sample Date	le co	Client Info		10 Jul 2024					
Machine Age	hrs	Client Info		0					
Oil Age	hrs	Client Info		0					
Oil Changed		Client Info		N/A					
Sample Status				NORMAL					
WEAR METALS		method	limit/base	current	history1	history2			
Iron	ppm	ASTM D5185(m)	>20	6					
Chromium	ppm	ASTM D5185(m)	>20	<1					
Nickel	ppm	ASTM D5185(m)	>20	<1					
Titanium	ppm	ASTM D5185(m)		0					
Silver	ppm	ASTM D5185(m)		0					
Aluminum	ppm	ASTM D5185(m)	>20	<1					
Lead	ppm	ASTM D5185(m)	>20	1					
Copper	ppm	ASTM D5185(m)	>20	12					
Tin	ppm	ASTM D5185(m)	>20	0					
Antimony	ppm	ASTM D5185(m)		0					
Vanadium	ppm	ASTM D5185(m)		0					
Beryllium	ppm	ASTM D5185(m)		0					
Cadmium	ppm	ASTM D5185(m)		0					
ADDITIVES		method	limit/base	current	history1	history2			
Boron	ppm	ASTM D5185(m)	5	<1					
Barium	ppm	ASTM D5185(m)	5	<1					
Molybdenum	ppm	ASTM D5185(m)	5	0					
Manganese	ppm	ASTM D5185(m)		0					
Magnesium	ppm	ASTM D5185(m)	25	56					
Calcium	ppm	ASTM D5185(m)	200	96					
Phosphorus	ppm	ASTM D5185(m)	300	505					
Zinc	ppm	ASTM D5185(m)	370	581					
Sulfur	ppm	ASTM D5185(m)	2500	1676					
Lithium	ppm	ASTM D5185(m)		<1					
CONTAMINANTS		method	limit/base	current	history1	history2			
Silicon	ppm	ASTM D5185(m)	>15	1					
Sodium	ppm	ASTM D5185(m)	/10	2					
Potassium		ASTM D5185(m)	>20	0					
Water	ppm %	ASTM D6304*	>0.05	0.001					
vvalei	/0	ASTIVI D0304	>0.03	0.001					

ASTM D6304* >500

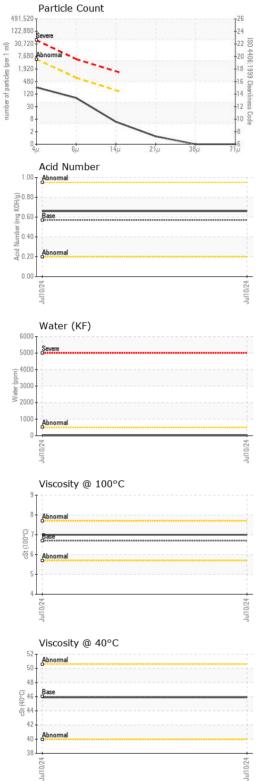
ppm

12

ppm Water



OIL ANALYSIS REPORT



ESS	method	limit/base	current	history1	history2
	ASTM D7647	>5000	223		
	ASTM D7647	>640	69		
	ASTM D7647	>160	5		
	ASTM D7647	>40	1		
	ASTM D7647	>10	0		
	ASTM D7647	>3	0		
	ISO 4406 (c)	>19/16/14	15/13/10		
TION	method	limit/base	current	history1	history2
mg KOH/g	ASTM D974*	0.57	0.66		
	method	limit/base	current	history1	history2
scalar	Visual*	NONE	NONE		
scalar	Visual*	NONE	NONE		
scalar	Visual*	NONE	NONE		
scalar	Visual*	NONE	NONE		
scalar	Visual*	NONE	NONE		
scalar	Visual*	NONE	NONE		
scalar	Visual*	NORML	NORML		
scalar	Visual*	NORML	NORML		
scalar	Visual*	>0.05	NEG		
scalar	Visual*		NEG		
IES	method	limit/base	current	history1	history2
cSt	ASTM D7279(m)	46	45.9		
cSt	ASTM D7279(m)	6.7	7.0		
Scale	ASTM D2270*	97	109		
;	method	limit/base	current	history1	history2
				no image	no image
				no image	no image
	TION mg KOH/g scalar	ASTM D7647 ISO 4406 (c) TION method mg KOH/g ASTM D974* method scalar Visual* scalar ASTM D7279(m) CSt ASTM D7279(m) Scale ASTM D2270*	ASTM D7647 >5000 ASTM D7647 >640 ASTM D7647 >160 ASTM D7647 >10 ASTM D7647 >10 ASTM D7647 >3 ISO 4406 (c) >19/16/14 TION method limit/base mg KOH/g ASTM D974* 0.57 method limit/base scalar Visual* NONE scalar Visual* NORML scalar Visual* ORML scalar Visual* NORML scalar Visual* ORML scalar Visual* ORML	ASTM D7647 >5000 223 ASTM D7647 >640 69 ASTM D7647 >160 5 ASTM D7647 >40 1 ASTM D7647 >10 0 ASTM D7647 >3 0 ISO 4406 (c) >19/16/14 15/13/10 TION method limit/base current mg KOH/g ASTM D974* 0.57 0.66 method limit/base current scalar Visual* NONE NONE scalar Visual* NORML NORML scalar Visual*	ASTM D7647 >5000 223 ASTM D7647 >640 69 ASTM D7647 >160 5 ASTM D7647 >10 0 ASTM D7647 >3 0 ISO 4406 (c) >19/16/14 15/13/10 TION method limit/base current history1 mg KOH/g ASTM D974* 0.57 0.66 method limit/base current history1 scalar Visual* NONE NONE scalar Visual* NONE NONE NONE scalar Visual* NORML NORML



CALA ISO 17025:2017 Accredited Laboratory

Laboratory

Sample No. Unique Number : 5813046

: E30002616 Lab Number : 02647494

: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 Received : 11 Jul 2024 **Tested** : 15 Jul 2024

Diagnosed : 15 Jul 2024 - Tatiana Sorkina Test Package : IND 2 (Additional Tests: KF, KV100, TAN Man, VI) To discuss this sample report, contact Customer Service at 1-905-372-2251.

Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.

Environmental 360 Solutions Ltd.

640 Victoria Street Cobourg, ON CA K9A 5H5

Contact: Tatiana Sorkina tsorkina@e360s.ca T: (800)263-3939

F: (905)373-4950