

# **OIL ANALYSIS REPORT**

# (C-GDHF) [C-GDHF] BEECHCRAFT KING AIR B200 PCE-PJ0601

Left Jet Turbine

Fluid EASTMAN TURBO OIL 2380 (18 QTS)

### DIAGNOSIS

#### A Recommendation

We advise that you check for visible metal particles in the oil. We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition.

### 📥 Wear

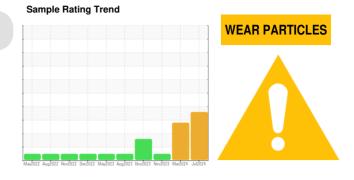
Wear particle analysis indicates that the ferrous cutting and ferrous rubbing particles are abnormal. Light concentration of visible metal present. Bearing and/or gear wear is indicated. Cutting wear particles are caused by either hard protuberances (misaligned components, etc.), or abrasives entering the system and embedding themselves in softer materials (sand, etc.), and gouging out mating surfaces.

#### Contaminants

The water content is negligible. There is no indication of any contamination in the oil.

#### **Oil Condition**

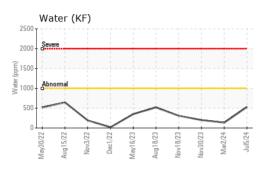
The AN level is acceptable for this fluid. The oil is no longer serviceable as a result of the abnormal and/or severe wear.

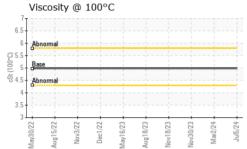


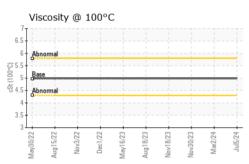
SAMPLE INFORM	<b>IATION</b>	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0957299	WC0911741	WC0882235
Sample Date		Client Info		05 Jul 2024	02 Mar 2024	30 Nov 2023
TSN	hrs	Client Info		20988	5497	5316
TSO	hrs	Client Info		4901	2125	1944
Oil Age	hrs	Client Info		181	1784	1205
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				ABNORMAL	ABNORMAL	NORMAL
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>8	0	0	0
Chromium	ppm	ASTM D5185(m)	>2	0	0	0
Nickel	ppm	ASTM D5185(m)	>2	<1	0	0
Titanium	ppm	ASTM D5185(m)	>2	0	0	0
Silver	ppm	ASTM D5185(m)	>2	0	0	<1
Aluminum	ppm	ASTM D5185(m)	>2	<1	<1	0
Lead	ppm	ASTM D5185(m)	>3	0	0	<1
Copper	ppm	ASTM D5185(m)	>3	<1	<1	<1
Tin	ppm	ASTM D5185(m)	>2	0	0	0
Antimony	ppm	ASTM D5185(m)		0	0	0
Vanadium	ppm	ASTM D5185(m)		0	0	0
Beryllium	ppm	ASTM D5185(m)		0	0	0
Cadmium	ppm	ASTM D5185(m)		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	0	<1	0	<1
Barium	ppm	ASTM D5185(m)	0	<1	0	<1
Molybdenum	ppm	ASTM D5185(m)	0	0	0	0
	ppiii					
Manganese	ppm	ASTM D5185(m)		0	0	0
Manganese Magnesium	ppm	. /	0	0	0 <1	0
0		ASTM D5185(m)	0			
Magnesium	ppm ppm	ASTM D5185(m) ASTM D5185(m)	0	0	<1	0
Magnesium Calcium	ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	0 0 2500	0 0	<1 <1	0
Magnesium Calcium Phosphorus	ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	0 0 2500	0 0 2526	<1 <1 2589	0 0 2581
Magnesium Calcium Phosphorus Zinc	ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	0 0 2500 0	0 0 2526 1	<1 <1 2589 2	0 0 2581 1
Magnesium Calcium Phosphorus Zinc Sulfur	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	0 0 2500 0	0 0 2526 1 2	<1 <1 2589 2 0	0 0 2581 1 3
Magnesium Calcium Phosphorus Zinc Sulfur Lithium	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	0 0 2500 0 0	0 0 2526 1 2 <1	<1 <1 2589 2 0 <1	0 0 2581 1 3 <1
Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS	ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	0 0 2500 0 0 limit/base	0 0 2526 1 2 <1 current	<1 <1 2589 2 0 <1 history1	0 0 2581 1 3 <1 history2
Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon	ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) <b>method</b> ASTM D5185(m)	0 0 2500 0 0 limit/base	0 0 2526 1 2 <1 current <1	<1 <1 2589 2 0 <1 ×1 history1 ▲ 45	0 0 2581 1 3 <1 ×1 history2 <1
Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	0 0 2500 0 0 limit/base >8	0 0 2526 1 2 <1 current <1 0 <1	<1 2589 2 0 <1 history1 45 0 2	0 0 2581 1 3 <1 +istory2 <1 <1 <1
Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	0 0 2500 0 0 limit/base >8	0 0 2526 1 2 <1 current <1 0	<1 <1 2589 2 0 <1 <1 history1 45 0	0 0 2581 1 3 <1 *1 *1 <1 <1 <1 0
Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium Water	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m)	0 0 2500 0 0 0 limit/base >8 ->20 >0.1	0 0 2526 1 2 <1 current <1 0 <1 0.053	<1 <1 2589 2 0 <1 history1 ▲ 45 0 2 0.013	0 0 2581 1 3 <1 history2 <1 <1 0 0.019
Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium Water ppm Water	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D6304*	0 0 2500 0 0 1 imit/base >8 >20 >0.1 >1000	0 0 2526 1 2 <1 current <1 0 <1 0.053 531	<1 <1 2589 2 0 <1 history1 45 0 2 0.013 134	0 0 2581 1 3 <1 <b>history2</b> <1 <1 0 0 0.019 200

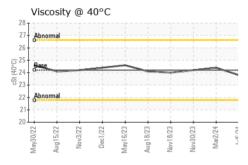


# **OIL ANALYSIS REPORT**









VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	🔺 VLITE	▲ VLITE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>0.1	NEG	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG	NEG
FLUID PROPERT	IES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	24.2	23.8	24.4	24.2
Visc @ 100°C	cSt	ASTM D7279(m)	4.97	5.0	5.0	5
Viscosity Index (VI)	Scale	ASTM D2270*	134	141	134	136
SAMPLE IMAGES	6	method	limit/base	current	history1	history2
Color				Lighty Daw Qui I ann Chui I ann Chuinn Mar Polite		
Bottom						
PrtFilter				no image	1. A.	no image



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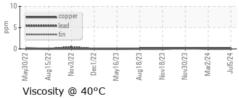
30cSt (40°C)

Mav30/77

Abnormal Base Abnorma 20

Aug15/22 -





(B/H)	Aci	d Nu	mbe	r						
Q 0.60	Base		·	1	<del>-</del>				·	
는 U.40 월 0.20					-			_		-
E 0.20										
Acid	May30/22 -	Aug15/22 -	Nov3/22 -	Dec1/22 -	May16/23 -	Aug18/23 -	Nov18/23 -	Nov30/23 -	Mar2/24 -	Jul5/24 .

	CALA	Laboratory	: WearCheck - C	FAST AIR LTD				
	Accreditation No. 1006219	Sample No.	: WC0957299	Received	: 12 Jul 2024	80 HANGAR LINE ROAD		
	ISO 17025:2017	Lab Number	: 02647624	Tested	: 16 Jul 2024	WINNIPEG, MB		
	Accredited Laboratory	Unique Number	: 5813176	Diagnosed	: 17 Jul 2024 - Kevin Marson	CA R3J 3Y7		
- 77 - 27 - LOG		Test Package	: AVI 3 ( Addition	nal Tests: Bottom)		Contact: Denis Bourgouin		
	To discuss this	s sample report,	denis.bourgouin@flyfastair.com					
Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.								
	Validity of resu	ilts and interpre	tation are based o	on the sample and info	F: (204)783-2483			

Nov18/23 -

Nov30/23

Aug18/23

Mar2/24 -Jul5/24

Dec1/22 -May16/23 -

Nov3/22

Report Id: FASWIN [WCAMIS] 02647624 (Generated: 07/17/2024 16:21:09) Rev: 1

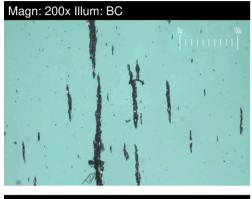
Contact/Location: Denis Bourgouin - FASWIN

## FERROGRAPHY REPORT

# (C-GDHF) [C-GDHF] BEECHCRAFT KING AIR B200 PCE-PJ0601

Left Jet Turbine

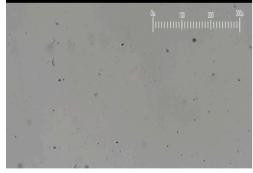
EASTMAN TURBO OIL 2380 (18 QTS)



### Magn: 50x Illum: RW



### Magn: 100x Illum: RW

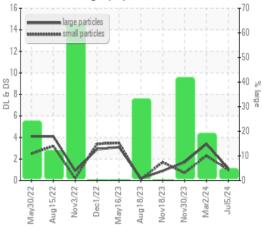


DR-FERROGRAP	ΉY	method	limit/base	current	history1	history2
Large Particles		DR-Ferr*		1.1	3.4	1.7
Small Particles		DR-Ferr*		1.0	2.3	0.7
<b>Total Particles</b>		DR-Ferr*	>	2.1	5.7	2.4
Large Particles Percentage	%	DR-Ferr*		4.8	19.3	41.7
Severity Index		DR-Ferr*		0	4	2
FERROGRAPHY		method	limit/base	current	history1	history2
Ferrous Rubbing	Scale 0-10	ASTM D7684*		4	2	2
Ferrous Sliding	Scale 0-10	ASTM D7684*				
Ferrous Cutting	Scale 0-10	ASTM D7684*		<b>_</b> 1		
Ferrous Rolling	Scale 0-10	ASTM D7684*		2	1	1
Ferrous Break-in	Scale 0-10	ASTM D7684*				
Ferrous Spheres	Scale 0-10	ASTM D7684*				
Ferrous Black Oxides	Scale 0-10	ASTM D7684*		1	1	
Ferrous Red Oxides	Scale 0-10	ASTM D7684*				
Ferrous Corrosive	Scale 0-10	ASTM D7684*				
Ferrous Other	Scale 0-10	ASTM D7684*				
Nonferrous Rubbing	Scale 0-10	ASTM D7684*				
Nonferrous Sliding	Scale 0-10	ASTM D7684*				
Nonferrous Cutting	Scale 0-10	ASTM D7684*				
Nonferrous Rolling	Scale 0-10	ASTM D7684*				
Nonferrous Other	Scale 0-10	ASTM D7684*				
Carbonaceous Material	Scale 0-10	ASTM D7684*				
Lubricant Degradation	Scale 0-10	ASTM D7684*				
Sand/Dirt	Scale 0-10	ASTM D7684*		1	1	1
Fibres	Scale 0-10	ASTM D7684*				
Spheres	Scale 0-10	ASTM D7684*				
Other	Scale 0-10	ASTM D7684*		1	1	1

#### WEAR

Wear particle analysis indicates that the ferrous cutting and ferrous rubbing particles are abnormal. Light concentration of visible metal present. Bearing and/or gear wear is indicated. Cutting wear particles are caused by either hard protuberances (misaligned components, etc.), or abrasives entering the system and embedding themselves in softer materials (sand, etc.), and gouging out mating surfaces.

DR Ferrography



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