

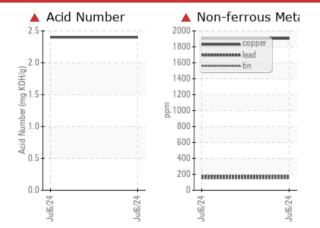


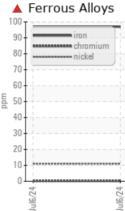
PROBLEM SUMMARY

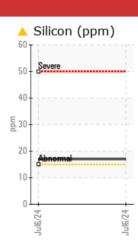


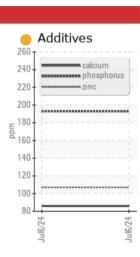
Machine Id K2 P2 NE Component Bearing Fluid MOBIL MOBILGEAR SHC 1500 (40 LTR)

COMPONENT CONDITION SUMMARY









RECOMMENDATION

We advise that you check all areas where contaminants can enter the system. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. Confirm the source of the lubricant being utilized for topup/fill. We recommend an early resample to monitor this condition.

PROBLEMATIC TEST RESULTS

THOBELMATIO LEST RESULTS								
Sample Status				SEVERE				
Iron	ppm	ASTM D5185(m)	>20	4 97				
Lead	ppm	ASTM D5185(m)	>20	180				
Copper	ppm	ASTM D5185(m)	>20	▲ 1905				
Tin	ppm	ASTM D5185(m)	>20	4 148				
Silicon	ppm	ASTM D5185(m)	>15	<u> </u>				
Acid Number (AN)	mg KOH/g	ASTM D974*		2.40				

Customer Id: CARDUN Sample No.: WC0959795 Lab Number: 02647699 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Kevin Marson +1 (289)291-4644 x4644 Kevin.Marson@wearcheck.com

To change component or sample information: Gloria Gonzalez +1 (289)291-4643 x4643 gloria.gonzalez@wearcheck.com

RECOMMENDED ACTIONS						
Action	Status	Date	Done By	Description		
Change Filter			?	We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid.		
Resample			?	We recommend an early resample to monitor this condition.		
Check Breathers			?	The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather.		
Check Dirt Access			?	We advise that you check all areas where contaminants can enter the system.		
Check Fluid Source			?	Confirm the source of the lubricant being utilized for top-up/fill.		
Filter Fluid			?	We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid.		

HISTORICAL DIAGNOSIS



OIL ANALYSIS REPORT



Machine Id K2 P2 NE Component Bearing Fluid MOBIL MOBILGEAR SHC 1500 (40 LTR)

DIAGNOSIS

Recommendation

We advise that you check all areas where contaminants can enter the system. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. Confirm the source of the lubricant being utilized for top-up/fill. We recommend an early resample to monitor this condition.

A Wear

Copper, iron, lead and tin ppm levels are severe. Bearing wear is indicated. The low ferrous density (PQ) index indicates the wear metal levels are due to corrosion.

Contamination

Calcium and/or magnesium levels higher than normal indicating possible lime contamination, advise investigate. There is a moderate concentration of dirt present in the oil. High amount of ingressed dirt has caused abrasive wear to the component.

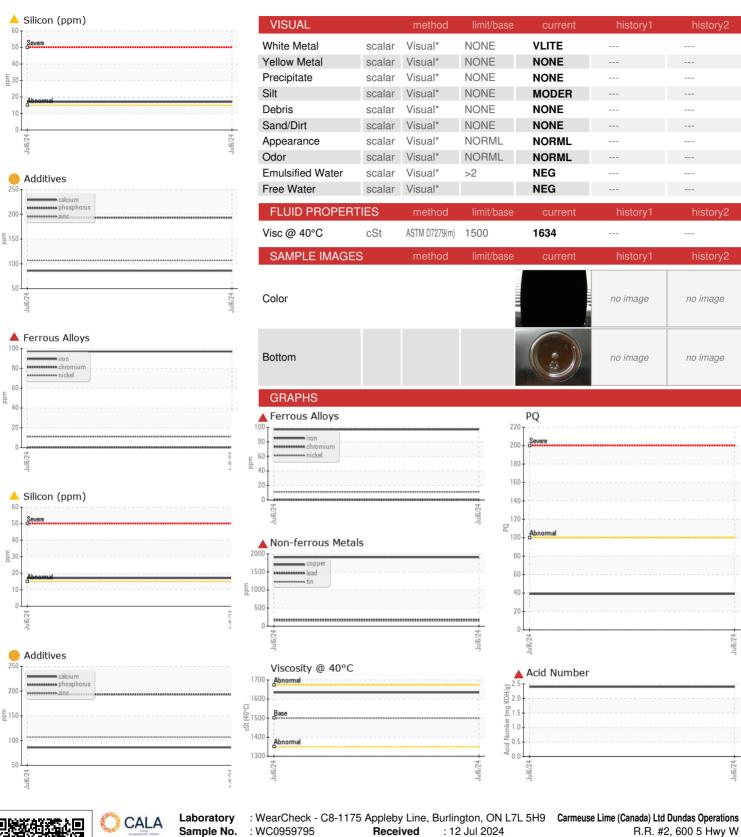
Fluid Condition

Additive levels indicate the addition of a different brand, or type of oil. The high AN level of the oil indicates the presence of oxi-polymerized products. The AN level is much higher than the recommended limit. The oil is no longer serviceable as a result of the abnormal and/or severe wear.

SAMPLE INFORMA	TION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0959795		
Sample Date		Client Info		06 Jul 2024		
Machine Age n	nths	Client Info		4		
Oil Age n	nths	Client Info		0		
Oil Changed		Client Info		N/A		
Sample Status				SEVERE		
CONTAMINATION		method	limit/base	current	history1	history2
Water		WC Method	>2	NEG		
WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184*		39		
		ASTM D5185(m)	>20	4 97		
		ASTM D5185(m)	>20	<1		
		ASTM D5185(m)	>20	11		
	·	ASTM D5185(m)		<1		
	opm	ASTM D5185(m)		<1		
	opm	ASTM D5185(m)	>20	<1		
		ASTM D5185(m)	>20	180		
		ASTM D5185(m)	>20	1905		
		ASTM D5185(m)	>20	148		
	opm	ASTM D5185(m)		1		
		ASTM D5185(m)		0		
		ASTM D5185(m)		0		
	opm	ASTM D5185(m)		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron p	opm	ASTM D5185(m)		25		
Barium p	opm	ASTM D5185(m)		0		
	opm	ASTM D5185(m)		0		
	opm	ASTM D5185(m)		<1		
-		ASTM D5185(m)		9 38		
		ASTM D5185(m)		86		
		ASTM D5185(m)		193		
- ···	opm	ASTM D5185(m)		107		
	opm	ASTM D5185(m)		2926		
Lithium p	opm	ASTM D5185(m)		<1		
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon p	opm	ASTM D5185(m)	>15	1 7		
Sodium p	opm	ASTM D5185(m)		<1		
Potassium p	opm	ASTM D5185(m)	>20	<1		
FLUID DEGRADAT	ION	method	limit/base	current	history1	history2



OIL ANALYSIS REPORT



NONE NONE NONE NONE NORML NORML NORML NORML >2 NEG NEG limit/base 1500 1634 no image no image no image no imade PQ 220 200 180 160 140 120 g 100 80 60 40 20 Acid Number H 2.0 Ĕ 1.5 ਸ਼ੂ 1.0 0.5 Acid 0.0 lul6/24

VLITE

NONE

NONE

MODER



R.R. #2, 600 5 Hwy W Lab Number : 02647699 Tested : 12 Jul 2024 ISO 17025:2017 Accredited Unique Number : 5813251 Diagnosed : 15 Jul 2024 - Kevin Marson Laboratory Test Package : IND 2 (Additional Tests: Bottom, TAN Man) To discuss this sample report, contact Customer Service at 1-800-268-2131. harsh.murria@carmeuse.com Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.

Report Id: CARDUN [WCAMIS] 02647699 (Generated: 07/15/2024 08:42:07) Rev: 1

Contact/Location: Harsh Murria - CARDUN Page 4 of 4

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