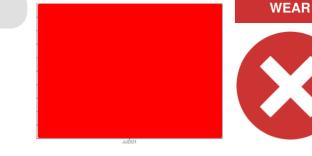


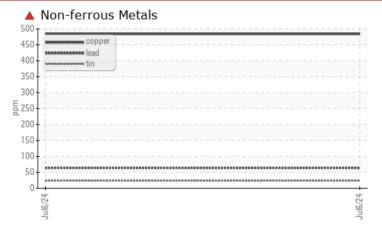


# **PROBLEM SUMMARY**



#### Machine Id K2 P1 NE Component Bearing Fluid MOBIL MOBILGEAR SHC 1500 (40 LTR)

# COMPONENT CONDITION SUMMARY



## ▲ Ferrous Alloys

<sup>35</sup> T		Ŧ
30-	iron chromium nickel	-
25-		
20-		
15-		i T
10-		i T
5-		-
0		-
	Jul6/24	Jul6/24

### RECOMMENDATION

We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition.

# PROBLEMATIC TEST RESULTS Sample Status SEVERE -- -- Iron ppm ASTM D5185(m) >20 ▲ 33 -- -- Lead ppm ASTM D5185(m) >20 ▲ 64 rm rm

Iron	ppm	ASTM D5185(m)	>20	<u> </u>	 
Lead	ppm	ASTM D5185(m)	>20	<b>6</b> 4	 
Copper	ppm	ASTM D5185(m)	>20	<b>484</b>	 
Tin	ppm	ASTM D5185(m)	>20	<u> </u>	 

Customer Id: CARDUN Sample No.: WC0959789 Lab Number: 02647704 Test Package: IND 2



To manage this report scan the QR code

*To discuss the diagnosis or test data:* Kevin Marson +1 (289)291-4644 x4644 Kevin.Marson@wearcheck.com

To change component or sample information: Gloria Gonzalez +1 (289)291-4643 x4643 gloria.gonzalez@wearcheck.com

RECOMMENDED ACTIONS						
Action	Status	Date	Done By	Description		
Change Fluid			?	We recommend that you drain the oil from the component if this has not already been done.		
Resample			?	We recommend an early resample to monitor this condition.		

HISTORICAL DIAGNOSIS



# **OIL ANALYSIS REPORT**



 $\mathbf{\mathbf{x}}$ 

#### Machine Id K2 P1 NE Component Bearing Fluid MOBIL MOBILGEAR SHC 1500 (40 LTR)

## DIAGNOSIS

#### Recommendation

We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition.

## A Wear

Copper and lead ppm levels are severe. Tin and iron ppm levels are abnormal. Bearing wear is indicated. The low ferrous density (PQ) index indicates the wear metal levels are due to corrosion.

#### Contamination

There is no indication of any contamination in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The oil is no longer serviceable as a result of the abnormal and/or severe wear.

				Jul2024		
SAMPLE INFORM	ATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0959789		
Sample Date		Client Info		06 Jul 2024		
Machine Age	mths	Client Info		4		
Oil Age	mths	Client Info		0		
Oil Changed		Client Info		N/A		
Sample Status				SEVERE		
CONTAMINATION	N	method	limit/base	current	history1	history2
Water		WC Method	>2	NEG		
WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184*		21		
Iron	ppm	ASTM D5185(m)	>20	<mark>/</mark> 33		
Chromium	ppm	ASTM D5185(m)	>20	0		
Nickel	ppm	ASTM D5185(m)	>20	3		
Titanium	ppm	ASTM D5185(m)		2		
Silver	ppm	ASTM D5185(m)		<1		
Aluminum	ppm	ASTM D5185(m)	>20	<1		
Lead	ppm	ASTM D5185(m)	>20	<b>6</b> 4		
Copper	ppm	ASTM D5185(m)	>20	<b>48</b> 4		
Tin	ppm	ASTM D5185(m)	>20	<mark>/</mark> 24		
Antimony	ppm	ASTM D5185(m)		<1		
Vanadium	ppm	ASTM D5185(m)		0		
Beryllium	ppm	ASTM D5185(m)		0		
Cadmium	ppm	ASTM D5185(m)		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)		20		
Barium	ppm	ASTM D5185(m)		0		
Molybdenum	ppm	ASTM D5185(m)		0		
Manganese	ppm	ASTM D5185(m)		<1		
Magnesium	ppm	ASTM D5185(m)		22		
Calcium	ppm	ASTM D5185(m)		38		
Phosphorus	ppm	ASTM D5185(m)		183		
Zinc	ppm	ASTM D5185(m)		13		
Sulfur	ppm	ASTM D5185(m)		3339		
Lithium	ppm	ASTM D5185(m)		<1		
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>15	9		
Sodium	ppm	ASTM D5185(m)		1		
Potassium	ppm	ASTM D5185(m)	>20	<1		
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*		1.25		



500

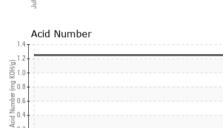
0.2 0.0

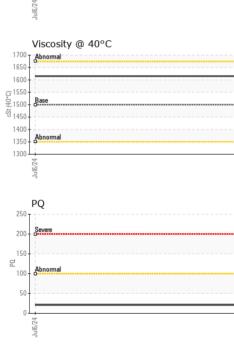
Non-ferrous Metals

# **OIL ANALYSIS REPORT**

	VISUAL		method	limit/base	current	history1	history2
	White Metal	scalar	Visual*	NONE	LIGHT		
	Yellow Metal	scalar	Visual*	NONE	NONE		
	Precipitate	scalar	Visual*	NONE	NONE		
	Silt	scalar	Visual*	NONE	LTMOD		
	Debris	scalar	Visual*	NONE	NONE		
	Sand/Dirt	scalar	Visual*	NONE	NONE		
Jul6/24	Appearance	scalar	Visual*	NORML	NORML		
۔ ۲	Odor	scalar	Visual*	NORML	NORML		
	Emulsified Water	scalar	Visual*	>2	NEG		
	Free Water	scalar	Visual*		NEG		
	FLUID PROPER	TIES	method	limit/base	current	history1	history2
	Visc @ 40°C	cSt	ASTM D7279(m)	1500	1615		
	SAMPLE IMAGE			limit/base	ourropt	history1	history?
	SAIVIPLE IIVIAGE	3	method	IIIIII/Dase	current	history1	history2
Jul6/24	Color			1111		no image	no image
٦٢							
	Dettem				2		
	Bottom				Con rough	no image	no image
	GRAPHS						
	Ferrous Alloys				PQ		
	40 iron			220	5		
W.C.	30 - newseeneers chromium			200	- Gevele		
/ JI ** 1	E 20 -			180			
	10-			160			
	0						
	Jul6/24			42/9Inf 120			
				' 문 100	Abnormal		
	▲ Non-ferrous Meta	ls		80			
	400 - copper						
	E 300 -			60	•		
	E 300 tin			40			
NC.	100 -			20			
эгт Т	044	******	*****	0	4		
	Jul6/24			Jul6/24	Jul6/24		
	Viscosity @ 40°C						
	1700 Abnormal			<del></del> 1.5	Acid Number		
	1600			4cid Mumber (mg KoH(g))			
	00 0€ 1500 - Base रह			B 1.0			
	1400			g 0.5			
	Abnormal			Acid N			
	1300				/24		
v cr ai.	Julg			Jul	Jul		
CALA Laboratory Sample No.	: WearCheck - C8-117 : WC0959789 : 02647704	5 Appleby Rece	ived : 12	gton, ON L7L 2 Jul 2024 2 Jul 2024	5H9 Carmeuse	Lime (Canada) Ltd R.R. #2	Dundas Operatio 2, 600 5 Hwy Dundas, C

400 lead 300 ppm 20 100 1ul6/74 Ferrous Alloys 30 25 cke е <sup>20</sup> 10





Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.

Contact/Location: Harsh Murria - CARDUN

Report Id: CARDUN [WCAMIS] 02647704 (Generated: 07/15/2024 08:47:08) Rev: 1

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