

# **PROBLEM SUMMARY**

Sample Rating Trend



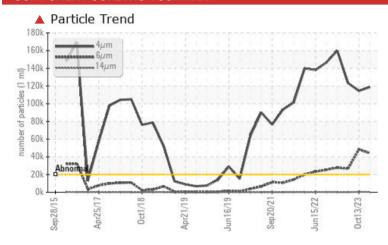
Machine Id

# **TRAYLOR 54-74 211-GC1**

Crusher

PETRO CANADA ENDURATEX EP 320 (2200 LTR)

### COMPONENT CONDITION SUMMARY



### **RECOMMENDATION**

Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend you service the filters on this component. Resample in 30-45 days to monitor this situation.

PROBLEMATIC TEST RESULTS						
Sample Status			SEVERE	SEVERE	ABNORMAL	
Particles >4µm	ASTM D7647	>20000	<u> </u>	<u> 114542</u>	<u>▲</u> 123420	
Particles >6µm	ASTM D7647	>5000	<b>44280</b>	<b>48442</b>	<u>^</u> 26813	
Oil Cleanliness	ISO 4406 (c)	>21/19/16	<b>24/23/16</b>	<b>4</b> 24/23/16	<u>4</u> 24/22/15	

Customer Id: HOLCOL Sample No.: PP0061887 Lab Number: 02647940 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Wes Davis +1 905-569-8600 x223 wesd@wearcheck.ca

To change component or sample information: Gloria Gonzalez +1 (289)291-4643 x4643 gloria.gonzalez@wearcheck.com

RECOMMENDED ACTIONS						
Action	Status	Date	Done By	Description		
Change Filter			?	We recommend you service the filters on this component.		
Resample			?	Resample in 30-45 days to monitor this situation.		
Check Breathers			?	The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather.		
Check Seals			?	Check seals and/or filters for points of contaminant entry.		

### HISTORICAL DIAGNOSIS

#### 13 Oct 2023 Diag: Wes Davis

ISO

Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend you service the filters on this component. Resample in 30-45 days to monitor this situation. All component wear rates are normal. There is a high amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.





13 Oct 2022 Diag: Wes Davis

We recommend you service the filters on this component. We recommend an early resample to monitor this condition. All component wear rates are normal. Oil Cleanliness are abnormally high. Particles  $>4\mu m$  are abnormally high. Particles  $>6\mu m$  are abnormally high. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.



#### ISO



04 Oct 2022 Diag: Wes Davis

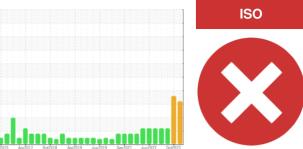
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# **OIL ANALYSIS REPORT**

Sample Rating Trend



Machine Id

# **TRAYLOR 54-74 211-GC1**

Crusher

PETRO CANADA ENDURATEX EP 320 (2200 LTR)

### DIAGNOSIS

#### Recommendation

Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend you service the filters on this component. Resample in 30-45 days to monitor this situation.

#### Wear

All component wear rates are normal.

### Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the oil.

#### **Fluid Condition**

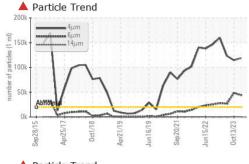
The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

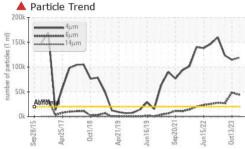
00 LTR)		p2015 Apr2	017 0et2018 Apr2019	Jun2019 Sep2021 Jun202	2 Oct2023	
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		PP0061887	PC0062137	PC0062130
Sample Date		Client Info		11 Jul 2024	13 Oct 2023	13 Oct 2022
Machine Age	hrs	Client Info		4371	3289	12401
Oil Age	hrs	Client Info		2654	1573	2861
Oil Changed		Client Info		Not Changd	Not Changd	Not Changd
Sample Status				SEVERE	SEVERE	ABNORMAL
CONTAMINATION	٧	method	limit/base	current	history1	history2
Water		WC Method	>0.4	NEG	NEG	NEG
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>150	10	8	12
Chromium	ppm	ASTM D5185(m)	>10	0	0	0
Nickel	ppm	ASTM D5185(m)	>10	<1	<1	<1
Titanium	ppm	ASTM D5185(m)		0	0	0
Silver	ppm	ASTM D5185(m)		0	<1	0
Aluminum	ppm	ASTM D5185(m)	>50	<1	<1	<1
Lead	ppm	ASTM D5185(m)	>50	5	4	7
Copper	ppm	ASTM D5185(m)	>50	25	19	31
Tin	ppm	ASTM D5185(m)	>10	2	1	2
Antimony	ppm	ASTM D5185(m)	>5	0	0	<1
Vanadium	ppm	ASTM D5185(m)		0	0	0
Beryllium	ppm	ASTM D5185(m)		0	0	0
Cadmium	ppm	ASTM D5185(m)		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	55	23	38	20
Barium	ppm	ASTM D5185(m)	0	0	<1	0
Molybdenum	ppm	ASTM D5185(m)	0	0	0	0
Manganese	ppm	ASTM D5185(m)	0	0	0	<1
Magnesium	ppm	ASTM D5185(m)	0	<1	0	0
Calcium	ppm	ASTM D5185(m)	0	5	3	4
Phosphorus	ppm	ASTM D5185(m)	240	229	230	233
Zinc	ppm	ASTM D5185(m)	1	3	3	3
Sulfur	ppm	ASTM D5185(m)	13700	4085	4454	5725
Lithium	ppm	ASTM D5185(m)		<1	<1	<1
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>75	5	6	7
Sodium	ppm	ASTM D5185(m)		0	<1	<1
Potassium	ppm	ASTM D5185(m)	>20	0	<1	0
FLUID CLEANLIN	IESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>20000	<u> </u>	<u>▲</u> 114542	<u>▲</u> 123420
Particles >6µm		ASTM D7647	>5000	<b>44280</b>	<b>48442</b>	<u>^</u> 26813
Particles >14µm		ASTM D7647	>640	337	445	207
Particles >21µm		ASTM D7647	>160	38	47	26
Particles >38µm		ASTM D7647	>40	17	21	1
Particles >71µm		ASTM D7647	>10	14	<b>1</b> 9	0
Oil Cleanliness		ISO 4406 (c)	>21/19/16	<b>2</b> 4/23/16	▲ 24/23/16	<b>24/22/15</b>

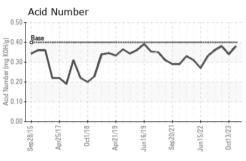
Contact/Location: Sefton Grell - HOLCOL

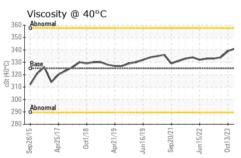


# **OIL ANALYSIS REPORT**



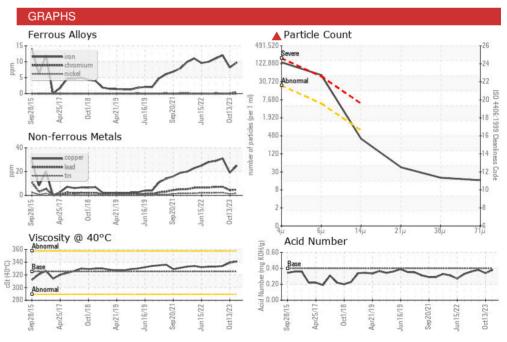






FLUID DEGRADA	ATION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	0.4	0.38	0.34	0.38
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	VLITE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML	NORML
<b>Emulsified Water</b>	scalar	Visual*	>0.4	NEG	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG	NEG
FLUID PROPERT	TES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	325	341	339	334
SAMPLE IMAGES	3	method	limit/hase	current	hietory1	history2

Color		
Bottom		



: 16 Jul 2024 - Wes Davis



CALA ISO 17025:2017 Accredited

Laboratory

Laboratory Sample No.

: PP0061887 Lab Number : 02647940

: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 Received : 15 Jul 2024 **Tested** : 16 Jul 2024

Unique Number : 5813492 Diagnosed Test Package : IND 2 ( Additional Tests: TAN Man )

To discuss this sample report, contact Customer Service at 1-800-268-2131. Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.

**CRH Canada - Ogden Point Quarry** 

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