



# OIL ANALYSIS REPORT

Area  
**Atlas Tube - 888107**  
 Machine Id  
**RB068**  
 Component  
**Hydraulic System**  
 Fluid  
**HOUGHTON WOCO AW 46 (--- GAL)**

## Sample Rating Trend



## DIAGNOSIS

- Recommendation**  
The sample submitted is 2 times dirtier than the ISO dirt count recommendation of 19/16/14.
- Contamination**  
Particles >6µm and oil cleanliness are abnormally high. Particles >4µm are notably high.

## SAMPLE INFORMATION

method	limit/base	current	history1	history2
Department	Client Info	<b>Sales</b>	---	---
Sample From	Client Info	<b>Drum</b>	---	---
Production Stage	Client Info	<b>Virgin</b>	---	---
Sent to WC	Client Info	<b>07/15/2024</b>	---	---
Sample Number	Client Info	<b>E30002646</b>	---	---
Sample Date	Client Info	<b>10 Jul 2024</b>	---	---
Machine Age	hrs Client Info	<b>0</b>	---	---
Oil Age	hrs Client Info	<b>0</b>	---	---
Oil Changed	Client Info	<b>N/A</b>	---	---
Sample Status		<b>ABNORMAL</b>	---	---

## WEAR METALS

method	limit/base	current	history1	history2
Iron ppm ASTM D5185(m)	>20	<b>0</b>	---	---
Chromium ppm ASTM D5185(m)	>20	<b>0</b>	---	---
Nickel ppm ASTM D5185(m)	>20	<b>&lt;1</b>	---	---
Titanium ppm ASTM D5185(m)		<b>0</b>	---	---
Silver ppm ASTM D5185(m)		<b>1</b>	---	---
Aluminum ppm ASTM D5185(m)	>20	<b>0</b>	---	---
Lead ppm ASTM D5185(m)	>20	<b>0</b>	---	---
Copper ppm ASTM D5185(m)	>20	<b>&lt;1</b>	---	---
Tin ppm ASTM D5185(m)	>20	<b>0</b>	---	---
Antimony ppm ASTM D5185(m)		<b>0</b>	---	---
Vanadium ppm ASTM D5185(m)		<b>0</b>	---	---
Beryllium ppm ASTM D5185(m)		<b>0</b>	---	---
Cadmium ppm ASTM D5185(m)		<b>0</b>	---	---

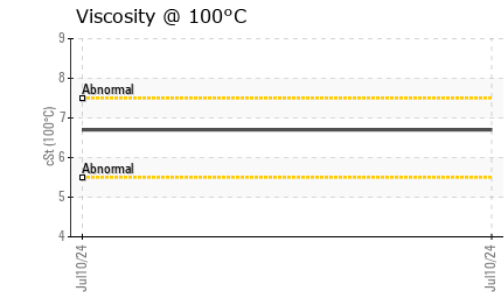
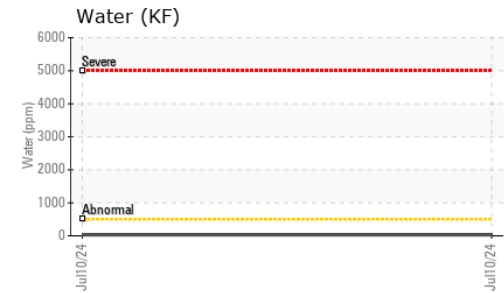
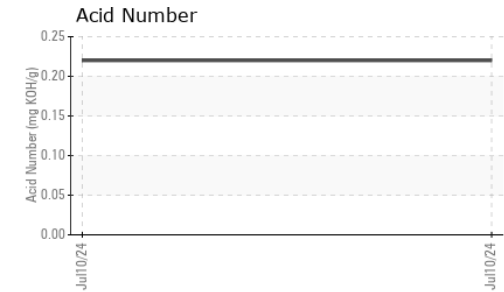
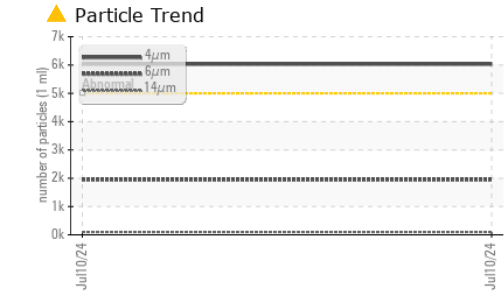
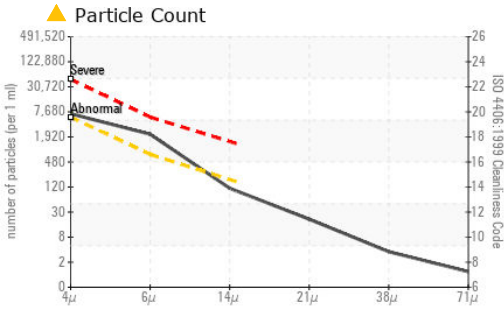
## ADDITIVES

method	limit/base	current	history1	history2
Boron ppm ASTM D5185(m)		<b>&lt;1</b>	---	---
Barium ppm ASTM D5185(m)		<b>0</b>	---	---
Molybdenum ppm ASTM D5185(m)		<b>0</b>	---	---
Manganese ppm ASTM D5185(m)		<b>0</b>	---	---
Magnesium ppm ASTM D5185(m)		<b>&lt;1</b>	---	---
Calcium ppm ASTM D5185(m)		<b>69</b>	---	---
Phosphorus ppm ASTM D5185(m)		<b>239</b>	---	---
Zinc ppm ASTM D5185(m)		<b>317</b>	---	---
Sulfur ppm ASTM D5185(m)		<b>837</b>	---	---
Lithium ppm ASTM D5185(m)		<b>&lt;1</b>	---	---

## CONTAMINANTS

method	limit/base	current	history1	history2
Silicon ppm ASTM D5185(m)	>15	<b>0</b>	---	---
Sodium ppm ASTM D5185(m)		<b>0</b>	---	---
Potassium ppm ASTM D5185(m)	>20	<b>&lt;1</b>	---	---
Water % ASTM D6304*	>0.05	<b>0.003</b>	---	---
ppm Water ppm ASTM D6304*	>500	<b>31</b>	---	---

# OIL ANALYSIS REPORT



**Laboratory** : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9  
**Sample No.** : E30002646  
**Lab Number** : **02648147**  
**Unique Number** : 5813699  
**Test Package** : IND 2 ( Additional Tests: KF, KV100, VI )

**Environmental 360 Solutions Ltd.**  
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 Cobourg, ON  
 CA K9A 5H5  
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 F: (905)373-4950

To discuss this sample report, contact Customer Service at 1-905-372-2251.  
 Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab.  
 Validity of results and interpretation are based on the sample and information as supplied.

FLUID CLEANLINESS	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>5000	● <b>6031</b>	---	---
Particles >6µm	ASTM D7647	>640	▲ <b>1949</b>	---	---
Particles >14µm	ASTM D7647	>160	<b>99</b>	---	---
Particles >21µm	ASTM D7647	>40	<b>18</b>	---	---
Particles >38µm	ASTM D7647	>10	<b>3</b>	---	---
Particles >71µm	ASTM D7647	>3	<b>1</b>	---	---
Oil Cleanliness	ISO 4406 (c)	>19/16/14	▲ <b>20/18/14</b>	---	---

FLUID DEGRADATION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	<b>0.22</b>	---	---

VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	<b>NONE</b>	---
Yellow Metal	scalar	Visual*	NONE	<b>NONE</b>	---
Precipitate	scalar	Visual*	NONE	<b>NONE</b>	---
Silt	scalar	Visual*	NONE	<b>NONE</b>	---
Debris	scalar	Visual*	NONE	<b>NONE</b>	---
Sand/Dirt	scalar	Visual*	NONE	<b>NONE</b>	---
Appearance	scalar	Visual*	NORML	<b>NORML</b>	---
Odor	scalar	Visual*	NORML	<b>NORML</b>	---
Emulsified Water	scalar	Visual*	>0.05	<b>NEG</b>	---
Free Water	scalar	Visual*		<b>NEG</b>	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	46	<b>44.1</b>	---
Visc @ 100°C	cSt	ASTM D7279(m)		<b>6.7</b>	---
Viscosity Index (VI)	Scale	ASTM D2270*	95	<b>104</b>	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					