



# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Area  
**Ideal CNC & Gundrilling - 888106**  
 Machine Id  
**RB063-R**  
 Component  
**Unknown Component**  
 Fluid  
**MILPRO 840CF (--- GAL)**

## DIAGNOSIS

### Recommendation

We certify this oil to be clean and dry.

### Wear

Aluminum and iron ppm levels are noted.

### Contamination

Potassium ppm levels are notably high.

### Fluid Condition

Acid Number (AN) is abnormally high. Sodium ppm levels are notably high.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Department	Client Info		<b>Sales</b>	---	---
Sample From	Client Info		<b>Machine</b>	---	---
Production Stage	Client Info		<b>Lab Reclaim</b>	---	---
Sent to WC	Client Info		<b>07/15/2024</b>	---	---
Sample Number	Client Info		<b>E30002651</b>	---	---
Sample Date	Client Info		<b>15 Jul 2024</b>	---	---
Machine Age	hrs	Client Info	<b>0</b>	---	---
Oil Age	hrs	Client Info	<b>0</b>	---	---
Oil Changed	Client Info		<b>N/A</b>	---	---
Sample Status			<b>NORMAL</b>	---	---

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	<b>430</b>	---	---
Chromium	ppm	ASTM D5185(m)	<b>2</b>	---	---
Nickel	ppm	ASTM D5185(m)	<b>1</b>	---	---
Titanium	ppm	ASTM D5185(m)	<b>0</b>	---	---
Silver	ppm	ASTM D5185(m)	<b>0</b>	---	---
Aluminum	ppm	ASTM D5185(m)	<b>23</b>	---	---
Lead	ppm	ASTM D5185(m)	<b>0</b>	---	---
Copper	ppm	ASTM D5185(m)	<b>&lt;1</b>	---	---
Tin	ppm	ASTM D5185(m)	<b>&lt;1</b>	---	---
Antimony	ppm	ASTM D5185(m)	<b>&lt;1</b>	---	---
Vanadium	ppm	ASTM D5185(m)	<b>&lt;1</b>	---	---
Beryllium	ppm	ASTM D5185(m)	<b>&lt;1</b>	---	---
Cadmium	ppm	ASTM D5185(m)	<b>0</b>	---	---

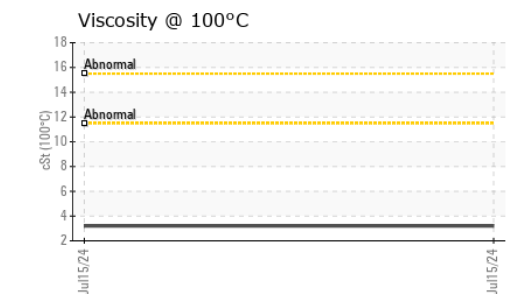
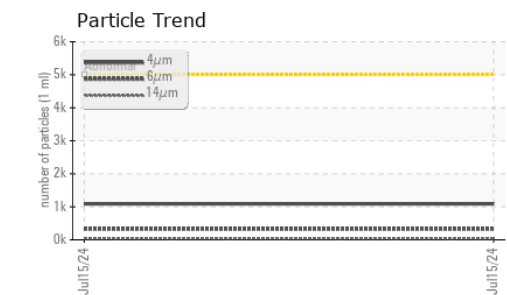
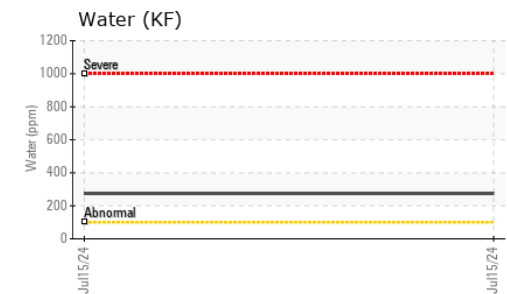
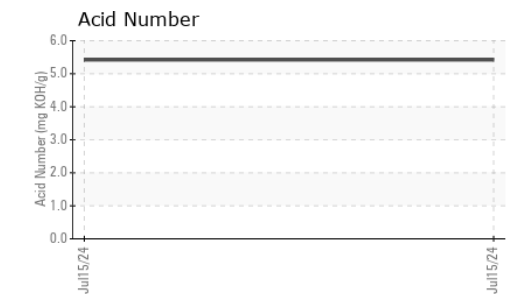
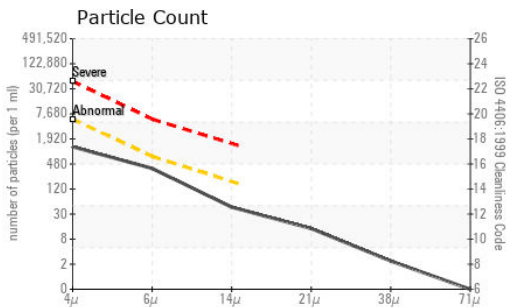
## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	<b>3</b>	---	---
Barium	ppm	ASTM D5185(m)	<b>&lt;1</b>	---	---
Molybdenum	ppm	ASTM D5185(m)	<b>0</b>	---	---
Manganese	ppm	ASTM D5185(m)	<b>13</b>	---	---
Magnesium	ppm	ASTM D5185(m)	<b>10</b>	---	---
Calcium	ppm	ASTM D5185(m)	<b>62</b>	---	---
Phosphorus	ppm	ASTM D5185(m)	<b>1051</b>	---	---
Zinc	ppm	ASTM D5185(m)	<b>23</b>	---	---
Sulfur	ppm	ASTM D5185(m)	<b>22796</b>	---	---
Lithium	ppm	ASTM D5185(m)	<b>&lt;1</b>	---	---

## CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	<b>0</b>	---	---
Sodium	ppm	ASTM D5185(m)	<b>17</b>	---	---
Potassium	ppm	ASTM D5185(m) >20	<b>16</b>	---	---
Water	%	ASTM D6304*	<b>0.027</b>	---	---
ppm Water	ppm	ASTM D6304*	<b>275</b>	---	---

# OIL ANALYSIS REPORT



FLUID CLEANLINESS	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>5000	<b>1087</b>	---	---
Particles >6µm	ASTM D7647	>640	<b>330</b>	---	---
Particles >14µm	ASTM D7647	>160	<b>39</b>	---	---
Particles >21µm	ASTM D7647	>40	<b>12</b>	---	---
Particles >38µm	ASTM D7647	>10	<b>2</b>	---	---
Particles >71µm	ASTM D7647	>3	<b>0</b>	---	---
Oil Cleanliness	ISO 4406 (c)	>19/16/14	<b>17/16/12</b>	---	---

FLUID DEGRADATION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	<b>5.42</b>	---	---

VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	Visual*	<b>NONE</b>	---	---
Yellow Metal	scalar	Visual*	<b>NONE</b>	---	---
Precipitate	scalar	Visual*	<b>NONE</b>	---	---
Silt	scalar	Visual*	<b>NONE</b>	---	---
Debris	scalar	Visual*	<b>NONE</b>	---	---
Sand/Dirt	scalar	Visual*	<b>NONE</b>	---	---
Appearance	scalar	Visual*	<b>NORML</b>	---	---
Odor	scalar	Visual*	<b>NORML</b>	---	---
Emulsified Water	scalar	Visual*	<b>NEG</b>	---	---
Free Water	scalar	Visual*	<b>NEG</b>	---	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	<b>13.4</b>	---	---
Visc @ 100°C	cSt	ASTM D7279(m)	<b>3.2</b>	---	---
Viscosity Index (VI)	Scale	ASTM D2270*	<b>102</b>	---	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color				no image	no image
Bottom				no image	no image



**Laboratory** : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9  
**Sample No.** : E30002651  
**Lab Number** : **02648152**  
**Unique Number** : 5813704  
**Test Package** : IND 2 ( Additional Tests: KF, KV100, PrtCount, TAN MAN, VI )

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To discuss this sample report, contact Customer Service at 1-905-372-2251.  
 Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab.  
 Validity of results and interpretation are based on the sample and information as supplied.