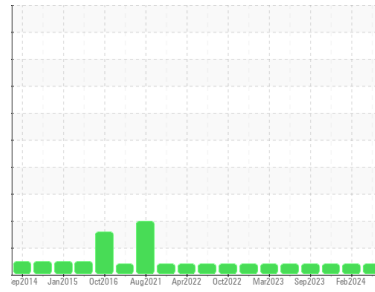




OIL ANALYSIS REPORT

Sample Rating Trend



VISCOSITY



Area

Compressors [413819045]

Machine Id

Frick Ammonia Compressor #1 - Maximo #3522 1000042066 (S/N 3616-120)

Component

Screw Compressor

Fluid

MOBIL GARGOYLE ARTIC 300 (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

The water content is negligible. There is no indication of any contamination in the oil.

Fluid Condition

Viscosity of sample indicates oil is within ISO 100 range, advise investigate. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0910705	WC0904609	WC0882225
Sample Date	Client Info		13 May 2024	19 Feb 2024	27 Nov 2023
Machine Age	kms	Client Info	0	0	0
Oil Age	kms	Client Info	0	0	0
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			ABNORMAL	ABNORMAL	ABNORMAL

WEAR METALS

	method	limit/base	current	history1	history2
PQ	ASTM D8184*		0	0	0
Iron	ppm	ASTM D5185(m) >60	22	24	25
Chromium	ppm	ASTM D5185(m) >4	0	0	0
Nickel	ppm	ASTM D5185(m)	<1	<1	<1
Titanium	ppm	ASTM D5185(m)	0	0	0
Silver	ppm	ASTM D5185(m)	0	0	<1
Aluminum	ppm	ASTM D5185(m) >5	<1	<1	<1
Lead	ppm	ASTM D5185(m) >10	0	0	<1
Copper	ppm	ASTM D5185(m) >30	<1	<1	<1
Tin	ppm	ASTM D5185(m) >15	0	0	0
Antimony	ppm	ASTM D5185(m)	<1	0	0
Vanadium	ppm	ASTM D5185(m)	0	0	0
Beryllium	ppm	ASTM D5185(m)	0	0	0
Cadmium	ppm	ASTM D5185(m)	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	0	0	<1
Barium	ppm	ASTM D5185(m)	0	0	<1
Molybdenum	ppm	ASTM D5185(m)	0	0	0
Manganese	ppm	ASTM D5185(m)	0	0	0
Magnesium	ppm	ASTM D5185(m)	0	0	0
Calcium	ppm	ASTM D5185(m)	2	2	2
Phosphorus	ppm	ASTM D5185(m)	<1	0	0
Zinc	ppm	ASTM D5185(m)	3	3	3
Sulfur	ppm	ASTM D5185(m)	367	393	383
Lithium	ppm	ASTM D5185(m)	<1	<1	<1

CONTAMINANTS

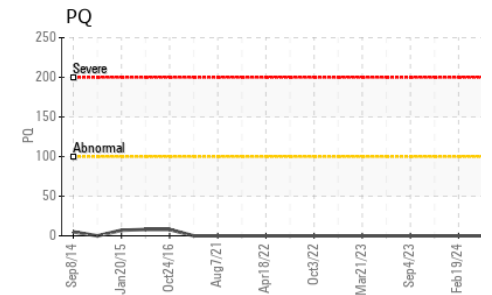
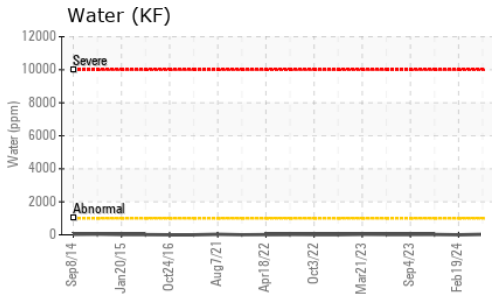
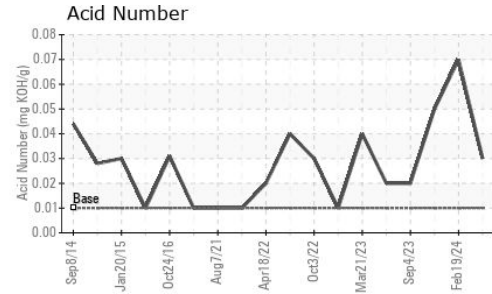
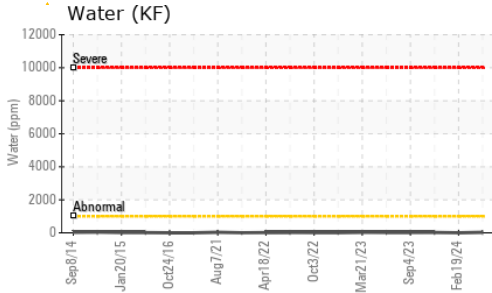
	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m) >50	0	0	0
Sodium	ppm	ASTM D5185(m)	0	0	0
Potassium	ppm	ASTM D5185(m) >20	0	<1	0
Water	%	ASTM D6304* >0.1	0.003	0.00	0.002
ppm Water	ppm	ASTM D6304* >1000	31	0	20

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974* 0.01	0.03	0.07	0.05



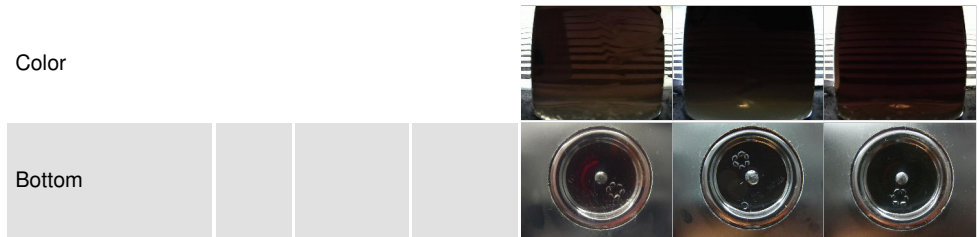
OIL ANALYSIS REPORT



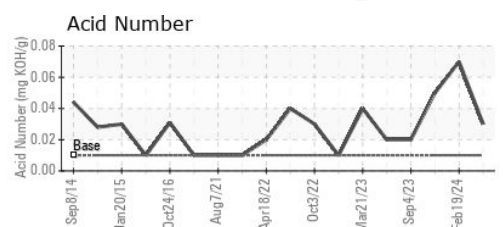
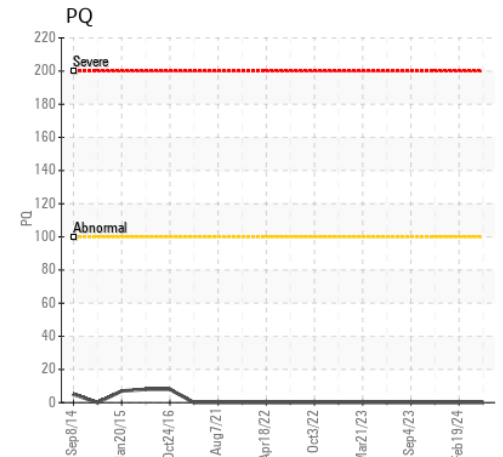
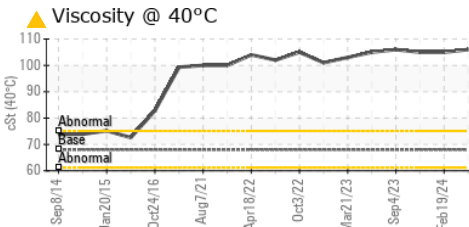
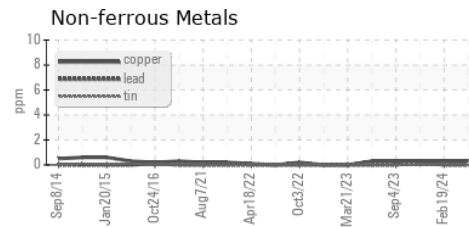
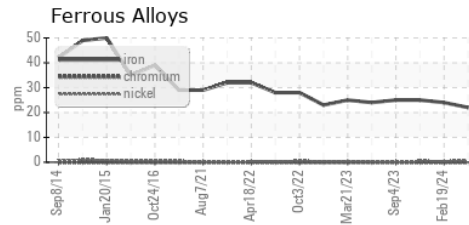
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>0.1	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	68.0 ▲ 106	▲ 105	▲ 105

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : WC0910705 **Received** : 16 Jul 2024
Lab Number : 02648158 **Tested** : 19 Jul 2024
Unique Number : 5813710 **Diagnosed** : 19 Jul 2024 - Kevin Marson
Test Package : IND 2 (Additional Tests: KF, TAN Man)

To discuss this sample report, contact Customer Service at 1-800-268-2131.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.

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