

OIL ANALYSIS REPORT

Sample Rating Trend



Machine Id

KHS L4 INFEED WORM

Component Gearbox Fluid

KLUBER KLUBEROIL 4 UH1-460 N (--- GAL)

Recommendation

Confirm the source of the lubricant being utilized for top-up/fill. Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

Wear

All component wear rates are normal.

Contamination

The water content is negligible. There is no indication of any contamination in the oil.

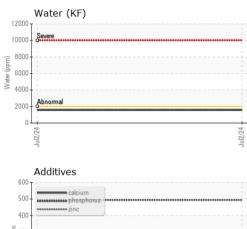
Fluid Condition

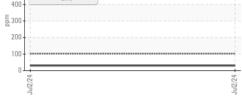
Additive levels indicate the addition of a different brand, or type of oil. The condition of the oil is acceptable for the time in service.

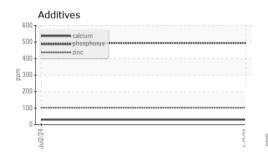
SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0954007		
Sample Date		Client Info		02 Jul 2024		
Machine Age	hrs	Client Info		0		
Oil Age	hrs	Client Info		0		
Oil Changed		Client Info		N/A		
Sample Status				NORMAL		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>200	28		
Chromium	ppm	ASTM D5185(m)	>15	0		
Nickel	ppm	ASTM D5185(m)	>15	<1		
Titanium	ppm	ASTM D5185(m)		0		
Silver	ppm	ASTM D5185(m)		0		
Aluminum	ppm	ASTM D5185(m)	>25	6		
Lead	ppm	ASTM D5185(m)	>100	9		
Copper	ppm	ASTM D5185(m)	>200	112		
Tin	ppm	ASTM D5185(m)	>25	5		
Antimony	ppm	ASTM D5185(m)	>5	<1		
Vanadium	ppm	ASTM D5185(m)		0		
Beryllium	ppm	ASTM D5185(m)		0		
Cadmium	ppm	ASTM D5185(m)		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)		1		
Barium	ppm	ASTM D5185(m)		<1		
Molybdenum	ppm	ASTM D5185(m)		0		
Manganese	ppm	ASTM D5185(m)		<1		
Magnesium	ppm	ASTM D5185(m)		0		
Calcium	ppm	ASTM D5185(m)		30		
Phosphorus	ppm	ASTM D5185(m)		494		
Zinc	ppm	ASTM D5185(m)		102		
Sulfur	ppm	ASTM D5185(m)		577		
Lithium	ppm	ASTM D5185(m)		<1		
CONTAMINANTS	5	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>50	28		
Sodium	ppm	ASTM D5185(m)		33		
Potassium	ppm	ASTM D5185(m)	>20	<1		
Water	%	ASTM D6304*	>0.2	0.155		
ppm Water	ppm	ASTM D6304*	>2000	1554		



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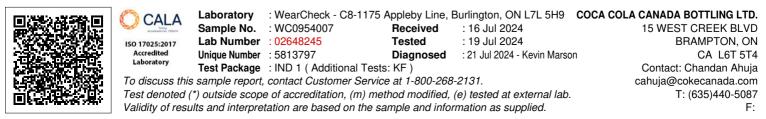






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VISUAL		method				history2
White Metal	scalar	Visual*	NONE	VLITE		
Yellow Metal	scalar	Visual*	NONE	NONE		
Precipitate	scalar	Visual*	NONE	NONE		
Silt	scalar	Visual*	NONE	VLITE		
Debris	scalar	Visual*	NONE	NONE		
Sand/Dirt	scalar	Visual*	NONE	NONE		
Appearance	scalar	Visual*	NORML	NORML		
Odor	scalar	Visual*	NORML	NORML		
Emulsified Water	scalar	Visual*	>0.2	.5%		
Free Water	scalar	Visual*		NEG		
FLUID PROPERT	IFS	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	460	423		
SAMPLE IMAGES		method	limit/base	current	history1	history2
	J	method	mmbase	canent	nistory	matoryz
Color					no image	no image
Bottom					no image	no image
GRAPHS						
GRAPHS Ferrous Alloys						
Ferrous Alloys						
Ferrous Alloys						
Ferrous Alloys						
Ferrous Alloys						
Ferrous Alloys			24			
Ferrous Alloys			Jul2/24			
Ferrous Alloys	5		Jul224			
Ferrous Alloys	s		Ju2/24			
Ferrous Alloys	s		Jui224			
Ferrous Alloys	s		Jul2/24			
Ferrous Alloys	s		Jui2/24			
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Contact/Location: Chandan Ahuja - COC15BRA Page 2 of 2