

### **OIL ANALYSIS REPORT**

Sample Rating Trend



Machine Id

# **KHS L4 FILLER DISCHARGE**

Component Gearbox Fluid

KLUBER KLUBEROIL 4 UH1-460 N (--- GAL)

#### DIAGNOSIS

#### Recommendation

We advise that you check for the source of water entry. Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We advise that you follow the water drain-off procedure for this component. Confirm the source of the lubricant being utilized for top-up/fill. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

#### Wear

All component wear rates are normal.

Contamination

Excessive free water present.

#### Fluid Condition

Additive levels indicate the addition of a different brand, or type of oil.

SAMPLE INFORM	<b>IATION</b>	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0954015		
Sample Date		Client Info		02 Jul 2024		
Machine Age	hrs	Client Info		0		
Oil Age	hrs	Client Info		0		
Oil Changed		Client Info		N/A		
Sample Status				ABNORMAL		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>200	8		
Chromium	ppm	ASTM D5185(m)	>15	<1		
Nickel	ppm	ASTM D5185(m)	>15	<1		
Titanium	ppm	ASTM D5185(m)		0		
Silver	ppm	ASTM D5185(m)		0		
Aluminum	ppm	ASTM D5185(m)	>25	16		
Lead	ppm	ASTM D5185(m)	>100	1		
Copper	ppm	ASTM D5185(m)	>200	11		
Tin	ppm	ASTM D5185(m)	>25	<1		
Antimony	ppm	ASTM D5185(m)	>5	0		
Vanadium	ppm	ASTM D5185(m)		0		
Beryllium	ppm	ASTM D5185(m)		0		
Cadmium	ppm	ASTM D5185(m)		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)		<1		
Barium	ppm	ASTM D5185(m)		0		
Molybdenum	ppm	ASTM D5185(m)		0		
Manganese	ppm	ASTM D5185(m)		0		
Magnesium	ppm	ASTM D5185(m)		0		
Calcium	ppm	ASTM D5185(m)		71		
Phosphorus	ppm	ASTM D5185(m)		526		
Zinc	ppm	ASTM D5185(m)		<mark> </mark> 187		
Sulfur	ppm	ASTM D5185(m)		<b>e</b> 1146		
Lithium	ppm	ASTM D5185(m)		<1		
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>50	18		
Sodium	ppm	ASTM D5185(m)		8		
Potassium	ppm	ASTM D5185(m)	>20	<1		
Water	%	ASTM D6304*	>0.2	0.194		
ppm Water	ppm	ASTM D6304*	>2000	1943		



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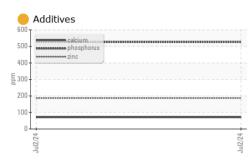
method

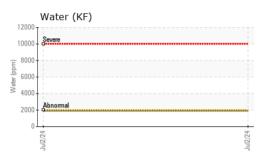
limit/base

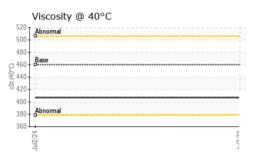
current

history1

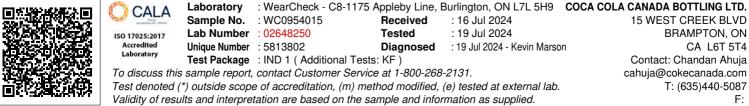
VISUAL







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ES	method				
			current		
cSt	ASTM D7279(m)	460		history1	history2
		100	407		
	method	limit/base	current	history1	history2
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Contact/Location: Chandan Ahuja - COC15BRA

history2