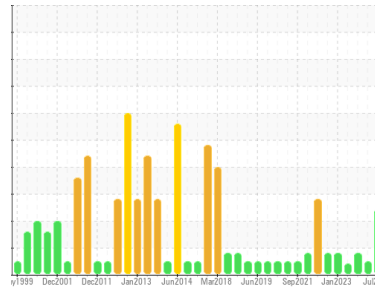




OIL ANALYSIS REPORT

Sample Rating Trend



WATER



Area
PUMPHOUSE/BACKWASH PUMPS

Machine Id
C - Backwash Pump 1 - OB

Component
Lube System

Fluid
PETRO CANADA HYDREX AW 100 (1 GAL)

DIAGNOSIS

Recommendation

We advise that you check for the source of water entry. Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We advise that you follow the water drain-off procedure for this component. We recommend an early resample to monitor this condition.

Wear

All component wear rates are normal.

Contamination

Free water present. The system cleanliness is acceptable for your target ISO 4406 cleanliness code.

Fluid Condition

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0968465	WC0898674	WC0850112
Sample Date	Client Info		17 Jul 2024	10 Jan 2024	16 Aug 2023
Machine Age	hrs	Client Info	0	0	0
Oil Age	hrs	Client Info	0	0	0
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			ABNORMAL	NORMAL	ATTENTION

WEAR METALS

	method	limit/base	current	history1	history2
PQ	ASTM D8184*	>DFLT	5	0	9
Iron	ppm	ASTM D5185(m)	>20	20	31
Chromium	ppm	ASTM D5185(m)	>20	<1	0
Nickel	ppm	ASTM D5185(m)	>20	<1	<1
Titanium	ppm	ASTM D5185(m)		0	0
Silver	ppm	ASTM D5185(m)		0	<1
Aluminum	ppm	ASTM D5185(m)	>20	<1	<1
Lead	ppm	ASTM D5185(m)	>20	<1	<1
Copper	ppm	ASTM D5185(m)	>20	14	2
Tin	ppm	ASTM D5185(m)	>20	0	0
Antimony	ppm	ASTM D5185(m)		0	0
Vanadium	ppm	ASTM D5185(m)		0	0
Beryllium	ppm	ASTM D5185(m)		0	0
Cadmium	ppm	ASTM D5185(m)		0	<1

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	0	0	0
Barium	ppm	ASTM D5185(m)	0	2	0
Molybdenum	ppm	ASTM D5185(m)	0	0	0
Manganese	ppm	ASTM D5185(m)	0	<1	0
Magnesium	ppm	ASTM D5185(m)	0	<1	<1
Calcium	ppm	ASTM D5185(m)	50	40	45
Phosphorus	ppm	ASTM D5185(m)	330	319	335
Zinc	ppm	ASTM D5185(m)	430	364	421
Sulfur	ppm	ASTM D5185(m)	760	3013	2613
Lithium	ppm	ASTM D5185(m)		<1	<1

CONTAMINANTS

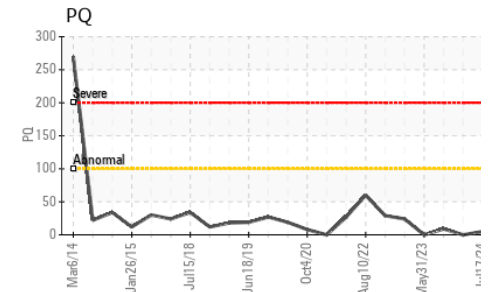
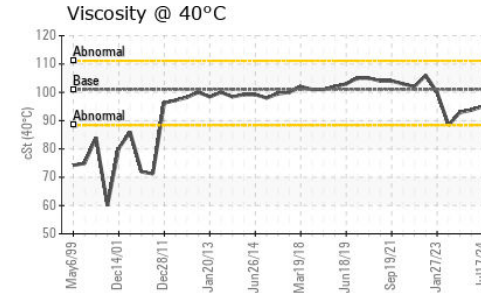
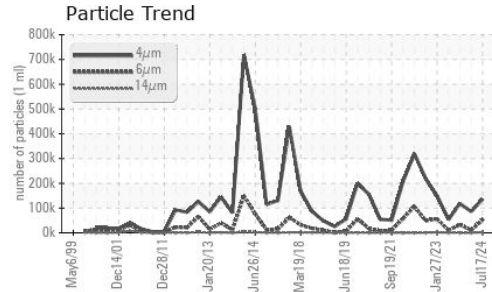
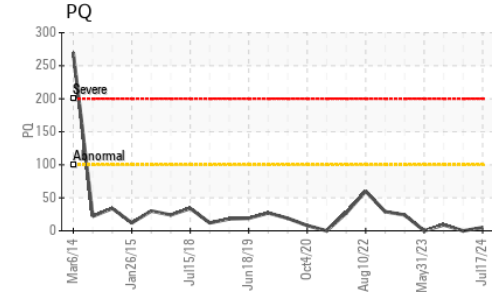
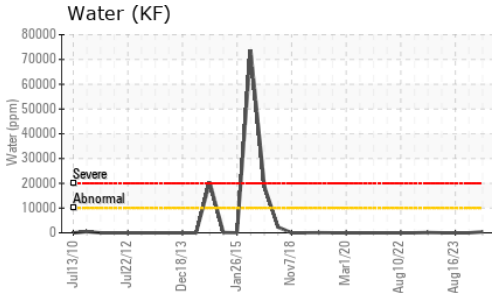
	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>15	3	3
Sodium	ppm	ASTM D5185(m)		<1	<1
Potassium	ppm	ASTM D5185(m)	>20	<1	<1
Water	%	ASTM D6304*	>1	0.039	---
ppm Water	ppm	ASTM D6304*	>10000	394	---

FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647		136404	85566	117973
Particles >6µm	ASTM D7647	>10240000	53251	10784	32885
Particles >14µm	ASTM D7647	>10240000	1701	396	331
Particles >21µm	ASTM D7647	>25600000	327	73	70
Particles >38µm	ASTM D7647	>6400000	19	3	2
Particles >71µm	ASTM D7647	>1600000	3	0	1
Oil Cleanliness	ISO 4406 (c)	>--/30/30	24/23/18	24/21/16	24/22/16



OIL ANALYSIS REPORT

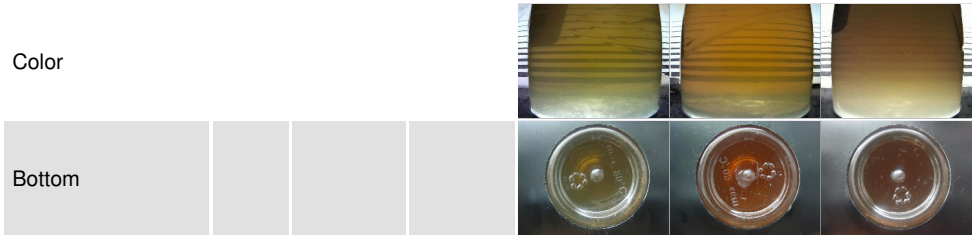


FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	0.60	0.35	0.42	0.46

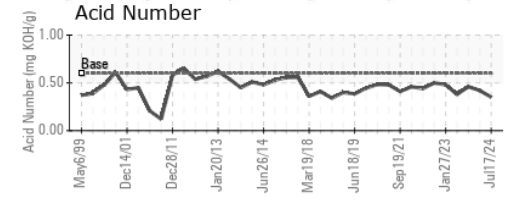
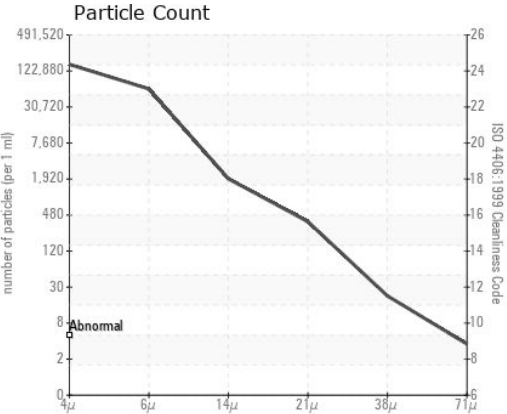
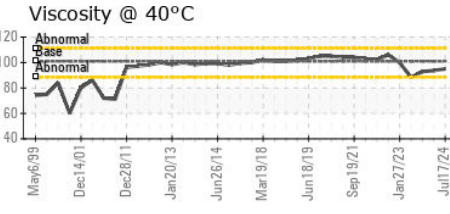
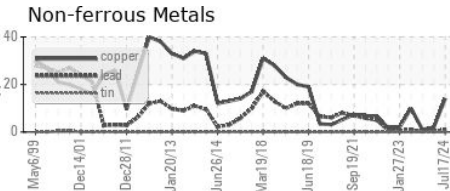
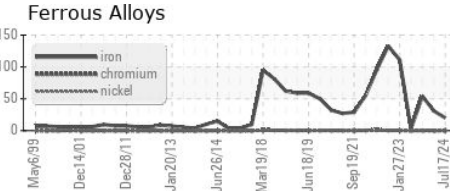
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE	VLITE
Debris	scalar	Visual*	NONE	LIGHT	NONE	VLITE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	▲ WGOIL	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>1	.5%	NEG	NEG
Free Water	scalar	Visual*		▲ 1%	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	101	95.0	93.7	92.9

SAMPLE IMAGES		method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : WC0968465
Lab Number : 02648433
Unique Number : 5813985
Test Package : IND 2 (Additional Tests: KF, PQ)

STELCO - BOSC - Basic Oxygen Slab Caster
 2330 Regional Road #3, Door: BOSC8
 NANTICOKE, ON
 CA N0A 1L0
 Contact: Tom Walden
 Thomas.Walden@stelco.com
 T: (519)587-4541
 F: (519)587-7702

To discuss this sample report, contact Customer Service at 1-800-268-2131.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.