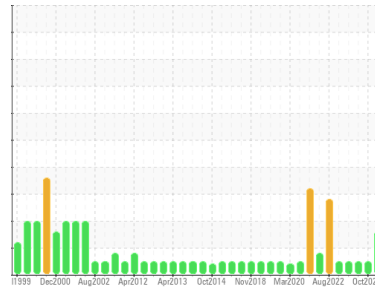




# OIL ANALYSIS REPORT

Sample Rating Trend



**WEAR**



Area  
**PUMPHOUSE/DIRTY WATER PUMPS**

Machine Id  
**C - Dirty Water Turbine OB**

Component  
**Lube System**

Fluid  
**PETRO CANADA HYDREX AW 100 (1 GAL)**

## DIAGNOSIS

### Recommendation

We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition.

### Wear

Copper ppm levels are abnormal. Lead ppm levels are noted. A sharp increase in the copper level is noted. A sharp increase in the lead level is noted. Oil cooler core leaching or motor piston wear is indicated.

### Contamination

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

### Fluid Condition

The AN level is acceptable for this fluid. The oil is no longer serviceable as a result of the abnormal and/or severe wear.

## SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	<b>WC0968454</b>	WC0866304	WC0824410
Sample Date	Client Info	<b>17 Jul 2024</b>	04 Oct 2023	31 May 2023
Machine Age	hrs	Client Info	0	0
Oil Age	hrs	Client Info	0	0
Oil Changed	Client Info	<b>N/A</b>	N/A	N/A
Sample Status		<b>ABNORMAL</b>	NORMAL	NORMAL

## CONTAMINATION

method	limit/base	current	history1	history2
Water	WC Method	<b>NEG</b>	NEG	NEG

## WEAR METALS

method	limit/base	current	history1	history2	
PQ	ASTM D8184*	>DFLT	0	0	
Iron	ppm	ASTM D5185(m)	>20	<b>6</b>	6
Chromium	ppm	ASTM D5185(m)	>20	<b>0</b>	0
Nickel	ppm	ASTM D5185(m)	>20	<b>&lt;1</b>	0
Titanium	ppm	ASTM D5185(m)		<b>0</b>	0
Silver	ppm	ASTM D5185(m)		<b>0</b>	<1
Aluminum	ppm	ASTM D5185(m)	>20	<b>&lt;1</b>	<1
Lead	ppm	ASTM D5185(m)	>20	<b>10</b>	1
Copper	ppm	ASTM D5185(m)	>20	<b>27</b>	6
Tin	ppm	ASTM D5185(m)	>20	<b>2</b>	<1
Antimony	ppm	ASTM D5185(m)		<b>0</b>	0
Vanadium	ppm	ASTM D5185(m)		<b>0</b>	0
Beryllium	ppm	ASTM D5185(m)		<b>0</b>	0
Cadmium	ppm	ASTM D5185(m)		<b>0</b>	0

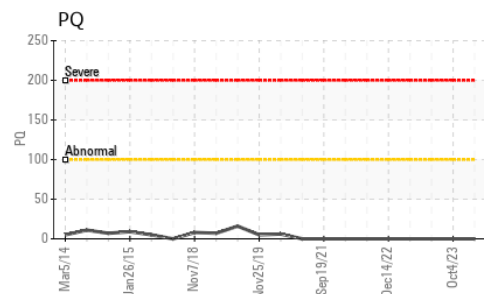
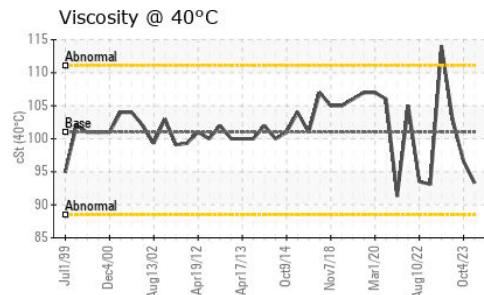
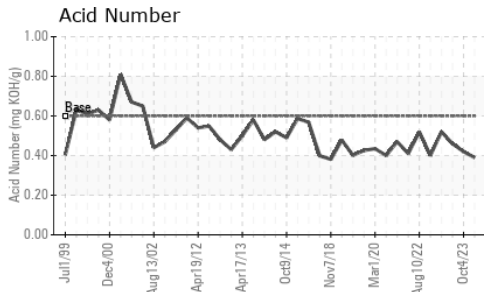
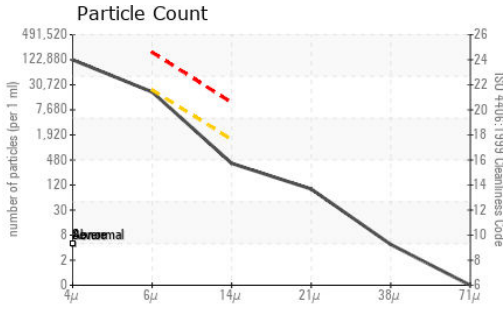
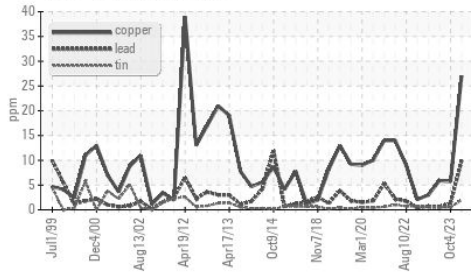
## ADDITIVES

method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185(m)	0	<b>0</b>	<1
Barium	ppm	ASTM D5185(m)	0	<b>&lt;1</b>	3
Molybdenum	ppm	ASTM D5185(m)	0	<b>0</b>	0
Manganese	ppm	ASTM D5185(m)	0	<b>0</b>	0
Magnesium	ppm	ASTM D5185(m)	0	<b>0</b>	<1
Calcium	ppm	ASTM D5185(m)	50	<b>62</b>	46
Phosphorus	ppm	ASTM D5185(m)	330	<b>349</b>	319
Zinc	ppm	ASTM D5185(m)	430	<b>420</b>	403
Sulfur	ppm	ASTM D5185(m)	760	<b>2624</b>	2525
Lithium	ppm	ASTM D5185(m)		<b>&lt;1</b>	<1

## CONTAMINANTS

method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185(m)	>15	<b>4</b>	3
Sodium	ppm	ASTM D5185(m)		<b>&lt;1</b>	<1
Potassium	ppm	ASTM D5185(m)	>20	<b>&lt;1</b>	0

### ▲ Non-ferrous Metals



FLUID CLEANLINESS	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647		<b>105645</b>	75544	46020
Particles >6µm	ASTM D7647	>20000	<b>17924</b>	15393	8615
Particles >14µm	ASTM D7647	>1300	<b>350</b>	1248	257
Particles >21µm	ASTM D7647	>320	<b>85</b>	305	41
Particles >38µm	ASTM D7647	>80	<b>4</b>	10	1
Particles >71µm	ASTM D7647	>20	<b>0</b>	1	0
Oil Cleanliness	ISO 4406 (c)	>--/21/17	<b>24/21/16</b>	23/21/17	23/20/15

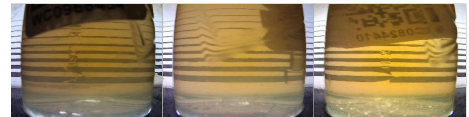
FLUID DEGRADATION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g ASTM D974*	0.60	<b>0.39</b>	0.42	0.46

VISUAL	method	limit/base	current	history1	history2
White Metal	scalar Visual*	NONE	<b>VLITE</b>	NONE	NONE
Yellow Metal	scalar Visual*	NONE	<b>NONE</b>	NONE	NONE
Precipitate	scalar Visual*	NONE	<b>NONE</b>	NONE	LIGHT
Silt	scalar Visual*	NONE	<b>NONE</b>	NONE	NONE
Debris	scalar Visual*	NONE	<b>NONE</b>	NONE	NONE
Sand/Dirt	scalar Visual*	NONE	<b>NONE</b>	LIGHT	NONE
Appearance	scalar Visual*	NORML	<b>NORML</b>	NORML	NORML
Odor	scalar Visual*	NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar Visual*	>5	<b>NEG</b>	NEG	.2%
Free Water	scalar Visual*		<b>NEG</b>	NEG	NEG

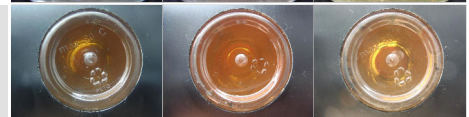
FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt ASTM D7279(m)	101	<b>93.3</b>	96.6	103

### SAMPLE IMAGES

Color



Bottom



**Laboratory** : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9  
**Sample No.** : WC0968454  
**Lab Number** : 02648438  
**Unique Number** : 5813990  
**Test Package** : IND 2 ( Additional Tests: Bottom, PQ )

**STELCO - BOSC - Basic Oxygen Slab Caster**  
 2330 Regional Road #3, Door: BOSC8  
 NANTICOKE, ON  
 CA N0A 1L0  
 Contact: Tom Walden  
 Thomas.Walden@stelco.com  
 T: (519)587-4541  
 F: (519)587-7702

To discuss this sample report, contact Customer Service at 1-800-268-2131.  
 Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab.  
 Validity of results and interpretation are based on the sample and information as supplied.