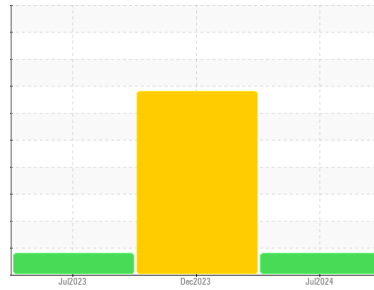




OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Area
RONI
 Machine Id
100-004
 Component
Hydraulic System
 Fluid
PETRO CANADA HYDREX AW 46 (--- GAL)

DIAGNOSIS

Recommendation

We recommend you service the filters on this component. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a light amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			WC0952930	WC0888422	LH0270804
Sample Date	Client Info			10 Jul 2024	20 Dec 2023	04 Jul 2023
Machine Age	hrs	Client Info		0	0	2897
Oil Age	hrs	Client Info		0	0	0
Oil Changed	Client Info			Not Chngd	Changed	Not Chngd
Sample Status				ATTENTION	SEVERE	ATTENTION

CONTAMINATION		method	limit/base	current	history1	history2
Water	WC Method		>0.1	NEG	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>20	8	23	5
Chromium	ppm	ASTM D5185(m)	>10	1	0	<1
Nickel	ppm	ASTM D5185(m)	>10	<1	<1	0
Titanium	ppm	ASTM D5185(m)		0	0	0
Silver	ppm	ASTM D5185(m)		0	0	0
Aluminum	ppm	ASTM D5185(m)	>10	2	2	1
Lead	ppm	ASTM D5185(m)	>10	0	1	<1
Copper	ppm	ASTM D5185(m)	>75	9	9	8
Tin	ppm	ASTM D5185(m)	>10	0	0	0
Antimony	ppm	ASTM D5185(m)		0	0	0
Vanadium	ppm	ASTM D5185(m)		0	0	0
Beryllium	ppm	ASTM D5185(m)		0	0	0
Cadmium	ppm	ASTM D5185(m)		0	0	0

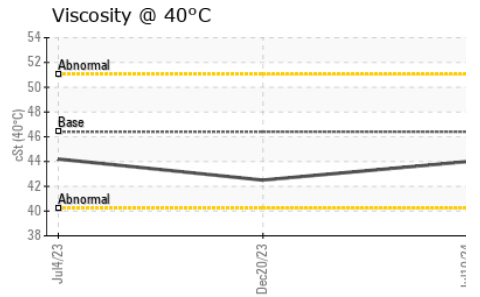
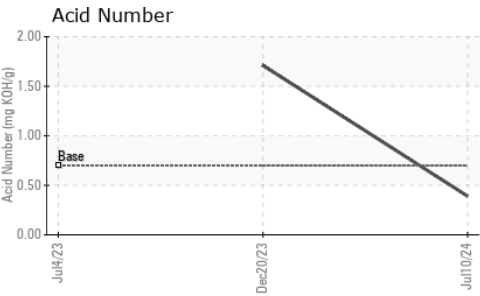
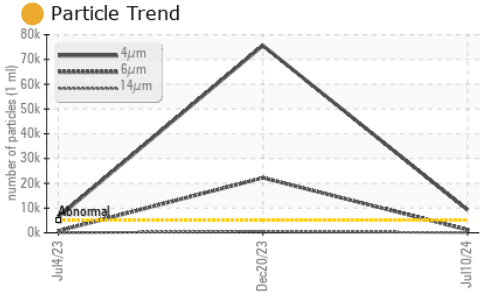
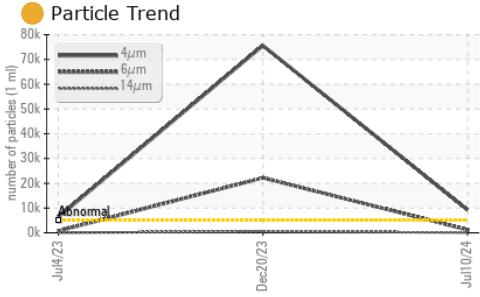
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	0	<1	<1	<1
Barium	ppm	ASTM D5185(m)	0	<1	<1	0
Molybdenum	ppm	ASTM D5185(m)	0	0	0	0
Manganese	ppm	ASTM D5185(m)	0	0	<1	0
Magnesium	ppm	ASTM D5185(m)	0	3	482	3
Calcium	ppm	ASTM D5185(m)	50	100	1749	104
Phosphorus	ppm	ASTM D5185(m)	330	365	1051	383
Zinc	ppm	ASTM D5185(m)	430	427	1208	452
Sulfur	ppm	ASTM D5185(m)	760	887	3346	900
Lithium	ppm	ASTM D5185(m)		<1	<1	<1

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>20	3	3	3
Sodium	ppm	ASTM D5185(m)		3	1	<1
Potassium	ppm	ASTM D5185(m)	>20	4	1	<1

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	9221	75605	6255
Particles >6µm		ASTM D7647	>1300	1215	22193	717
Particles >14µm		ASTM D7647	>160	77	558	23
Particles >21µm		ASTM D7647	>40	16	37	8
Particles >38µm		ASTM D7647	>10	2	1	1
Particles >71µm		ASTM D7647	>3	1	1	0
Oil Cleanliness		ISO 4406 (c)	>19/17/14	20/17/13	23/22/16	20/17/12



OIL ANALYSIS REPORT

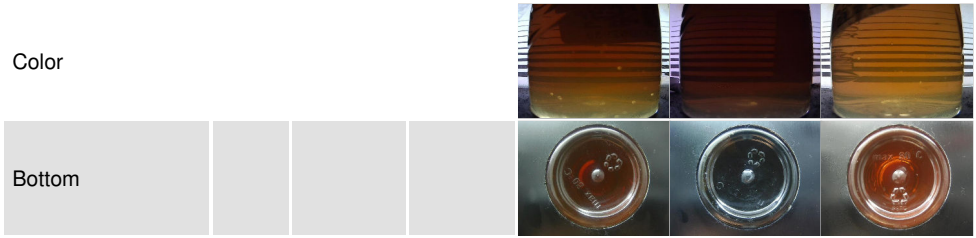


FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	0.70	0.39	1.71	---

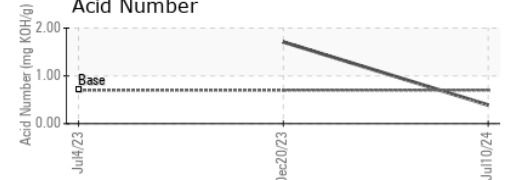
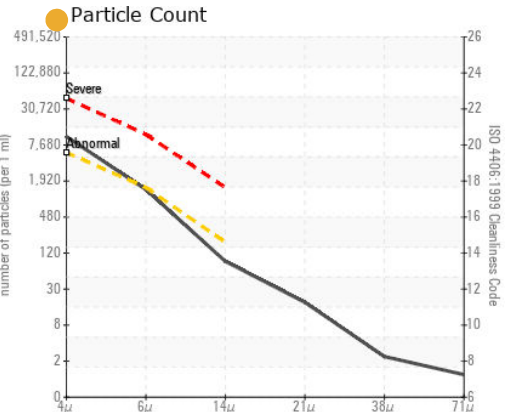
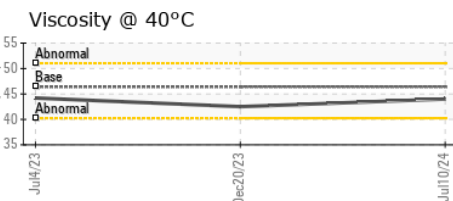
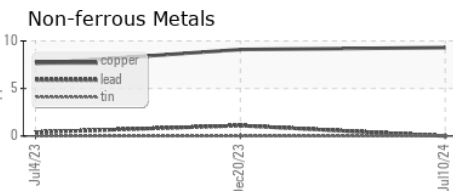
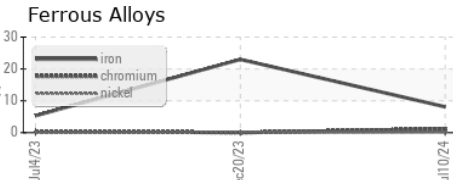
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	VLITE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	NONE	VLITE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>0.1	NEG	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	46.4	44.0	42.5	44.2

SAMPLE IMAGES		method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : WC0952930
Lab Number : **02648450**
Unique Number : 5814002
Test Package : MOBCE (Additional Tests: Bottom)

RONI/IRON SHORE EXCAVATING LTD.
 100 MACINTOSH BLVD
 VAUGHAN, ON
 CA L4K 4P3
 Contact: Service Team
 service.team@roni.ca

To discuss this sample report, contact Customer Service at 1-800-268-2131.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.