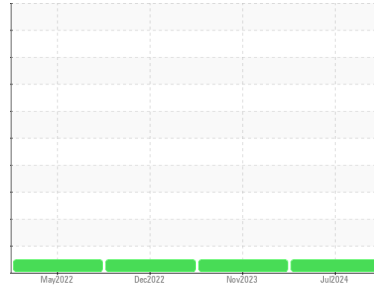




# OIL ANALYSIS REPORT

## Sample Rating Trend



**NORMAL**



Machine Id  
**LINE 6 EXTRUDER**  
 Component  
**Gearbox**  
 Fluid  
**SHELL OMALA 460 (115 LTR)**

### DIAGNOSIS

#### Recommendation

Resample at the next service interval to monitor. Please specify the component make and model with your next sample.

#### Wear

All component wear rates are normal.

#### Contamination

There is no indication of any contamination in the oil.

#### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>WC0965985</b>	WC0879197	WC0766047
Sample Date	Client Info			<b>16 Jul 2024</b>	14 Nov 2023	01 Dec 2022
Machine Age	hrs	Client Info		<b>0</b>	0	0
Oil Age	hrs	Client Info		<b>0</b>	0	0
Oil Changed		Client Info		<b>N/A</b>	N/A	N/A
Sample Status				<b>NORMAL</b>	NORMAL	NORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Water	WC Method		>0.2	<b>NEG</b>	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184*		<b>2</b>	0	0
Iron	ppm	ASTM D5185(m)	>200	<b>5</b>	8	8
Chromium	ppm	ASTM D5185(m)	>10	<b>0</b>	0	0
Nickel	ppm	ASTM D5185(m)	>10	<b>&lt;1</b>	<1	<1
Titanium	ppm	ASTM D5185(m)		<b>0</b>	0	0
Silver	ppm	ASTM D5185(m)		<b>0</b>	<1	0
Aluminum	ppm	ASTM D5185(m)	>25	<b>&lt;1</b>	0	<1
Lead	ppm	ASTM D5185(m)	>50	<b>0</b>	1	3
Copper	ppm	ASTM D5185(m)	>200	<b>2</b>	7	16
Tin	ppm	ASTM D5185(m)	>10	<b>0</b>	<1	1
Antimony	ppm	ASTM D5185(m)	>5	<b>0</b>	0	<1
Vanadium	ppm	ASTM D5185(m)		<b>0</b>	0	0
Beryllium	ppm	ASTM D5185(m)		<b>0</b>	0	0
Cadmium	ppm	ASTM D5185(m)		<b>0</b>	0	0

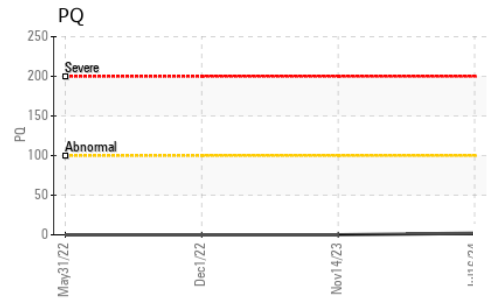
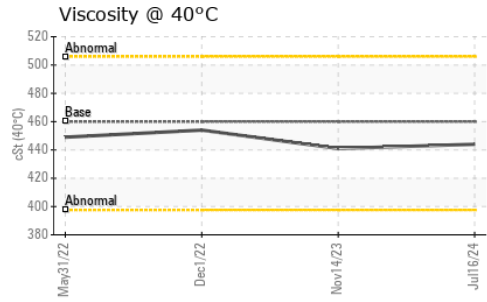
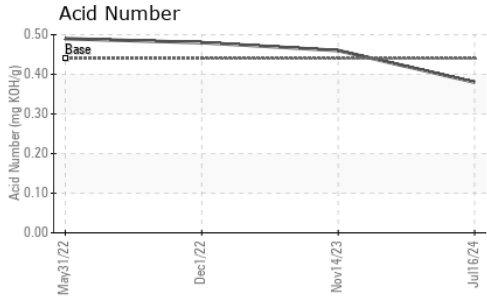
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	6.2	<b>&lt;1</b>	2	4
Barium	ppm	ASTM D5185(m)	0.0	<b>0</b>	<1	0
Molybdenum	ppm	ASTM D5185(m)	0	<b>0</b>	0	0
Manganese	ppm	ASTM D5185(m)		<b>0</b>	0	0
Magnesium	ppm	ASTM D5185(m)	0	<b>0</b>	0	0
Calcium	ppm	ASTM D5185(m)	0.0	<b>&lt;1</b>	<1	0
Phosphorus	ppm	ASTM D5185(m)	290	<b>304</b>	287	323
Zinc	ppm	ASTM D5185(m)	3.8	<b>4</b>	7	1
Sulfur	ppm	ASTM D5185(m)	8167	<b>9960</b>	9261	10077
Lithium	ppm	ASTM D5185(m)		<b>&lt;1</b>	<1	<1

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>50	<b>6</b>	0	8
Sodium	ppm	ASTM D5185(m)		<b>&lt;1</b>	0	<1
Potassium	ppm	ASTM D5185(m)	>20	<b>&lt;1</b>	0	<1

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	0.44	<b>0.38</b>	0.46	0.48



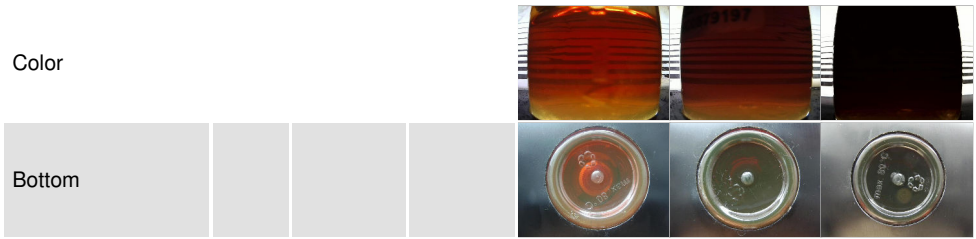
# OIL ANALYSIS REPORT



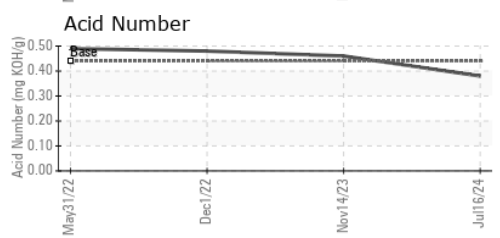
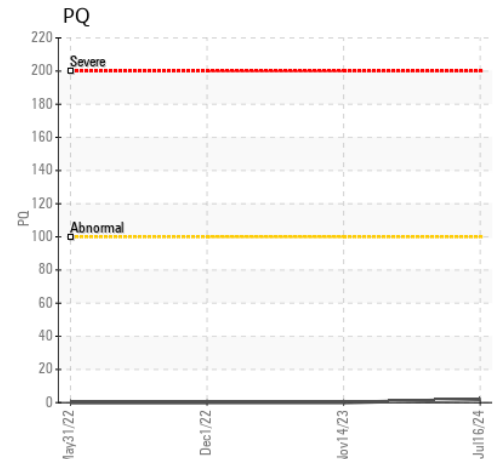
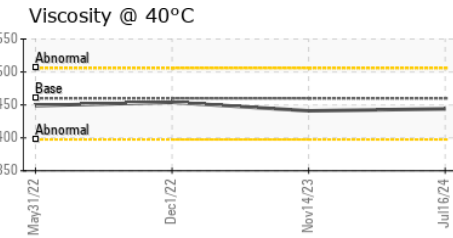
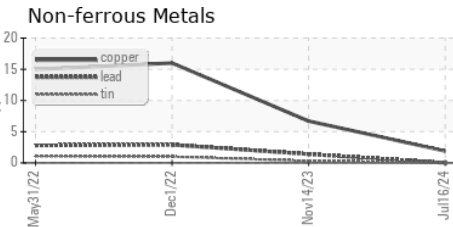
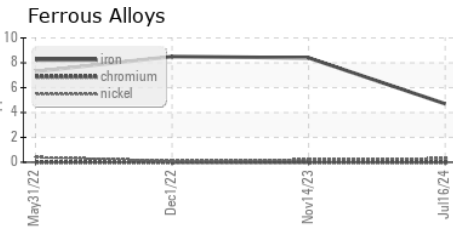
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>0.2	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	460	444	441

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9  
**Sample No.** : WC0965985 **Received** : 17 Jul 2024  
**Lab Number** : 02648532 **Tested** : 18 Jul 2024  
**Unique Number** : 5814084 **Diagnosed** : 18 Jul 2024 - Wes Davis  
**Test Package** : IND 2

**Trusscore**  
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 Palmerston, ON  
 CA N0G 2P0  
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 aydink@trusscore.com  
 T: (226)753-5999  
 F:

To discuss this sample report, contact Customer Service at 1-800-268-2131.  
 Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab.  
 Validity of results and interpretation are based on the sample and information as supplied.