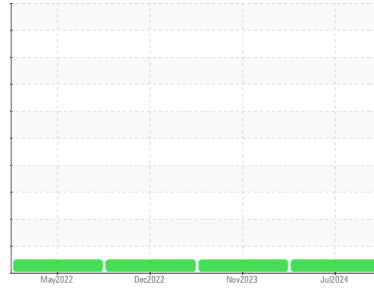




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Machine Id
LINE 3 EXTRUDER
 Component
Gearbox
 Fluid
SHELL OMALA 460 (115 LTR)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor. Please specify the component make and model with your next sample.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			WC0965988	WC0879200	WC0766046
Sample Date	Client Info			16 Jul 2024	14 Nov 2023	01 Dec 2022
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed	Client Info			N/A	N/A	N/A
Sample Status				NORMAL	NORMAL	NORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Water	WC Method		>0.2	NEG	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184*		0	0	0
Iron	ppm	ASTM D5185(m)	>200	21	8	40
Chromium	ppm	ASTM D5185(m)	>10	<1	0	<1
Nickel	ppm	ASTM D5185(m)	>10	<1	<1	<1
Titanium	ppm	ASTM D5185(m)		0	0	0
Silver	ppm	ASTM D5185(m)		0	<1	0
Aluminum	ppm	ASTM D5185(m)	>25	<1	0	<1
Lead	ppm	ASTM D5185(m)	>50	<1	2	<1
Copper	ppm	ASTM D5185(m)	>200	<1	1	0
Tin	ppm	ASTM D5185(m)	>10	0	0	0
Antimony	ppm	ASTM D5185(m)	>5	0	0	<1
Vanadium	ppm	ASTM D5185(m)		0	0	0
Beryllium	ppm	ASTM D5185(m)		0	0	0
Cadmium	ppm	ASTM D5185(m)		0	0	0

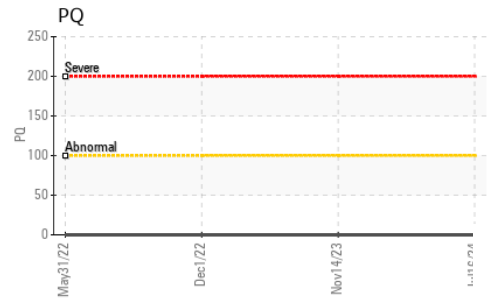
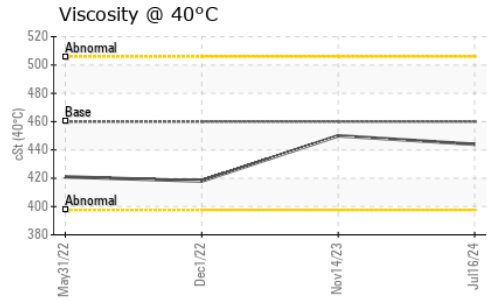
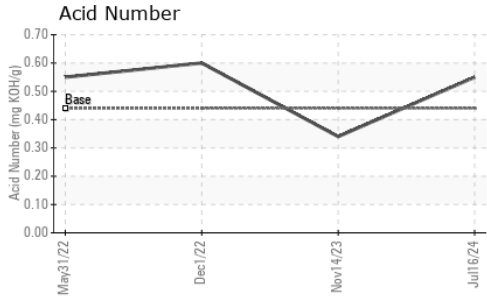
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	6.2	1	4	1
Barium	ppm	ASTM D5185(m)	0.0	0	<1	0
Molybdenum	ppm	ASTM D5185(m)	0	0	0	0
Manganese	ppm	ASTM D5185(m)		0	0	<1
Magnesium	ppm	ASTM D5185(m)	0	0	0	0
Calcium	ppm	ASTM D5185(m)	0.0	<1	2	0
Phosphorus	ppm	ASTM D5185(m)	290	289	271	251
Zinc	ppm	ASTM D5185(m)	3.8	2	1	2
Sulfur	ppm	ASTM D5185(m)	8167	10616	16042	9317
Lithium	ppm	ASTM D5185(m)		<1	<1	<1

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>50	9	2	6
Sodium	ppm	ASTM D5185(m)		0	0	<1
Potassium	ppm	ASTM D5185(m)	>20	<1	0	1

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	0.44	0.55	0.34	0.60



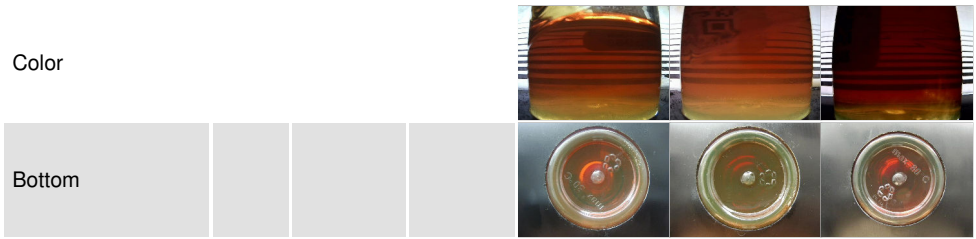
OIL ANALYSIS REPORT



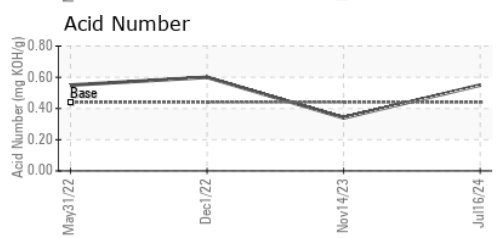
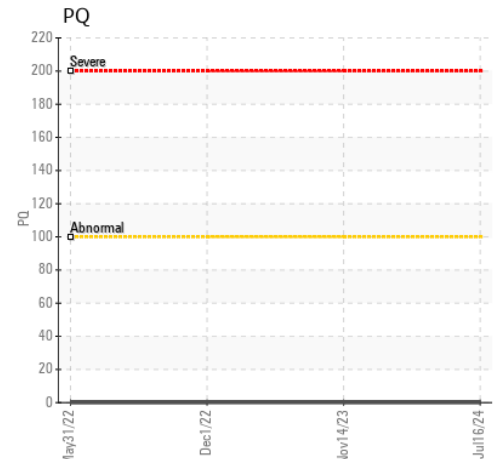
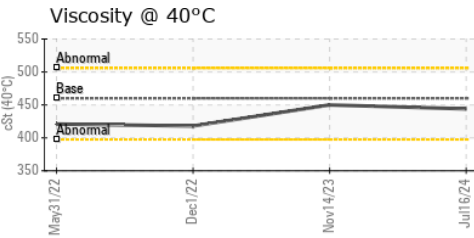
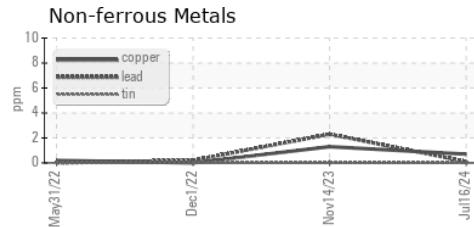
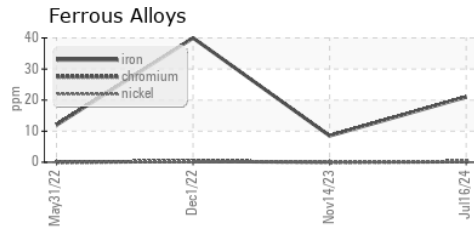
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	VLITE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	NONE	VLITE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>0.2	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	460	444	450

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : WC0965988 **Received** : 17 Jul 2024
Lab Number : **02648534** **Tested** : 18 Jul 2024
Unique Number : 5814086 **Diagnosed** : 18 Jul 2024 - Wes Davis
Test Package : IND 2

Trusscore
 140 Minto Rd.
 Palmerston, ON
 CA N0G 2P0
 Contact: Aydin Khiabani
 aydink@trusscore.com
 T: (226)753-5999
 F:

To discuss this sample report, contact Customer Service at 1-800-268-2131.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.