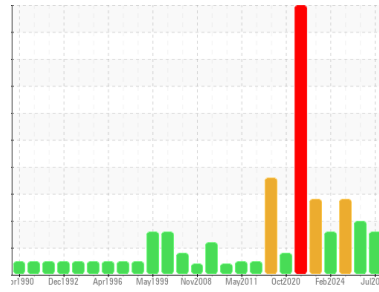




# OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Area  
**P1 Line**  
 Machine Id  
**P1 Stretcher Head**  
 Component  
**Hydraulic System**  
 Fluid  
**SHELL TELLUS 46 (200 GAL)**

## DIAGNOSIS

### Recommendation

We recommend you service the filters on this component. We recommend an early resample to monitor this condition.

### Wear

All component wear rates are normal.

### Contamination

There is a moderate amount of silt (particulates < 14 microns in size) present in the oil. The system cleanliness is above the acceptable limit for the target ISO 4406 cleanliness code.

### Fluid Condition

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>WC0943170</b>	WC0899891	WC0899892
Sample Date	Client Info		<b>16 Jul 2024</b>	22 Apr 2024	05 Mar 2024
Machine Age	hrs	Client Info	<b>0</b>	0	0
Oil Age	hrs	Client Info	<b>0</b>	0	0
Oil Changed	Client Info		<b>N/A</b>	N/A	N/A
Sample Status			<b>ABNORMAL</b>	ABNORMAL	SEVERE

## CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.05	<b>NEG</b>	NEG	NEG

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m) >20	<b>&lt;1</b>	<1	<1
Chromium	ppm	ASTM D5185(m) >20	<b>0</b>	0	0
Nickel	ppm	ASTM D5185(m) >20	<b>0</b>	0	0
Titanium	ppm	ASTM D5185(m)	<b>0</b>	0	0
Silver	ppm	ASTM D5185(m)	<b>0</b>	0	<1
Aluminum	ppm	ASTM D5185(m) >20	<b>0</b>	0	<1
Lead	ppm	ASTM D5185(m) >20	<b>0</b>	0	<1
Copper	ppm	ASTM D5185(m) >20	<b>1</b>	5	<1
Tin	ppm	ASTM D5185(m) >20	<b>0</b>	0	0
Antimony	ppm	ASTM D5185(m)	<b>0</b>	0	0
Vanadium	ppm	ASTM D5185(m)	<b>0</b>	0	0
Beryllium	ppm	ASTM D5185(m)	<b>0</b>	0	0
Cadmium	ppm	ASTM D5185(m)	<b>0</b>	0	0

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m) 0.0	<b>1</b>	<1	<1
Barium	ppm	ASTM D5185(m) 0	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185(m) 0	<b>0</b>	0	0
Manganese	ppm	ASTM D5185(m)	<b>0</b>	0	0
Magnesium	ppm	ASTM D5185(m) 11	<b>3</b>	0	3
Calcium	ppm	ASTM D5185(m) 35	<b>56</b>	42	60
Phosphorus	ppm	ASTM D5185(m) 266	<b>336</b>	315	342
Zinc	ppm	ASTM D5185(m) 276	<b>397</b>	403	420
Sulfur	ppm	ASTM D5185(m) 1847	<b>722</b>	741	781
Lithium	ppm	ASTM D5185(m)	<b>&lt;1</b>	<1	<1

## CONTAMINANTS

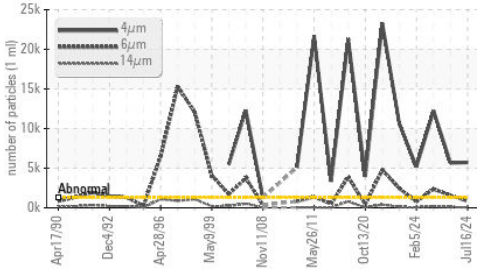
	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m) >15	<b>0</b>	0	0
Sodium	ppm	ASTM D5185(m)	<b>0</b>	0	0
Potassium	ppm	ASTM D5185(m) >20	<b>&lt;1</b>	0	<1

## FLUID CLEANLINESS

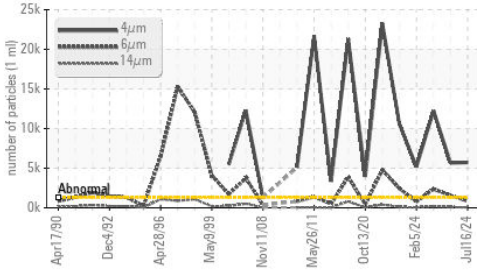
	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>1300	<b>▲ 5714</b>	▲ 5664	▲ 12248
Particles >6µm	ASTM D7647	>320	<b>▲ 860</b>	▲ 1566	▲ 2372
Particles >14µm	ASTM D7647	>40	<b>● 51</b>	▲ 88	▲ 180
Particles >21µm	ASTM D7647	>10	<b>13</b>	● 18	▲ 54
Particles >38µm	ASTM D7647	>3	<b>2</b>	2	4
Particles >71µm	ASTM D7647	>3	<b>1</b>	0	0
Oil Cleanliness	ISO 4406 (c)	>17/15/12	<b>▲ 20/17/13</b>	▲ 20/18/14	▲ 21/18/15

# OIL ANALYSIS REPORT

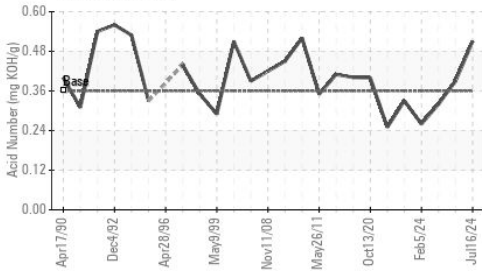
### Particle Trend



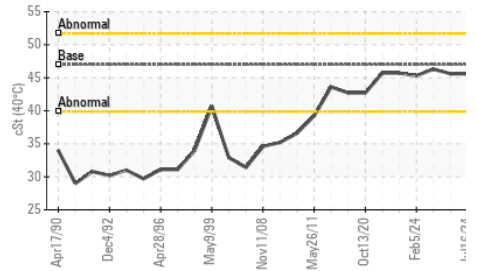
### Particle Trend



### Acid Number



### Viscosity @ 40°C

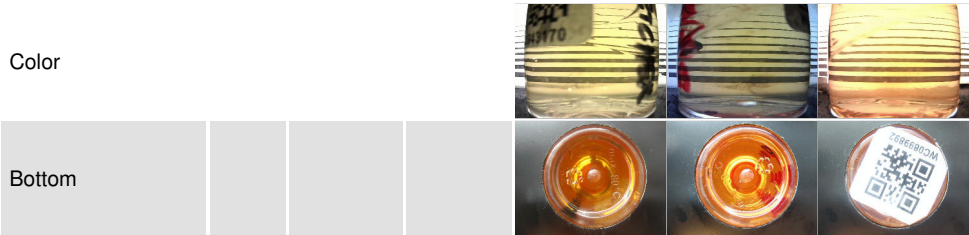


FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	0.36	<b>0.51</b>	0.39	0.32

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	<b>NONE</b>	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	<b>NONE</b>	NONE	NONE
Precipitate	scalar	Visual*	NONE	<b>NONE</b>	NONE	NONE
Silt	scalar	Visual*	NONE	<b>NONE</b>	NONE	NONE
Debris	scalar	Visual*	NONE	<b>NONE</b>	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	Visual*	NORML	<b>NORML</b>	NORML	NORML
Odor	scalar	Visual*	NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	Visual*	>0.05	<b>NEG</b>	NEG	NEG
Free Water	scalar	Visual*		<b>NEG</b>	NEG	NEG

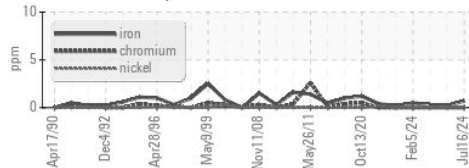
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	46.99	<b>45.6</b>	45.6	46.3

SAMPLE IMAGES		method	limit/base	current	history1	history2
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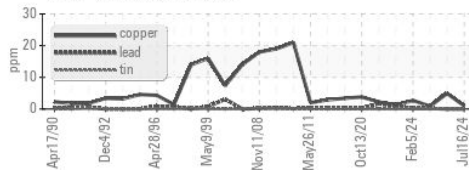


### GRAPHS

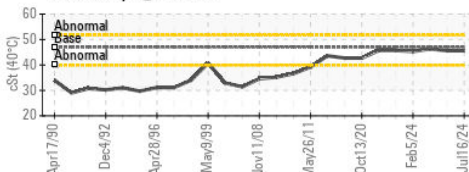
#### Ferrous Alloys



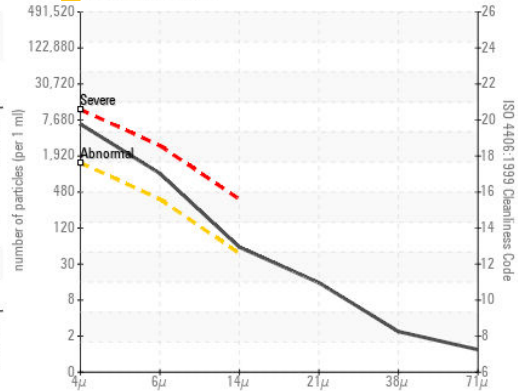
#### Non-ferrous Metals



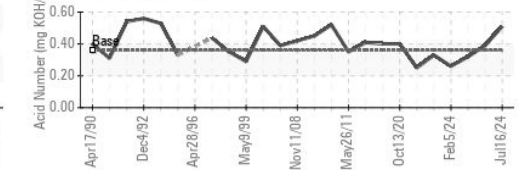
#### Viscosity @ 40°C



#### Particle Count



#### Acid Number



**Laboratory** : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9  
**Sample No.** : WC0943170 **Received** : 18 Jul 2024  
**Lab Number** : **02648677** **Tested** : 19 Jul 2024  
**Unique Number** : 5814229 **Diagnosed** : 19 Jul 2024 - Wes Davis  
**Test Package** : IND 2

**Hydro Extrusion North**  
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 Mississauga, ON  
 CA L4Z 2H9  
 Contact: Harsh Murria  
 Harsh.murria@hydro.com  
 T: (819)462-0479  
 F: (866)462-6478

To discuss this sample report, contact Customer Service at 1-800-268-2131.  
 Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab.  
 Validity of results and interpretation are based on the sample and information as supplied.