

OIL ANALYSIS REPORT

Sample Rating Trend

WEAR

SPRINGMOUNT (S/N 022258)

Gearbox Fluid GEAR OIL ISO 220 (--- GAL)

DIAGNOSIS

Recommendation

We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please specify the brand, type, and viscosity of the oil on your next sample.

A Wear

Iron ppm levels are abnormal. The low ferrous density (PQ) index indicates the wear metal levels are due to corrosion.

Contamination

There is no indication of any contamination in the oil.

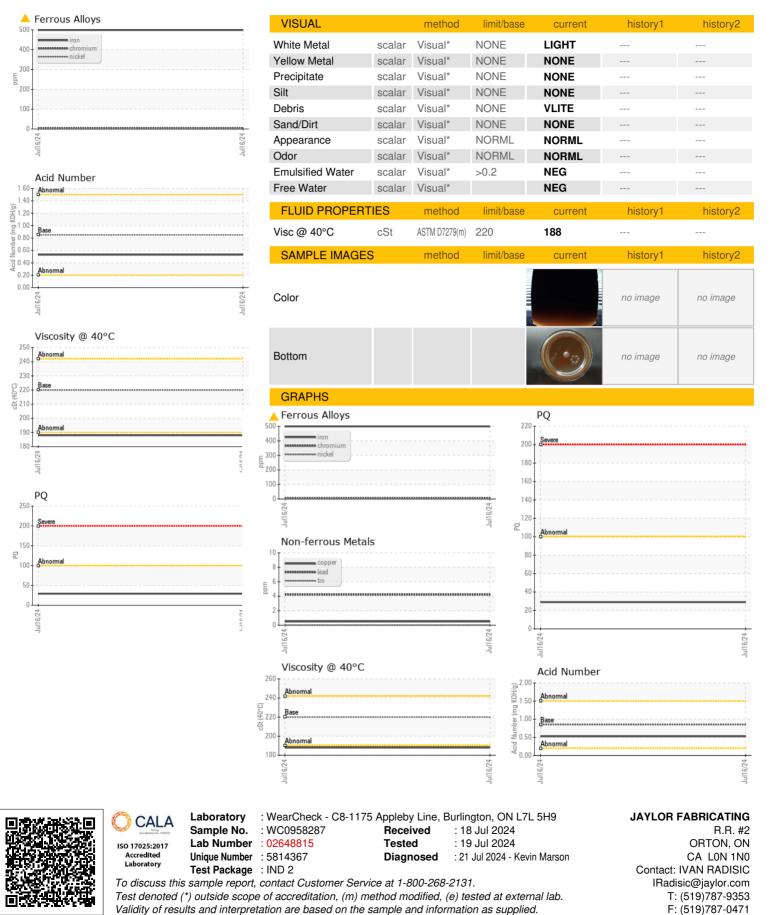
Fluid Condition

The oil viscosity is lower than typical, possibly indicating the addition of lighter grade oil. The AN level is acceptable for this fluid. The oil is no longer serviceable as a result of the abnormal and/or severe wear.

| SAMPLE INFORM | ATION | method | limit/base | current | history1 | history2 |
|------------------|----------|---------------|------------|-------------|----------|----------|
| Sample Number | | Client Info | | WC0958287 | | |
| Sample Date | | Client Info | | 16 Jul 2024 | | |
| Machine Age | yrs | Client Info | | 0 | | |
| Oil Age | yrs | Client Info | | 9 | | |
| Oil Changed | | Client Info | | N/A | | |
| Sample Status | | | | ABNORMAL | | |
| CONTAMINATION | N | method | limit/base | current | history1 | history2 |
| Water | | WC Method | >0.2 | NEG | | |
| WEAR METALS | | method | limit/base | current | history1 | history2 |
| PQ | | ASTM D8184* | | 29 | | |
| Iron | ppm | ASTM D5185(m) | >200 | <u> </u> | | |
| Chromium | ppm | ASTM D5185(m) | >15 | 5 | | |
| Nickel | ppm | ASTM D5185(m) | >15 | <1 | | |
| Titanium | ppm | ASTM D5185(m) | | 0 | | |
| Silver | ppm | ASTM D5185(m) | | 0 | | |
| Aluminum | ppm | ASTM D5185(m) | >25 | <1 | | |
| Lead | ppm | ASTM D5185(m) | >100 | 4 | | |
| Copper | ppm | ASTM D5185(m) | >200 | <1 | | |
| Tin | ppm | ASTM D5185(m) | >25 | 0 | | |
| Antimony | ppm | ASTM D5185(m) | >5 | 0 | | |
| Vanadium | ppm | ASTM D5185(m) | | 0 | | |
| Beryllium | ppm | ASTM D5185(m) | | 0 | | |
| Cadmium | ppm | ASTM D5185(m) | | 0 | | |
| ADDITIVES | | method | limit/base | current | history1 | history2 |
| Boron | ppm | ASTM D5185(m) | 50 | 33 | | |
| Barium | ppm | ASTM D5185(m) | 15 | 7 | | |
| Molybdenum | ppm | ASTM D5185(m) | 15 | 0 | | |
| Manganese | ppm | ASTM D5185(m) | | 4 | | |
| Magnesium | ppm | ASTM D5185(m) | 50 | 2 | | |
| Calcium | ppm | ASTM D5185(m) | 50 | 7 | | |
| Phosphorus | ppm | ASTM D5185(m) | 350 | 278 | | |
| Zinc | ppm | ASTM D5185(m) | 100 | 13 | | |
| Sulfur | ppm | ASTM D5185(m) | 12500 | 9174 | | |
| Lithium | ppm | ASTM D5185(m) | | 2 | | |
| CONTAMINANTS | | method | limit/base | current | history1 | history2 |
| Silicon | ppm | ASTM D5185(m) | >50 | 16 | | |
| Sodium | ppm | ASTM D5185(m) | | 13 | | |
| Potassium | ppm | ASTM D5185(m) | >20 | 2 | | |
| FLUID DEGRADA | TION | method | limit/base | current | history1 | history2 |
| Acid Number (AN) | mg KOH/g | ASTM D974* | 0.85 | 0.53 | | |



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