

## **OIL ANALYSIS REPORT**

Sample Rating Trend

WEAR

SPRINGMOUNT (S/N 022258)

Gearbox Fluid GEAR OIL ISO 220 (--- GAL)

### DIAGNOSIS

#### Recommendation

We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please specify the brand, type, and viscosity of the oil on your next sample.

#### A Wear

Iron ppm levels are abnormal. The low ferrous density (PQ) index indicates the wear metal levels are due to corrosion.

#### Contamination

There is no indication of any contamination in the oil.

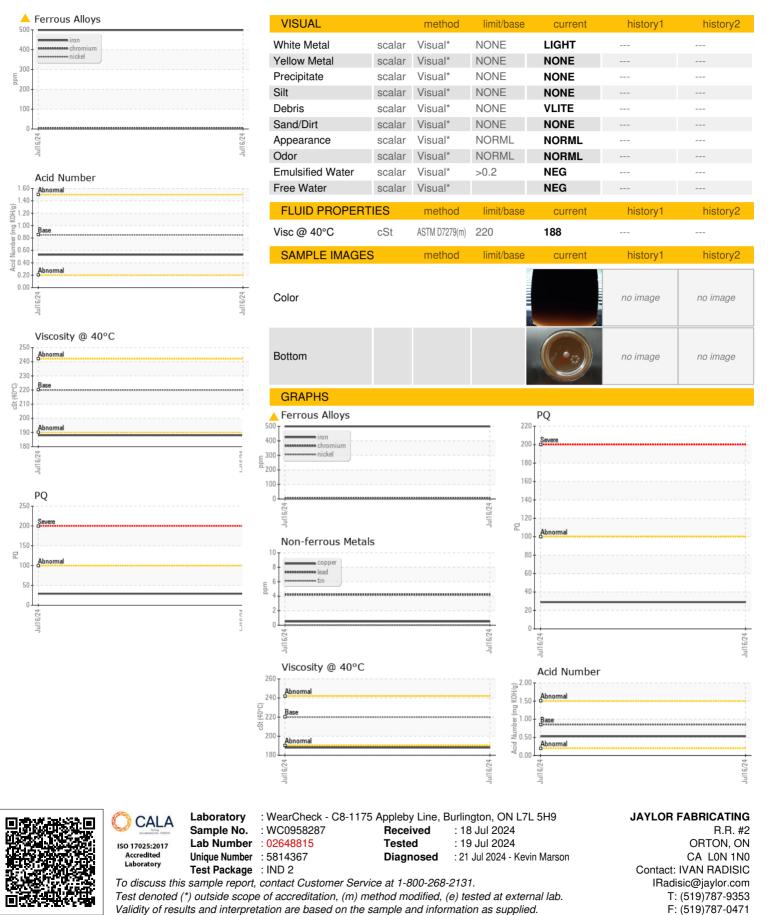
#### **Fluid Condition**

The oil viscosity is lower than typical, possibly indicating the addition of lighter grade oil. The AN level is acceptable for this fluid. The oil is no longer serviceable as a result of the abnormal and/or severe wear.

| SAMPLE INFORM    | ATION    | method        | limit/base | current     | history1 | history2 |
|------------------|----------|---------------|------------|-------------|----------|----------|
| Sample Number    |          | Client Info   |            | WC0958287   |          |          |
| Sample Date      |          | Client Info   |            | 16 Jul 2024 |          |          |
| Machine Age      | yrs      | Client Info   |            | 0           |          |          |
| Oil Age          | yrs      | Client Info   |            | 9           |          |          |
| Oil Changed      |          | Client Info   |            | N/A         |          |          |
| Sample Status    |          |               |            | ABNORMAL    |          |          |
| CONTAMINATION    | N        | method        | limit/base | current     | history1 | history2 |
| Water            |          | WC Method     | >0.2       | NEG         |          |          |
| WEAR METALS      |          | method        | limit/base | current     | history1 | history2 |
| PQ               |          | ASTM D8184*   |            | 29          |          |          |
| Iron             | ppm      | ASTM D5185(m) | >200       | <u> </u>    |          |          |
| Chromium         | ppm      | ASTM D5185(m) | >15        | 5           |          |          |
| Nickel           | ppm      | ASTM D5185(m) | >15        | <1          |          |          |
| Titanium         | ppm      | ASTM D5185(m) |            | 0           |          |          |
| Silver           | ppm      | ASTM D5185(m) |            | 0           |          |          |
| Aluminum         | ppm      | ASTM D5185(m) | >25        | <1          |          |          |
| Lead             | ppm      | ASTM D5185(m) | >100       | 4           |          |          |
| Copper           | ppm      | ASTM D5185(m) | >200       | <1          |          |          |
| Tin              | ppm      | ASTM D5185(m) | >25        | 0           |          |          |
| Antimony         | ppm      | ASTM D5185(m) | >5         | 0           |          |          |
| Vanadium         | ppm      | ASTM D5185(m) |            | 0           |          |          |
| Beryllium        | ppm      | ASTM D5185(m) |            | 0           |          |          |
| Cadmium          | ppm      | ASTM D5185(m) |            | 0           |          |          |
| ADDITIVES        |          | method        | limit/base | current     | history1 | history2 |
| Boron            | ppm      | ASTM D5185(m) | 50         | 33          |          |          |
| Barium           | ppm      | ASTM D5185(m) | 15         | 7           |          |          |
| Molybdenum       | ppm      | ASTM D5185(m) | 15         | 0           |          |          |
| Manganese        | ppm      | ASTM D5185(m) |            | 4           |          |          |
| Magnesium        | ppm      | ASTM D5185(m) | 50         | 2           |          |          |
| Calcium          | ppm      | ASTM D5185(m) | 50         | 7           |          |          |
| Phosphorus       | ppm      | ASTM D5185(m) | 350        | 278         |          |          |
| Zinc             | ppm      | ASTM D5185(m) | 100        | 13          |          |          |
| Sulfur           | ppm      | ASTM D5185(m) | 12500      | 9174        |          |          |
| Lithium          | ppm      | ASTM D5185(m) |            | 2           |          |          |
| CONTAMINANTS     |          | method        | limit/base | current     | history1 | history2 |
| Silicon          | ppm      | ASTM D5185(m) | >50        | 16          |          |          |
| Sodium           | ppm      | ASTM D5185(m) |            | 13          |          |          |
| Potassium        | ppm      | ASTM D5185(m) | >20        | 2           |          |          |
| FLUID DEGRADA    | TION     | method        | limit/base | current     | history1 | history2 |
| Acid Number (AN) | mg KOH/g | ASTM D974*    | 0.85       | 0.53        |          |          |



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