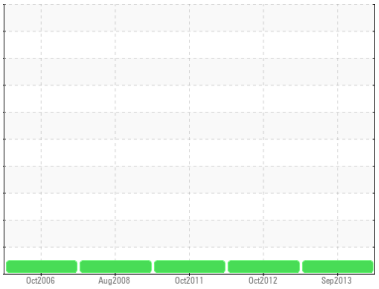
OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL

Machine Id
CATERPILLAR 81Z12792
Component
Diesel Engine
Fluid
ROYAL PURPLE MOTOR OIL 15W40 (19 GAL)

DIAGNOSIS

Recommendation
Resample at the next service interval to monitor.

Wear
Metal levels are typical for a new component breaking in.

Contamination
There is no indication of any contamination in the component.

Fluid Condition
The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**RP56631**	RP104859	RP104855
Sample Date		Client Info		**16 Sep 2013**	19 Oct 2012	03 Oct 2011
Machine Age	hrs	Client Info		**654**	628	595
Oil Age	hrs	Client Info		**321**	183	150
Oil Changed		Client Info		**Not Changd**	Not Changd	Not Changd
Sample Status				**NORMAL**	NORMAL	NORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Fuel		WC Method		**<1.0**	<1.0	<1.0
Glycol		WC Method		**NEG**	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m		**29**	27	27
Chromium	ppm	ASTM D5185m		**<1**	<1	<1
Nickel	ppm	ASTM D5185m		**<1**	<1	<1
Titanium	ppm	ASTM D5185m		**0**	<1	<1
Silver	ppm	ASTM D5185m		**0**	0	0
Aluminum	ppm	ASTM D5185m		**2**	3	2
Lead	ppm	ASTM D5185m		**4**	2	2
Copper	ppm	ASTM D5185m		**258**	265	195
Tin	ppm	ASTM D5185m		**3**	0	0
Antimony	ppm	ASTM D5185m		**0**	0	4
Vanadium	ppm	ASTM D5185m		**0**	0	0
Cadmium	ppm	ASTM D5185m		**0**	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		**21**	25	23
Barium	ppm	ASTM D5185m		**0**	0	0
Molybdenum	ppm	ASTM D5185m		**100**	89	107
Manganese	ppm	ASTM D5185m		**<1**	<1	<1
Magnesium	ppm	ASTM D5185m		**153**	151	183
Calcium	ppm	ASTM D5185m		**3116**	3041	3383
Phosphorus	ppm	ASTM D5185m		**1110**	1081	1111
Zinc	ppm	ASTM D5185m		**1236**	1281	1263

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m		**4**	5	6
Sodium	ppm	ASTM D5185m		**6**	6	5
Potassium	ppm	ASTM D5185m		**3**	2	0

INFRA-RED		method	limit/base	current	history1	history2
Soot %	%	*ASTM D7844		**0.1**	0.1	0.1
Nitration	Abs/cm	*ASTM D7624		**11.**	9.	10.
Sulfation	Abs/.1mm	*ASTM D7415		**29.**	26.	28.

FLUID DEGRADATION		method	limit/base	current	history1	history2
Oxidation	Abs/.1mm	*ASTM D7414		**21.**	18.	20.
Base Number (BN)	mg KOH/g	ASTM D2896		**9.54**	7.85	8.01

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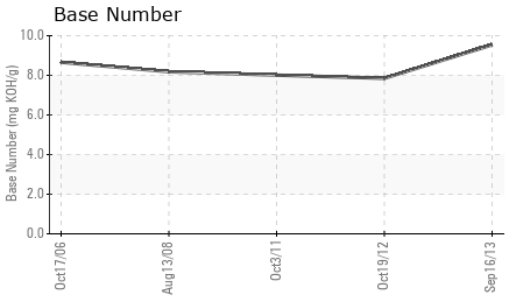
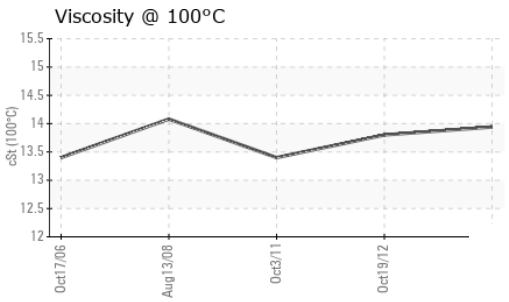
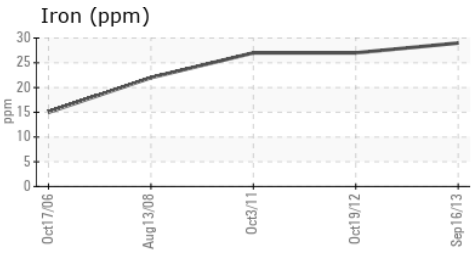


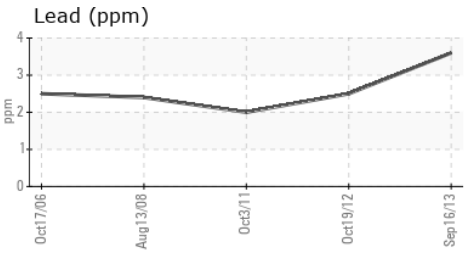


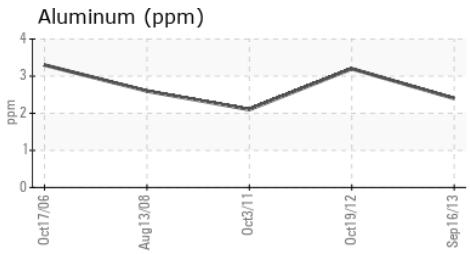
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual		**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

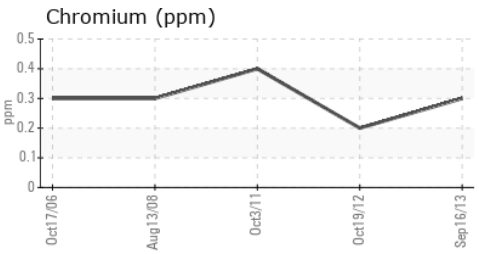
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 100°C	cSt	ASTM D445		**13.94**	13.8	13.4
Fluid Type		*In-house		***SAE_ENG_DE**	UNKNOWN	---

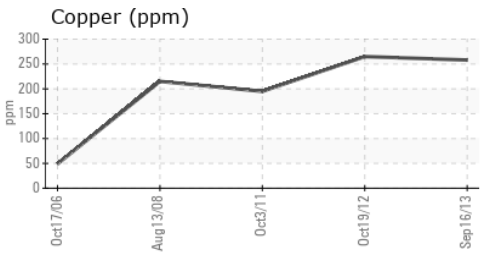
GRAPHS

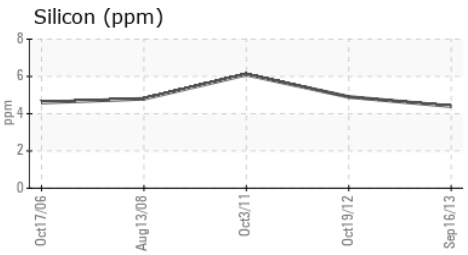


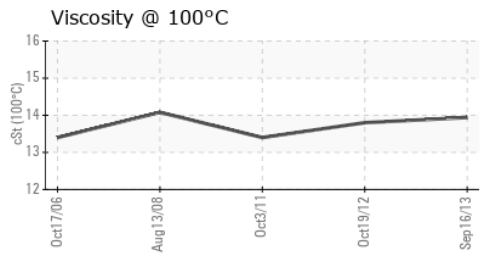


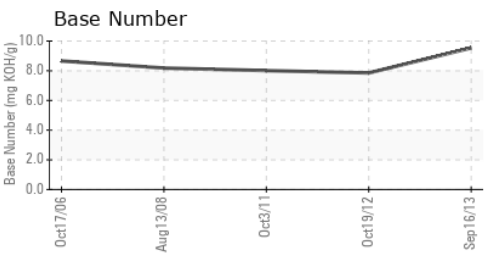












Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : RP56631
Lab Number : 03364294
Unique Number : 6392047
Test Package : MOB 2 (Additional Tests: FluidDetermination)

Received : 25 Sep 2013
Diagnosed : 27 Sep 2013
Diagnostician : Wes Davis

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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