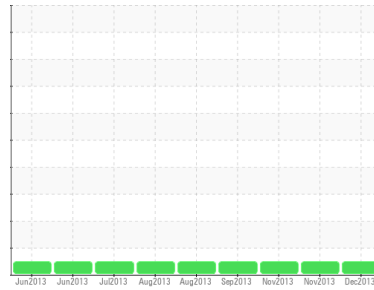




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Area
RIG 8
 Machine Id
DRILLING RIG R8-L-01
 Component
Diesel Engine
 Fluid
MOBIL 15W40 (10 GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

Fluid Condition

The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		KLM2310672	KLM2310530	KLM2301754
Sample Date	Client Info		19 Dec 2013	26 Nov 2013	05 Nov 2013
Machine Age	days	Client Info	41627	41604	41583
Oil Age	days	Client Info	195	172	151
Oil Changed	Client Info		Not Changed	Not Changed	Not Changed
Sample Status			NORMAL	NORMAL	NORMAL

CONTAMINATION

	method	limit/base	current	history1	history2
Fuel	WC Method	>5	<1.0	<1.0	<1.0
Water	WC Method	>0.1	NEG	NEG	NEG
Glycol	WC Method		NEG	NEG	NEG

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >100	36	38	28
Chromium	ppm	ASTM D5185m >6	<1	<1	<1
Nickel	ppm	ASTM D5185m >4	<1	<1	<1
Titanium	ppm	ASTM D5185m	0	0	0
Silver	ppm	ASTM D5185m	0	0	0
Aluminum	ppm	ASTM D5185m >30	1	1	2
Lead	ppm	ASTM D5185m >10	<1	<1	<1
Copper	ppm	ASTM D5185m >150	5	5	4
Tin	ppm	ASTM D5185m >4	<1	<1	<1
Antimony	ppm	ASTM D5185m	0	0	0
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	46	59	76
Barium	ppm	ASTM D5185m	0	0	0
Molybdenum	ppm	ASTM D5185m	30	33	35
Manganese	ppm	ASTM D5185m	<1	<1	<1
Magnesium	ppm	ASTM D5185m	358	399	427
Calcium	ppm	ASTM D5185m	1785	1653	1563
Phosphorus	ppm	ASTM D5185m	937	950	942
Zinc	ppm	ASTM D5185m	1005	1016	946
Sulfur	ppm	ASTM D5185m	4973	5000	5341

CONTAMINANTS

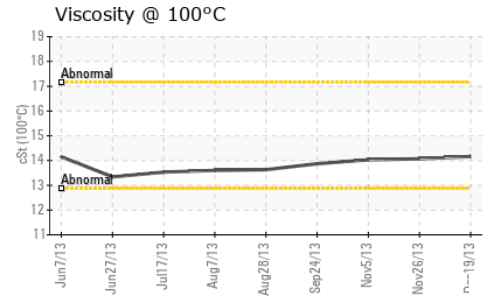
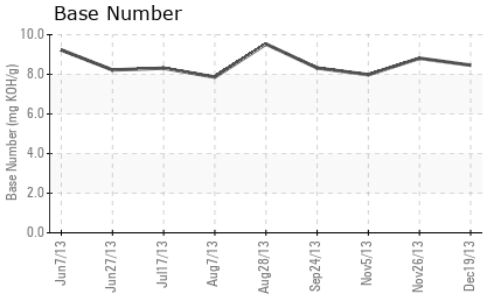
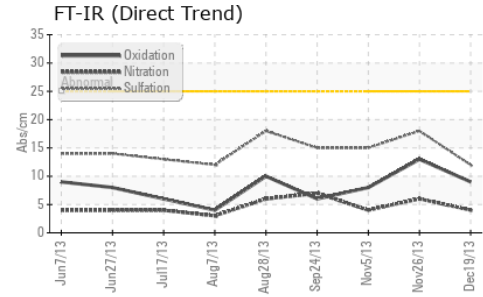
	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >20	1	2	2
Sodium	ppm	ASTM D5185m	1	2	2
Potassium	ppm	ASTM D5185m >20	1	1	1

INFRA-RED

	method	limit/base	current	history1	history2
Soot %	%	*ASTM D7844 >3	0.8	1.2	0.4
Nitration	Abs/cm	*ASTM D7624	4.	6.	4.
Sulfation	Abs./1mm	*ASTM D7415	12.	18.	15.



OIL ANALYSIS REPORT



FLUID CLEANLINESS	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647		256	384	282
Particles >6µm	ASTM D7647	>5000	139	209	153
Particles >14µm	ASTM D7647	>640	23	35	26
Particles >21µm	ASTM D7647	>160	8	12	8
Particles >38µm	ASTM D7647	>40	1	1	1
Particles >71µm	ASTM D7647	>10	0	0	0
Oil Cleanliness	ISO 4406 (c)	>19/16	14/12	15/12	14/12

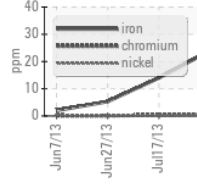
FLUID DEGRADATION	method	limit/base	current	history1	history2
Oxidation	Abs./1mm *ASTM D7414		9.	13.	8.
Base Number (BN)	mg KOH/g ASTM D2896		8.46	8.81	7.98

VISUAL	method	limit/base	current	history1	history2
White Metal	scalar *Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar *Visual	NONE	NONE	NONE	NONE
Precipitate	scalar *Visual	NONE	NONE	NONE	NONE
Silt	scalar *Visual	NONE	NONE	NONE	NONE
Debris	scalar *Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar *Visual	NONE	NONE	NONE	NONE
Appearance	scalar *Visual	NORML	NORML	NORML	NORML
Odor	scalar *Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar *Visual	>0.1	NEG	NEG	NEG
Free Water	scalar *Visual		NEG	NEG	NEG

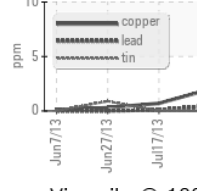
FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 100°C	cSt ASTM D445		14.16	14.07	14.03

GRAPHS

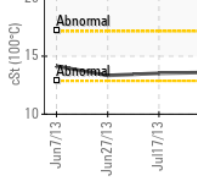
Ferrous Alloys



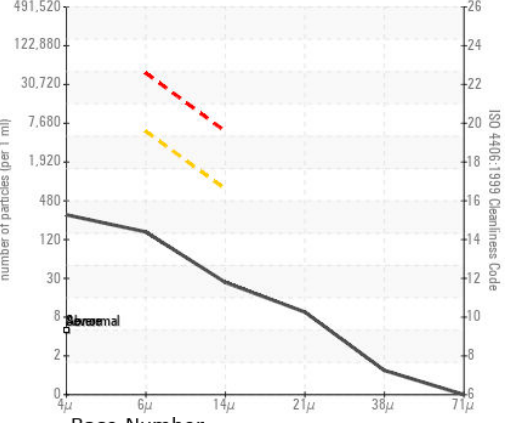
Non-ferrous Metals



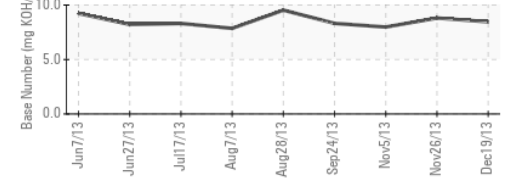
Viscosity @ 100°C



Particle Count



Base Number



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KLM2310672 **Received** : 24 Dec 2013
Lab Number : **03420172** **Tested** : 27 Dec 2013
Unique Number : 6482968 **Diagnosed** : 27 Dec 2013 - Wes Davis
Test Package : MOB 2 (Additional Tests: PrtCount)

MCVAY DRILLING
 401 E BENDER BLVD
 HOBBS, NM
 US 88241
 Contact: DOMINIK MENDOZA
 dominik4819@yahoo.com
 T: (575)393-8969
 F: (575)393-7455

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)