

OIL ANALYSIS REPORT

Area **RIG** 8 Machine Id **DRILLING RIG R8-L-01** Component

Diesel Engine Fluid MOBIL 15W40 (10 GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

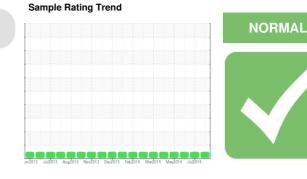
All component wear rates are normal.

Contamination

There is no indication of any contamination in the component. The amount and size of particulates present in the system is acceptable.

Fluid Condition

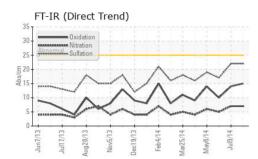
The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

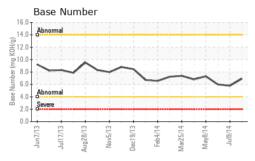


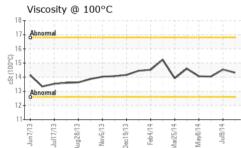
SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		KLM2323875	KLM2313555	KLM2312848
Sample Date		Client Info		31 Jul 2014	09 Jul 2014	30 May 2014
Machine Age	days	Client Info		41850	41829	41789
Oil Age	days	Client Info		70	49	10
Oil Changed		Client Info		Not Changd	Not Changd	Not Changd
Sample Status				NORMAL	NORMAL	NORMAL
CONTAMINATION	١	method	limit/base	current	history1	history2
Fuel		WC Method	>5	<1.0	<1.0	<1.0
Water		WC Method	>0.2	NEG	NEG	NEG
Glycol		WC Method		NEG	NEG	NEG
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>100	38	46	34
Chromium	ppm	ASTM D5185m	>6	<1	<1	<1
Nickel	ppm	ASTM D5185m	>4	<1	<1	<1
Titanium	ppm	ASTM D5185m		<1	0	<1
Silver	ppm	ASTM D5185m		0	0	<1
Aluminum	ppm	ASTM D5185m	>30	2	2	2
Lead	ppm	ASTM D5185m	>10	0	<1	1
Copper	ppm	ASTM D5185m	>150	14	15	7
Tin	ppm	ASTM D5185m	>4	0	0	0
Antimony	ppm	ASTM D5185m		0	0	0
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		70	57	75
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		21	23	24
Manganese	ppm	ASTM D5185m		<1	2	<1
Magnesium	ppm	ASTM D5185m		94	97	111
Calcium	ppm	ASTM D5185m		1917	2304	1856
Phosphorus	ppm	ASTM D5185m		788	972	809
Zinc	ppm	ASTM D5185m		976	1103	958
Sulfur	ppm	ASTM D5185m		3428	876	3634
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>20	3	2	3
Sodium	ppm	ASTM D5185m		2	<1	1
Potassium	ppm	ASTM D5185m	>20	9	1	6
INFRA-RED		method	limit/base	current	history1	history2
Soot %	%	*ASTM D7844	>3	1.6	1.6	0.7
Nitration	Abs/cm	*ASTM D7624		7.	7.	5.
Sulfation	Abs/.1mm	*ASTM D7415		22.	22.	17.



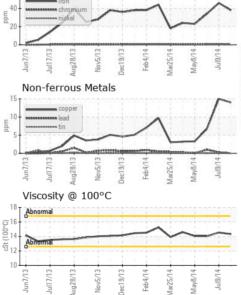
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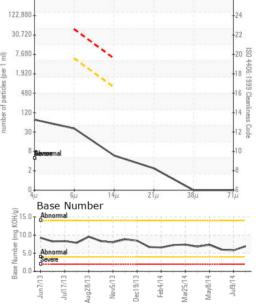


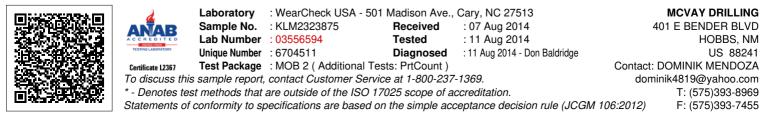




FLUID CLEANLINE	SS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		64	179	205
Particles >6µm		ASTM D7647	>5000	34	97	111
Particles >14µm		ASTM D7647	>640	5	16	19
Particles >21µm		ASTM D7647	>160	2	5	6
Particles >38µm		ASTM D7647	>40	0	0	0
Particles >71µm		ASTM D7647	>10	0	0	0
Oil Cleanliness		ISO 4406 (c)	>19/16	12/10	14/11	14/11
FLUID DEGRADAT	ION	method	limit/base	current	history1	history2
Oxidation A	lbs/.1mm	*ASTM D7414		15.	14.	10.
Base Number (BN)	ng KOH/g	ASTM D2896		6.93	5.78	6.00
VISUAL		method	limit/base	current	history1	history2
White Metal s	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal s	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate s	scalar	*Visual	NONE	NONE	NONE	NONE
Silt s	scalar	*Visual	NONE	NONE	NONE	NONE
Debris s	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt s	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance s	scalar	*Visual	NORML	NORML	NORML	NORML
Odor s	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water s	scalar	*Visual	>0.2	NEG	NEG	NEG
Free Water s	scalar	*Visual		NEG	NEG	NEG
FLUID PROPERTIE	S	method	limit/base	current	history1	history2
Visc @ 100°C	St	ASTM D445		14.32	14.54	14.04
GRAPHS						
Ferrous Alloys				Particle Coun	t	20
0 iron			491,520			T ²⁶
0 - chromium	-	1 /	122,880-			-24







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