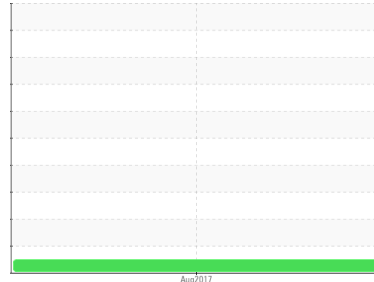




# OIL ANALYSIS REPORT

Sample Rating Trend

**NORMAL**



Machine Id  
**GOULD PUMP 895-P001A**  
 Component  
**Front Bearing**  
 Fluid  
**ROYAL PURPLE SYNFILM 68 (4 LTR)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>RP180554</b>	---	---
Sample Date	Client Info		<b>23 Aug 2017</b>	---	---
Machine Age	hrs	Client Info	<b>1749</b>	---	---
Oil Age	hrs	Client Info	<b>1549</b>	---	---
Oil Changed	Client Info		<b>Changed</b>	---	---
Sample Status			<b>NORMAL</b>	---	---

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >20	<b>6</b>	---	---
Chromium	ppm	ASTM D5185m >20	<b>0</b>	---	---
Nickel	ppm	ASTM D5185m >20	<b>0</b>	---	---
Titanium	ppm	ASTM D5185m	<b>0</b>	---	---
Silver	ppm	ASTM D5185m	<b>0</b>	---	---
Aluminum	ppm	ASTM D5185m >20	<b>&lt;1</b>	---	---
Lead	ppm	ASTM D5185m >20	<b>&lt;1</b>	---	---
Copper	ppm	ASTM D5185m >20	<b>11</b>	---	---
Tin	ppm	ASTM D5185m >20	<b>0</b>	---	---
Antimony	ppm	ASTM D5185m	<b>0</b>	---	---
Vanadium	ppm	ASTM D5185m	<b>0</b>	---	---
Cadmium	ppm	ASTM D5185m	<b>0</b>	---	---

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	<b>&lt;1</b>	---	---
Barium	ppm	ASTM D5185m	<b>0</b>	---	---
Molybdenum	ppm	ASTM D5185m	<b>&lt;1</b>	---	---
Manganese	ppm	ASTM D5185m	<b>&lt;1</b>	---	---
Magnesium	ppm	ASTM D5185m 90	<b>83</b>	---	---
Calcium	ppm	ASTM D5185m	<b>17</b>	---	---
Phosphorus	ppm	ASTM D5185m	<b>17</b>	---	---
Zinc	ppm	ASTM D5185m	<b>9</b>	---	---

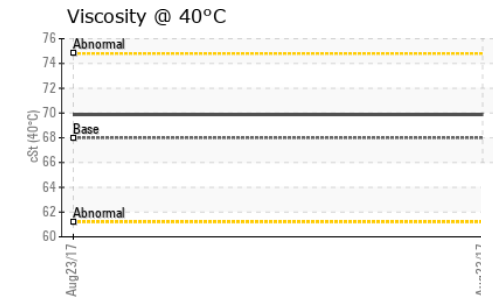
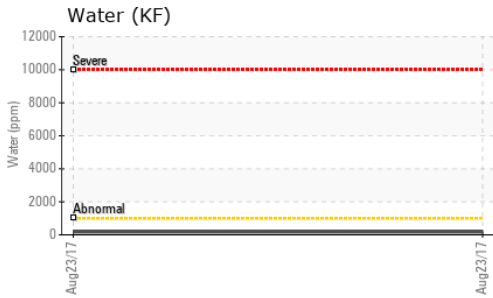
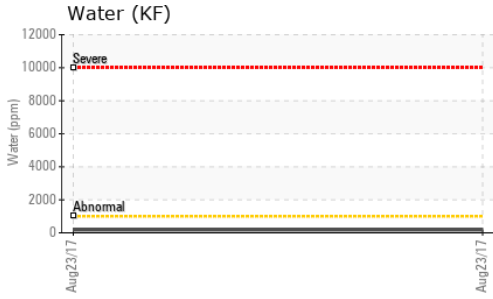
## CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >15	<b>0</b>	---	---
Sodium	ppm	ASTM D5185m	<b>1</b>	---	---
Potassium	ppm	ASTM D5185m >20	<b>0</b>	---	---
Water	%	ASTM D6304 >0.1	<b>0.018</b>	---	---
ppm Water	ppm	ASTM D6304 >1000	<b>180</b>	---	---

## FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.25	<b>0.337</b>	---	---

# OIL ANALYSIS REPORT



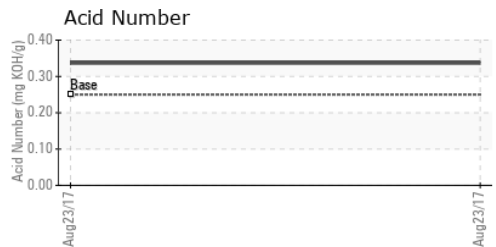
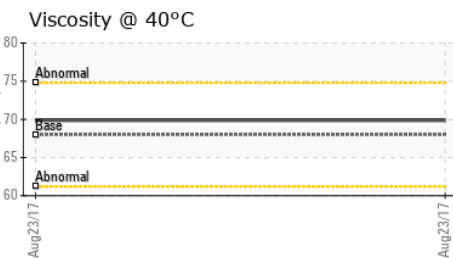
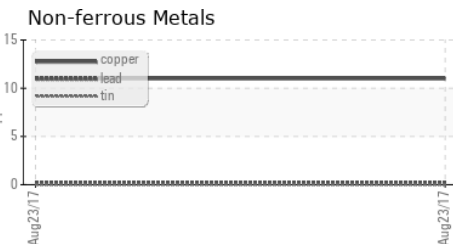
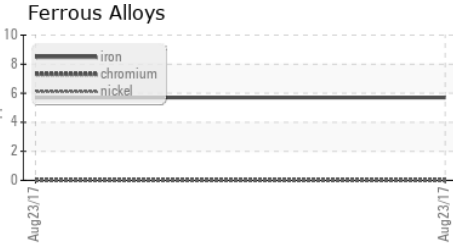
VISUAL	method	limit/base	current	history1	history2	
White Metal	scalar	*Visual	NONE	NONE	---	---
Yellow Metal	scalar	*Visual	NONE	NONE	---	---
Precipitate	scalar	*Visual	NONE	NONE	---	---
Silt	scalar	*Visual	NONE	NONE	---	---
Debris	scalar	*Visual	NONE	NONE	---	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---	---
Appearance	scalar	*Visual	NORML	NORML	---	---
Odor	scalar	*Visual	NORML	NORML	---	---
Emulsified Water	scalar	*Visual	>0.1	NEG	---	---
Free Water	scalar	*Visual		NEG	---	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 68	<b>69.88</b>	---	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color				no image	no image
Bottom				no image	no image

## GRAPHS



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : RP180554  
**Lab Number** : **04299484**  
**Unique Number** : 7923022  
**Test Package** : IND 2  
**Received** : 07 Sep 2017  
**Tested** : 08 Sep 2017  
**Diagnosed** : 11 Sep 2017 - Don Baldrige

**ACUEDUCTO LA ESPERANZA RDP**  
 CALCETA-MANTA-MANABI  
 ODEBRECHT,  
 EC  
 Contact: CLEVER ALVES

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:  
F: