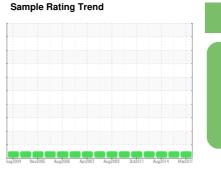


OIL ANALYSIS REPORT

INSULATING/INS - LINE 8 INSULATOR #8 VERTICAL EXTRUDER GBX (S/N 277-9413) Component

Gearbox Fluic

JAX SYNGEAR INDUSTRIAL GEAR ISO 460 (4 GAL)





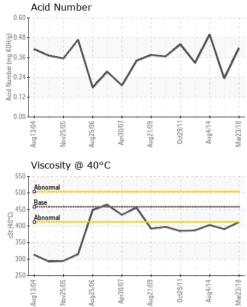
NORMAL

DIAGNOSIS	SAMPLE INFORM	/IATION	method	limit/base	current	history1	history2
Recommendation	Sample Number		Client Info		WCI2328675	WCI2274574	WCI2239968
Resample at the next service interval to monitor.	Sample Date		Client Info		23 Mar 2018	13 Jan 2016	04 Aug 2014
Wear	Machine Age	hrs	Client Info		37891	34224	31697
All component wear rates are normal.	Oil Age	hrs	Client Info		27358	23691	21164
Contamination	Oil Changed		Client Info		N/A	N/A	N/A
There is no indication of any contamination in the	Sample Status				NORMAL	NORMAL	NORMAL
component.	CONTAMINATIO	N	method	limit/base	current	history1	history2
Fluid Condition The AN level is acceptable for this fluid. The	Water		WC Method	>0.2	NEG	NEG	NEG
condition of the oil is suitable for further service.	WEAR METALS		method	limit/base	current	history1	history2
	Iron	ppm	ASTM D5185m	>200	21	20	20
	Chromium	ppm	ASTM D5185m	>15	<1	<1	<1
	Nickel	ppm	ASTM D5185m		<1	<1	<1
	Titanium	ppm	ASTM D5185m		0	0	0
	Silver	ppm	ASTM D5185m		0	0	0
	Aluminum	ppm	ASTM D5185m	>25	<1	<1	0
	Lead	ppm	ASTM D5185m	>100	<1	<1	0
	Copper	ppm	ASTM D5185m	>200	17	14	14
	Tin	ppm	ASTM D5185m	>25	3	0	0
	Antimony	ppm	ASTM D5185m		0	0	0
	Vanadium	ppm	ASTM D5185m		0	0	<1
	Cadmium	ppm	ASTM D5185m		0	0	0
	ADDITIVES		method	limit/base	current	history1	history2
	Boron	ppm	ASTM D5185m		3	9	2
	Barium	ppm	ASTM D5185m		0	0	0
	Molybdenum	ppm	ASTM D5185m		<1	<1	0
	Manganese	ppm	ASTM D5185m		<1	<1	<1
	Magnesium	ppm	ASTM D5185m		<1	0	0
	Calcium	ppm	ASTM D5185m		4	<1	0
	Phosphorus	ppm	ASTM D5185m		381	354	378
	Zinc	ppm	ASTM D5185m		3	3	0
	Sulfur	ppm	ASTM D5185m		1724	1868	1947
	CONTAMINANTS	;	method	limit/base	current	history1	history2
	Silicon	ppm	ASTM D5185m	>50	10	11	10
	Sodium	ppm	ASTM D5185m		0	<1	<1
	Potassium	ppm	ASTM D5185m	>20	<1	7	7
	FLUID DEGRADA	TION	method	limit/base	current	history1	history2
	Acid Number (AN)	mg KOH/g	ASTM D8045		0.416	0.233	0.499
		manoning	. 10 1 11 000-10		00	0.200	0.100



OIL ANALYSIS REPORT

VISUAL



RECITED	Sa La Uni Tes	que Num st Packa	*00'52'00 90'52'00 • WearCheck USA -	Rece Teste Diage	ived : 2 ed : 3 nosed : 30	y, NC 27513 9 Mar 2018 0 Mar 2018 1 Mar 2018 - Don	505200M SUPER Baldridge	IOR TELECOMM 75 EAS HC	ST STATE RD 4 DISINGTON, KS US 6754 NAN STEJSKA
			Viscosity @ 40°	c		(0,60 (0,40) 0,30) 0,30) 0,12) 0,12 0,12 0,00	· · · · · · · · · · · · · · · · · · ·	\sim	\sim
			40 40 40 40 40 40 40 40 40 40	Apr30,07	0ct29/11	Mar23/18			
			10 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	60/12 ⁸ my tals	0ct29/11 Aug4/14	Mar23/18			
			GRAPHS Ferrous Alloys	~	Λ				
			Bottom						no image
Aug21/09	0ct29/11	Aug4/14	Color	iES	method	limit/base	current	history1	history2 no image
7	-	\sim	Visc @ 40°C	cSt	ASTM D445		411.9	390.5	402.7
			Free Water FLUID PROPE	scalar RTIES	*Visual method	limit/base	NEG current	NEG history1	NEG history2
			Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	NEG
Aug21/09	0ct29/11	Aug4/14	Appearance Odor	scalar scalar	*Visual *Visual	NORML NORML	NORML NORML	NORML NORML	NORML NORML
			Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
			Silt Debris	scalar scalar	*Visual *Visual	NONE NONE	NONE NONE	NONE	NONE
\sim	V	\vee	Yellow Metal Precipitate	scalar	*Visual *Visual	NONE NONE	NONE NONE	NONE NONE	NONE

Contact/Location: BRIAN STEJSKAL - SUPHOI