

PROBLEM SUMMARY

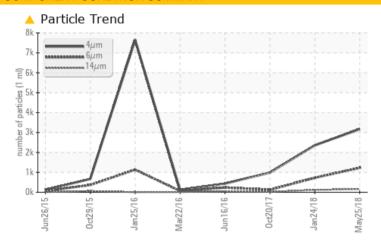
Area [9596252] KAESER C-706 (S/N 1031)

Compressor

KAESER SIGMA (OEM) S-460 (--- GAL)

Sample Rating Trend ISO

COMPONENT CONDITION SUMMARY



RECOMMENDATION

No corrective action is recommended at this time. Resample at the next service interval to monitor.

PROBLEMATIC TEST	RESULTS				
Sample Status			ATTENTION	ATTENTION	NORMAL
Particles >14µm	ASTM D7647	>80	158	<u> </u>	21
Particles >21μm	ASTM D7647	>20	44	<u>42</u>	12
Oil Cleanliness	ISO 4406 (c)	>/17/13	19/17/14	△ 18/17/14	17/14/12

Customer Id: WESLONWC Sample No.: WCI2333155 Lab Number: 04498432 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:

Don Baldridge +1 don.b505@comcast.net

To change component or sample information: Customer Service +1 1-800-237-1369 customerservice@wearcheck.com

RECOMMENDED ACTIONS

There are no recommended actions for this sample.

HISTORICAL DIAGNOSIS

24 Jan 2018 Diag: Don Baldridge

ISO



No corrective action is recommended at this time. Resample at the next service interval to monitor. All component wear rates are normal. There is a moderate amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



20 Oct 2017 Diag: Don Baldridge

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the component. The amount and size of particulates present in the system is acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



16 Jun 2016 Diag: Don Baldridge

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the component. The amount and size of particulates present in the system is acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



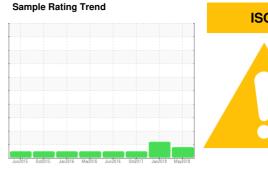


OIL ANALYSIS REPORT

Area [9596252] KAESER C-706 (S/N 1031)

Compressor

KAESER SIGMA (OEM) S-460 (--- GAL)





DIAGNOSIS

Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

All component wear rates are normal.

Contamination

There is a moderate amount of particulates present in the oil.

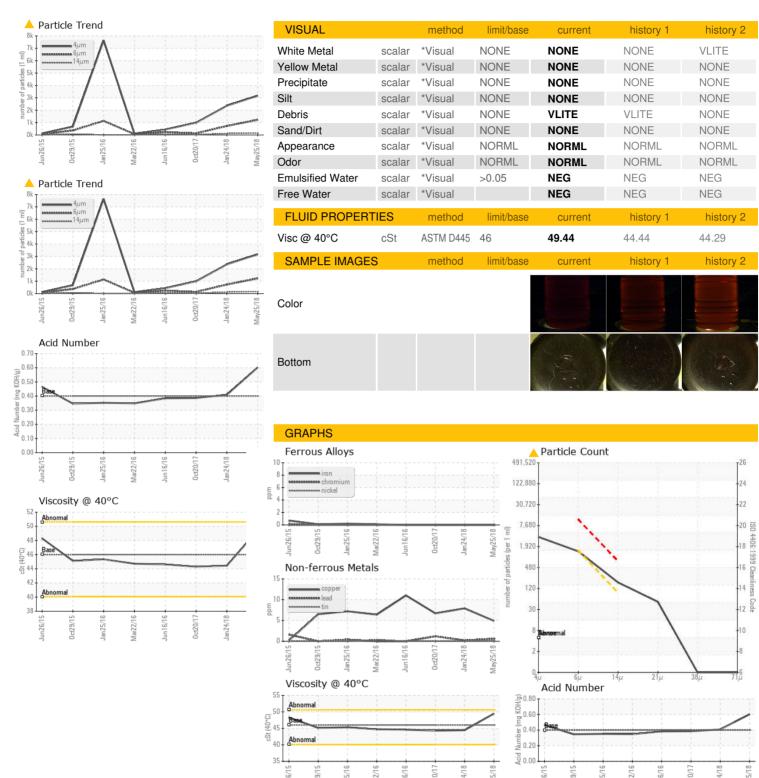
Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

		Jun2015 (0ct2015 Jan2016 Mar201	16 Jun2016 Oct2017 Jan2018	May2018	
SAMPLE INFORM	MATION	method	limit/base	current	history 1	history 2
Sample Number		Client Info		WCI2333155	WCI2313846	WCI2296084
Sample Date		Client Info		25 May 2018	24 Jan 2018	20 Oct 2017
Machine Age	hrs	Client Info		12357	9615	7202
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				ATTENTION	ATTENTION	NORMAL
WEAR METALS		method	limit/base	current	history 1	history 2
Iron	ppm	ASTM D5185m	>50	0	0	0
Chromium	ppm	ASTM D5185m	>10	0	0	0
Nickel	ppm	ASTM D5185m	>3	0	0	0
Titanium	ppm	ASTM D5185m	>3	0	0	0
Silver	ppm	ASTM D5185m	>2	0	0	0
Aluminum	ppm	ASTM D5185m	>10	<1	<1	0
Lead	ppm	ASTM D5185m	>10	<1	<1	1
Copper	ppm	ASTM D5185m	>50	5	8	7
Tin	ppm	ASTM D5185m	>10	<1	0	0
Antimony	ppm	ASTM D5185m		0	0	0
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history 1	history 2
Boron	ppm	ASTM D5185m		0	2	0
Barium	ppm	ASTM D5185m	90	0	0	0
Molybdenum	ppm	ASTM D5185m		<1	0	0
Manganese	ppm	ASTM D5185m		<1	<1	<1
Magnesium	ppm	ASTM D5185m	90	0	0	0
-				U		
Calcium				0	0	0
Calcium Phosphorus	ppm	ASTM D5185m ASTM D5185m				
Phosphorus	ppm ppm	ASTM D5185m ASTM D5185m		0 7	0	0
	ppm	ASTM D5185m		0	0 44	0 2
Phosphorus Zinc	ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m		0 7 0	0 44 0	0 2 0
Phosphorus Zinc Sulfur	ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	2	0 7 0 4671	0 44 0 14626	0 2 0 5404
Phosphorus Zinc Sulfur CONTAMINANTS	ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m method	2 limit/base	0 7 0 4671 current	0 44 0 14626 history 1	0 2 0 5404 history 2
Phosphorus Zinc Sulfur CONTAMINANTS Silicon	ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m method ASTM D5185m	limit/base >25	0 7 0 4671 current	0 44 0 14626 history 1	0 2 0 5404 history 2
Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium	ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m method ASTM D5185m ASTM D5185m	limit/base >25	0 7 0 4671 current <1 0	0 44 0 14626 history 1 0	0 2 0 5404 history 2 0
Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium	ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m method ASTM D5185m ASTM D5185m ASTM D5185m	limit/base >25 >20	0 7 0 4671 current <1 0 <1	0 44 0 14626 history 1 0 2 3	0 2 0 5404 history 2 0 0 <1
Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN	ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m method ASTM D5185m ASTM D5185m ASTM D5185m method	limit/base >25 >20 limit/base	0 7 0 4671 current <1 0 <1	0 44 0 14626 history 1 0 2 3 history 1	0 2 0 5404 history 2 0 0 <1
Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN Particles >4µm	ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m method ASTM D5185m	limit/base >25 >20 limit/base	0 7 0 4671 current <1 0 <1 current	0 44 0 14626 history 1 0 2 3 history 1 2358	0 2 0 5404 history 2 0 0 <1 history 2
Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN Particles >4µm Particles >6µm	ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m Method ASTM D5185m ASTM D7647 ASTM D7647	limit/base >25 >20 limit/base >1300	0 7 0 4671 current <1 0 <1 current 3165 1228	0 44 0 14626 history 1 0 2 3 history 1 2358 724	0 2 0 5404 history 2 0 0 <1 history 2 990 128
Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN Particles >4µm Particles >6µm Particles >14µm	ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m method ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D7647 ASTM D7647 ASTM D7647	limit/base >25 >20 limit/base >1300 >80	0 7 0 4671 current <1 0 <1 current 3165 1228 158	0 44 0 14626 history 1 0 2 3 history 1 2358 724 ▲ 117	0 2 0 5404 history 2 0 0 <1 history 2 990 128 21
Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN Particles >4µm Particles >6µm Particles >14µm Particles >21µm Particles >38µm	ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m method ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D7647 ASTM D7647 ASTM D7647	limit/base >25 >20 limit/base >1300 >80 >20	0 7 0 4671 current <1 0 <1 current 3165 1228 158 44	0 44 0 14626 history 1 0 2 3 history 1 2358 724 △ 117	0 2 0 5404 history 2 0 0 <1 history 2 990 128 21 12
Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN Particles >4µm Particles >6µm Particles >14µm Particles >21µm	ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m Method ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647	2 limit/base >25 >20 limit/base >1300 >80 >20 >4	0 7 0 4671 current <1 0 <1 current 3165 1228 ▲ 158 ▲ 44	0 44 0 14626 history 1 0 2 3 history 1 2358 724 117 42 7	0 2 0 5404 history 2 0 0 <1 history 2 990 128 21 12 6
Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN Particles >4µm Particles >6µm Particles >14µm Particles >38µm Particles >71µm	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m Method ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D7647	2 limit/base >25	0 7 0 4671 current <1 0 <1 current 3165 1228 158 44 0 0	0 44 0 14626 history 1 0 2 3 history 1 2358 724 ▲ 117 ▲ 42 ▲ 7 2	0 2 0 5404 history 2 0 0 <1 history 2 990 128 21 12 6 5



OIL ANALYSIS REPORT







Certificate L2367

Laboratory Sample No. Lab Number Unique Number

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 : WCI2333155 Received : 26 Jun 2018 : 04498432 Diagnosed : 27 Jun 2018 : Don Baldridge : 8247243 Diagnostician

Test Package : IND 2 (Additional Tests: PrtCount) To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

WESTLAKE CHEMICAL

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