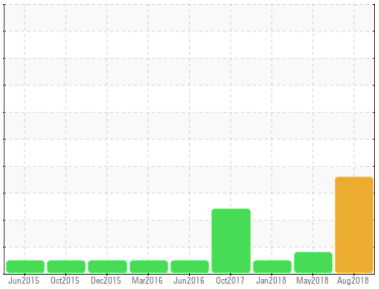
PROBLEM SUMMARY

Sample Rating Trend

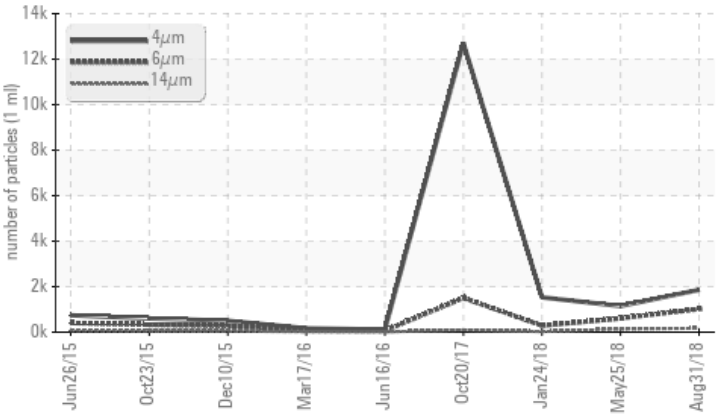


WATER

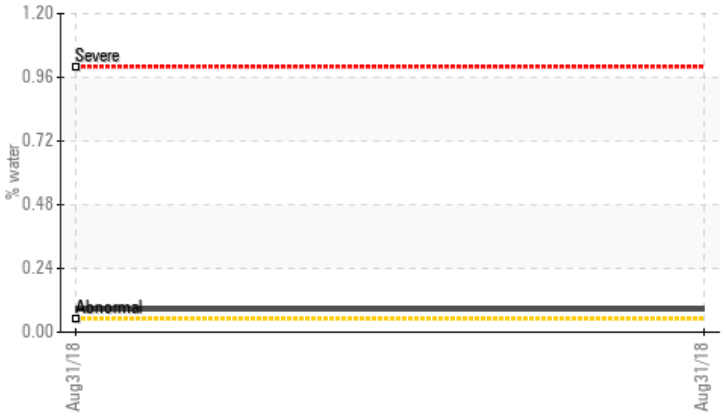
Machine Id
KAESER C-200 (S/N 7600972)
Component
Compressor
Fluid
KAESER SIGMA (OEM) S-460 (--- GAL)

COMPONENT CONDITION SUMMARY

▲ Particle Trend



▲ Water



RECOMMENDATION

We recommend you service the filters on this component. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status				ABNORMAL	ATTENTION	NORMAL
Water	%	ASTM D6304	>0.05	▲ **0.086**	---	---
ppm Water	ppm	ASTM D6304	>500	▲ **860**	---	---
Particles >14µm		ASTM D7647	>80	▲ **172**	▲ 135	24
Particles >21µm		ASTM D7647	>20	▲ **58**	▲ 39	10
Particles >38µm		ASTM D7647	>4	▲ **8**	0	2
Oil Cleanliness		ISO 4406 (c)	>--/17/13	▲ **18/17/15**	▲ 17/16/14	18/15/12
Appearance	scalar	*Visual	NORML	▲ **HAZY**	NORML	NORML

Customer Id: WESLONWC
Sample No.: WCI2313844
Lab Number: 04555174
Test Package: IND 2

To manage this report scan the QR code

To discuss the diagnosis or test data:
Doug Bogart +1 (800)237-1369 x4016
dougb@wearcheckusa.com

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter	MISSED	Feb 04 2019	?	We recommend you service the filters on this component.

HISTORICAL DIAGNOSIS

25 May 2018 Diag: Don Baldridge

ISO

No corrective action is recommended at this time. Resample at the next service interval to monitor.All component wear rates are normal. There is a moderate amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

24 Jan 2018 Diag: Don Baldridge

NORMAL

Resample at the next service interval to monitor.All component wear rates are normal. There is no indication of any contamination in the component. The amount and size of particulates present in the system is acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

20 Oct 2017 Diag: Don Baldridge

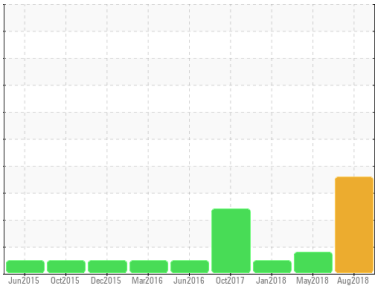
ISO

We recommend you service the filters on this component. Resample at the next service interval to monitor.All component wear rates are normal. There is a moderate amount of particulates present in the oil. Moderate concentration of visible dirt/debris present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

OIL ANALYSIS REPORT

Sample Rating Trend



WATER

Machine Id
KAESER C-200 (S/N 7600972)
Component
Compressor
Fluid
KAESER SIGMA (OEM) S-460 (--- GAL)

DIAGNOSIS

Recommendation
We recommend you service the filters on this component. Resample at the next service interval to monitor.

Wear
All component wear rates are normal.

Contamination
There is a high amount of particulates present in the oil. There is a trace of moisture present in the oil.

Fluid Condition
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history 1	history 2
Sample Number		Client Info		**WCI2313844**	WCI2288180	WCI2328285
Sample Date		Client Info		**31 Aug 2018**	25 May 2018	24 Jan 2018
Machine Age	hrs	Client Info		**91264**	88725	86411
Oil Age	hrs	Client Info		**0**	0	0
Oil Changed		Client Info		**N/A**	N/A	N/A
Sample Status				**ABNORMAL**	ATTENTION	NORMAL

WEAR METALS		method	limit/base	current	history 1	history 2
Iron	ppm	ASTM D5185m	>50	**1**	0	<1
Chromium	ppm	ASTM D5185m	>10	**0**	0	0
Nickel	ppm	ASTM D5185m	>3	**2**	0	0
Titanium	ppm	ASTM D5185m	>3	**0**	0	0
Silver	ppm	ASTM D5185m	>2	**0**	0	0
Aluminum	ppm	ASTM D5185m	>10	**<1**	<1	<1
Lead	ppm	ASTM D5185m	>10	**0**	0	<1
Copper	ppm	ASTM D5185m	>50	**11**	6	4
Tin	ppm	ASTM D5185m	>10	**<1**	0	0
Antimony	ppm	ASTM D5185m		**<1**	2	0
Vanadium	ppm	ASTM D5185m		**0**	0	0
Cadmium	ppm	ASTM D5185m		**0**	0	0

ADDITIVES		method	limit/base	current	history 1	history 2
Boron	ppm	ASTM D5185m		**<1**	0	1
Barium	ppm	ASTM D5185m	90	**0**	0	0
Molybdenum	ppm	ASTM D5185m		**<1**	0	0
Manganese	ppm	ASTM D5185m		**<1**	<1	<1
Magnesium	ppm	ASTM D5185m	90	**<1**	<1	0
Calcium	ppm	ASTM D5185m	2	**1**	0	0
Phosphorus	ppm	ASTM D5185m		**6**	2	42
Zinc	ppm	ASTM D5185m		**3**	0	0
Sulfur	ppm	ASTM D5185m		**11308**	7305	10577

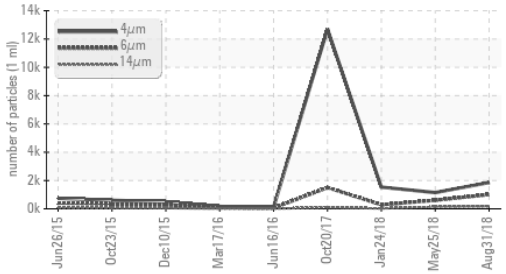
CONTAMINANTS		method	limit/base	current	history 1	history 2
Silicon	ppm	ASTM D5185m	>25	**<1**	2	<1
Sodium	ppm	ASTM D5185m		**<1**	0	1
Potassium	ppm	ASTM D5185m	>20	**<1**	<1	<1
Water	%	ASTM D6304	>0.05	▲ **0.086**	---	---
ppm Water	ppm	ASTM D6304	>500	▲ **860**	---	---

FLUID CLEANLINESS		method	limit/base	current	history 1	history 2
Particles >4µm		ASTM D7647		**1859**	1147	1532
Particles >6µm		ASTM D7647	>1300	**1012**	605	286
Particles >14µm		ASTM D7647	>80	▲ **172**	▲ 135	24
Particles >21µm		ASTM D7647	>20	▲ **58**	▲ 39	10
Particles >38µm		ASTM D7647	>4	▲ **8**	0	2
Particles >71µm		ASTM D7647	>3	**0**	0	0
Oil Cleanliness		ISO 4406 (c)	>--/17/13	▲ **18/17/15**	▲ 17/16/14	18/15/12

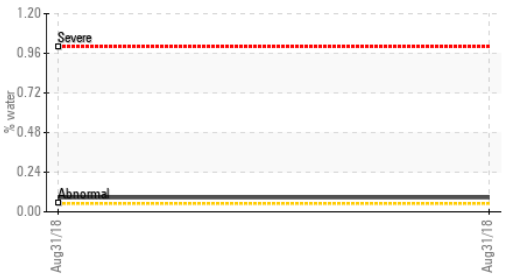
FLUID DEGRADATION		method	limit/base	current	history 1	history 2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.4	**0.577**	0.459	0.485

OIL ANALYSIS REPORT

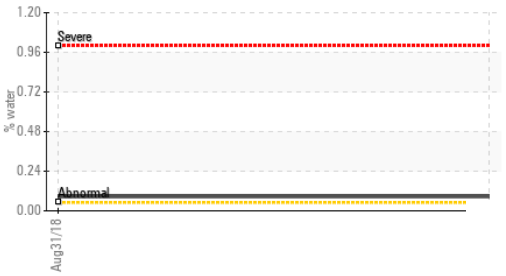
Particle Trend



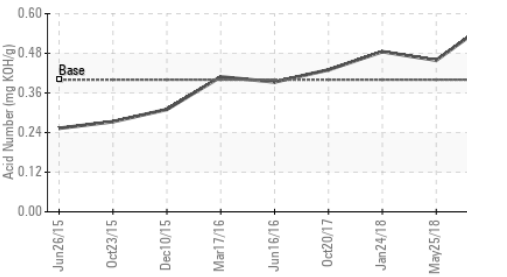
Water



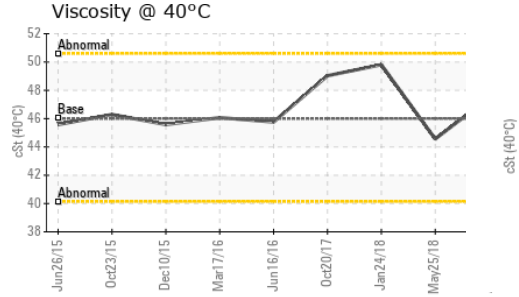
Water



Acid Number

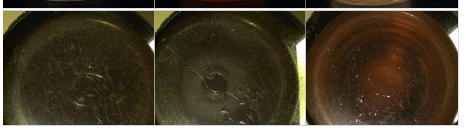


Viscosity @ 40°C



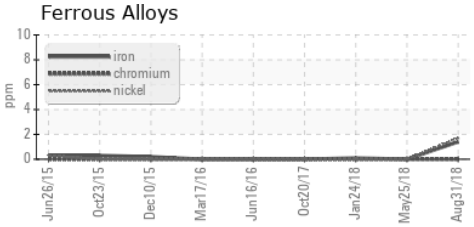
VISUAL		method	limit/base	current	history 1	history 2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**LIGHT**	NONE	VLITE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	▲ **HAZY**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	**0.1%**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history 1	history 2
Visc @ 40°C	cSt	ASTM D445	46	**47.47**	44.56	49.81

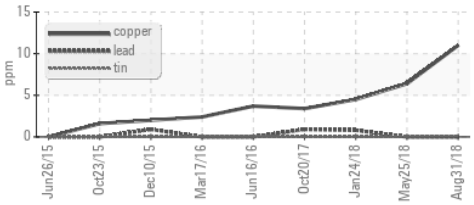
SAMPLE IMAGES	method	limit/base	current	history 1	history 2
Color					
Bottom					

GRAPHS

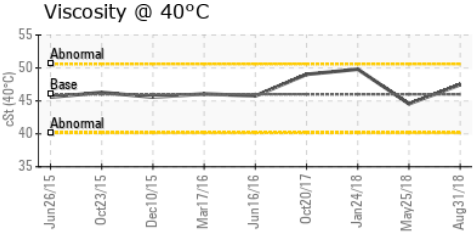
Ferrous Alloys



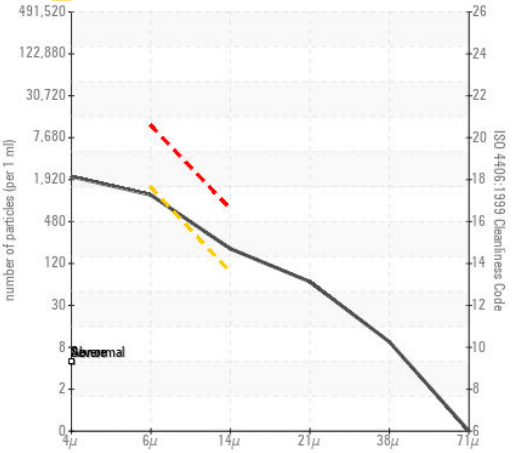
Non-ferrous Metals



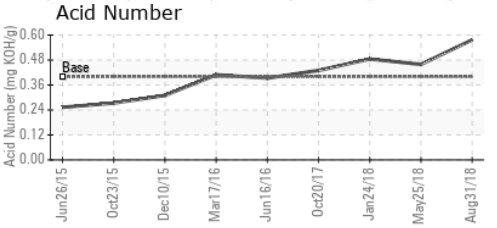
Viscosity @ 40°C



Particle Count



Acid Number



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WCI2313844 **Received** : 20 Sep 2018
Lab Number : 04555174 **Diagnosed** : 23 Sep 2018
Unique Number : 8339032 **Diagnostician** : Doug Bogart
Test Package : IND 2 (Additional Tests: KF, PrtCount)

Certificate L2367

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

WESTLAKE CHEMICAL
2290 CALLAHAN RD
LONGVIEW, TX
US 75607
Contact: ROB WALLIN
rwallin@westlake.com
T: (903)242-7576
F: (903)758-9521