

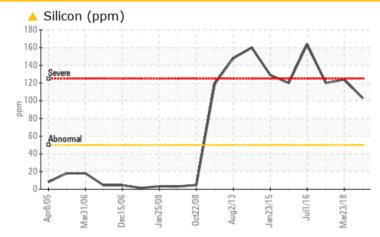
## **PROBLEM SUMMARY**

#### Area INSULATING/INS - LINE 16 Machine Id INSULATOR #16 EXTRUDER GBX (S/N 0023319-1-1) Component

Gearbox

#### Fluid JAX SYNGEAR INDUSTRIAL GEAR ISO 220 (3 GAL)

#### COMPONENT CONDITION SUMMARY



#### RECOMMENDATION

No corrective action is recommended at this time. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS									
Sample Status				ABNORMAL	ABNORMAL	MARGINAL			
Silicon	ppm	ASTM D5185m	>50	<u> </u>	<b>1</b> 24	<u> </u>			

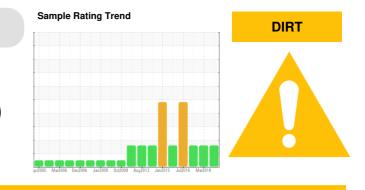
Customer Id: SUPHOI Sample No.: WCI2342875 Lab Number: 04668705 Test Package: IND 2



To manage this report scan the QR code

*To discuss the diagnosis or test data:* Don Baldridge +1 <u>don.b505@comcast.net</u>

*To change component or sample information:* Customer Service +1 1-800-237-1369 <u>customerservice@wearcheck.com</u>



#### **RECOMMENDED ACTIONS**

There are no recommended actions for this sample.

#### HISTORICAL DIAGNOSIS

#### 23 Mar 2018 Diag: Don Baldridge



No corrective action is recommended at this time. Resample at the next service interval to monitor.All component wear rates are normal. Elemental level of silicon (Si) above normal indicating ingress of seal material. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

#### 14 Jun 2017 Diag: Don Baldridge

No corrective action is recommended at this time. Resample at the next service interval to monitor.All component wear rates are normal. Elemental level of silicon (Si) above normal indicating ingress of seal material. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



view report

### 01 Jul 2016 Diag: Wes Davis



We advise that you check all areas where dirt can enter the system. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend an early resample to monitor this condition.All component wear rates are normal. High concentration of dirt present in the oil. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

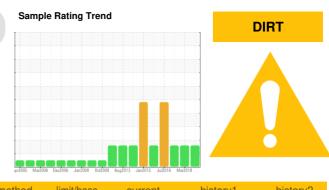




### **OIL ANALYSIS REPORT**

# INSULATING/INS - LINE 16 INSULATOR #16 EXTRUDER GBX (S/N 0023319-1-1) Component Gearbox

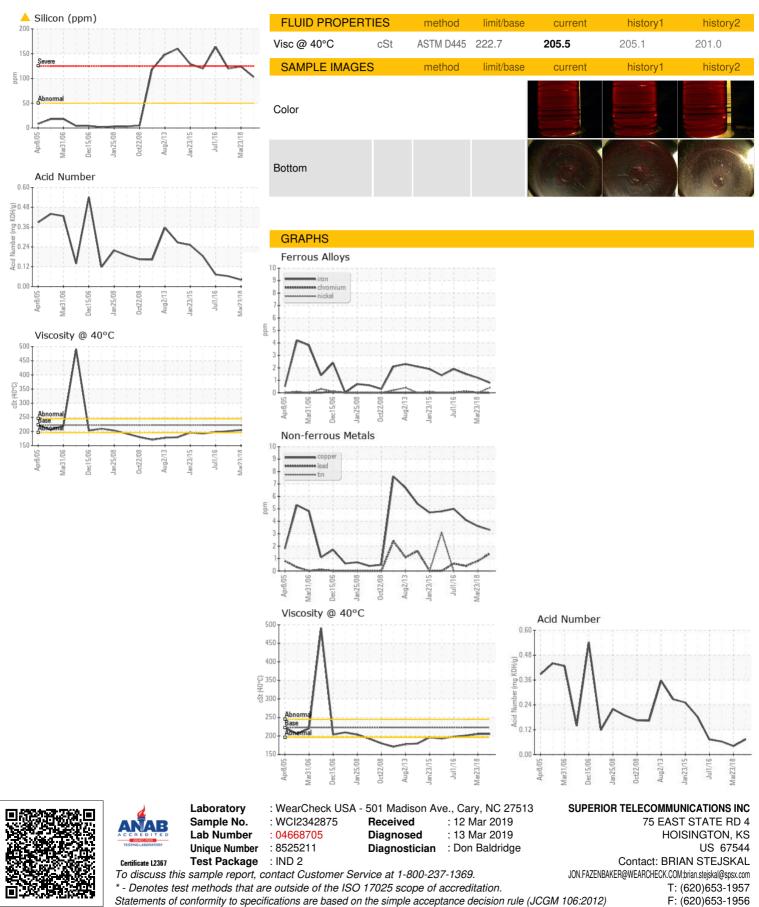
Fluid JAX SYNGEAR INDUSTRIAL GEAR ISO 220 (3 GAL)



DIAGNOSIS	SAMPLE INFORM	<b>MATION</b>	method	limit/base	current	history1	history2
Recommendation	Sample Number		Client Info		WCI2342875	WCI2329740	WCI2289789
lo corrective action is recommended at this time.	Sample Date		Client Info		04 Mar 2019	23 Mar 2018	14 Jun 2017
Resample at the next service interval to monitor.	Machine Age	hrs	Client Info		30501	26194	21137
Vear	Oil Age	hrs	Client Info		17441	13134	21137
Il component wear rates are normal.	Oil Changed		Client Info		N/A	N/A	N/A
Contamination	Sample Status				ABNORMAL	ABNORMAL	MARGINAL
Elemental level of silicon (Si) above normal ndicating ingress of seal material.	WEAR METALS		method	limit/base	current	history1	history2
luid Condition	Iron	ppm	ASTM D5185m	>200	<1	1	2
he AN level is acceptable for this fluid. The	Chromium	ppm	ASTM D5185m	>15	0	0	<1
ondition of the oil is suitable for further service.	Nickel	ppm	ASTM D5185m	>15	<1	0	0
	Titanium	ppm	ASTM D5185m		0	0	0
	Silver	ppm	ASTM D5185m		0	0	0
	Aluminum	ppm	ASTM D5185m	>25	0	<1	<1
	Lead	ppm	ASTM D5185m		1	<1	<1
	Copper	ppm	ASTM D5185m		3	4	4
	Tin	ppm	ASTM D5185m		0	0	0
	Antimony	ppm	ASTM D5185m		0	0	0
	Vanadium	ppm	ASTM D5185m		0	0	0
	Cadmium	ppm	ASTM D5185m		<1	0	<1
	ADDITIVES	1-1-	method	limit/base		history1	history2
	Boron	ppm	ASTM D5185m		0	<1	<1
	Barium	ppm	ASTM D5185m		0	0	0
	Molybdenum	ppm	ASTM D5185m		<1	<1	<1
	Manganese	ppm	ASTM D5185m		0	<1	0
	Magnesium	ppm	ASTM D5185m		0	0	0
	Calcium	ppm	ASTM D5185m		<1	3	3
	Phosphorus	ppm	ASTM D5185m		358	357	365
	Zinc	ppm	ASTM D5185m		2	6	6
	Sulfur	ppm	ASTM D5185m		1038	1046	1176
	CONTAMINANTS		method	limit/base		history1	history2
	Silicon	ppm	ASTM D5185m		▲ 103	▲ 124	▲ 120
	Sodium	ppm	ASTM D5185m	200	<1	<1	1
	Potassium	ppm	ASTM D5185m	>20	6	<1	13
	FLUID DEGRADA		method	limit/base		history1	history2
	Acid Number (AN)	mg KOH/g	ASTM D8045		0.073	0.041	0.063
	VISUAL		method	limit/base	current	history1	history2
	White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
	Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
	Silt	scalar	*Visual	NONE	NONE	NONE	NONE
	Debris	scalar	*Visual	NONE	NONE	NONE	NONE
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
	Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
		scalar	*Visual	NORML	NORML	NORML	NORML
	Udor	Soaiai					
	Odor Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	NEG



# **OIL ANALYSIS REPORT**



Contact/Location: BRIAN STEJSKAL - SUPHOI