

OIL ANALYSIS REPORT

T

Area ND40 Machine Id DAVIS STANDARD EXTRUDER-011 Component

Gearbox Fluid

MOBIL SHC 630 (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

Wear

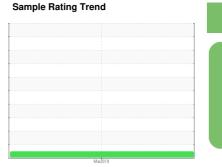
All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.





NORMAL

SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WCI2297949		
Sample Date		Client Info		19 Mar 2019		
Machine Age	mths	Client Info		0		
Oil Age	mths	Client Info		11		
Oil Changed		Client Info		Not Changd		
Sample Status				NORMAL		
CONTAMINATION	J	method	limit/base	current	history1	history2
Water		WC Method	>0.2	NEG		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>200	<1		
Chromium	ppm	ASTM D5185m	>15	0		
Nickel	ppm	ASTM D5185m	>15	0		
Titanium	ppm	ASTM D5185m		0		
Silver	ppm	ASTM D5185m		0		
Aluminum	ppm	ASTM D5185m	>25	0		
Lead	ppm	ASTM D5185m	>100	0		
Copper	ppm	ASTM D5185m	>200	<1		
Tin	ppm	ASTM D5185m	>25	<1		
Antimony	ppm	ASTM D5185m		0		
Vanadium	ppm	ASTM D5185m		0		
Cadmium	ppm	ASTM D5185m		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		<1		
Barium	ppm	ASTM D5185m		0		
Molybdenum	ppm	ASTM D5185m		<1		
Manganese	ppm	ASTM D5185m		0		
Magnesium	ppm	ASTM D5185m		0		
Calcium	ppm	ASTM D5185m		<1		
Phosphorus	ppm	ASTM D5185m		409		
Zinc	ppm	ASTM D5185m		<1		
Sulfur	ppm	ASTM D5185m		300		
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	36		
Sodium	ppm	ASTM D5185m		<1		
Potassium	ppm	ASTM D5185m	>20	<1		
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.529		

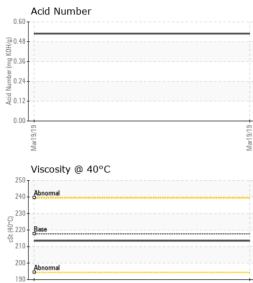


Mar19/19

ĥ

OIL ANALYSIS REPORT

VISUAL



	VISUAL		method	iimit/base	current	riistory i	nistory2
	White Metal	scalar	*Visual	NONE	NONE		
	Yellow Metal	scalar	*Visual	NONE	NONE		
	Precipitate	scalar	*Visual	NONE	NONE		
	Silt	scalar	*Visual	NONE	NONE		
	Debris	scalar	*Visual	NONE	NONE		
	Sand/Dirt	scalar	*Visual	NONE	NONE		
Mar19/19	Appearance	scalar	*Visual	NORML	NORML		
Mari	Odor	scalar	*Visual	NORML	NORML		
	Emulsified Water	scalar	*Visual	>0.2	NEG		
	Free Water	scalar	*Visual		NEG		
	FLUID PROPERT		method	limit/base	current	history1	history2
						· · · · · ·	
	Visc @ 40°C	cSt	ASTM D445	217.7	213.5		
	SAMPLE IMAGES	S	method	limit/base	current	history1	history2
- et/etreW	Color					no image	no image
	Bottom					no image	no image
	Non-ferrous Metal	S		Mart 9/19			
	Viscosity @ 40°C				Acid Number		
	240 - Abnormal			(6)400 0.48 Bu 0.36 Bu 0.24 Point 0.24			
ć	∋ 230 - ≩ 220 - Base			Ē0.36			
191 + Do	£ 220 - Base 3 210 -			a 0.24			
	200 Abnormal			N 0.12			
	190 4			0.00 ^W	L		
	Mar19/19			Mar1 9/1 9	Mar19/19		0 8 9 9
	10					PRINSCO - PRINSBUR PO BOX 26 PRINSBURG, M US 5628 Contact: SCOTT VAN HOV scottv@prinsco.co T: (320)441-875	

Contact/Location: SCOTT VAN HOVE - PRIPRIMN