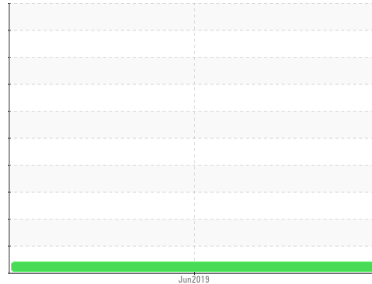




# OIL ANALYSIS REPORT

Sample Rating Trend



Machine Id  
**KAESER ASD 30 6600677 (S/N 1027)**

Component  
**Compressor**

Fluid  
**KAESER SIGMA (OEM) M-460 (--- GAL)**

## DIAGNOSIS

### ▲ Recommendation

Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### ▲ Contamination

There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>KC67749</b>	---	---
Sample Date	Client Info		<b>19 Jun 2019</b>	---	---
Machine Age	hrs	Client Info	<b>1926</b>	---	---
Oil Age	hrs	Client Info	<b>1926</b>	---	---
Oil Changed	Client Info		<b>Changed</b>	---	---
Sample Status			<b>ATTENTION</b>	---	---

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >50	<b>&lt;1</b>	---	---
Chromium	ppm	ASTM D5185m >10	<b>0</b>	---	---
Nickel	ppm	ASTM D5185m >3	<b>0</b>	---	---
Titanium	ppm	ASTM D5185m >3	<b>0</b>	---	---
Silver	ppm	ASTM D5185m >2	<b>0</b>	---	---
Aluminum	ppm	ASTM D5185m >10	<b>&lt;1</b>	---	---
Lead	ppm	ASTM D5185m >10	<b>0</b>	---	---
Copper	ppm	ASTM D5185m >50	<b>7</b>	---	---
Tin	ppm	ASTM D5185m >10	<b>0</b>	---	---
Antimony	ppm	ASTM D5185m	<b>0</b>	---	---
Vanadium	ppm	ASTM D5185m	<b>0</b>	---	---
Cadmium	ppm	ASTM D5185m	<b>0</b>	---	---

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 0	<b>&lt;1</b>	---	---
Barium	ppm	ASTM D5185m 90	<b>0</b>	---	---
Molybdenum	ppm	ASTM D5185m 0	<b>0</b>	---	---
Manganese	ppm	ASTM D5185m	<b>&lt;1</b>	---	---
Magnesium	ppm	ASTM D5185m 100	<b>4</b>	---	---
Calcium	ppm	ASTM D5185m 0	<b>0</b>	---	---
Phosphorus	ppm	ASTM D5185m 0	<b>1</b>	---	---
Zinc	ppm	ASTM D5185m 0	<b>65</b>	---	---

## CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	<b>&lt;1</b>	---	---
Sodium	ppm	ASTM D5185m	<b>&lt;1</b>	---	---
Potassium	ppm	ASTM D5185m >20	<b>1</b>	---	---
Water	%	ASTM D6304 >0.05	<b>0.015</b>	---	---
ppm Water	ppm	ASTM D6304 >500	<b>150</b>	---	---

## FLUID CLEANLINESS

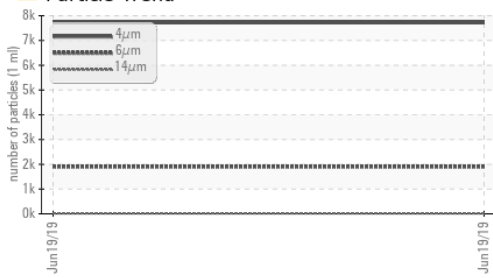
	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647		<b>7718</b>	---	---
Particles >6µm	ASTM D7647	>1300	<b>▲ 1904</b>	---	---
Particles >14µm	ASTM D7647	>80	<b>19</b>	---	---
Particles >21µm	ASTM D7647	>20	<b>3</b>	---	---
Particles >38µm	ASTM D7647	>4	<b>0</b>	---	---
Particles >71µm	ASTM D7647	>3	<b>0</b>	---	---
Oil Cleanliness	ISO 4406 (c)	>--/17/13	<b>▲ 18/11</b>	---	---

## FLUID DEGRADATION

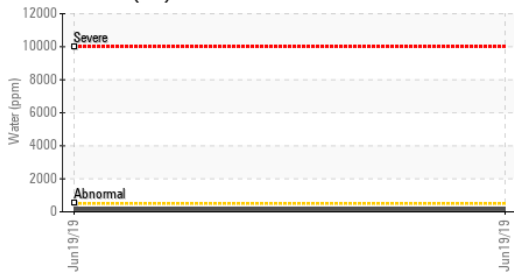
	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 1.0	<b>0.042</b>	---	---

# OIL ANALYSIS REPORT

## ▲ Particle Trend



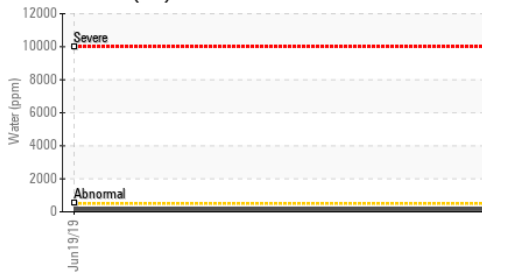
## Water (KF)



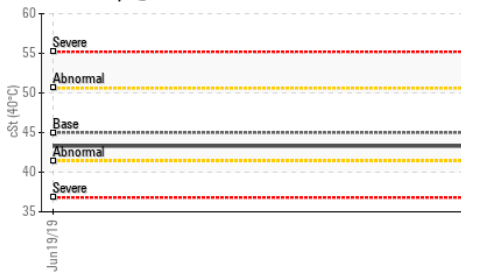
## Acid Number



## Water (KF)



## Viscosity @ 40°C



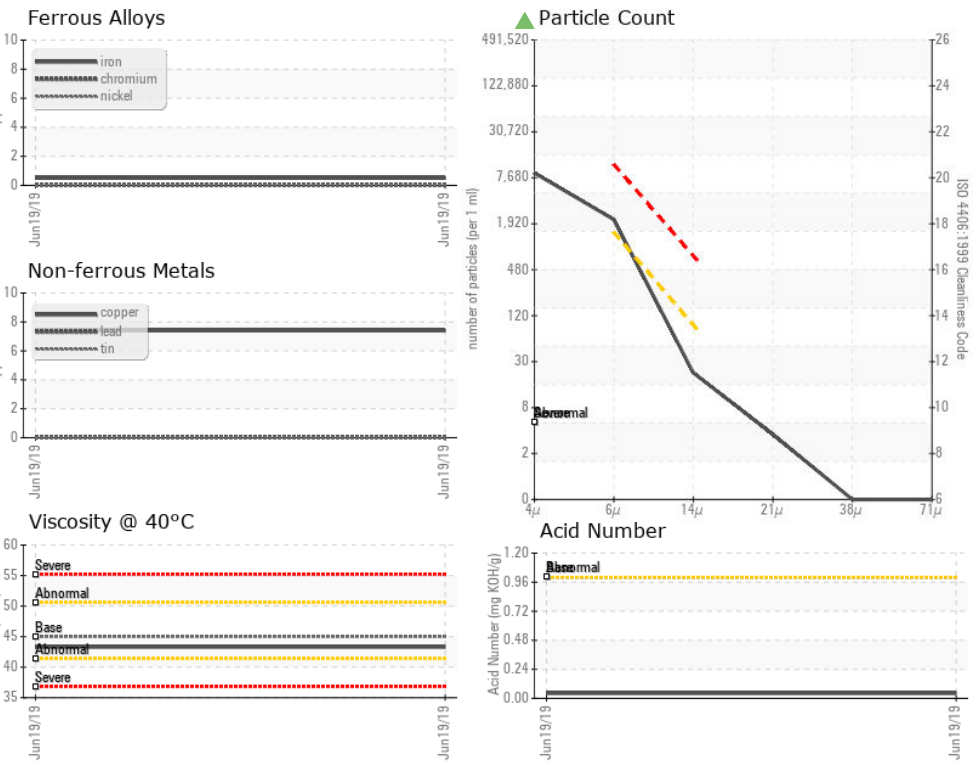
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.05	NEG	---
Free Water	scalar	*Visual		NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	45	43.3	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color				no image	no image
Bottom				no image	no image

## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : KC67749 **Received** : 24 Jun 2019  
**Lab Number** : 04740947 **Diagnosed** : 25 Jun 2019  
**Unique Number** : 8643655 **Diagnostician** : Don Baldrige  
**Test Package** : IND 2

**ANSCO MACHINE CO**  
 60 CUYAHOGA FALLS INDUSTRIAL PKWY  
 PENINSULA, OH  
 US 44264  
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)