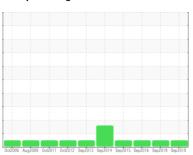


OIL ANALYSIS REPORT

Sample Rating Trend







CATERPILLAR 81Z12792

Component

Diesel Engine

Fluid

ROYAL PURPLE MOTOR OIL 15W40 (19 GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Moar

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil

Fluid Condition

The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		RP181795	RP145269	RP04068109
Sample Date		Client Info		09 Sep 2019	13 Sep 2018	20 Sep 2016
Machine Age	hrs	Client Info		768	740	704
Oil Age	hrs	Client Info		323	295	259
Oil Changed		Client Info		Not Changd	Not Changd	Not Changd
Sample Status				NORMAL	NORMAL	NORMAL
CONTAMINATION	VI.	method	limit/base	current	history1	history2
Fuel	N	WC Method	>5	<1.0	<1.0	<1.0
		WC Method	>0	<1.0 NEG	NEG	NEG
Glycol				NEG	NEG	
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>100	34	36	28
Chromium	ppm	ASTM D5185m	>20	<1	<1	<1
Nickel	ppm	ASTM D5185m	>2	<1	<1	<1
Titanium	ppm	ASTM D5185m	>2	0	0	<1
Silver	ppm	ASTM D5185m	>2	0	0	0
Aluminum	ppm	ASTM D5185m	>25	3	3	3
Lead	ppm	ASTM D5185m	>40	4	4	4
Copper	ppm	ASTM D5185m	>330	258	272	233
Tin	ppm	ASTM D5185m	>15	3	3	0
Antimony	ppm	ASTM D5185m		0	0	<1
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		<1	0	0
ADDITIVES		method	limit/base	current	history1	history2
ADDITIVES Boron	ppm	method ASTM D5185m	limit/base	current 24	history1 25	history2 24
	ppm					
Boron		ASTM D5185m	0	24	25	24
Boron Barium	ppm	ASTM D5185m ASTM D5185m	0	24 0	25 0	24
Boron Barium Molybdenum	ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m	0	24 0 84	25 0 88	24 0 78
Boron Barium Molybdenum Manganese	ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	0 0 100	24 0 84 <1	25 0 88 <1	24 0 78 <1
Boron Barium Molybdenum Manganese Magnesium	ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	0 0 100	24 0 84 <1 130	25 0 88 <1 139	24 0 78 <1 125
Boron Barium Molybdenum Manganese Magnesium Calcium	ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	0 0 100 60 3050	24 0 84 <1 130 2933	25 0 88 <1 139 3144	24 0 78 <1 125 2853
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	0 0 100 60 3050 1050	24 0 84 <1 130 2933 971	25 0 88 <1 139 3144 1064	24 0 78 <1 125 2853 935
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc CONTAMINANTS	ppm ppm ppm ppm ppm ppm	ASTM D5185m	0 0 100 60 3050 1050 1200	24 0 84 <1 130 2933 971 1154	25 0 88 <1 139 3144 1064 1243	24 0 78 <1 125 2853 935 1188
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	0 0 100 60 3050 1050 1200	24 0 84 <1 130 2933 971 1154 current	25 0 88 <1 139 3144 1064 1243 history1	24 0 78 <1 125 2853 935 1188 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc CONTAMINANTS	ppm ppm ppm ppm ppm ppm	ASTM D5185m	0 0 100 60 3050 1050 1200	24 0 84 <1 130 2933 971 1154 current 6	25 0 88 <1 139 3144 1064 1243 history1	24 0 78 <1 125 2853 935 1188 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc CONTAMINANTS Silicon Sodium	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m	0 0 100 60 3050 1050 1200 limit/base >25	24 0 84 <1 130 2933 971 1154 current 6 6	25 0 88 <1 139 3144 1064 1243 history1 4	24 0 78 <1 125 2853 935 1188 history2 5 6
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc CONTAMINANTS Silicon Sodium Potassium	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m	0 0 100 60 3050 1050 1200 limit/base >25	24 0 84 <1 130 2933 971 1154 current 6 6	25 0 88 <1 139 3144 1064 1243 history1 4 7	24 0 78 <1 125 2853 935 1188 history2 5 6 1
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc CONTAMINANTS Silicon Sodium Potassium Water	ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m	0 0 100 60 3050 1050 1200 limit/base >25 >20 >0.2	24 0 84 <1 130 2933 971 1154 current 6 6 2 0.102	25 0 88 <1 139 3144 1064 1243 history1 4 7 3	24 0 78 <1 125 2853 935 1188 history2 5 6 1
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc CONTAMINANTS Silicon Sodium Potassium Water ppm Water	ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D6304 ASTM D6304	0 0 100 60 3050 1050 1200 limit/base >25 >20 >0.2 >2000	24 0 84 <1 130 2933 971 1154 current 6 6 2 0.102 1020 current	25 0 88 <1 139 3144 1064 1243 history1 4 7 3	24 0 78 <1 125 2853 935 1188 history2 5 6 1
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc CONTAMINANTS Silicon Sodium Potassium Water ppm Water INFRA-RED	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D6304 ASTM D6304 *ASTM D6304	0 0 100 60 3050 1050 1200 limit/base >25 >20 >0.2 >2000 limit/base	24 0 84 <1 130 2933 971 1154 current 6 6 2 0.102 1020 current 0.2	25 0 88 <1 139 3144 1064 1243 history1 4 7 3 history1 0.3	24 0 78 <1 125 2853 935 1188 history2 5 6 1 history2 0.1
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc CONTAMINANTS Silicon Sodium Potassium Water ppm Water INFRA-RED Soot %	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D6304	0 0 100 60 3050 1050 1200 limit/base >25 >20 >0.2 >2000	24 0 84 <1 130 2933 971 1154 current 6 6 2 0.102 1020 current	25 0 88 <1 139 3144 1064 1243 history1 4 7 3 history1	24 0 78 <1 125 2853 935 1188 history2 5 6 1 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc CONTAMINANTS Silicon Sodium Potassium Water ppm Water INFRA-RED Soot % Nitration Sulfation	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D6304 ASTM D6304 *ASTM D6304 *ASTM D7844 *ASTM D7624 *ASTM D76185m	0 0 100 60 3050 1050 1200 limit/base >25 >20 >0.2 >2000 limit/base >3 >20	24 0 84 <1 130 2933 971 1154 current 6 6 2 0.102 1020 current 0.2 12.1 31.8	25 0 88 <1 139 3144 1064 1243 history1 4 7 3 history1 0.3 11.7	24 0 78 <1 125 2853 935 1188 history2 5 6 1 history2 0.1 10. 28.
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc CONTAMINANTS Silicon Sodium Potassium Water ppm Water INFRA-RED Soot % Nitration Sulfation FLUID DEGRADA	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D6304 ASTM D6304 *ASTM D6304 *ASTM D7844 *ASTM D7844 *ASTM D7844	0 0 100 60 3050 1050 1200 limit/base >25 >20 >0.2 >2000 limit/base >3 >20 >30 limit/base	24 0 84 <1 130 2933 971 1154 current 6 6 2 0.102 1020 current 0.2 12.1 31.8 current	25 0 88 <1 139 3144 1064 1243 history1 4 7 3 history1 0.3 11.7 31.3 history1	24 0 78 <1 125 2853 935 1188 history2 5 6 1 history2 0.1 10. 28. history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc CONTAMINANTS Silicon Sodium Potassium Water ppm Water INFRA-RED Soot % Nitration Sulfation	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D6304 ASTM D6304 *ASTM D6304 *ASTM D7844 *ASTM D7624 *ASTM D76185m	0 0 100 60 3050 1050 1200 limit/base >25 >20 >0.2 >2000 limit/base >3 >20 >30	24 0 84 <1 130 2933 971 1154 current 6 6 2 0.102 1020 current 0.2 12.1 31.8	25 0 88 <1 139 3144 1064 1243 history1 4 7 3 history1 0.3 11.7 31.3	24 0 78 <1 125 2853 935 1188 history2 5 6 1 history2 0.1 10. 28.



OIL ANALYSIS REPORT







Laboratory Sample No. Lab Number Unique Number

: RP181795

: 04808033 : 8752904

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 Received : 26 Sep 2019 Diagnosed : 27 Sep 2019

Diagnostician : Don Baldridge Test Package : IND 2 (Additional Tests: FT-IR, KV100, TBN)

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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