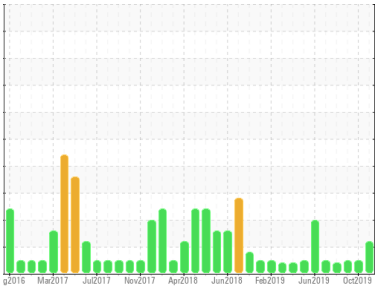
PROBLEM SUMMARY

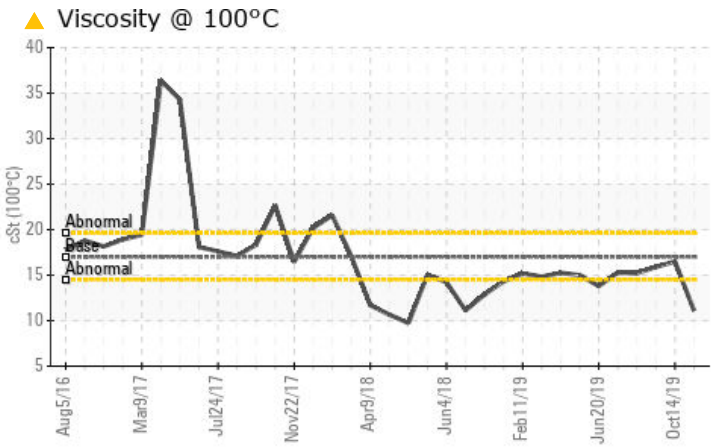
Sample Rating Trend

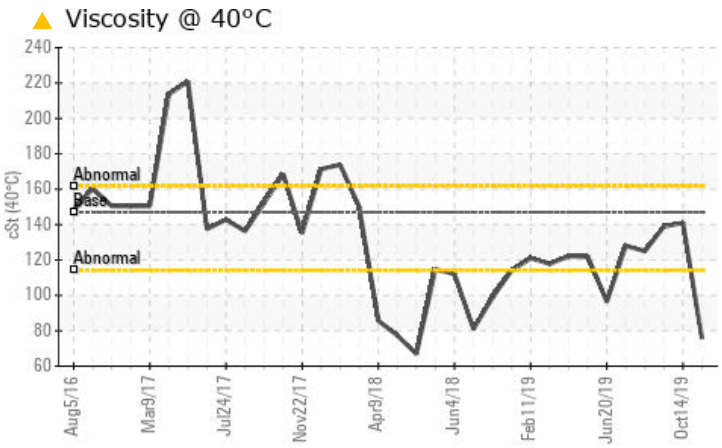


VISCOSITY

Area
EAGLEFORD DILLEY AMINE
Machine Id
9300 (S/N F-51098)
Component
Reciprocating Compressor
Fluid
TULCO LUBSOIL DGP 150 (25 GAL)

COMPONENT CONDITION SUMMARY





RECOMMENDATION

We recommend you service the filters on this component. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.

PROBLEMATIC TEST RESULTS

Sample Status				**ABNORMAL**	NORMAL	NORMAL
Debris	scalar	*Visual	NONE	▲ **MODER**	NONE	NONE
Visc @ 40°C	cSt	ASTM D445	147	▲ **75.8**	141	139
Visc @ 100°C	cSt	ASTM D445	17	▲ **11.1**	16.5	15.9

Customer Id: WILPEA
Sample No.: TO204845457
Lab Number: 04845457
Test Package: IND 2

To manage this report scan the QR code

To discuss the diagnosis or test data:
Jonathan Hester +1 919-379-4092 x4092
jhester@wearcheckusa.com

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter	MISSED	Dec 11 2019	?	We recommend you service the filters on this component.
Alert	---	---	?	We were unable to perform a particle count due to a high concentration of particles present in this sample.

HISTORICAL DIAGNOSIS

14 Oct 2019 Diag: Don Baldridge

NORMAL

Resample at the next service interval to monitor.All component wear rates are normal. There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

28 Aug 2019 Diag: Jonathan Hester

NORMAL

Resample at the next service interval to monitor.All component wear rates are normal. There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

10 Aug 2019 Diag: Don Baldridge

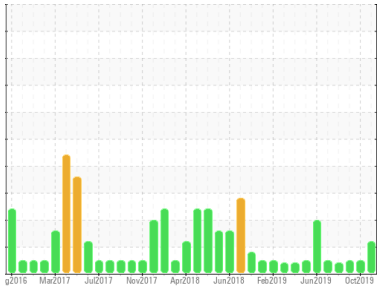
ISO

No corrective action is recommended at this time. Resample at the next service interval to monitor.All component wear rates are normal. There is a high amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

OIL ANALYSIS REPORT

Sample Rating Trend



VISCOSITY

Area
EAGLEFORD DILLEY AMINE
Machine Id
9300 (S/N F-51098)
Component
Reciprocating Compressor
Fluid
TULCO LUBSOIL DGP 150 (25 GAL)

DIAGNOSIS

Recommendation
We recommend you service the filters on this component. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.

Wear
All component wear rates are normal.

Contamination
Moderate concentration of visible dirt/debris present in the oil.

Fluid Condition
The oil viscosity is lower than normal. Confirm oil type. The AN level is acceptable for this fluid.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**TO204845457**	TO204826580	TO204792258
Sample Date		Client Info		**05 Nov 2019**	14 Oct 2019	28 Aug 2019
Machine Age	hrs	Client Info		**24621**	24132	23007
Oil Age	hrs	Client Info		**0**	0	0
Oil Changed		Client Info		**N/A**	N/A	N/A
Sample Status				**ABNORMAL**	NORMAL	NORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	**<1**	<1	1
Chromium	ppm	ASTM D5185m	>10	**0**	0	0
Nickel	ppm	ASTM D5185m		**0**	0	<1
Titanium	ppm	ASTM D5185m		**0**	0	0
Silver	ppm	ASTM D5185m		**0**	<1	<1
Aluminum	ppm	ASTM D5185m	>25	**0**	0	0
Lead	ppm	ASTM D5185m	>25	**0**	17	<1
Copper	ppm	ASTM D5185m	>50	**<1**	<1	<1
Tin	ppm	ASTM D5185m	>15	**0**	<1	<1
Antimony	ppm	ASTM D5185m		**0**	0	0
Vanadium	ppm	ASTM D5185m		**0**	0	0
Cadmium	ppm	ASTM D5185m		**0**	0	<1

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		**0**	<1	1
Barium	ppm	ASTM D5185m		**0**	0	2
Molybdenum	ppm	ASTM D5185m		**0**	0	0
Manganese	ppm	ASTM D5185m		**0**	<1	<1
Magnesium	ppm	ASTM D5185m		**<1**	<1	<1
Calcium	ppm	ASTM D5185m		**<1**	2	1
Phosphorus	ppm	ASTM D5185m	92	**78**	85	84
Zinc	ppm	ASTM D5185m		**0**	0	0
Sulfur	ppm	ASTM D5185m	1600	**960**	1005	873

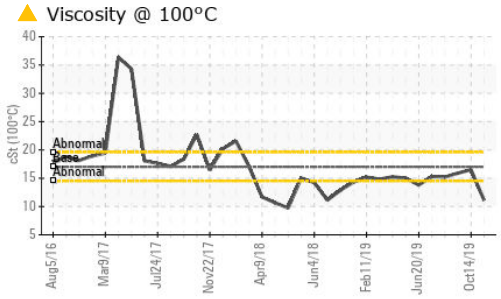
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	**0**	<1	<1
Sodium	ppm	ASTM D5185m		**0**	<1	2
Potassium	ppm	ASTM D5185m	>20	**0**	<1	<1
Water	%	ASTM D6304	>0.1	**0.037**	0.024	0.057
ppm Water	ppm	ASTM D6304	>1000	**373.0**	244.3	578.3

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>10000	**---**	131	2371
Particles >6µm		ASTM D7647	>2500	**---**	34	1292
Particles >14µm		ASTM D7647	>320	**---**	5	220
Particles >21µm		ASTM D7647	>80	**---**	2	74
Particles >38µm		ASTM D7647	>20	**---**	0	11
Particles >71µm		ASTM D7647	>4	**---**	0	1
Oil Cleanliness		ISO 4406 (c)	>20/18/15	**---**	14/12/10	18/17/15

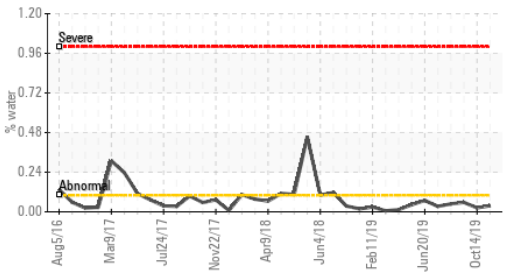
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.353	**1.650**	0.436	0.790

OIL ANALYSIS REPORT

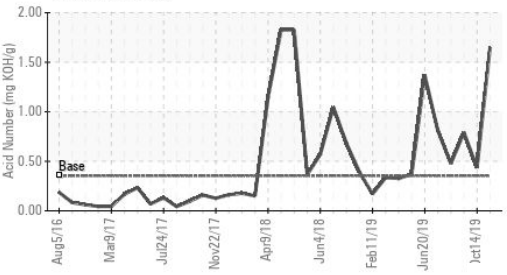
Viscosity @ 100°C



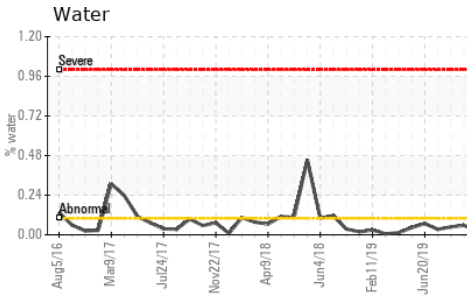
Water



Acid Number

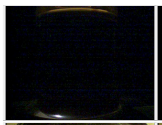
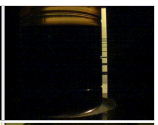
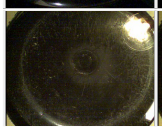
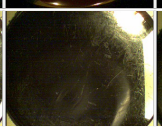


Water



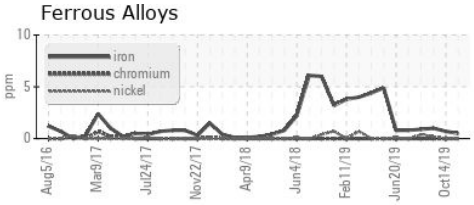
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	▲ **MODER**	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	147	▲ **75.8**	141	139
Visc @ 100°C	cSt	ASTM D445	17	▲ **11.1**	16.5	15.9
Viscosity Index (VI)	Scale	ASTM D2270	125	**136**	125	119

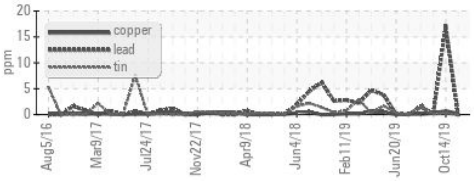
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

GRAPHS

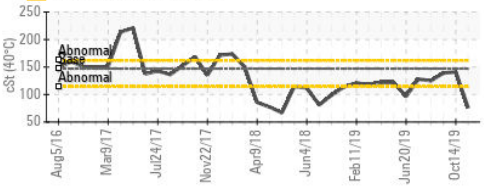
Ferrous Alloys



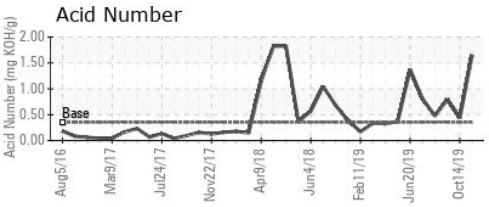
Non-ferrous Metals



Viscosity @ 40°C



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : TO204845457 **Received** : 13 Nov 2019
Lab Number : 04845457 **Diagnosed** : 18 Nov 2019
Unique Number : 8815397 **Diagnostician** : Jonathan Hester
Test Package : IND 2 (Additional Tests: KF, KV100, PrtCount, VI)

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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