

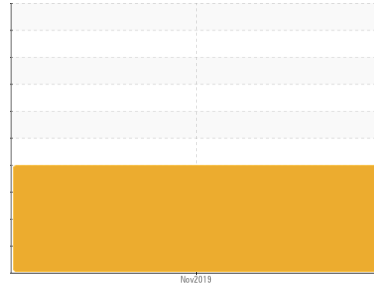


# PROBLEM SUMMARY



Machine Id  
**CATERPILLAR D6 8174 (S/N RDC00327)**  
 Component  
**Right Final Drive**  
 Fluid  
**{not provided} (--- GAL)**

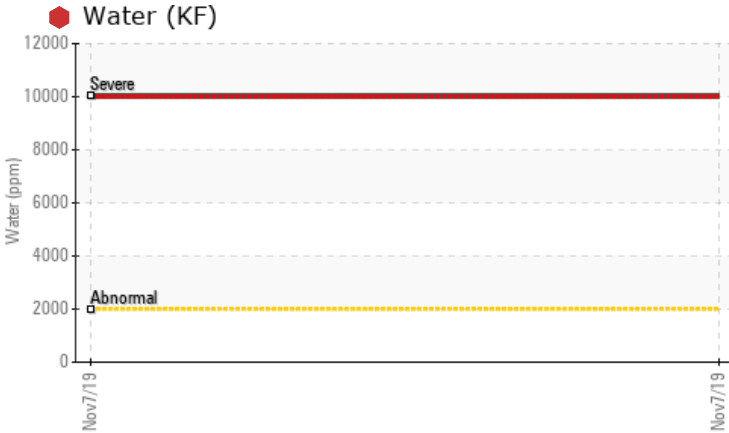
Sample Rating Trend



**WATER**



## COMPONENT CONDITION SUMMARY



## RECOMMENDATION

We advise that you check for the source of water entry. The oil change at the time of sampling has been noted. We recommend an early resample to monitor this condition.

## PROBLEMATIC TEST RESULTS

Sample Status				<b>SEVERE</b>	---	---
Water	%	ASTM D6304	>0.2	<b>1.00</b>	---	---
ppm Water	ppm	ASTM D6304	>2000	<b>10000</b>	---	---
Emulsified Water	scalar	*Visual	>0.2	<b>0.2%</b>	---	---

**Customer Id:** TRANEW  
**Sample No.:** WC0396320  
**Lab Number:** 04846613  
**Test Package:** MOBCE



To manage this report scan the QR code

To discuss the diagnosis or test data:  
 Jonathan Hester +1 919-379-4092 x4092  
[jhester@wearcheckusa.com](mailto:jhester@wearcheckusa.com)

To change component or sample information:  
 Customer Service +1 1-800-237-1369  
[customerservice@wearcheck.com](mailto:customerservice@wearcheck.com)

## RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Resample	---	---	?	We recommend an early resample to monitor this condition.
Check Water Access	---	---	?	We advise that you check for the source of water entry.

## HISTORICAL DIAGNOSIS



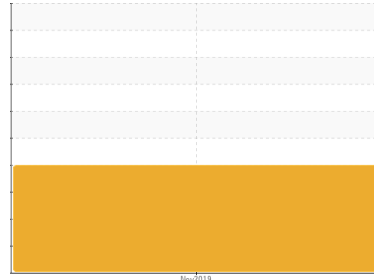
# OIL ANALYSIS REPORT

Sample Rating Trend

WATER



Machine Id  
**CATERPILLAR D6 8174 (S/N RDC00327)**  
 Component  
**Right Final Drive**  
 Fluid  
**{not provided} (--- GAL)**



## DIAGNOSIS

### Recommendation

We advise that you check for the source of water entry. The oil change at the time of sampling has been noted. We recommend an early resample to monitor this condition.

### Wear

All component wear rates are normal.

### Contamination

Appearance is milky. There is a high concentration of water present in the oil.

### Fluid Condition

The oil is no longer serviceable due to the presence of contaminants.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>WC0396320</b>	---	---
Sample Date	Client Info		<b>07 Nov 2019</b>	---	---
Machine Age	hrs	Client Info	<b>423</b>	---	---
Oil Age	hrs	Client Info	<b>423</b>	---	---
Oil Changed	Client Info		<b>Changed</b>	---	---
Sample Status			<b>SEVERE</b>	---	---

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>500	<b>64</b>	---
Chromium	ppm	ASTM D5185m	>10	<b>&lt;1</b>	---
Nickel	ppm	ASTM D5185m		<b>&lt;1</b>	---
Titanium	ppm	ASTM D5185m		<b>0</b>	---
Silver	ppm	ASTM D5185m		<b>&lt;1</b>	---
Aluminum	ppm	ASTM D5185m	>25	<b>&lt;1</b>	---
Lead	ppm	ASTM D5185m	>25	<b>4</b>	---
Copper	ppm	ASTM D5185m	>50	<b>2</b>	---
Tin	ppm	ASTM D5185m	>10	<b>&lt;1</b>	---
Antimony	ppm	ASTM D5185m		<b>0</b>	---
Vanadium	ppm	ASTM D5185m		<b>0</b>	---
Cadmium	ppm	ASTM D5185m		<b>0</b>	---

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		<b>104</b>	---
Barium	ppm	ASTM D5185m		<b>&lt;1</b>	---
Molybdenum	ppm	ASTM D5185m		<b>0</b>	---
Manganese	ppm	ASTM D5185m		<b>6</b>	---
Magnesium	ppm	ASTM D5185m		<b>0</b>	---
Calcium	ppm	ASTM D5185m		<b>537</b>	---
Phosphorus	ppm	ASTM D5185m		<b>338</b>	---
Zinc	ppm	ASTM D5185m		<b>140</b>	---
Sulfur	ppm	ASTM D5185m		<b>10291</b>	---

## CONTAMINANTS

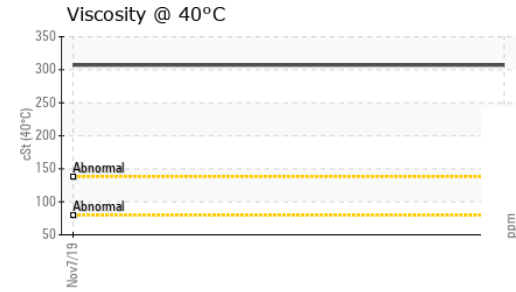
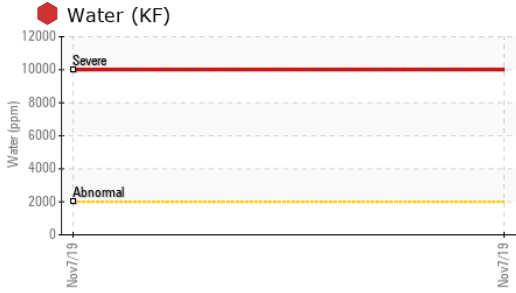
	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>75	<b>8</b>	---
Sodium	ppm	ASTM D5185m		<b>7</b>	---
Potassium	ppm	ASTM D5185m	>20	<b>5</b>	---
Water	%	ASTM D6304	>0.2	<b>1.00</b>	---
ppm Water	ppm	ASTM D6304	>2000	<b>10000</b>	---

## VISUAL

	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	<b>NONE</b>	---
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	---
Precipitate	scalar	*Visual	NONE	<b>NONE</b>	---
Silt	scalar	*Visual	NONE	<b>NONE</b>	---
Debris	scalar	*Visual	NONE	<b>NONE</b>	---
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	---
Appearance	scalar	*Visual	NORML	<b>MILKY</b>	---
Odor	scalar	*Visual	NORML	<b>NORML</b>	---
Emulsified Water	scalar	*Visual	>0.2	<b>0.2%</b>	---
Free Water	scalar	*Visual		<b>NEG</b>	---



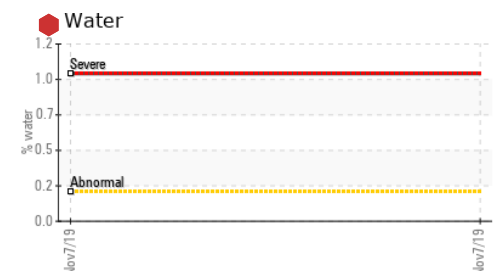
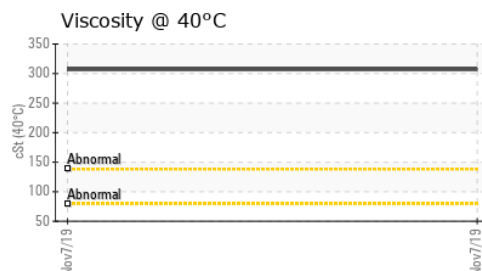
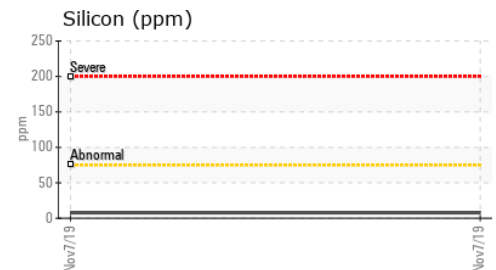
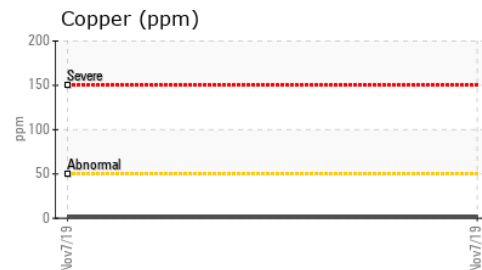
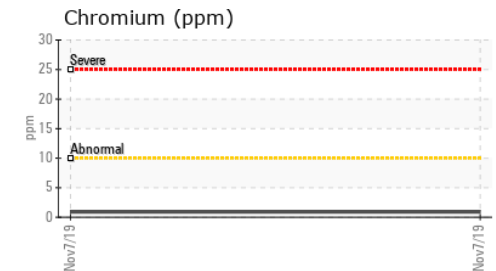
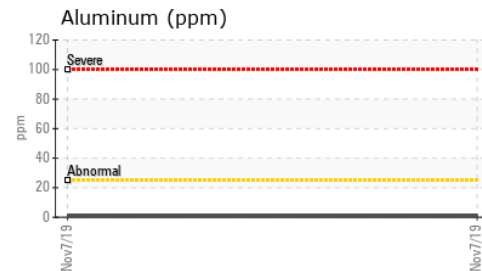
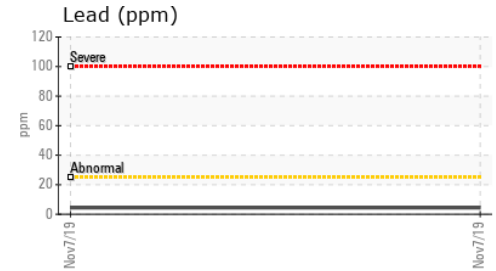
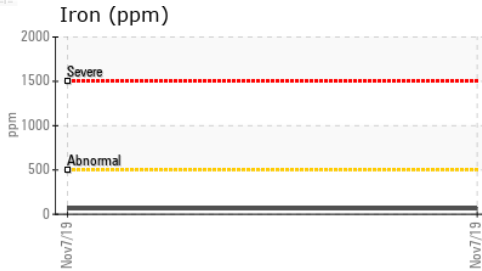
# OIL ANALYSIS REPORT



FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	<b>307</b>	---	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color			no image	no image	no image
Bottom			no image	no image	no image

## GRAPHS



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : WC0396320      **Received** : 14 Nov 2019  
**Lab Number** : **04846613**      **Diagnosed** : 15 Nov 2019  
**Unique Number** : 8816553      **Diagnostician** : Jonathan Hester  
**Test Package** : MOBCE ( Additional Tests: KF )

**TRADER CONSTRUCTION CO.**  
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To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)