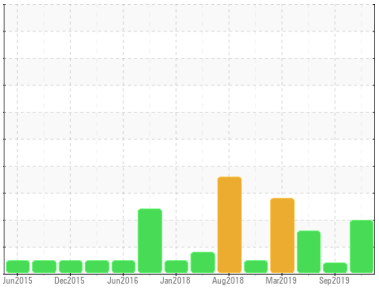
PROBLEM SUMMARY

Sample Rating Trend

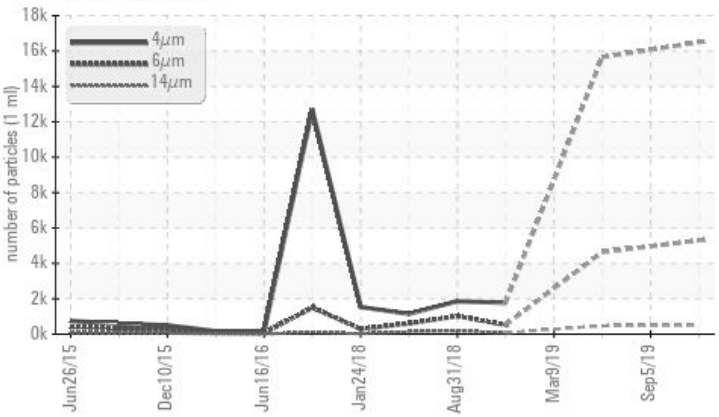


ISO

Machine Id
KAESER C-200 (S/N 7600972)
Component
Compressor
Fluid
KAESER SIGMA (OEM) S-460 (--- GAL)

COMPONENT CONDITION SUMMARY

Particle Trend



RECOMMENDATION

We recommend you service the filters on this component. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status				**ABNORMAL**	ABNORMAL	ABNORMAL
Particles >6µm		ASTM D7647	>1300	▲ **5301**	---	▲ 4637
Particles >14µm		ASTM D7647	>80	▲ **501**	---	▲ 469
Particles >21µm		ASTM D7647	>20	▲ **171**	---	▲ 149
Particles >38µm		ASTM D7647	>4	▲ **18**	---	▲ 12
Oil Cleanliness		ISO 4406 (c)	>--/17/13	▲ **21/20/16**	---	▲ 21/19/16
Debris	scalar	*Visual	NONE	▲ **MODER**	▲ MODER	LIGHT

Customer Id: WESLONWC
Sample No.: WC0390906
Lab Number: 04885975
Test Package: IND 2

To manage this report scan the QR code

To discuss the diagnosis or test data:
Doug Bogart +1 (800)237-1369 x4016
dougb@wearcheckusa.com

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter	MISSED	May 21 2020	?	We recommend you service the filters on this component.

HISTORICAL DIAGNOSIS

05 Sep 2019 Diag: Jonathan Hester

VIS DEBRIS

We recommend you service the filters on this component. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.All component wear rates are normal. Moderate concentration of visible dirt/debris present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

18 Jun 2019 Diag: Jonathan Hester

ISO

We recommend you service the filters on this component. Resample at the next service interval to monitor.All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

09 Mar 2019 Diag: Jonathan Hester

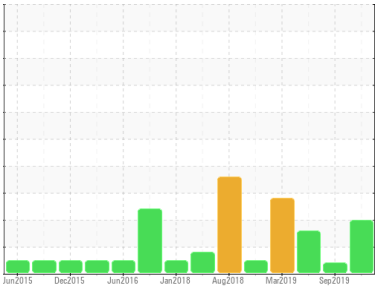
WATER

We recommend you service the filters on this component. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.All component wear rates are normal. Appearance is hazy. There is a light concentration of water present in the oil. Moderate concentration of visible dirt/debris present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

OIL ANALYSIS REPORT

Sample Rating Trend



ISO

Machine Id
KAESER C-200 (S/N 7600972)
Component
Compressor
Fluid
KAESER SIGMA (OEM) S-460 (--- GAL)

DIAGNOSIS

Recommendation
We recommend you service the filters on this component. Resample at the next service interval to monitor.

Wear
All component wear rates are normal.

Contamination
There is a high amount of particulates present in the oil. Moderate concentration of visible dirt/debris present in the oil.

Fluid Condition
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history 1	history 2
Sample Number		Client Info		**WC0390906**	WCI2351494	WC04753357
Sample Date		Client Info		**08 Jan 2020**	05 Sep 2019	18 Jun 2019
Machine Age	hrs	Client Info		**131040**	99356	97211
Oil Age	hrs	Client Info		**0**	0	0
Oil Changed		Client Info		**N/A**	N/A	N/A
Sample Status				**ABNORMAL**	ABNORMAL	ABNORMAL

WEAR METALS		method	limit/base	current	history 1	history 2
Iron	ppm	ASTM D5185m	>50	**<1**	<1	<1
Chromium	ppm	ASTM D5185m	>10	**0**	0	0
Nickel	ppm	ASTM D5185m	>3	**<1**	<1	<1
Titanium	ppm	ASTM D5185m	>3	**0**	0	0
Silver	ppm	ASTM D5185m	>2	**0**	<1	0
Aluminum	ppm	ASTM D5185m	>10	**<1**	<1	0
Lead	ppm	ASTM D5185m	>10	**<1**	<1	0
Copper	ppm	ASTM D5185m	>50	**7**	10	6
Tin	ppm	ASTM D5185m	>10	**0**	<1	0
Antimony	ppm	ASTM D5185m		**0**	0	0
Vanadium	ppm	ASTM D5185m		**0**	0	0
Cadmium	ppm	ASTM D5185m		**0**	0	0

ADDITIVES		method	limit/base	current	history 1	history 2
Boron	ppm	ASTM D5185m		**<1**	<1	<1
Barium	ppm	ASTM D5185m	90	**20**	<1	0
Molybdenum	ppm	ASTM D5185m		**0**	<1	0
Manganese	ppm	ASTM D5185m		**0**	<1	0
Magnesium	ppm	ASTM D5185m	90	**7**	<1	0
Calcium	ppm	ASTM D5185m	2	**<1**	<1	0
Phosphorus	ppm	ASTM D5185m		**3**	1	0
Zinc	ppm	ASTM D5185m		**0**	<1	0
Sulfur	ppm	ASTM D5185m		**11386**	8492	8571

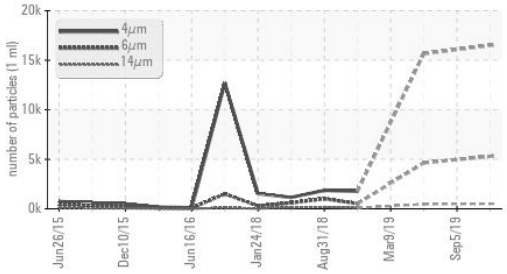
CONTAMINANTS		method	limit/base	current	history 1	history 2
Silicon	ppm	ASTM D5185m	>25	**<1**	2	<1
Sodium	ppm	ASTM D5185m		**0**	<1	2
Potassium	ppm	ASTM D5185m	>20	**0**	<1	0

FLUID CLEANLINESS		method	limit/base	current	history 1	history 2
Particles >4µm		ASTM D7647		**16497**	---	15661
Particles >6µm		ASTM D7647	>1300	▲ **5301**	---	▲ 4637
Particles >14µm		ASTM D7647	>80	▲ **501**	---	▲ 469
Particles >21µm		ASTM D7647	>20	▲ **171**	---	▲ 149
Particles >38µm		ASTM D7647	>4	▲ **18**	---	▲ 12
Particles >71µm		ASTM D7647	>3	**2**	---	1
Oil Cleanliness		ISO 4406 (c)	>--/17/13	▲ **21/20/16**	---	▲ 21/19/16

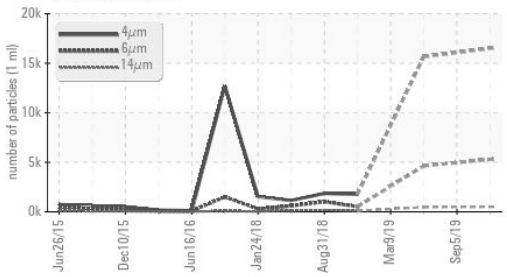
FLUID DEGRADATION		method	limit/base	current	history 1	history 2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.4	**0.490**	0.491	0.521

OIL ANALYSIS REPORT

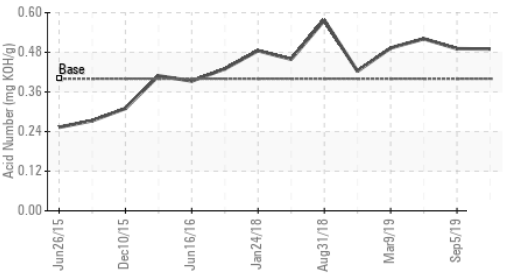
Particle Trend



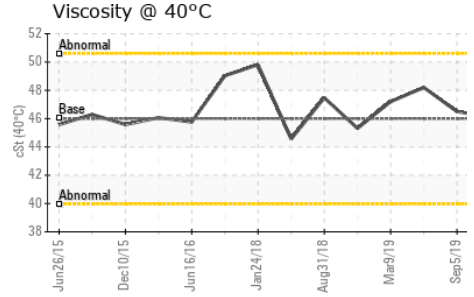
Particle Trend



Acid Number

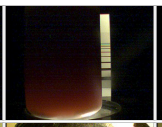
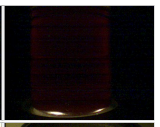
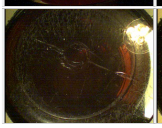


Viscosity @ 40°C



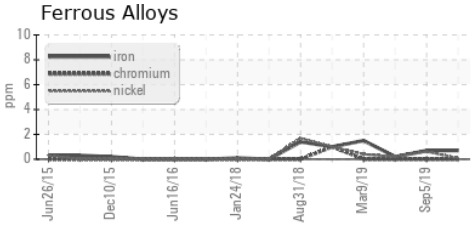
VISUAL		method	limit/base	current	history 1	history 2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	▲ **MODER**	▲ MODER	LIGHT
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history 1	history 2
Visc @ 40°C	cSt	ASTM D445	46	**46.1**	46.5	48.2

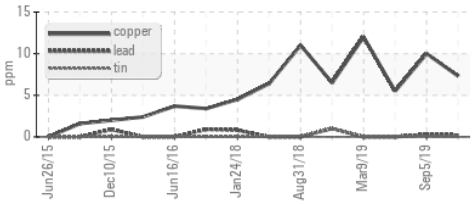
SAMPLE IMAGES	method	limit/base	current	history 1	history 2
Color					
Bottom					

GRAPHS

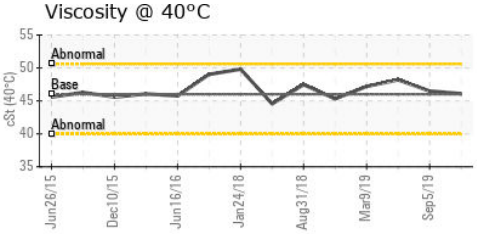
Ferrous Alloys



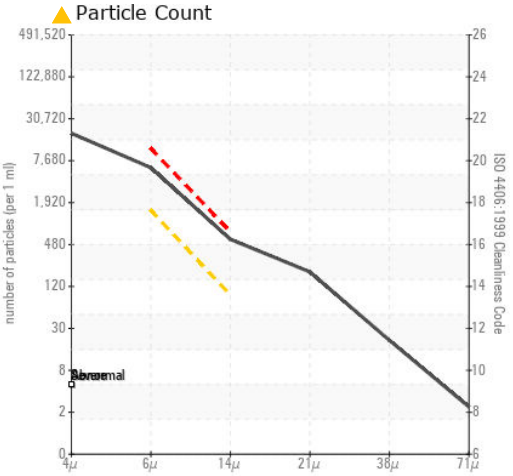
Non-ferrous Metals



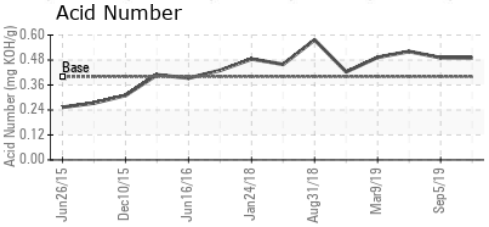
Viscosity @ 40°C



Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0390906 **Received** : 13 Jan 2020
Lab Number : 04885975 **Diagnosed** : 14 Jan 2020
Unique Number : 8881018 **Diagnostician** : Doug Bogart
Test Package : IND 2 (Additional Tests: PrtCount)

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

WESTLAKE CHEMICAL
2290 CALLAHAN RD
LONGVIEW, TX
US 75607
Contact: ROB WALLIN
rwallin@westlake.com
T: (903)242-7576
F: (903)758-9521