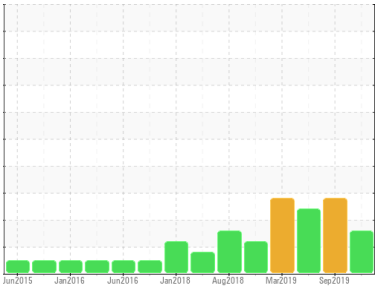
PROBLEM SUMMARY

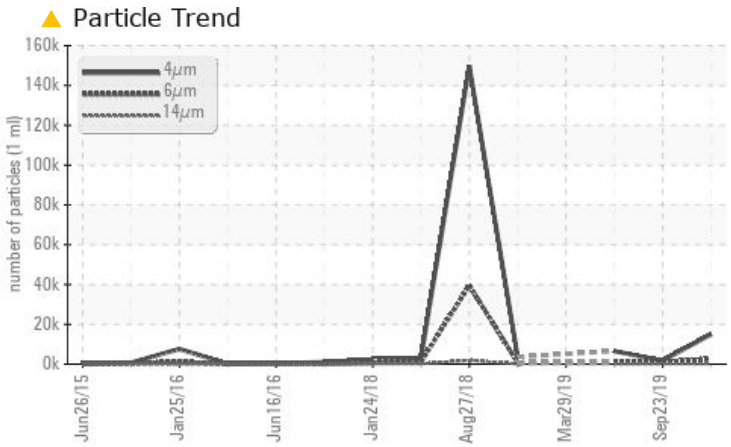
Sample Rating Trend



ISO

Machine Id
KAESER C-706 (S/N 1031)
Component
Compressor
Fluid
KAESER SIGMA (OEM) S-460 (--- GAL)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

We recommend you service the filters on this component. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status				ABNORMAL	ABNORMAL	ATTENTION
Particles >6µm		ASTM D7647	>1300	▲ **2624**	956	▲ 1387
Particles >14µm		ASTM D7647	>80	▲ **196**	▲ 163	▲ 94
Particles >21µm		ASTM D7647	>20	▲ **62**	▲ 55	▲ 23
Particles >38µm		ASTM D7647	>4	▲ **5**	▲ 8	1
Oil Cleanliness		ISO 4406 (c)	>--/17/13	▲ **21/19/15**	▲ 18/17/15	▲ 20/18/14

Customer Id: WESLONWC
Sample No.: WC0390909
Lab Number: 04885979
Test Package: IND 2

To manage this report scan the QR code

To discuss the diagnosis or test data:
Doug Bogart +1 (800)237-1369 x4016
dougb@wearcheckusa.com

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter	MISSED	May 21 2020	?	We recommend you service the filters on this component.

HISTORICAL DIAGNOSIS

23 Sep 2019 Diag: Don Baldridge

WATER

We recommend you service the filters on this component. Resample at the next service interval to monitor.All component wear rates are normal. There is a high amount of particulates present in the oil. There is a light concentration of water present in the oil. The AN level is acceptable for this fluid.

view report

18 Jun 2019 Diag: Jonathan Hester

VISCOSITY

No corrective action is recommended at this time. Resample at the next service interval to monitor.All component wear rates are normal. There is a moderate amount of particulates present in the oil. The oil viscosity is higher than normal. Additive levels indicate the addition of a different brand, or type of oil. The AN level is acceptable for this fluid.

view report

29 Mar 2019 Diag: Jonathan Hester

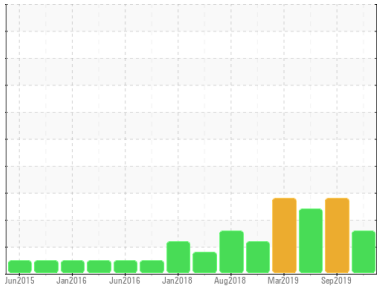
WATER

We recommend you service the filters on this component. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.All component wear rates are normal. Appearance is hazy. There is a light concentration of water present in the oil. Moderate concentration of visible dirt/debris present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

OIL ANALYSIS REPORT

Sample Rating Trend



ISO

Machine Id
KAESER C-706 (S/N 1031)
Component
Compressor
Fluid
KAESER SIGMA (OEM) S-460 (--- GAL)

DIAGNOSIS

Recommendation
We recommend you service the filters on this component. Resample at the next service interval to monitor.

Wear
All component wear rates are normal.

Contamination
There is a high amount of particulates present in the oil.

Fluid Condition
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history 1	history 2
Sample Number		Client Info		**WC0390909**	WCI2335364	WC04753359
Sample Date		Client Info		**08 Jan 2020**	23 Sep 2019	18 Jun 2019
Machine Age	hrs	Client Info		**25619**	0	20612
Oil Age	hrs	Client Info		**0**	0	0
Oil Changed		Client Info		**Not Changd**	N/A	N/A
Sample Status				**ABNORMAL**	ABNORMAL	ATTENTION

WEAR METALS		method	limit/base	current	history 1	history 2
Iron	ppm	ASTM D5185m	>50	**<1**	0	<1
Chromium	ppm	ASTM D5185m	>10	**0**	0	0
Nickel	ppm	ASTM D5185m	>3	**0**	<1	0
Titanium	ppm	ASTM D5185m	>3	**0**	0	0
Silver	ppm	ASTM D5185m	>2	**0**	0	0
Aluminum	ppm	ASTM D5185m	>10	**0**	<1	<1
Lead	ppm	ASTM D5185m	>10	**<1**	0	<1
Copper	ppm	ASTM D5185m	>50	**6**	8	<1
Tin	ppm	ASTM D5185m	>10	**0**	<1	0
Antimony	ppm	ASTM D5185m		**0**	0	0
Vanadium	ppm	ASTM D5185m		**0**	0	<1
Cadmium	ppm	ASTM D5185m		**0**	0	0

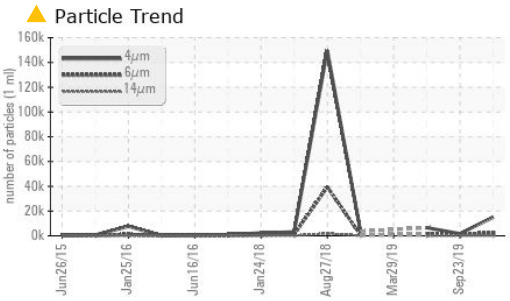
ADDITIVES		method	limit/base	current	history 1	history 2
Boron	ppm	ASTM D5185m		**0**	<1	4
Barium	ppm	ASTM D5185m	90	**2**	4	0
Molybdenum	ppm	ASTM D5185m		**0**	0	0
Manganese	ppm	ASTM D5185m		**0**	0	0
Magnesium	ppm	ASTM D5185m	90	**0**	0	<1
Calcium	ppm	ASTM D5185m	2	**0**	0	<1
Phosphorus	ppm	ASTM D5185m		**3**	<1	▲ 730
Zinc	ppm	ASTM D5185m		**0**	0	5
Sulfur	ppm	ASTM D5185m		**12137**	9792	▲ 4

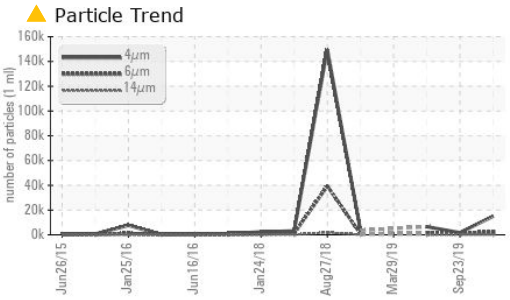
CONTAMINANTS		method	limit/base	current	history 1	history 2
Silicon	ppm	ASTM D5185m	>25	**<1**	<1	5
Sodium	ppm	ASTM D5185m		**0**	<1	2
Potassium	ppm	ASTM D5185m	>20	**<1**	<1	0

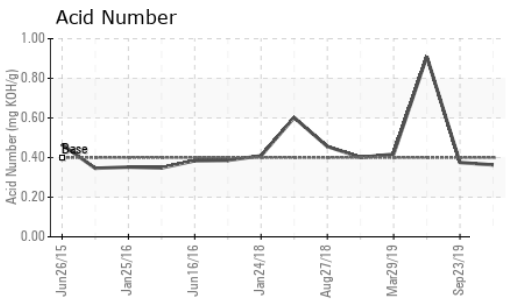
FLUID CLEANLINESS		method	limit/base	current	history 1	history 2
Particles >4µm		ASTM D7647		**15003**	1756	6541
Particles >6µm		ASTM D7647	>1300	▲ **2624**	956	▲ 1387
Particles >14µm		ASTM D7647	>80	▲ **196**	▲ 163	▲ 94
Particles >21µm		ASTM D7647	>20	▲ **62**	▲ 55	▲ 23
Particles >38µm		ASTM D7647	>4	▲ **5**	▲ 8	1
Particles >71µm		ASTM D7647	>3	**0**	0	0
Oil Cleanliness		ISO 4406 (c)	>--/17/13	▲ **21/19/15**	▲ 18/17/15	▲ 20/18/14

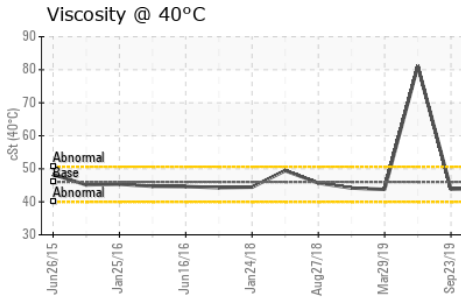
FLUID DEGRADATION		method	limit/base	current	history 1	history 2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.4	**0.363**	0.375	0.910

OIL ANALYSIS REPORT







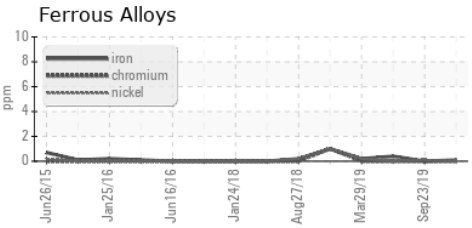


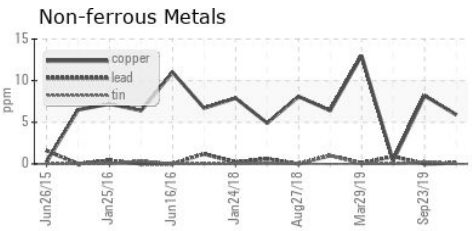
VISUAL		method	limit/base	current	history 1	history 2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**LIGHT**	LIGHT	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	**NEG**	0.2%	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

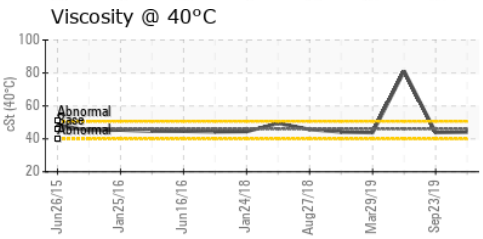
FLUID PROPERTIES		method	limit/base	current	history 1	history 2
Visc @ 40°C	cSt	ASTM D445	46	**44.1**	43.8	▲ 81.11

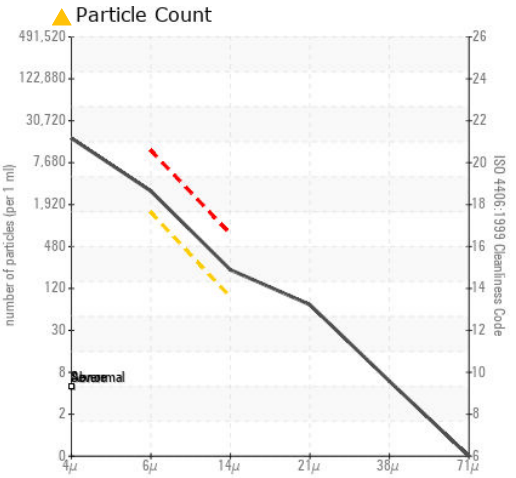
SAMPLE IMAGES	method	limit/base	current	history 1	history 2
Color					
Bottom					

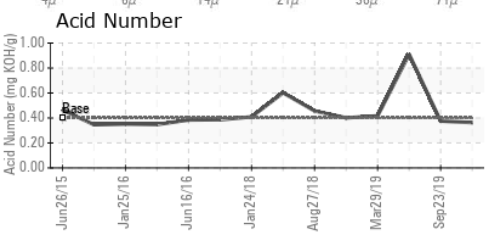
GRAPHS











Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0390909 **Received** : 13 Jan 2020
Lab Number : 04885979 **Diagnosed** : 14 Jan 2020
Unique Number : 8881022 **Diagnostician** : Doug Bogart
Test Package : IND 2 (Additional Tests: PrtCount)

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

WESTLAKE CHEMICAL
2290 CALLAHAN RD
LONGVIEW, TX
US 75607
Contact: ROB WALLIN
rwallin@westlake.com
T: (903)242-7576
F: (903)758-9521