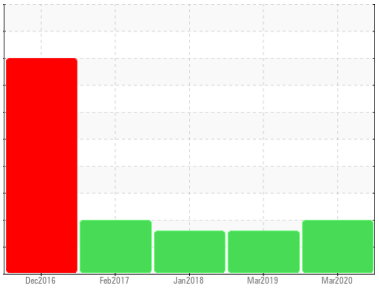
OIL ANALYSIS REPORT

Sample Rating Trend



WEAR

Machine Id
LINE 2 BLOW MOLDING MACHINE (S/N 2014-3056)
Component
Hydraulic System
Fluid
LUBRIPLATE SYN LUBE SYNTHETIC FLUID ISO 46 (--- GAL)

DIAGNOSIS

Recommendation
We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor.

Wear
The iron level is abnormal. All other component wear rates are normal.

Contamination
There is a high amount of particulates present in the oil.

Fluid Condition
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**WC0439858**	WC0326382	WCI2331587
Sample Date		Client Info		**25 Mar 2020**	25 Mar 2019	16 Jan 2018
Machine Age	hrs	Client Info		**0**	0	0
Oil Age	hrs	Client Info		**0**	0	0
Oil Changed		Client Info		**N/A**	Filtered	N/A
Sample Status				**ABNORMAL**	ABNORMAL	ABNORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Water		WC Method	>0.05	**NEG**	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	▲ **48**	▲ 43	▲ 40
Chromium	ppm	ASTM D5185m	>20	**2**	1	1
Nickel	ppm	ASTM D5185m	>20	**0**	<1	<1
Titanium	ppm	ASTM D5185m		**0**	0	0
Silver	ppm	ASTM D5185m		**<1**	0	0
Aluminum	ppm	ASTM D5185m	>20	**<1**	<1	0
Lead	ppm	ASTM D5185m	>20	**<1**	<1	0
Copper	ppm	ASTM D5185m	>20	**10**	8	10
Tin	ppm	ASTM D5185m	>20	**<1**	<1	<1
Antimony	ppm	ASTM D5185m		**0**	0	0
Vanadium	ppm	ASTM D5185m		**0**	0	0
Cadmium	ppm	ASTM D5185m		**<1**	<1	<1

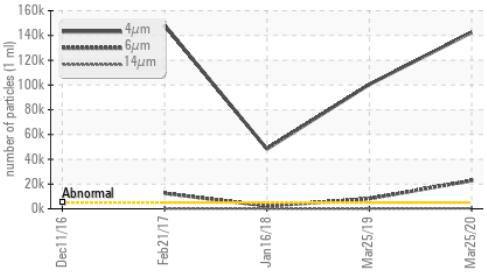
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		**98**	<1	1
Barium	ppm	ASTM D5185m		**<1**	0	0
Molybdenum	ppm	ASTM D5185m		**2**	<1	0
Manganese	ppm	ASTM D5185m		**<1**	<1	<1
Magnesium	ppm	ASTM D5185m		**1**	2	0
Calcium	ppm	ASTM D5185m		**49**	50	48
Phosphorus	ppm	ASTM D5185m		**269**	255	269
Zinc	ppm	ASTM D5185m		**323**	294	328
Sulfur	ppm	ASTM D5185m		**2597**	3206	3232

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	**3**	2	2
Sodium	ppm	ASTM D5185m		**9**	5	5
Potassium	ppm	ASTM D5185m	>20	**2**	2	1

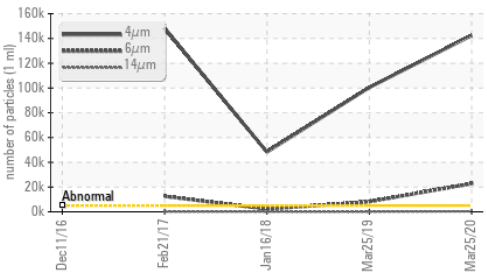
FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	▲ **142419**	▲ 100430	▲ 48265
Particles >6µm		ASTM D7647	>1300	▲ **22808**	▲ 8187	▲ 2237
Particles >14µm		ASTM D7647	>160	▲ **351**	71	133
Particles >21µm		ASTM D7647	>40	**77**	13	38
Particles >38µm		ASTM D7647	>10	**4**	0	4
Particles >71µm		ASTM D7647	>3	**0**	0	1
Oil Cleanliness		ISO 4406 (c)	>19/17/14	▲ **24/22/16**	▲ 24/20/13	▲ 23/18/14

OIL ANALYSIS REPORT

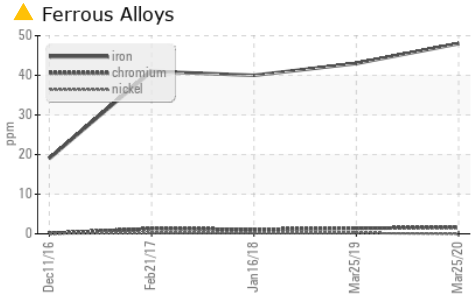
Particle Trend



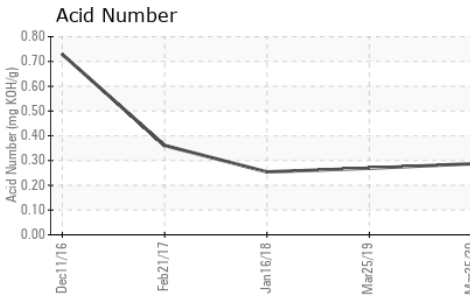
Particle Trend



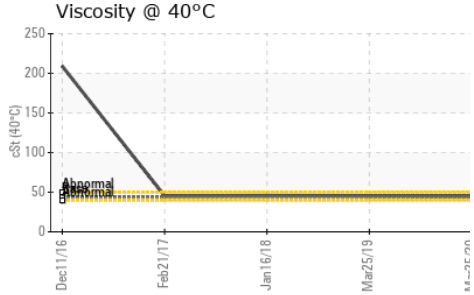
Ferrous Alloys



Acid Number



Viscosity @ 40°C

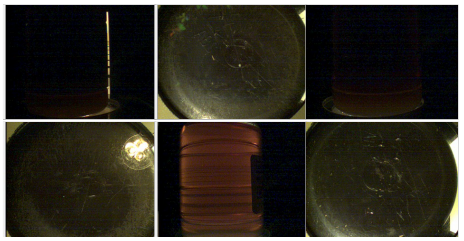


FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		**0.287**	0.269	0.254

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**LIGHT**	LIGHT	VLITE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

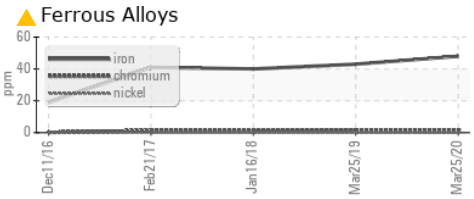
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	44	**45.0**	45.47	45.85

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

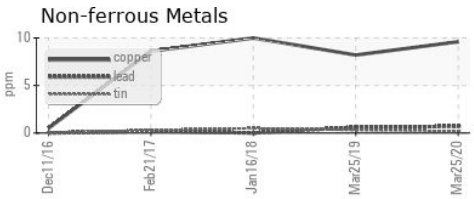


GRAPHS

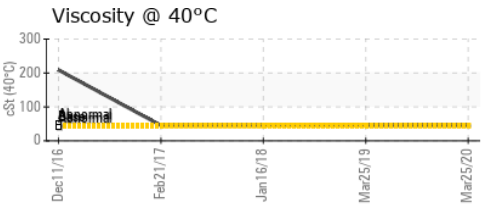
Ferrous Alloys



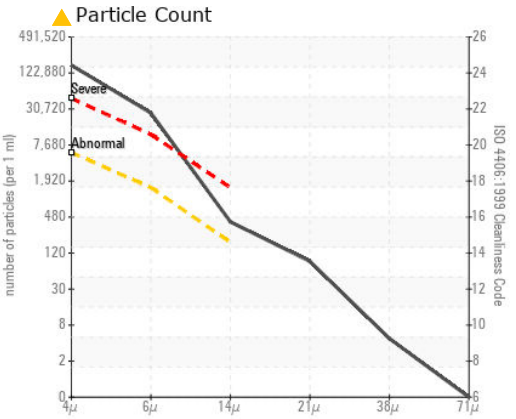
Non-ferrous Metals



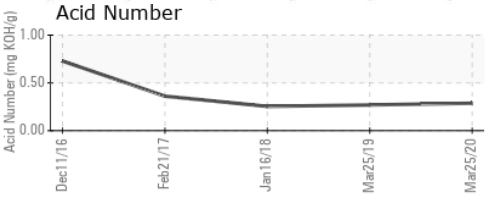
Viscosity @ 40°C



Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0439858
Lab Number : 04962527
Unique Number : 9007668
Test Package : IND 2 (Additional Tests: PQ)

Received : 24 Apr 2020
Tested : 27 Apr 2020
Diagnosed : 27 Apr 2020 - Don Baldridge

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Altium Packaging - CARSON - Plant 8535A
1500 E 223RD ST
CARSON, CA
US 90745
Contact: CRISTINA VEGA
Cristina.Vega@altiumpkg.com
T: (310)952-8736
F: (310)984-3417

Report Id: CONCARCA [WUSCAR] 04962527 (Generated: 04/01/2024 01:27:30) Rev: 1

Contact/Location: CRISTINA VEGA - CONCARCA