

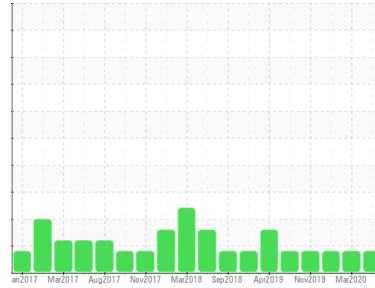


# PROBLEM SUMMARY

Sample Rating Trend

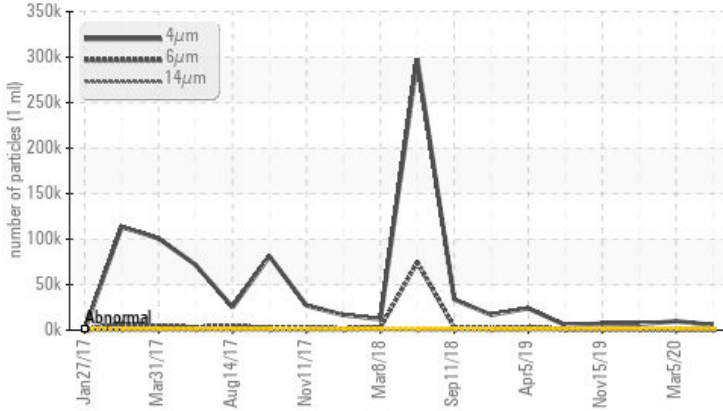
ISO

Area  
**PASTA [95628427]**  
 Machine Id  
**UNLOADING RAIL CAR BLOWER EAST SIDE**  
 Component  
**Gearbox**  
 Fluid  
**GEAR OIL ISO 320 (--- GAL)**



## COMPONENT CONDITION SUMMARY

### ▲ Particle Trend



## RECOMMENDATION

The oil change at the time of sampling has been noted. Resample at the next service interval to monitor.

## PROBLEMATIC TEST RESULTS

Sample Status			<b>ABNORMAL</b>	ABNORMAL	ABNORMAL
Particles >4µm	ASTM D7647	>1300	▲ <b>5743</b>	▲ 9798	▲ 6714
Particles >6µm	ASTM D7647	>320	▲ <b>599</b>	▲ 770	▲ 873
Oil Cleanliness	ISO 4406 (c)	>17/15/13	▲ <b>20/16/12</b>	▲ 20/17/11	▲ 20/17/12

Customer Id: KRASPR  
 Sample No.: USP191129  
 Lab Number: 04978255  
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:  
 Doug Bogart +1 (800)237-1369 x4016  
[dougb@wearcheckusa.com](mailto:dougb@wearcheckusa.com)

To change component or sample information:  
 Customer Service +1 1-800-237-1369  
[customerservice@wearcheck.com](mailto:customerservice@wearcheck.com)

## RECOMMENDED ACTIONS

*There are no recommended actions for this sample.*

## HISTORICAL DIAGNOSIS

### 05 Mar 2020 Diag: Doug Bogart

ISO



We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



### 04 Jan 2020 Diag: Doug Bogart

ISO



No corrective action is recommended at this time. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



### 15 Nov 2019 Diag: Doug Bogart

ISO



We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



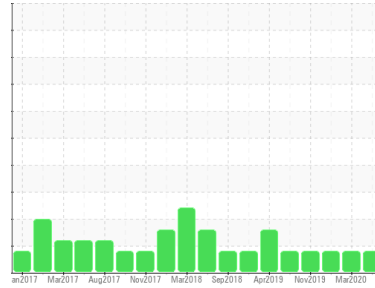


# OIL ANALYSIS REPORT

Sample Rating Trend

ISO

Area  
**PASTA [95628427]**  
 Machine Id  
**UNLOADING RAIL CAR BLOWER EAST SIDE**  
 Component  
**Gearbox**  
 Fluid  
**GEAR OIL ISO 320 (--- GAL)**



## DIAGNOSIS

**Recommendation**  
 The oil change at the time of sampling has been noted. Resample at the next service interval to monitor.

**Wear**  
 All component wear rates are normal.

**Contamination**  
 There is a high amount of silt (particulates < 14 microns in size) present in the oil.

**Fluid Condition**  
 The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	<b>USP191129</b>	USP206224	USP205095
Sample Date	Client Info	<b>01 May 2020</b>	05 Mar 2020	04 Jan 2020
Machine Age	hrs	<b>0</b>	0	0
Oil Age	hrs	<b>0</b>	0	0
Oil Changed	Client Info	<b>Changed</b>	Changed	Changed
Sample Status		<b>ABNORMAL</b>	ABNORMAL	ABNORMAL

## WEAR METALS

method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m >200	<b>2</b>	2	3
Chromium	ppm	ASTM D5185m >15	<b>0</b>	0	0
Nickel	ppm	ASTM D5185m >15	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m	<b>0</b>	0	0
Silver	ppm	ASTM D5185m	<b>&lt;1</b>	0	0
Aluminum	ppm	ASTM D5185m >25	<b>0</b>	0	0
Lead	ppm	ASTM D5185m >100	<b>&lt;1</b>	0	3
Copper	ppm	ASTM D5185m >200	<b>0</b>	0	0
Tin	ppm	ASTM D5185m >25	<b>0</b>	0	<1
Antimony	ppm	ASTM D5185m	<b>0</b>	0	0
Vanadium	ppm	ASTM D5185m	<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	0

## ADDITIVES

method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m 50	<b>&lt;1</b>	<1	<1
Barium	ppm	ASTM D5185m 15	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m 15	<b>0</b>	0	0
Manganese	ppm	ASTM D5185m	<b>0</b>	0	0
Magnesium	ppm	ASTM D5185m 50	<b>0</b>	0	0
Calcium	ppm	ASTM D5185m 50	<b>&lt;1</b>	<1	0
Phosphorus	ppm	ASTM D5185m 350	<b>71</b>	75	70
Zinc	ppm	ASTM D5185m 100	<b>0</b>	0	0
Sulfur	ppm	ASTM D5185m 12500	<b>7</b>	6	0

## CONTAMINANTS

method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m >50	<b>6</b>	5	8
Sodium	ppm	ASTM D5185m	<b>0</b>	0	0
Potassium	ppm	ASTM D5185m >20	<b>0</b>	0	0
Water	%	ASTM D6304 >0.2	<b>0.001</b>	0.001	0.001
ppm Water	ppm	ASTM D6304 >2000	<b>0.00</b>	0.00	15.4

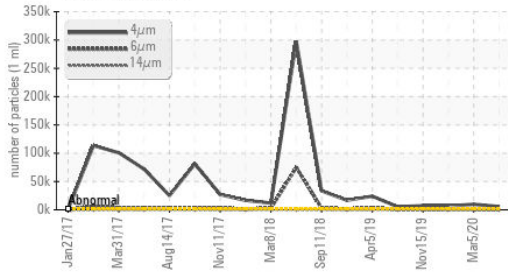
## FLUID CLEANLINESS

method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647 >1300	<b>▲ 5743</b>	▲ 9798	▲ 6714
Particles >6µm	ASTM D7647 >320	<b>▲ 599</b>	▲ 770	▲ 873
Particles >14µm	ASTM D7647 >80	<b>25</b>	14	24
Particles >21µm	ASTM D7647 >20	<b>6</b>	8	7
Particles >38µm	ASTM D7647 >4	<b>0</b>	6	0
Particles >71µm	ASTM D7647 >3	<b>0</b>	2	0
Oil Cleanliness	ISO 4406 (c) >17/15/13	<b>▲ 20/16/12</b>	▲ 20/17/11	▲ 20/17/12

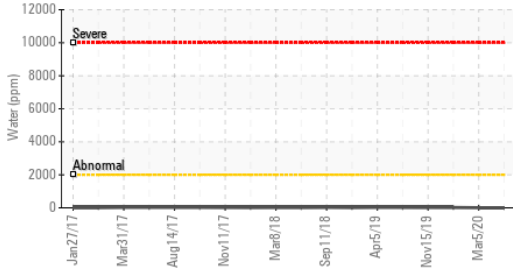
## FLUID DEGRADATION

method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045 0.85	<b>0.289</b>	0.325	0.396

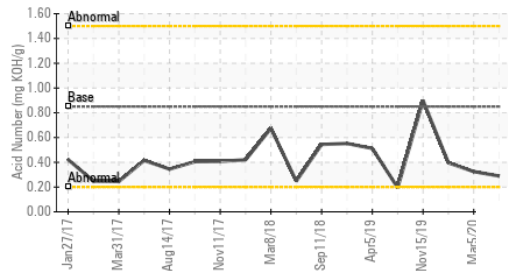
### Particle Trend



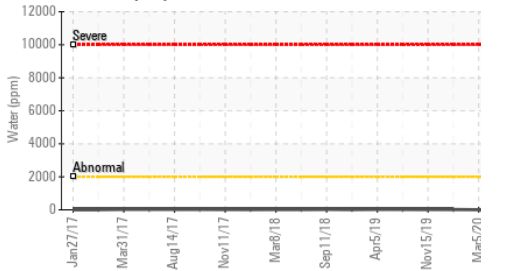
### Water (KF)



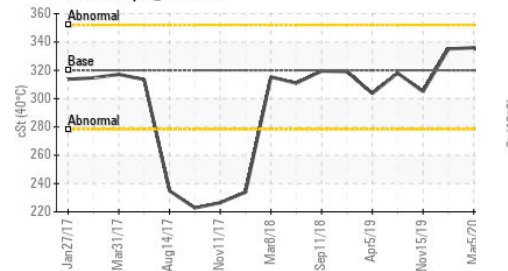
### Acid Number



### Water (KF)



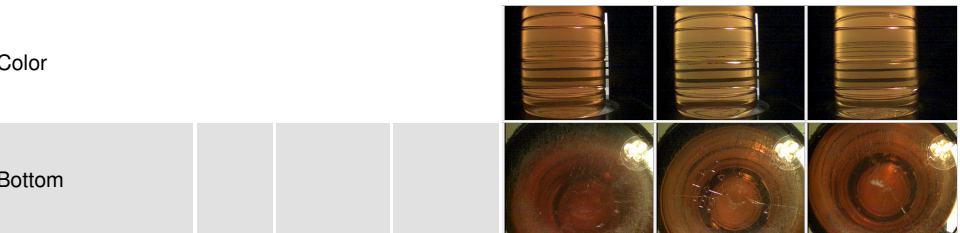
### Viscosity @ 40°C



VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

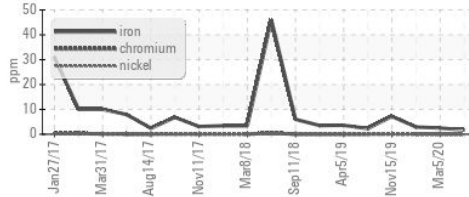
FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 320	327	336	335

### SAMPLE IMAGES

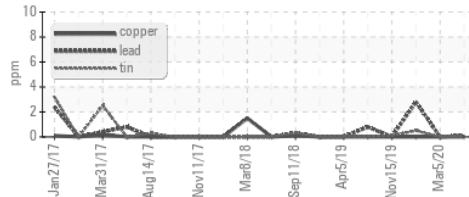


### GRAPHS

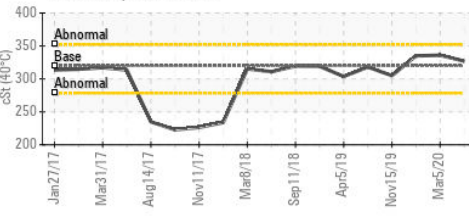
#### Ferrous Alloys



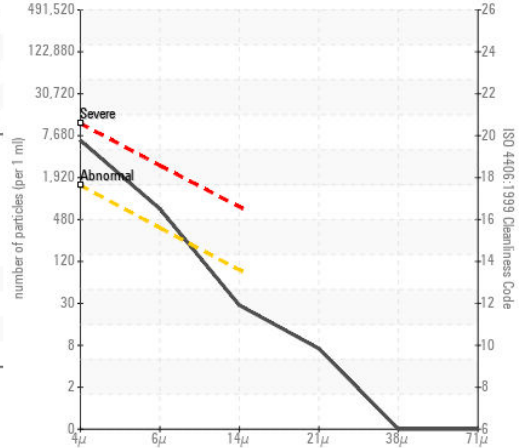
#### Non-ferrous Metals



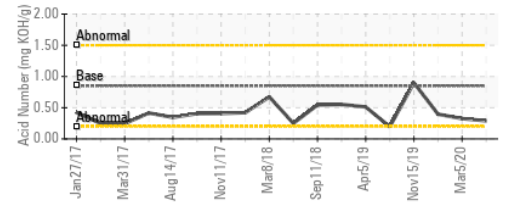
#### Viscosity @ 40°C



#### Particle Count



#### Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
 Sample No. : USP191129  
 Lab Number : 04978255  
 Unique Number : 9033402  
 Test Package : IND 2

**KraftHeinz - Springfield - Plant 8311 USP**  
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 SPRINGFIELD, MO  
 US 65804  
 Contact: Paul Pierce  
 paul.pierces@kraftheinz.com  
 T: 1(417)576-7628  
 F: x:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)