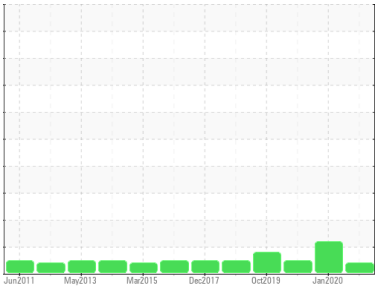
DIAMOND WTG ENGINEERING & SERVICES, INC.
a group company of MITSUBISHI HEAVY INDUSTRIES, LTD.

PROBLEM SUMMARY

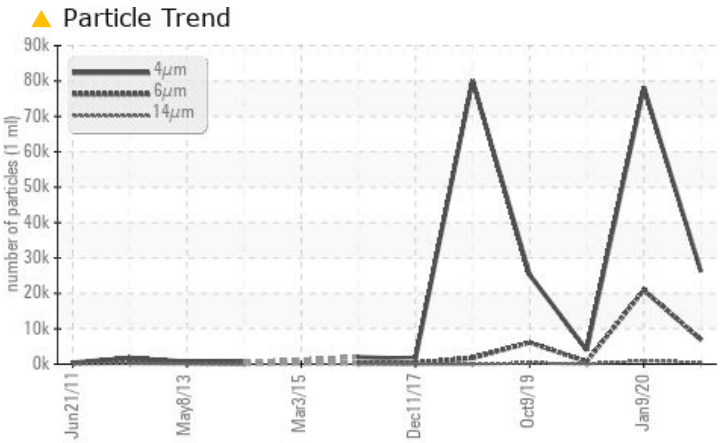
Sample Rating Trend



ISO

Machine Id
A-27
Component
Wind Turbine Gearbox
Fluid
MITSUBISHI Daphne Alpha Winforce (--- LTR)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

Replace filter element and resample at later date. In case already attempted and cleanliness was not improved then proceed to replace oil.

PROBLEMATIC TEST RESULTS

Sample Status				**ABNORMAL**	ABNORMAL	NORMAL
Particles >6µm		ASTM D7647	>5000	▲ **6948**	▲ 20877	685
Oil Cleanliness		ISO 4406 (c)	>--/19/16	▲ **22/20/16**	▲ 23/22/17	19/17/12

Customer Id: MITSANNM
Sample No.: MHI023565
Lab Number: 05018370
Test Package: IND 2

To manage this report scan the QR code

To discuss the diagnosis or test data:
Don Baldridge +1
don.b505@comcast.net

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter	---	---	?	Replace filter element and resample at later date. In case already attempted and cleanliness was not improved then proceed to replace oil.
Resample	---	---	?	Replace filter element and resample at later date. In case already attempted and cleanliness was not improved then proceed to replace oil.

HISTORICAL DIAGNOSIS

09 Jan 2020 Diag: Doug Bogart

ISO

Replace filter element and resample at later date. In case already attempted and cleanliness was not improved then proceed to replace oil.All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid.

view report

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11 Dec 2019 Diag: Jonathan Hester

NORMAL

Resample at the next service interval to monitor.All component wear rates are normal. There is no indication of any contamination in the component. The amount and size of particulates present in the system is acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

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09 Oct 2019 Diag: Don Baldridge

ISO

Replace filter element and resample at later date. In case already attempted and cleanliness was not improved then proceed to replace oil.All component wear rates are normal. There is a moderate amount of silt (particulates < 14 microns in size) present in the oil. Moderate concentration of visible dirt/debris present in the oil. The AN level is acceptable for this fluid.

view report

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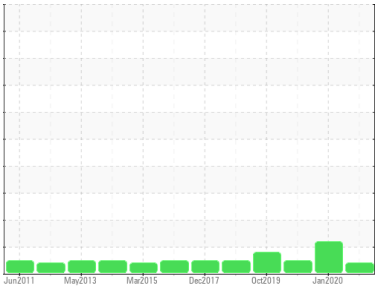
OIL ANALYSIS REPORT

Sample Rating Trend



ISO

Machine Id
A-27
Component
Wind Turbine Gearbox
Fluid
MITSUBISHI Daphne Alpha Winforce (--- LTR)

DIAGNOSIS

Recommendation
Replace filter element and resample at later date. In case already attempted and cleanliness was not improved then proceed to replace oil.

Wear
All component wear rates are normal.

Contamination
There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition
The AN level is acceptable for this fluid.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**MHI023565**	MHI018583	MHI018545
Sample Date		Client Info		**01 Jul 2020**	09 Jan 2020	11 Dec 2019
Machine Age	hrs	Client Info		**0**	0	0
Oil Age	hrs	Client Info		**88853**	85217	84583
Oil Changed		Client Info		**Not Changd**	Not Changd	Not Changd
Sample Status				**ABNORMAL**	ABNORMAL	NORMAL

WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184	>200	**17**	16	18
Iron	ppm	ASTM D5185m	>200	**40**	43	35
Chromium	ppm	ASTM D5185m		**<1**	<1	<1
Nickel	ppm	ASTM D5185m		**0**	<1	0
Titanium	ppm	ASTM D5185m		**0**	0	0
Silver	ppm	ASTM D5185m		**0**	<1	0
Aluminum	ppm	ASTM D5185m		**<1**	<1	<1
Lead	ppm	ASTM D5185m		**0**	0	0
Copper	ppm	ASTM D5185m	>75	**10**	8	7
Tin	ppm	ASTM D5185m		**<1**	<1	<1
Antimony	ppm	ASTM D5185m		**0**	0	0
Vanadium	ppm	ASTM D5185m		**0**	0	0
Cadmium	ppm	ASTM D5185m		**0**	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		**<1**	<1	<1
Barium	ppm	ASTM D5185m		**0**	<1	<1
Molybdenum	ppm	ASTM D5185m		**<1**	1	<1
Manganese	ppm	ASTM D5185m		**<1**	<1	<1
Magnesium	ppm	ASTM D5185m		**0**	2	0
Calcium	ppm	ASTM D5185m		**0**	<1	1
Phosphorus	ppm	ASTM D5185m		**335**	377	347
Zinc	ppm	ASTM D5185m		**0**	0	2
Sulfur	ppm	ASTM D5185m		**4632**	4838	4412

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>+30	**5**	2	4
Sodium	ppm	ASTM D5185m		**0**	2	<1
Potassium	ppm	ASTM D5185m	>20	**<1**	<1	<1
Water	%	ASTM D6304	>0.1	**0.007**	0.006	0.007
ppm Water	ppm	ASTM D6304	>1000	**71.0**	63.3	77.9

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		**26160**	78120	3982
Particles >6µm		ASTM D7647	>5000	▲ **6948**	▲ 20877	685
Particles >14µm		ASTM D7647	>640	**487**	▲ 900	31
Particles >21µm		ASTM D7647	>160	**114**	▲ 185	6
Particles >38µm		ASTM D7647	>40	**4**	5	0
Particles >71µm		ASTM D7647	>10	**0**	0	0
Oil Cleanliness		ISO 4406 (c)	>--/19/16	▲ **22/20/16**	▲ 23/22/17	19/17/12

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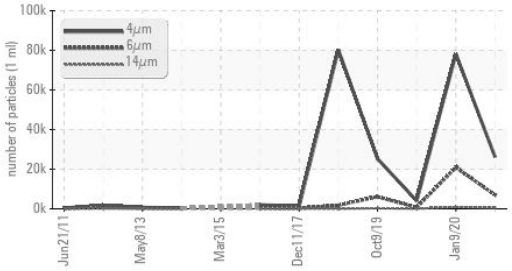
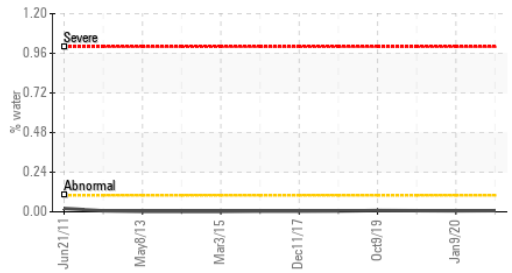
OIL ANALYSIS REPORT

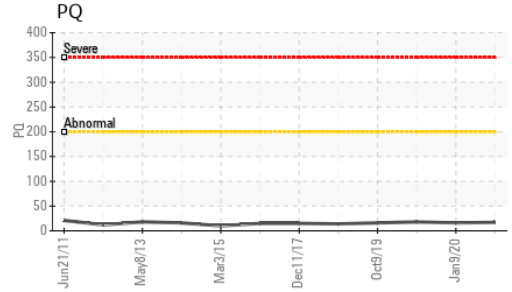
Particle Trend



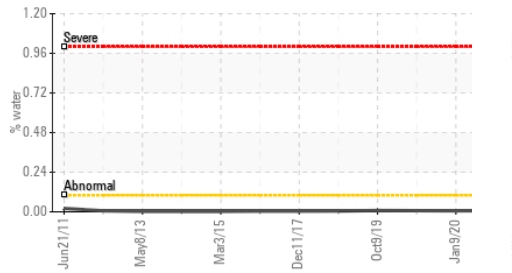
Water



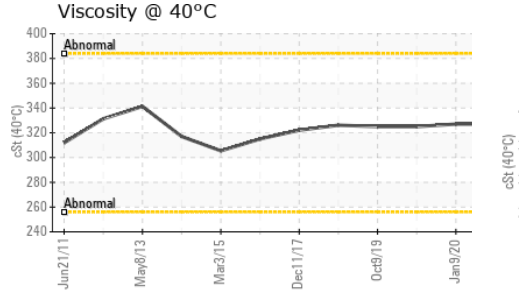
PQ



Water



Viscosity @ 40°C

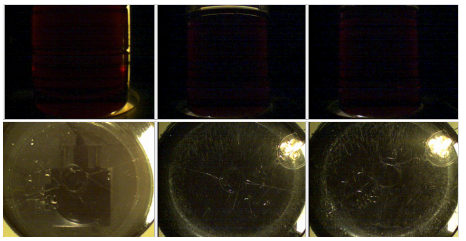


FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		**0.878**	0.881	0.950

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**LIGHT**	VLITE	LIGHT
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

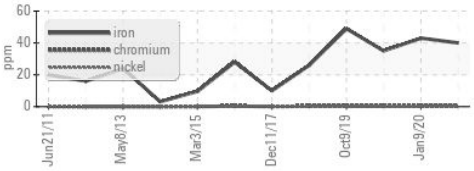
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445		**327**	327	325

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

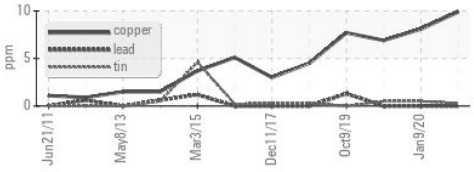


GRAPHS

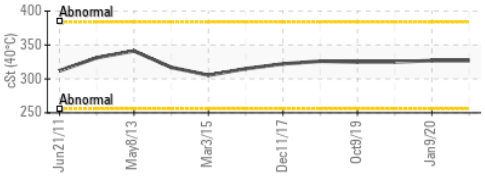
Ferrous Alloys



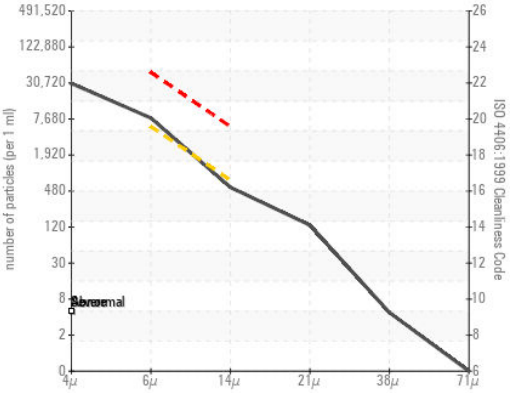
Non-ferrous Metals



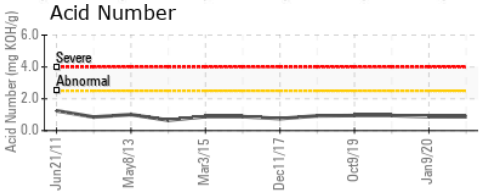
Viscosity @ 40°C



Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : MHI023565 **Received** : 13 Jul 2020
Lab Number : 05018370 **Diagnosed** : 14 Jul 2020
Unique Number : 9098530 **Diagnostician** : Don Baldridge
Test Package : IND 2 (Additional Tests: KF, PQ, PrtCount)

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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