

OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL

EXTRUDER-010

Component Gearbox Fluid MOBIL SHC 630 (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

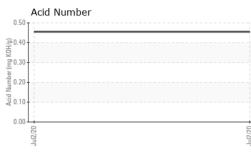
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

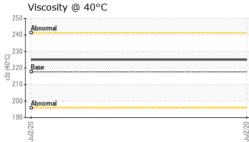
				Jul2020		
SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0360098		
Sample Date		Client Info		02 Jul 2020		
Machine Age	mths	Client Info		0		
Oil Age	mths	Client Info		12		
Oil Changed		Client Info		Not Changd		
Sample Status				NORMAL		
CONTAMINATION	N	method	limit/base	current	history1	history2
Water		WC Method	>0.2	NEG		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>200	3		
Chromium	ppm		>15	0		
Nickel	ppm		>15	<1		
Titanium	ppm	ASTM D5185m		0		
Silver	ppm	ASTM D5185m		0		
Aluminum	ppm	ASTM D5185m	>25	0		
Lead	ppm	ASTM D5185m	>100	2		
Copper	ppm	ASTM D5185m	>200	<1		
Tin	ppm	ASTM D5185m	>25	1		
Antimony	ppm	ASTM D5185m		<1		
Vanadium	ppm	ASTM D5185m		0		
Cadmium	ppm	ASTM D5185m		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0		
Barium	ppm	ASTM D5185m		0		
Molybdenum	ppm	ASTM D5185m		<1		
Manganese	ppm	ASTM D5185m		<1		
Magnesium	ppm	ASTM D5185m		0		
Calcium	ppm	ASTM D5185m		<1		
Phosphorus	ppm	ASTM D5185m		423		
Zinc	ppm	ASTM D5185m		3		
Sulfur	ppm	ASTM D5185m		0		
CONTAMINANTS	5	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	37		
Sodium	ppm	ASTM D5185m		<1		
Potassium	ppm	ASTM D5185m	>20	0		
FLUID DEGRADA		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.455		



OIL ANALYSIS REPORT

VISUAL





White Metal	scalar	*Visual	NONE	NONE		
Yellow Metal	scalar	*Visual	NONE	NONE		
Precipitate	scalar	*Visual	NONE	NONE		
Silt	scalar	*Visual	NONE	NONE		
Debris	scalar	*Visual	NONE	VLITE		
Sand/Dirt	scalar	*Visual	NONE	NONE		
Appearance	scalar	*Visual	NORML	NORML		
Odor	scalar	*Visual	NORML	NORML		
Emulsified Water	scalar	*Visual	>0.2	NEG		
Free Water	scalar	*Visual		NEG		
FLUID PROPERT	IES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	217.7	225		
SAMPLE IMAGES	5	method	limit/base	current	history1	history2
Color					no image	no image
Bottom					no image	no image
GRAPHS						
Ferrous Alloys						
nickel			Jul2/20			
Non-ferrous Metal						
Viscosity @ 40°C						
			(^D /H	Acid Numbe	er	
Abnormal			Jul2/20 Acid Number (mg KOH(g) 10 0.0 10 10 10 10 10 10 10 10 10 1	10 30 20 10 10 10 10 10		02/21n
05022586	Received Diagnose Diagnost	d : 17 . d : 20 . ician : We	Jul 2020 Jul 2020 s Davis			

To discuss this sample report, contact Customer Service at 1-800-237-1369. * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

cSt (40°C)

Laboratory Sample No. Lab Number Unique Number Test Package

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Certificate L2367

T:

F: