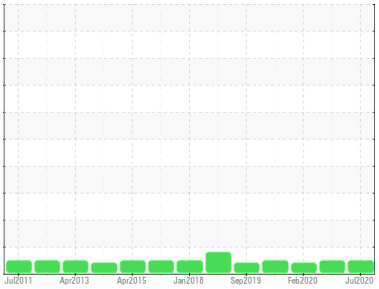
DIAMOND WTG ENGINEERING & SERVICES, INC.
a group company of MITSUBISHI HEAVY INDUSTRIES, LTD.

OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL

Area
(NCR 6814)
Machine Id
A-01
Component
Wind Turbine Gearbox
Fluid
MITSUBISHI Daphne Alpha Winforce (--- LTR)

DIAGNOSIS

Recommendation
Resample at the next service interval to monitor.

Wear
All component wear rates are normal.

Contamination
There is no indication of any contamination in the component. The amount and size of particulates present in the system is acceptable.

Fluid Condition
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history 1	history 2
Sample Number		Client Info		**MHI023610**	MHI018566	MHI018513
Sample Date		Client Info		**29 Jul 2020**	18 Mar 2020	27 Feb 2020
Machine Age	hrs	Client Info		**0**	0	0
Oil Age	hrs	Client Info		**98360**	95600	95174
Oil Changed		Client Info		**Not Changd**	Not Changd	Not Changd
Sample Status				**NORMAL**	NORMAL	ABNORMAL

WEAR METALS		method	limit/base	current	history 1	history 2
PQ		ASTM D8184	>200	**20**	24	17
Iron	ppm	ASTM D5185m	>200	**59**	47	53
Chromium	ppm	ASTM D5185m		**0**	<1	<1
Nickel	ppm	ASTM D5185m		**<1**	<1	<1
Titanium	ppm	ASTM D5185m		**<1**	0	0
Silver	ppm	ASTM D5185m		**<1**	<1	<1
Aluminum	ppm	ASTM D5185m		**0**	0	0
Lead	ppm	ASTM D5185m		**0**	<1	0
Copper	ppm	ASTM D5185m	>75	**58**	27	31
Tin	ppm	ASTM D5185m		**7**	1	1
Antimony	ppm	ASTM D5185m		**0**	0	0
Vanadium	ppm	ASTM D5185m		**0**	0	0
Cadmium	ppm	ASTM D5185m		**0**	0	0

ADDITIVES		method	limit/base	current	history 1	history 2
Boron	ppm	ASTM D5185m		**3**	<1	<1
Barium	ppm	ASTM D5185m		**0**	<1	0
Molybdenum	ppm	ASTM D5185m		**0**	<1	<1
Manganese	ppm	ASTM D5185m		**<1**	1	1
Magnesium	ppm	ASTM D5185m		**0**	1	2
Calcium	ppm	ASTM D5185m		**0**	<1	0
Phosphorus	ppm	ASTM D5185m		**310**	288	327
Zinc	ppm	ASTM D5185m		**62**	55	63
Sulfur	ppm	ASTM D5185m		**3784**	4075	4665

CONTAMINANTS		method	limit/base	current	history 1	history 2
Silicon	ppm	ASTM D5185m	>+30	**3**	3	3
Sodium	ppm	ASTM D5185m		**<1**	1	<1
Potassium	ppm	ASTM D5185m	>20	**0**	<1	0
Water	%	ASTM D6304	>0.1	**0.027**	0.004	0.006
ppm Water	ppm	ASTM D6304	>1000	**278.3**	44.2	60.9

FLUID CLEANLINESS	method	limit/base	current	history 1	history 2
Particles >4µm	ASTM D7647		**25854**	2674	19071
Particles >6µm	ASTM D7647	>5000	**1742**	667	▲ 5721
Particles >14µm	ASTM D7647	>640	**32**	50	353
Particles >21µm	ASTM D7647	>160	**6**	13	70
Particles >38µm	ASTM D7647	>40	**0**	1	3
Particles >71µm	ASTM D7647	>10	**0**	0	0
Oil Cleanliness	ISO 4406 (c)	>--/19/16	**22/18/12**	19/17/13	▲ 21/20/16

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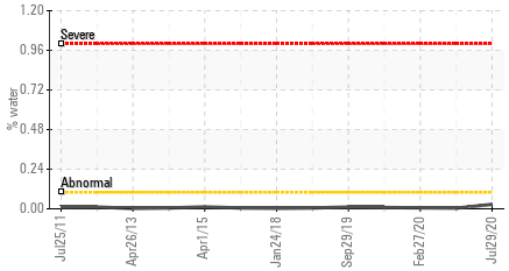
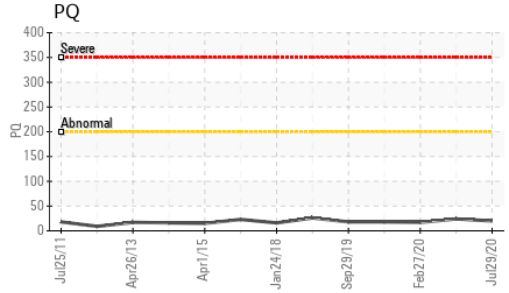
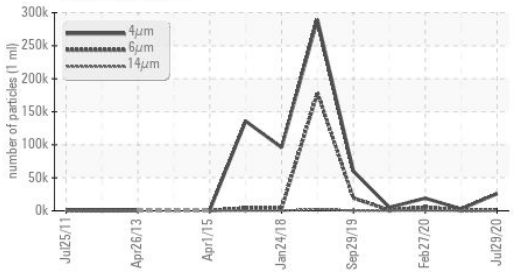
Water



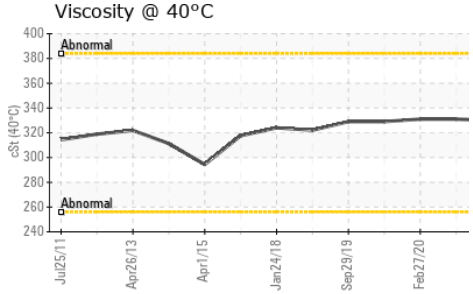
PQ



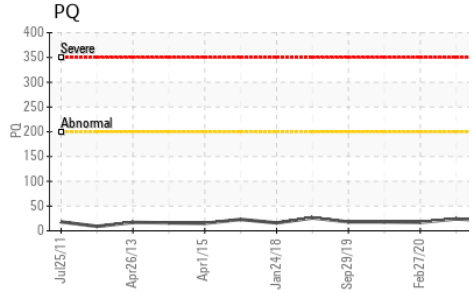
Particle Trend



Viscosity @ 40°C



PQ

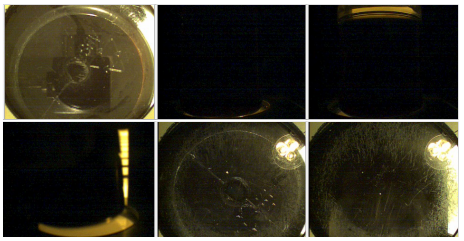


FLUID DEGRADATION		method	limit/base	current	history 1	history 2
Acid Number (AN)	mg KOH/g	ASTM D8045		**0.959**	0.926	0.920

VISUAL		method	limit/base	current	history 1	history 2
White Metal	scalar	*Visual	NONE	**VLITE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	NONE	LIGHT
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

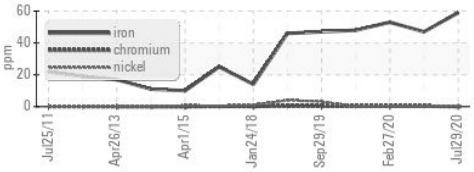
FLUID PROPERTIES		method	limit/base	current	history 1	history 2
Visc @ 40°C	cSt	ASTM D445		**330**	331	331

SAMPLE IMAGES	method	limit/base	current	history 1	history 2
Color					
Bottom					

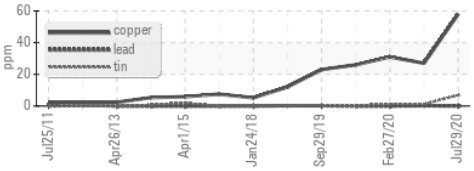


GRAPHS

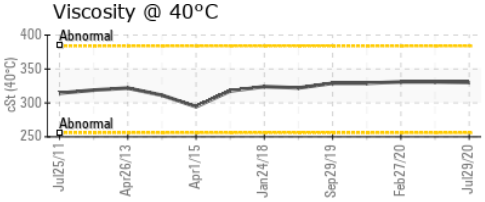
Ferrous Alloys



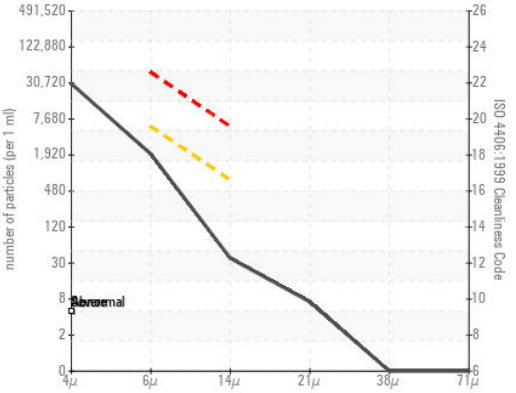
Non-ferrous Metals



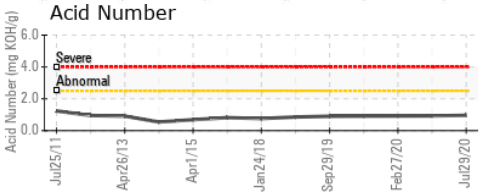
Viscosity @ 40°C



Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : MHI023610 **Received** : 07 Aug 2020
Lab Number : 05038756 **Diagnosed** : 12 Aug 2020
Unique Number : 9128926 **Diagnostician** : Jonathan Hester
Test Package : IND 2 (Additional Tests: KF, PQ, PrtCount)

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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