

Machine Id  
**BALER**  
 Component  
**Hydraulic System**  
 Fluid  
**NOT GIVEN (--- GAL)**

**DIAGNOSIS**

- ▲ **Recommendation**  
 No corrective action is recommended at this time. Resample at the next service interval to monitor.
- ▲ **Wear**  
 The iron level is abnormal. The copper level is abnormal.
- ▲ **Contamination**  
 There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.
- Fluid Condition**  
 The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

SAMPLE INFORMATION	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>PTK0000197</b>	PTK0000106	---
Sample Date	Client Info		<b>21 Aug 2020</b>	14 Jan 2020	---
Machine Age	hrs	Client Info	<b>25428</b>	24837	---
Oil Age	hrs	Client Info	<b>0</b>	0	---
Oil Changed	Client Info		<b>N/A</b>	N/A	---
Sample Status			<b>ABNORMAL</b>	ABNORMAL	---

WEAR METALS	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >20	▲ <b>30</b>	▲ 24	---
Chromium	ppm	ASTM D5185m >20	<b>0</b>	0	---
Nickel	ppm	ASTM D5185m >20	<b>0</b>	0	---
Titanium	ppm	ASTM D5185m	<b>&lt;1</b>	<1	---
Silver	ppm	ASTM D5185m	<b>&lt;1</b>	0	---
Aluminum	ppm	ASTM D5185m >20	<b>0</b>	<1	---
Lead	ppm	ASTM D5185m >20	<b>3</b>	3	---
Copper	ppm	ASTM D5185m >20	▲ <b>25</b>	▲ 21	---
Tin	ppm	ASTM D5185m >20	<b>&lt;1</b>	<1	---
Antimony	ppm	ASTM D5185m	<b>&lt;1</b>	0	---
Vanadium	ppm	ASTM D5185m	<b>0</b>	0	---
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	---

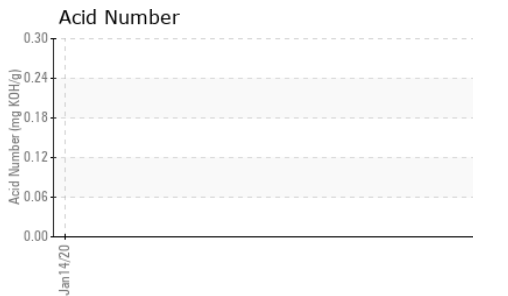
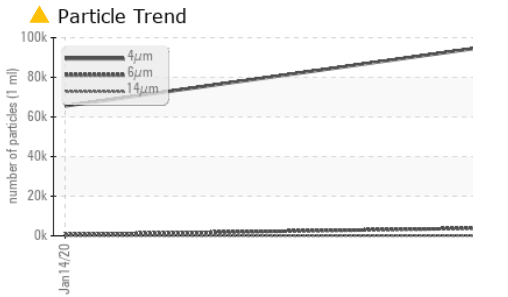
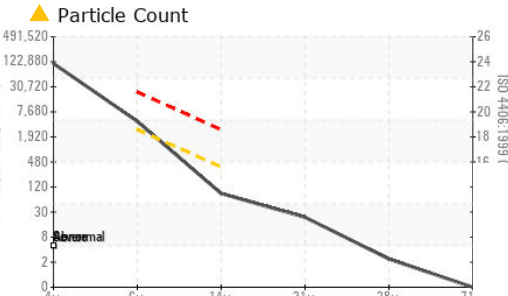
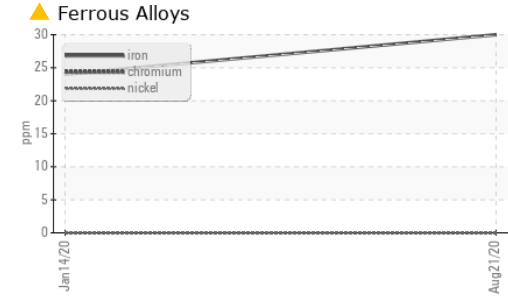
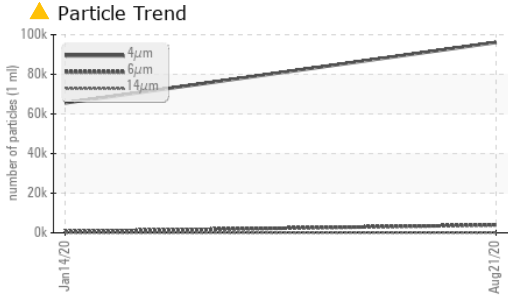
ADDITIVES	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	<b>2</b>	0	---
Barium	ppm	ASTM D5185m	<b>0</b>	0	---
Molybdenum	ppm	ASTM D5185m	<b>&lt;1</b>	0	---
Manganese	ppm	ASTM D5185m	<b>&lt;1</b>	<1	---
Magnesium	ppm	ASTM D5185m	<b>6</b>	6	---
Calcium	ppm	ASTM D5185m	<b>121</b>	101	---
Phosphorus	ppm	ASTM D5185m	<b>321</b>	328	---
Zinc	ppm	ASTM D5185m	<b>415</b>	412	---
Sulfur	ppm	ASTM D5185m	<b>769</b>	780	---

CONTAMINANTS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >15	<b>4</b>	3	---
Sodium	ppm	ASTM D5185m	<b>2</b>	2	---
Potassium	ppm	ASTM D5185m >20	<b>&lt;1</b>	0	---

FLUID CLEANLINESS	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647		<b>96121</b>	65552	---
Particles >6µm	ASTM D7647	>2500	▲ <b>3959</b>	638	---
Particles >14µm	ASTM D7647	>320	<b>74</b>	32	---
Particles >21µm	ASTM D7647	>80	<b>20</b>	8	---
Particles >38µm	ASTM D7647	>20	<b>2</b>	0	---
Particles >71µm	ASTM D7647	>4	<b>0</b>	0	---
Oil Cleanliness	ISO 4406 (c)	>--/18/15	▲ <b>24/19/13</b>	23/16/12	---

FLUID DEGRADATION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	<b>0.299</b>	---	---

# OIL ANALYSIS REPORT



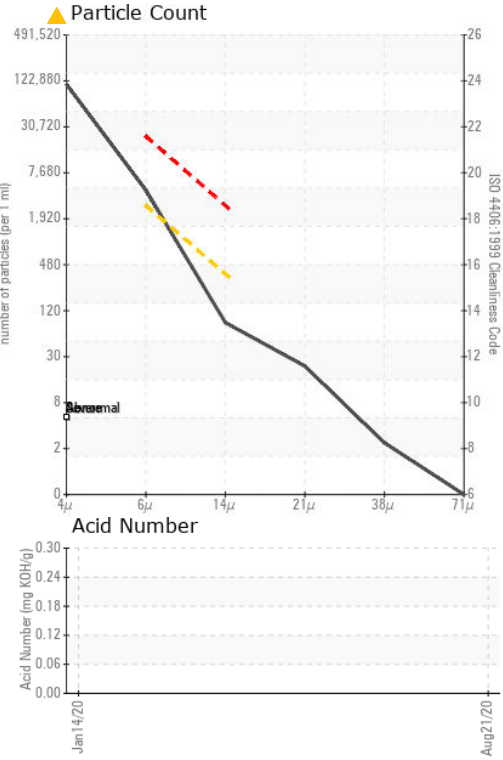
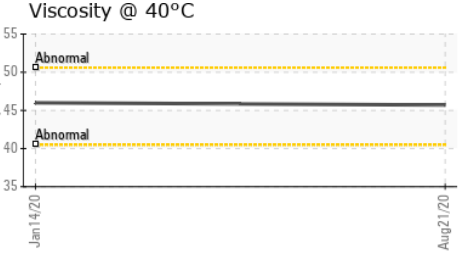
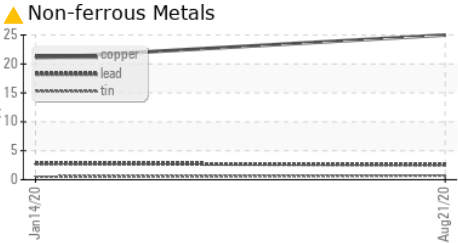
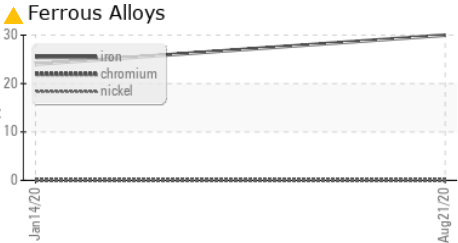
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.05	NEG	---
Free Water	scalar	*Visual		NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	45.7	46.0	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color		no image	no image
Bottom		no image	no image

### GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : PTK0000197 **Received** : 21 Sep 2020  
**Lab Number** : 05069993 **Diagnosed** : 22 Sep 2020  
**Unique Number** : 9180183 **Diagnostician** : Don Baldrige  
**Test Package** : MOB 2 ( Additional Tests: PQ )

**COMMERCIAL METALS COMPANY**  
 624 TERMINAL RD  
 CHATTANOOGA, TN  
 US 37405  
 Contact: TOM HODGES  
 tom.hodges@cmc.com  
 T: (423)591-9715  
 F:

Certificate L2367  
 To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)