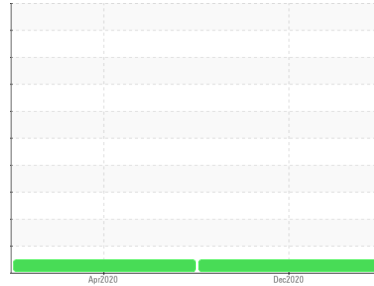




# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Machine Id  
**LINE 10 EXTRUDER 3**  
 Component  
**Gearbox**  
 Fluid  
**MOBIL DTE OIL EXTRA HEAVY (9 GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>WC0533747</b>	WC0457946	---
Sample Date	Client Info			<b>15 Dec 2020</b>	23 Apr 2020	---
Machine Age	hrs	Client Info		<b>0</b>	0	---
Oil Age	hrs	Client Info		<b>0</b>	0	---
Oil Changed	Client Info			<b>N/A</b>	N/A	---
Sample Status				<b>NORMAL</b>	NORMAL	---

CONTAMINATION		method	limit/base	current	history1	history2
Water	WC Method		>0.2	<b>NEG</b>	NEG	---

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>200	<b>7</b>	5	---
Chromium	ppm	ASTM D5185m	>15	<b>0</b>	0	---
Nickel	ppm	ASTM D5185m	>15	<b>0</b>	0	---
Titanium	ppm	ASTM D5185m		<b>0</b>	0	---
Silver	ppm	ASTM D5185m		<b>0</b>	<1	---
Aluminum	ppm	ASTM D5185m	>25	<b>0</b>	<1	---
Lead	ppm	ASTM D5185m	>100	<b>&lt;1</b>	<1	---
Copper	ppm	ASTM D5185m	>200	<b>16</b>	14	---
Tin	ppm	ASTM D5185m	>25	<b>0</b>	0	---
Antimony	ppm	ASTM D5185m		<b>0</b>	0	---
Vanadium	ppm	ASTM D5185m		<b>0</b>	0	---
Cadmium	ppm	ASTM D5185m		<b>0</b>	0	---

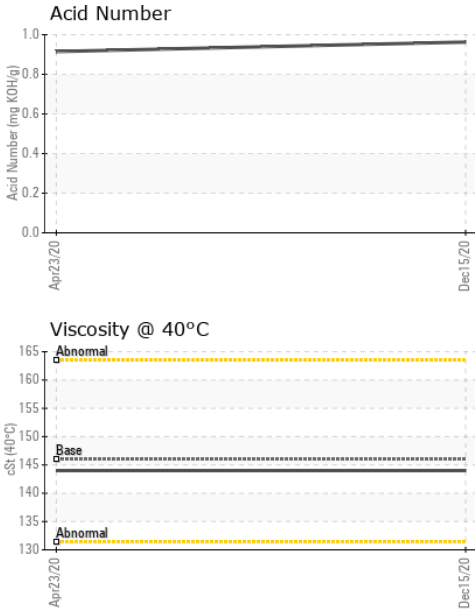
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		<b>0</b>	<1	---
Barium	ppm	ASTM D5185m		<b>0</b>	0	---
Molybdenum	ppm	ASTM D5185m		<b>0</b>	0	---
Manganese	ppm	ASTM D5185m		<b>&lt;1</b>	<1	---
Magnesium	ppm	ASTM D5185m		<b>2</b>	<1	---
Calcium	ppm	ASTM D5185m		<b>111</b>	115	---
Phosphorus	ppm	ASTM D5185m		<b>410</b>	415	---
Zinc	ppm	ASTM D5185m		<b>520</b>	534	---
Sulfur	ppm	ASTM D5185m		<b>8946</b>	11733	---

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	<b>3</b>	5	---
Sodium	ppm	ASTM D5185m		<b>2</b>	2	---
Potassium	ppm	ASTM D5185m	>20	<b>&lt;1</b>	2	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		<b>0.963</b>	0.915	---



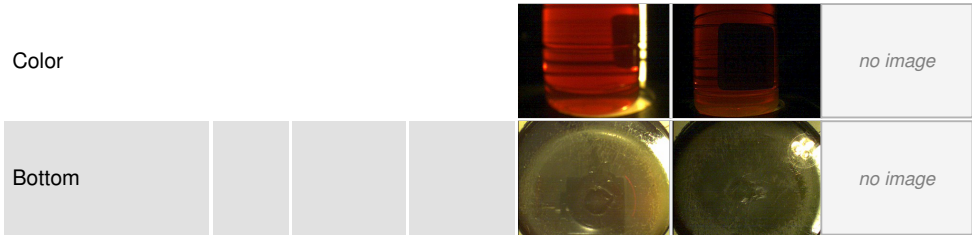
# OIL ANALYSIS REPORT



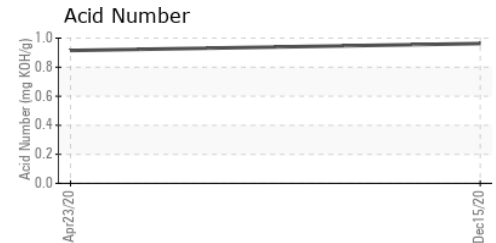
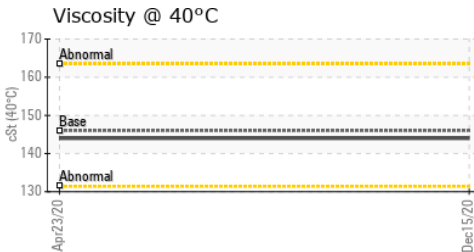
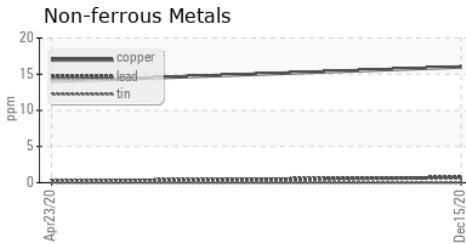
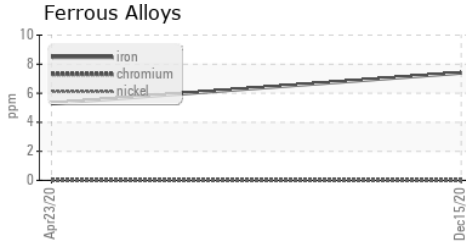
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.2	NEG	---
Free Water	scalar	*Visual		NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	146	<b>144</b>	144

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : WC0533747  
**Lab Number** : **05139417**  
**Unique Number** : 9294692  
**Test Package** : IND 2

**Received** : 17 Dec 2020  
**Tested** : 18 Dec 2020  
**Diagnosed** : 18 Dec 2020 - Wes Davis

Altium Packaging - WEST CHICAGO - DUPAGE - Plant 1123A  
 1300 NORTHWEST AVE  
 WEST CHICAGO, IL  
 US 60185  
 Contact: DALE HARRISON  
 dale.harrison@altiumpkg.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T: x:  
F: x: