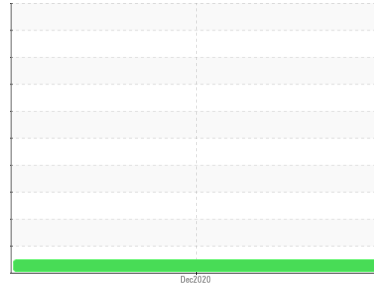




# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Machine Id  
**LINE 5 EXTRUDER 5**

Component  
**Gearbox**

Fluid  
**MOBIL SHC 630 (24 GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>WC0533739</b>	---	---
Sample Date	Client Info		<b>14 Dec 2020</b>	---	---
Machine Age	hrs	Client Info	<b>0</b>	---	---
Oil Age	hrs	Client Info	<b>0</b>	---	---
Oil Changed		Client Info	<b>N/A</b>	---	---
Sample Status			<b>NORMAL</b>	---	---

## CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.2	<b>NEG</b>	---	---

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >200	<b>33</b>	---	---
Chromium	ppm	ASTM D5185m >15	<b>&lt;1</b>	---	---
Nickel	ppm	ASTM D5185m >15	<b>0</b>	---	---
Titanium	ppm	ASTM D5185m	<b>0</b>	---	---
Silver	ppm	ASTM D5185m	<b>0</b>	---	---
Aluminum	ppm	ASTM D5185m >25	<b>0</b>	---	---
Lead	ppm	ASTM D5185m >100	<b>&lt;1</b>	---	---
Copper	ppm	ASTM D5185m >200	<b>&lt;1</b>	---	---
Tin	ppm	ASTM D5185m >25	<b>0</b>	---	---
Antimony	ppm	ASTM D5185m	<b>0</b>	---	---
Vanadium	ppm	ASTM D5185m	<b>0</b>	---	---
Cadmium	ppm	ASTM D5185m	<b>0</b>	---	---

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	<b>0</b>	---	---
Barium	ppm	ASTM D5185m	<b>0</b>	---	---
Molybdenum	ppm	ASTM D5185m	<b>0</b>	---	---
Manganese	ppm	ASTM D5185m	<b>&lt;1</b>	---	---
Magnesium	ppm	ASTM D5185m	<b>0</b>	---	---
Calcium	ppm	ASTM D5185m	<b>0</b>	---	---
Phosphorus	ppm	ASTM D5185m	<b>424</b>	---	---
Zinc	ppm	ASTM D5185m	<b>0</b>	---	---
Sulfur	ppm	ASTM D5185m	<b>82</b>	---	---

## CONTAMINANTS

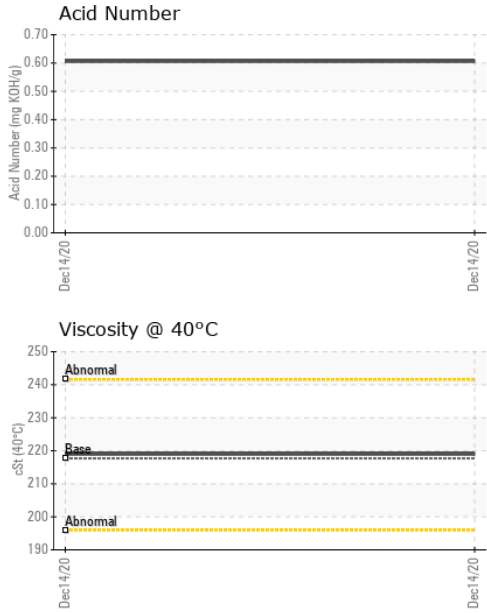
	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >50	<b>17</b>	---	---
Sodium	ppm	ASTM D5185m	<b>2</b>	---	---
Potassium	ppm	ASTM D5185m >20	<b>0</b>	---	---

## FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	<b>0.606</b>	---	---



# OIL ANALYSIS REPORT



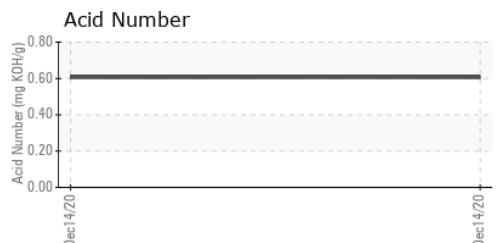
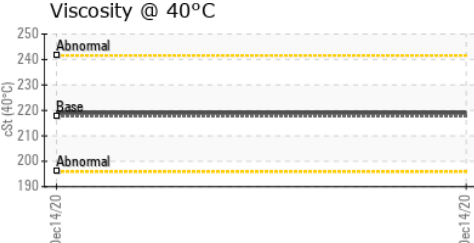
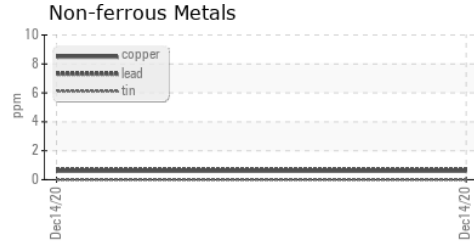
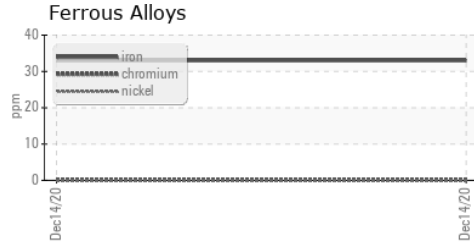
VISUAL	method	limit/base	current	history1	history2	
White Metal	scalar	*Visual	NONE	NONE	---	---
Yellow Metal	scalar	*Visual	NONE	NONE	---	---
Precipitate	scalar	*Visual	NONE	NONE	---	---
Silt	scalar	*Visual	NONE	NONE	---	---
Debris	scalar	*Visual	NONE	NONE	---	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---	---
Appearance	scalar	*Visual	NORML	NORML	---	---
Odor	scalar	*Visual	NORML	NORML	---	---
Emulsified Water	scalar	*Visual	>0.2	NEG	---	---
Free Water	scalar	*Visual		NEG	---	---

FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D445	217.7	219	---	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color				no image	no image
Bottom				no image	no image

## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : WC0533739  
**Lab Number** : 05139428  
**Unique Number** : 9294703  
**Test Package** : IND 2

**Received** : 17 Dec 2020  
**Tested** : 18 Dec 2020  
**Diagnosed** : 18 Dec 2020 - Jonathan Hester

Altium Packaging - WEST CHICAGO - DUPAGE - Plant 1123A  
 1300 NORTHWEST AVE  
 WEST CHICAGO, IL  
 US 60185  
 Contact: DALE HARRISON  
 dale.harrison@altiumpkg.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T: x:  
 F: x: