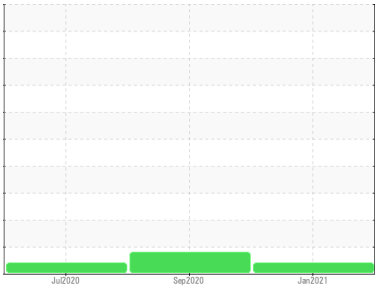
OIL ANALYSIS REPORT

Sample Rating Trend



ISO

Area
P3
Machine Id
3543-C CRYSTALLIZER GEARBOX
Component
Agitator Gearbox
Fluid
MOBIL MOBILGEAR 600 XP ISO 150 (43 GAL)

DIAGNOSIS

Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a high amount of silt (particulates < 6 microns in size) present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**WC0536892**	WC0472483	WC0472490
Sample Date		Client Info		**12 Jan 2021**	02 Sep 2020	30 Jul 2020
Machine Age	hrs	Client Info		**0**	0	0
Oil Age	hrs	Client Info		**0**	0	0
Oil Changed		Client Info		**N/A**	Changed	Changed
Sample Status				**ABNORMAL**	ABNORMAL	ABNORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>150	**3**	6	12
Chromium	ppm	ASTM D5185m	>10	**0**	0	<1
Nickel	ppm	ASTM D5185m	>10	**0**	0	0
Titanium	ppm	ASTM D5185m		**0**	0	0
Silver	ppm	ASTM D5185m		**<1**	<1	<1
Aluminum	ppm	ASTM D5185m	>25	**<1**	0	<1
Lead	ppm	ASTM D5185m	>100	**0**	<1	0
Copper	ppm	ASTM D5185m	>50	**0**	<1	<1
Tin	ppm	ASTM D5185m	>10	**<1**	<1	<1
Antimony	ppm	ASTM D5185m		**0**	0	0
Vanadium	ppm	ASTM D5185m		**0**	0	0
Cadmium	ppm	ASTM D5185m		**0**	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		**37**	34	19
Barium	ppm	ASTM D5185m		**0**	0	<1
Molybdenum	ppm	ASTM D5185m		**0**	0	0
Manganese	ppm	ASTM D5185m		**<1**	<1	2
Magnesium	ppm	ASTM D5185m		**0**	0	<1
Calcium	ppm	ASTM D5185m		**0**	2	4
Phosphorus	ppm	ASTM D5185m		**368**	319	298
Zinc	ppm	ASTM D5185m		**1**	2	28
Sulfur	ppm	ASTM D5185m		**16845**	14435	18663

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	**0**	<1	<1
Sodium	ppm	ASTM D5185m		**0**	<1	<1
Potassium	ppm	ASTM D5185m	>20	**0**	<1	<1
Water	%	ASTM D6304	>0.1	**0.010**	0.015	0.011
ppm Water	ppm	ASTM D6304	>1000	**102.9**	150.6	110.5

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>20000	▲ **41162**	▲ 122812	▲ 94649
Particles >6µm		ASTM D7647	>5000	**3532**	▲ 17819	3995
Particles >14µm		ASTM D7647	>640	**114**	338	27
Particles >21µm		ASTM D7647	>160	**23**	57	3
Particles >38µm		ASTM D7647	>40	**1**	3	0
Particles >71µm		ASTM D7647	>10	**0**	0	0
Oil Cleanliness		ISO 4406 (c)	>21/19/16	▲ **23/19/14**	▲ 24/21/16	▲ 24/19/12

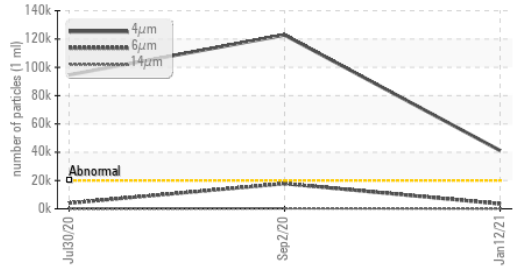
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		**0.830**	0.796	0.842

Report Id: AJIRAL [WUSCAR] 05163168 (Generated: 01/24/2024 14:54:00) Rev: 1

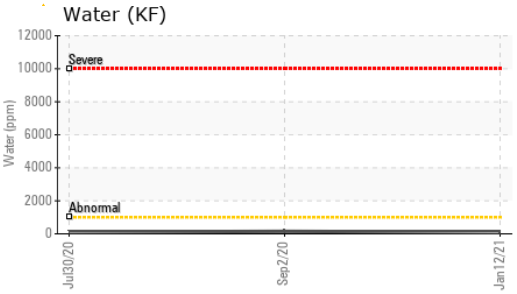
Submitted By: BRENT FORSYTHE

OIL ANALYSIS REPORT

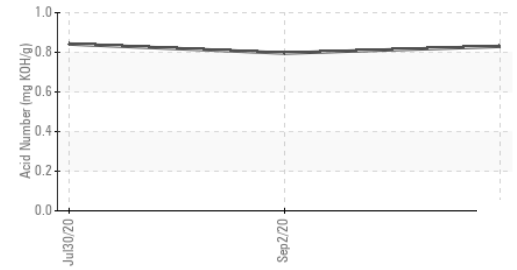
Particle Trend



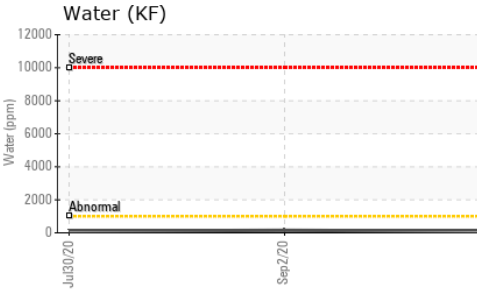
Water (KF)



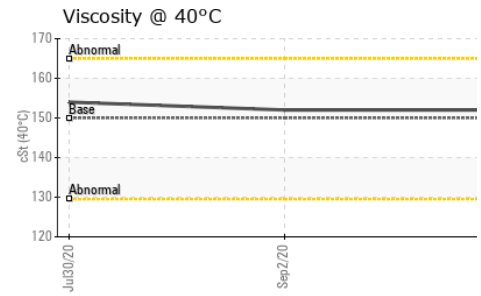
Acid Number



Water (KF)



Viscosity @ 40°C



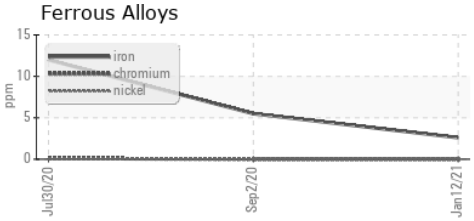
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	LIGHT	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	150	**152**	152	154

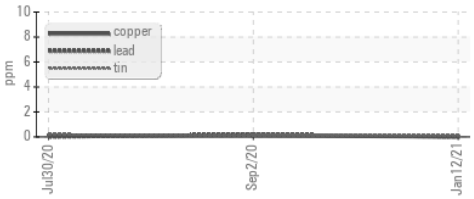
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

GRAPHS

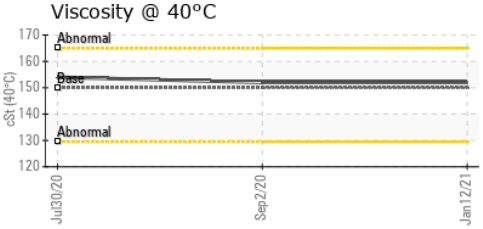
Ferrous Alloys



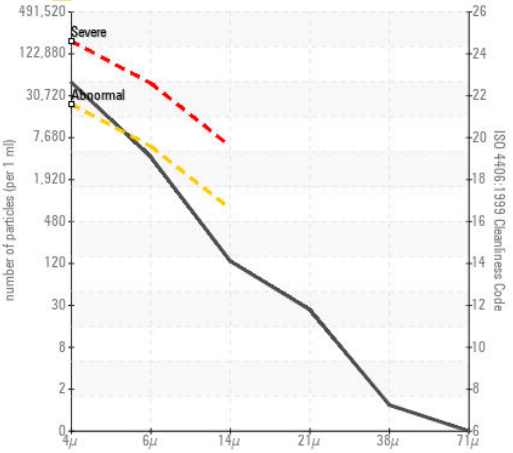
Non-ferrous Metals



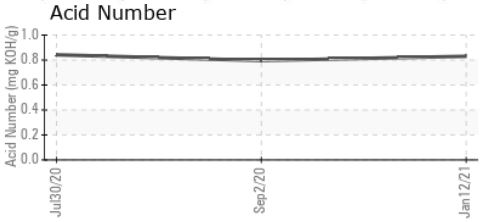
Viscosity @ 40°C



Particle Count



Acid Number



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0536892 **Recieved** : 21 Jan 2021
Lab Number : 05163168 **Diagnosed** : 22 Jan 2021
Unique Number : 9333450 **Diagnostician** : Jonathan Hester
Test Package : IND 2 (Additional Tests: KF, PrtCount)

Certificate L2367

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

AJINOMOTO USA
4020 AJINOMOTO DRIVE
RALEIGH, NC
US 27610
Contact: Michael Thompson
thompsonm@ajiusa.com
T: (919)723-2142
F: