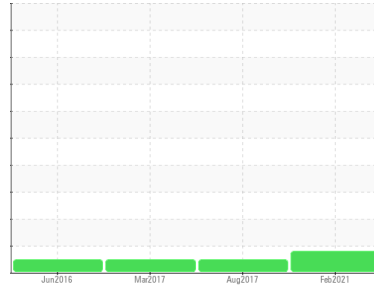


PROBLEM SUMMARY

Sample Rating Trend

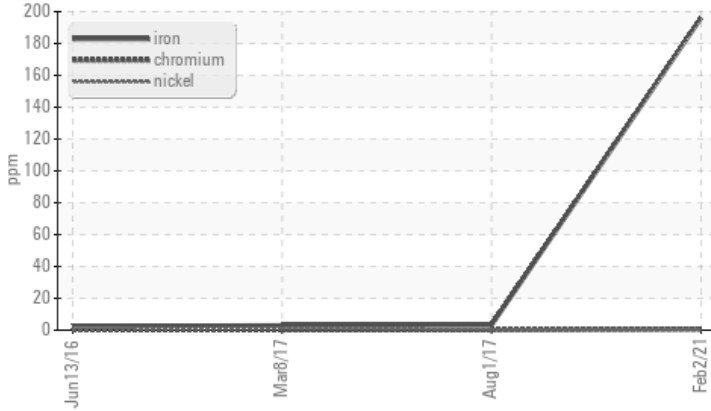
WEAR

Area
HAPL
Machine Id
HAPL PINCH ROLL PASS CROP SHEAR
Component
Top Gearbox
Fluid
GEAR OIL ISO 220 (--- QTS)



COMPONENT CONDITION SUMMARY

▲ Ferrous Alloys



RECOMMENDATION

No corrective action is recommended at this time. We recommend an early resample to monitor this condition.

PROBLEMATIC TEST RESULTS

Sample Status				MARGINAL	NORMAL	NORMAL
Iron	ppm	ASTM D5185m	>200	▲ 196	3	3

Customer Id: OUTCALAL
Sample No.: RP0014357
Lab Number: 05173806
Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
Jonathan Hester +1 919-379-4092 x4092
jhester@wearcheckusa.com

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Resample	---	---	?	We recommend an early resample to monitor this condition.

HISTORICAL DIAGNOSIS

NORMAL



01 Aug 2017 Diag: Wes Davis

Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please specify the brand, type, and viscosity of the oil on your next sample. All component wear rates are normal. The water content is negligible. There is no indication of any contamination in the component. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



NORMAL



08 Mar 2017 Diag: Doug Bogart

Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the component. The amount and size of particulates present in the system is acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



NORMAL



13 Jun 2016 Diag: Jonathan Hester

Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the component. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

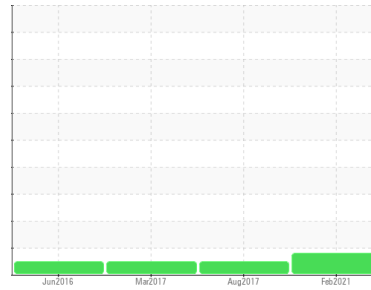
view report





OIL ANALYSIS REPORT

Sample Rating Trend



WEAR



Area
HAPL
 Machine Id
HAPL PINCH ROLL PASS CROP SHEAR
 Component
Top Gearbox
 Fluid
GEAR OIL ISO 220 (--- QTS)

DIAGNOSIS

▲ **Recommendation**

No corrective action is recommended at this time. We recommend an early resample to monitor this condition.

▲ **Wear**

Gear wear is indicated.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			RP0014357	RP181289	RP183933
Sample Date	Client Info			02 Feb 2021	01 Aug 2017	08 Mar 2017
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed	Client Info			N/A	N/A	N/A
Sample Status				MARGINAL	NORMAL	NORMAL

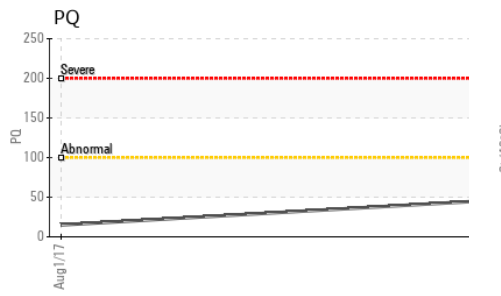
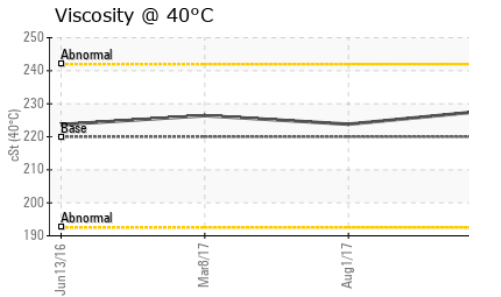
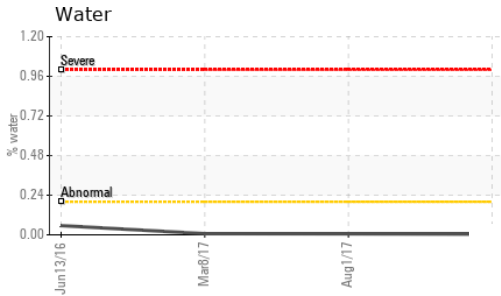
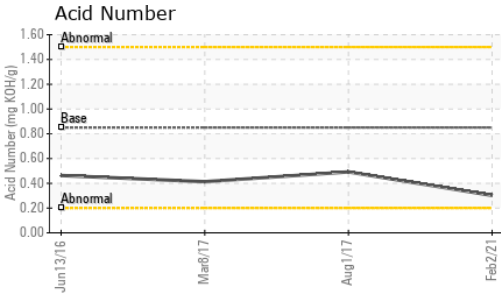
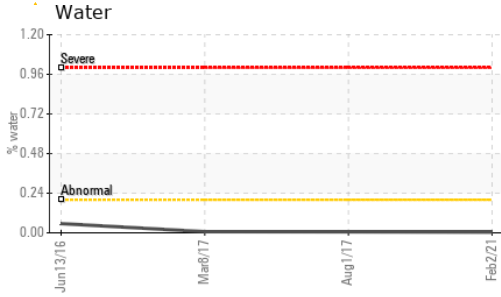
WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184		46	15	---
Iron	ppm	ASTM D5185m	>200	▲ 196	3	3
Chromium	ppm	ASTM D5185m	>15	<1	0	0
Nickel	ppm	ASTM D5185m	>15	0	<1	1
Titanium	ppm	ASTM D5185m		<1	0	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>25	0	0	0
Lead	ppm	ASTM D5185m	>100	0	0	0
Copper	ppm	ASTM D5185m	>200	<1	0	0
Tin	ppm	ASTM D5185m	>25	0	0	0
Antimony	ppm	ASTM D5185m		0	0	2
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	50	0	4	5
Barium	ppm	ASTM D5185m	15	0	0	0
Molybdenum	ppm	ASTM D5185m	15	<1	<1	<1
Manganese	ppm	ASTM D5185m		2	<1	<1
Magnesium	ppm	ASTM D5185m	50	0	0	0
Calcium	ppm	ASTM D5185m	50	9	4	5
Phosphorus	ppm	ASTM D5185m	350	256	244	260
Zinc	ppm	ASTM D5185m	100	0	7	6

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	2	2	2
Sodium	ppm	ASTM D5185m		0	<1	<1
Potassium	ppm	ASTM D5185m	>20	0	0	0
Water	%	ASTM D6304	>0.2	0.004	0.006	0.007
ppm Water	ppm	ASTM D6304	>2000	47.0	60	70

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.85	0.302	0.492	0.413

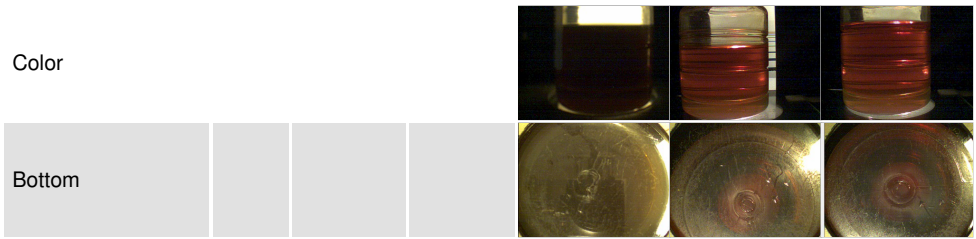
OIL ANALYSIS REPORT



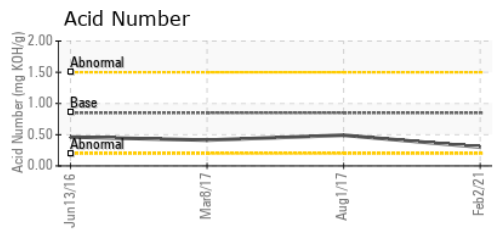
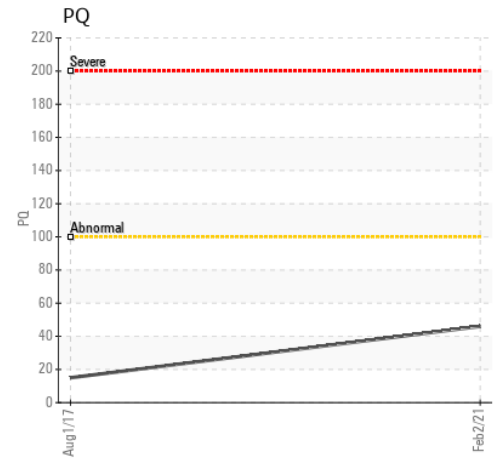
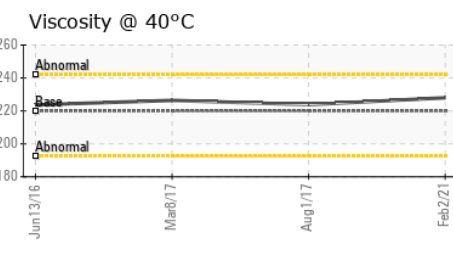
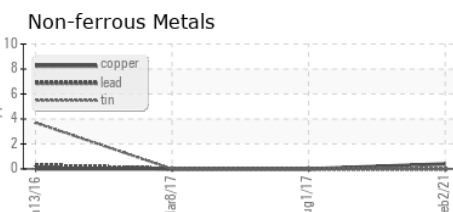
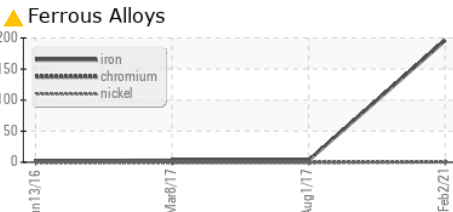
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D445	220	228	223.8	226.4

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : RP0014357 **Received** : 03 Feb 2021
Lab Number : 05173806 **Diagnosed** : 05 Feb 2021
Unique Number : 9349089 **Diagnostician** : Jonathan Hester
Test Package : IND 2 (Additional Tests: PQ)

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 HWY 43 N
 CALVERT, AL
 US 36513
 Contact: MARIO JOHNSON
 Mario.johnson@outokumpu.com
 T: (251)321-4105
 F: x:

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)