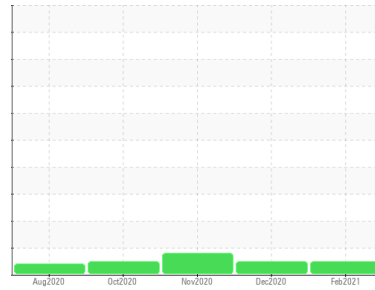




# OIL ANALYSIS REPORT

## Sample Rating Trend

**NORMAL**



Area  
**P3**  
Machine Id  
**3521-C P3 evaporator**

Component  
**Agitator Gearbox**

Fluid  
**MOBIL MOBILGEAR 600 XP ISO 150 (16 QTS)**

### DIAGNOSIS

#### Recommendation

Resample at the next service interval to monitor.

#### Wear

All component wear rates are normal.

#### Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

#### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

### SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>WC0536886</b>	WC0524636	WC0506426
Sample Date	Client Info		<b>05 Feb 2021</b>	17 Dec 2020	02 Nov 2020
Machine Age	hrs	Client Info	<b>0</b>	0	0
Oil Age	hrs	Client Info	<b>0</b>	0	0
Oil Changed	Client Info		<b>N/A</b>	N/A	Not Changd
Sample Status			<b>NORMAL</b>	NORMAL	ABNORMAL

### WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >150	<b>1</b>	7	2
Chromium	ppm	ASTM D5185m >10	<b>0</b>	0	0
Nickel	ppm	ASTM D5185m >10	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m	<b>&lt;1</b>	<1	0
Silver	ppm	ASTM D5185m	<b>&lt;1</b>	0	<1
Aluminum	ppm	ASTM D5185m >25	<b>0</b>	0	0
Lead	ppm	ASTM D5185m >100	<b>0</b>	0	0
Copper	ppm	ASTM D5185m >50	<b>0</b>	0	<1
Tin	ppm	ASTM D5185m >10	<b>&lt;1</b>	0	0
Antimony	ppm	ASTM D5185m	<b>0</b>	0	0
Vanadium	ppm	ASTM D5185m	<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	0

### ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	<b>22</b>	19	34
Barium	ppm	ASTM D5185m	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m	<b>0</b>	0	0
Manganese	ppm	ASTM D5185m	<b>&lt;1</b>	<1	<1
Magnesium	ppm	ASTM D5185m	<b>&lt;1</b>	0	<1
Calcium	ppm	ASTM D5185m	<b>2</b>	2	4
Phosphorus	ppm	ASTM D5185m	<b>314</b>	332	304
Zinc	ppm	ASTM D5185m	<b>1</b>	0	6
Sulfur	ppm	ASTM D5185m	<b>13747</b>	14932	12872

### CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >50	<b>0</b>	0	0
Sodium	ppm	ASTM D5185m	<b>&lt;1</b>	0	<1
Potassium	ppm	ASTM D5185m >20	<b>0</b>	0	0
Water	%	ASTM D6304 >0.1	<b>0.007</b>	0.006	0.018
ppm Water	ppm	ASTM D6304 >1000	<b>71.7</b>	62.2	182.7

### FLUID CLEANLINESS

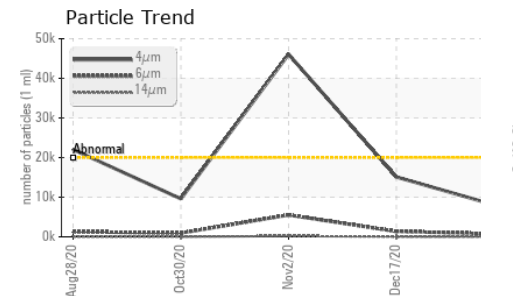
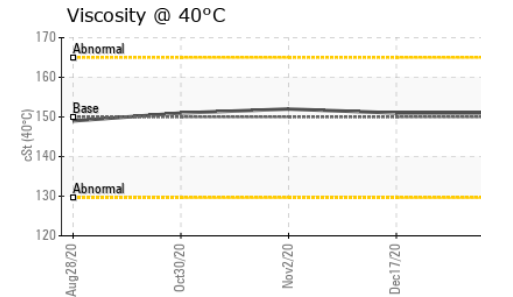
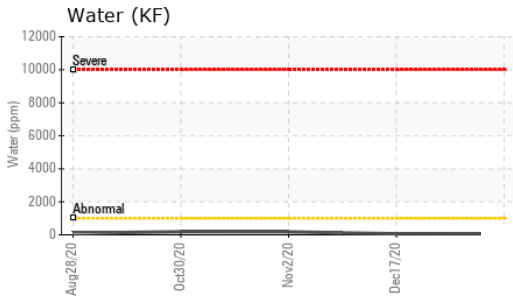
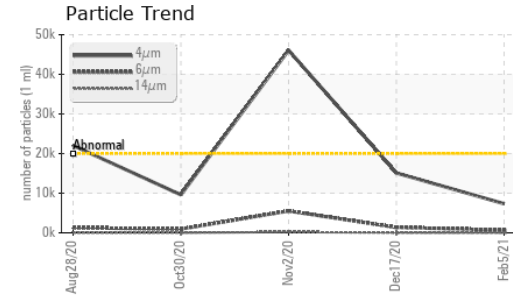
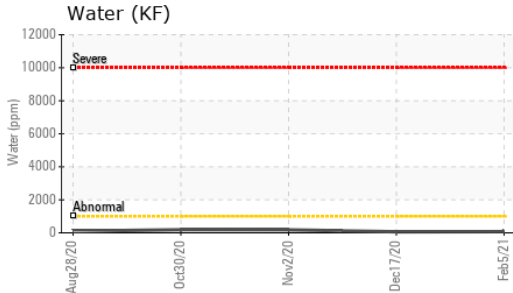
	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>20000	<b>7344</b>	15111	▲ 46073
Particles >6µm	ASTM D7647	>5000	<b>688</b>	1363	▲ 5525
Particles >14µm	ASTM D7647	>640	<b>24</b>	30	196
Particles >21µm	ASTM D7647	>160	<b>3</b>	9	40
Particles >38µm	ASTM D7647	>40	<b>0</b>	0	1
Particles >71µm	ASTM D7647	>10	<b>0</b>	0	0
Oil Cleanliness	ISO 4406 (c)	>21/19/16	<b>20/17/12</b>	21/18/12	▲ 23/20/15

### FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	<b>0.707</b>	0.789	0.796



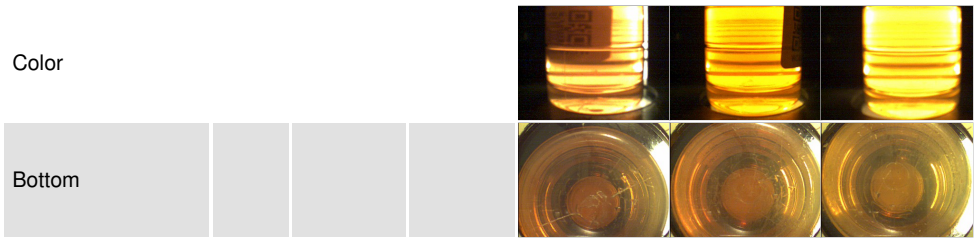
# OIL ANALYSIS REPORT



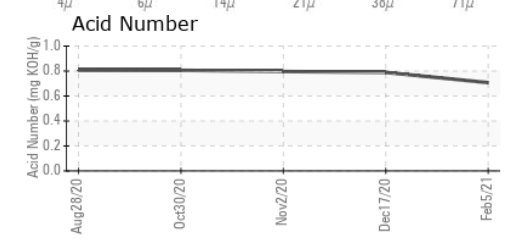
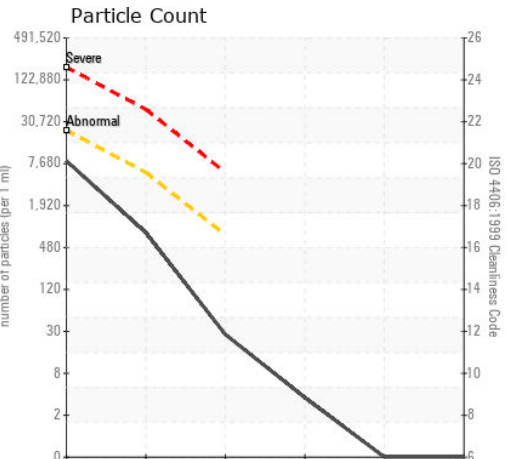
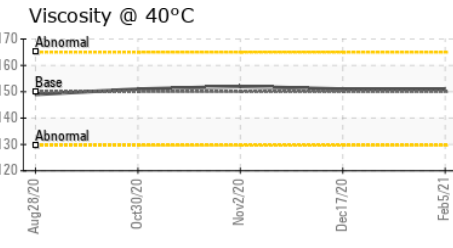
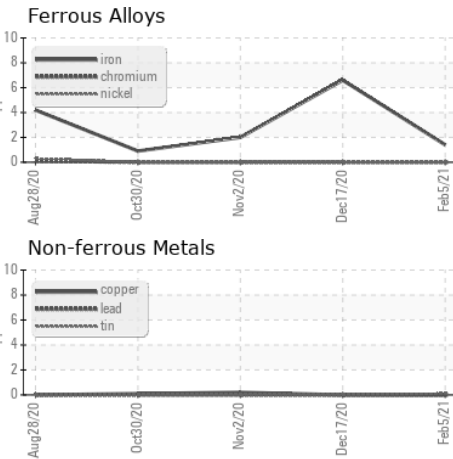
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	150	151	152

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : WC0536886 **Received** : 08 Feb 2021  
**Lab Number** : 05176665 **Diagnosed** : 09 Feb 2021  
**Unique Number** : 9351948 **Diagnostician** : Jonathan Hester  
**Test Package** : IND 2 ( Additional Tests: KF, PrtCount )

**AJINOMOTO USA**  
 4020 AJINOMOTO DRIVE  
 RALEIGH, NC  
 US 27610  
 Contact: Michael Thompson  
 thompsonm@ajiusa.com  
 T: (919)723-2142  
 F:

Certificate L2367  
 To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)