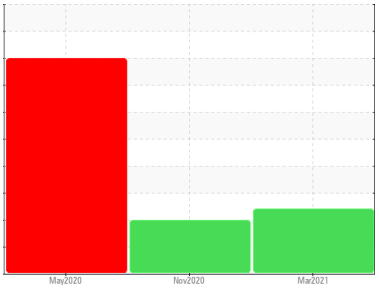
OIL ANALYSIS REPORT

Sample Rating Trend



WEAR

Area
REF
Machine Id
A41P98
Component
Hydraulic System
Fluid
PETRO CANADA PURITY FG HYDRAULIC AW 68 (--- GAL)

DIAGNOSIS

Recommendation
We recommend you service the filters on this component. Resample at the next service interval to monitor.

Wear
The iron level has decreased, but is still abnormal. All other component wear rates are normal.

Contamination
There is a high amount of particulates present in the oil.

Fluid Condition
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**WC0554650**	WC0505364	WC0438623
Sample Date		Client Info		**05 Mar 2021**	06 Nov 2020	01 May 2020
Machine Age	hrs	Client Info		**0**	0	0
Oil Age	hrs	Client Info		**0**	0	0
Oil Changed		Client Info		**N/A**	N/A	N/A
Sample Status				**ABNORMAL**	ABNORMAL	SEVERE

CONTAMINATION		method	limit/base	current	history1	history2
Water		WC Method	>0.05	**NEG**	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	▲ **28**	▲ 49	⬢ 78
Chromium	ppm	ASTM D5185m	>20	**0**	0	<1
Nickel	ppm	ASTM D5185m	>20	**0**	<1	0
Titanium	ppm	ASTM D5185m		**0**	0	0
Silver	ppm	ASTM D5185m		**0**	0	<1
Aluminum	ppm	ASTM D5185m	>20	**0**	0	<1
Lead	ppm	ASTM D5185m	>20	**1**	0	<1
Copper	ppm	ASTM D5185m	>20	**<1**	1	2
Tin	ppm	ASTM D5185m	>20	**0**	0	0
Antimony	ppm	ASTM D5185m		**0**	0	0
Vanadium	ppm	ASTM D5185m		**0**	0	0
Cadmium	ppm	ASTM D5185m		**0**	0	0

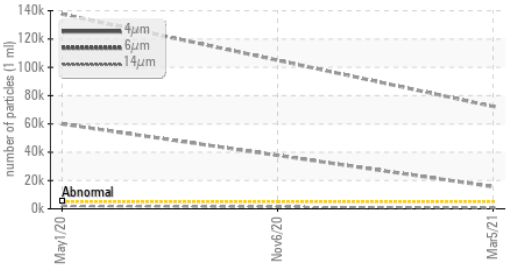
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		**<1**	<1	1
Barium	ppm	ASTM D5185m		**0**	0	0
Molybdenum	ppm	ASTM D5185m		**0**	0	0
Manganese	ppm	ASTM D5185m		**<1**	<1	<1
Magnesium	ppm	ASTM D5185m		**0**	0	<1
Calcium	ppm	ASTM D5185m		**0**	0	0
Phosphorus	ppm	ASTM D5185m		**420**	398	381
Zinc	ppm	ASTM D5185m		**22**	0	0
Sulfur	ppm	ASTM D5185m		**505**	410	473

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	**1**	2	3
Sodium	ppm	ASTM D5185m		**<1**	<1	0
Potassium	ppm	ASTM D5185m	>20	**0**	0	0

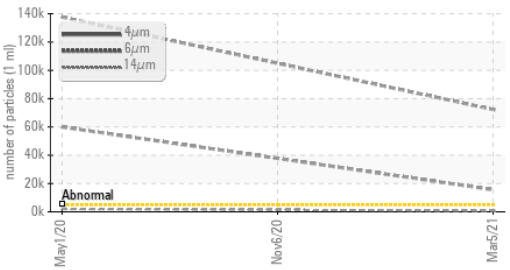
FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	▲ **72340**	---	▲ 137608
Particles >6µm		ASTM D7647	>1300	▲ **15614**	---	▲ 59943
Particles >14µm		ASTM D7647	>160	▲ **659**	---	▲ 1998
Particles >21µm		ASTM D7647	>40	▲ **111**	---	▲ 438
Particles >38µm		ASTM D7647	>10	**3**	---	▲ 28
Particles >71µm		ASTM D7647	>3	**0**	---	0
Oil Cleanliness		ISO 4406 (c)	>19/17/14	▲ **23/21/17**	---	▲ 24/23/18

OIL ANALYSIS REPORT

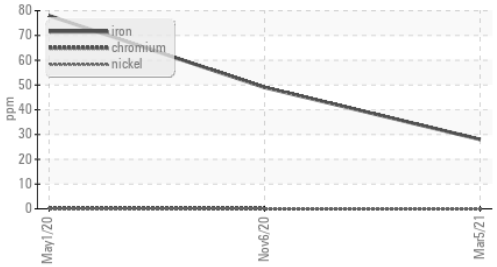
Particle Trend



Particle Trend



Ferrous Alloys

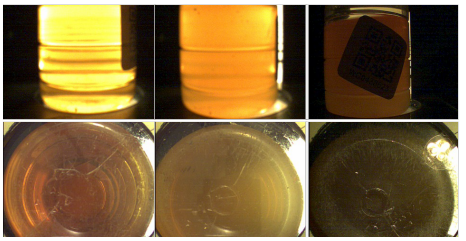


FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.26	**0.196**	0.188	0.161

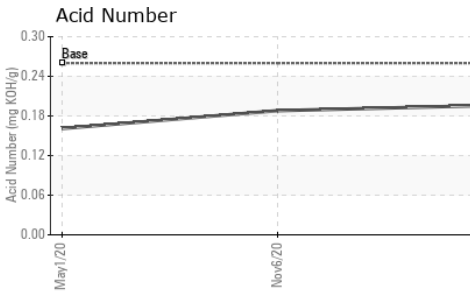
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	▲ MODER	VLITE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	▲ HAZY	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	63.34	**66.4**	66.6	63.3

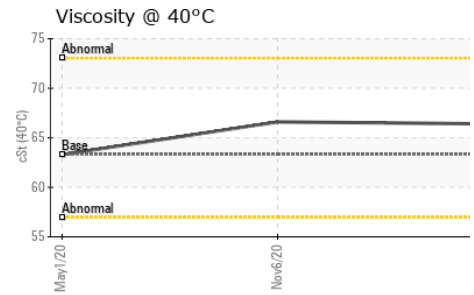
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					



Acid Number

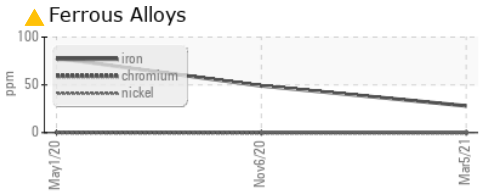


Viscosity @ 40°C

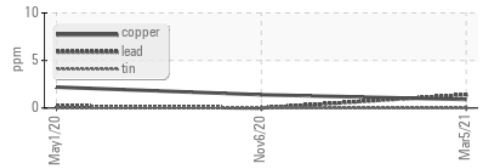


GRAPHS

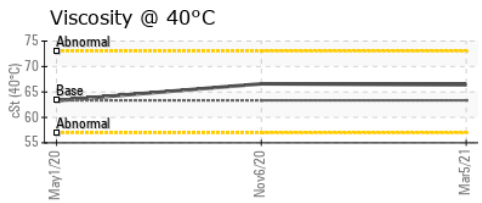
Ferrous Alloys



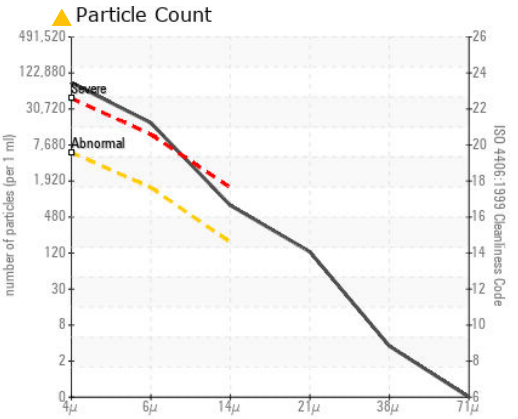
Non-ferrous Metals



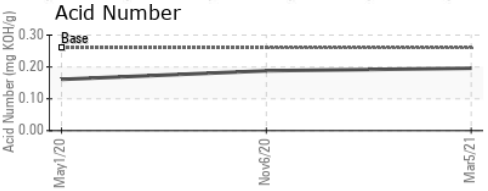
Viscosity @ 40°C



Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0554650 **Recieved** : 11 Mar 2021
Lab Number : 05201360 **Diagnosed** : 12 Mar 2021
Unique Number : 9396671 **Diagnostician** : Don Baldridge
Test Package : IND 2

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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