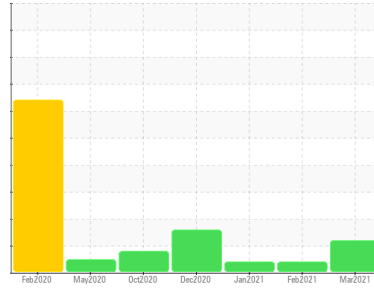




OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Area
P1
Machine Id
3210 P-1 Centrifuge
Component
Hydraulic System
Fluid
MOBIL DTE 25 (20 GAL)

DIAGNOSIS

Recommendation

We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a high amount of particulates present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0556415	WC0536885	WC0458830
Sample Date	Client Info		17 Mar 2021	19 Feb 2021	18 Jan 2021
Machine Age	hrs	Client Info	0	0	0
Oil Age	hrs	Client Info	0	0	0
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			ABNORMAL	ABNORMAL	ABNORMAL

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >20	<1	<1	0
Chromium	ppm	ASTM D5185m >20	0	0	0
Nickel	ppm	ASTM D5185m >20	0	0	0
Titanium	ppm	ASTM D5185m	0	0	0
Silver	ppm	ASTM D5185m	<1	<1	0
Aluminum	ppm	ASTM D5185m >20	0	<1	<1
Lead	ppm	ASTM D5185m >20	0	3	3
Copper	ppm	ASTM D5185m >20	1	4	5
Tin	ppm	ASTM D5185m >20	0	0	0
Antimony	ppm	ASTM D5185m	0	0	0
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	<1	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	<1	0	<1
Barium	ppm	ASTM D5185m	0	0	0
Molybdenum	ppm	ASTM D5185m	0	0	0
Manganese	ppm	ASTM D5185m	0	0	0
Magnesium	ppm	ASTM D5185m	0	<1	<1
Calcium	ppm	ASTM D5185m	58	61	66
Phosphorus	ppm	ASTM D5185m	303	320	329
Zinc	ppm	ASTM D5185m	470	506	529
Sulfur	ppm	ASTM D5185m	625	826	1011

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >15	0	<1	0
Sodium	ppm	ASTM D5185m	4	1	1
Potassium	ppm	ASTM D5185m >20	0	2	0
Water	%	ASTM D6304 >0.05	0.008	0.004	0.003
ppm Water	ppm	ASTM D6304 >500	85.5	46.6	27.1

FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>5000	▲ 41682	▲ 10567	---
Particles >6µm	ASTM D7647	>1300	▲ 9196	1052	---
Particles >14µm	ASTM D7647	>160	▲ 200	56	---
Particles >21µm	ASTM D7647	>40	21	16	---
Particles >38µm	ASTM D7647	>10	0	0	---
Particles >71µm	ASTM D7647	>3	0	0	---
Oil Cleanliness	ISO 4406 (c)	>19/17/14	▲ 23/20/15	▲ 21/17/13	---

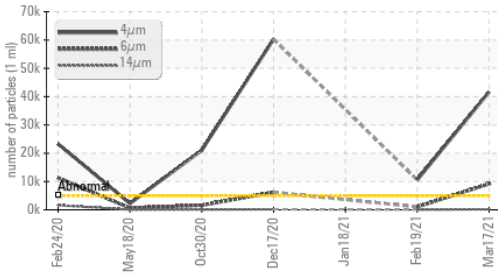
FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.453	0.502	0.488

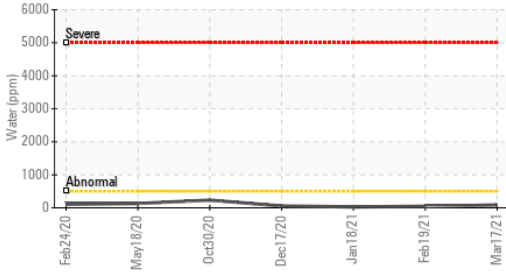


OIL ANALYSIS REPORT

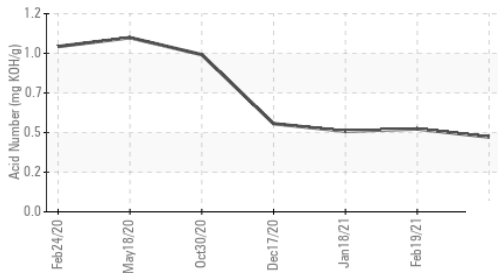
▲ Particle Trend



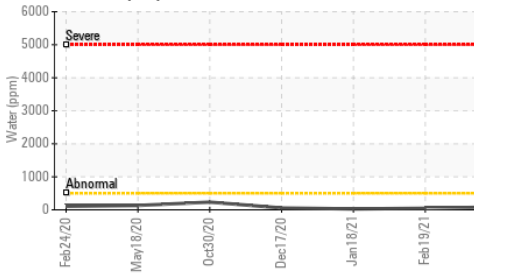
Water (KF)



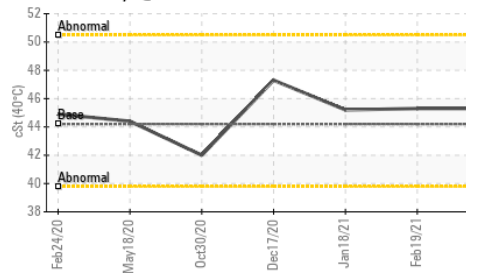
Acid Number



Water (KF)



Viscosity @ 40°C

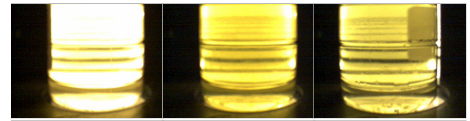


VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	▲ MODER
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

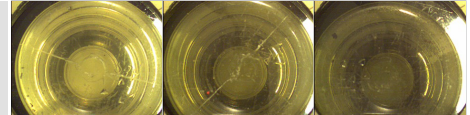
FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	44.2	45.3	45.2

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color

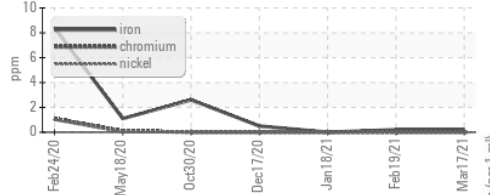


Bottom

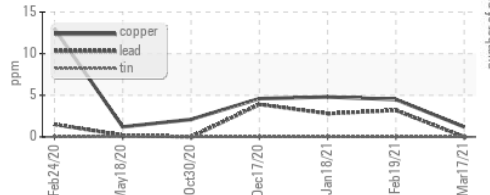


GRAPHS

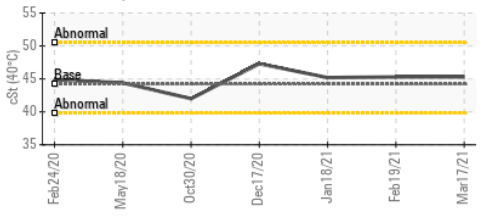
Ferrous Alloys



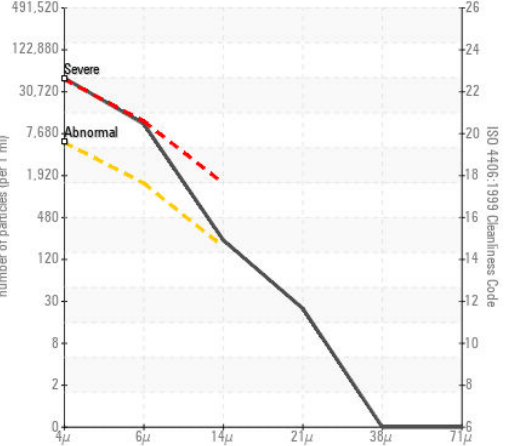
Non-ferrous Metals



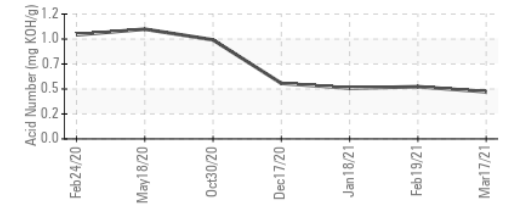
Viscosity @ 40°C



▲ Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0556415 **Received** : 25 Mar 2021
Lab Number : 05212540 **Diagnosed** : 29 Mar 2021
Unique Number : 9436433 **Diagnostician** : Doug Bogart

AJINOMOTO USA
 4020 AJINOMOTO DRIVE
 RALEIGH, NC
 US 27610
 Contact: Michael Thompson
 thompsonm@ajiusa.com
 T: (919)723-2142
 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)