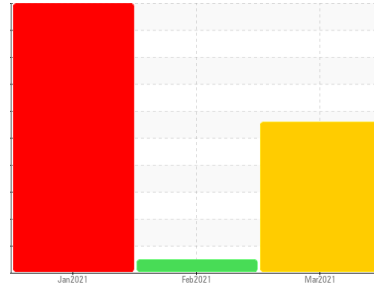




PROBLEM SUMMARY

Sample Rating Trend

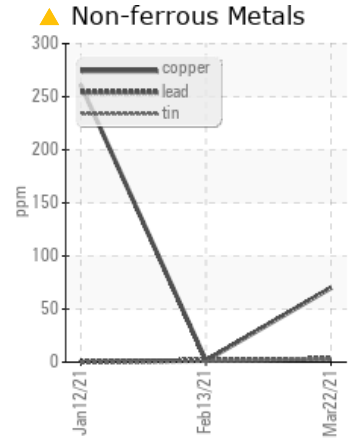
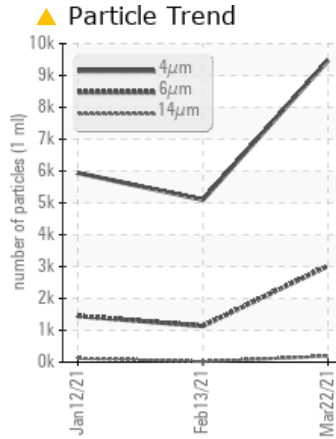
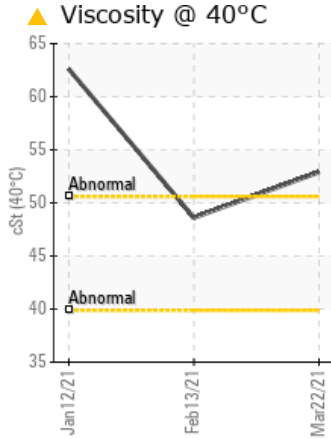
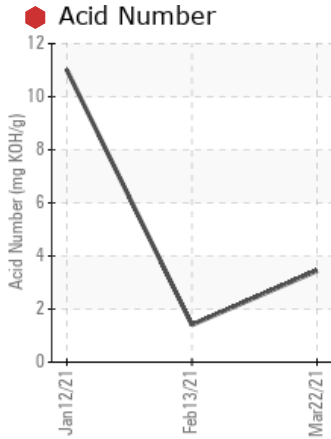


DEGRADATION



Machine Id
KAESER 2350 NORTH
 Component
Air Compressor
 Fluid
BEACON SIGNAL TED 46 HT (5 GAL)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

Recommend drain oil if not already done and flush with cleaner before refilling with oil. We recommend you service the filters on this component. We recommend an early resample to monitor this condition.

PROBLEMATIC TEST RESULTS

Sample Status			SEVERE	NORMAL	SEVERE	
Copper	ppm	ASTM D5185m	>40	▲ 70	2	● 261
Particles >6µm		ASTM D7647	>1300	▲ 3020	1135	▲ 1451
Particles >14µm		ASTM D7647	>80	▲ 190	18	▲ 122
Particles >21µm		ASTM D7647	>20	▲ 42	3	▲ 29
Oil Cleanliness		ISO 4406 (c)	>--/17/13	▲ 20/19/15	20/17/11	▲ 20/18/14
Acid Number (AN)	mg KOH/g	ASTM D8045		● 3.445	1.406	● 11.01
Visc @ 40°C	cSt	ASTM D445		▲ 52.9	48.6	▲ 62.6

Customer Id: BEADEI
 Sample No.: WCI2277598
 Lab Number: 05219719
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
 Angela Borella +1 800-237-1369
angela.borella@wearcheckusa.com

To change component or sample information:
 Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Fluid	---	---	?	Recommend drain oil if not already done and flush with cleaner before refilling with oil.
Flush System	---	---	?	Recommend drain oil if not already done and flush with cleaner before refilling with oil.
Change Filter	---	---	?	We recommend you service the filters on this component.
Resample	---	---	?	We recommend an early resample to monitor this condition.

HISTORICAL DIAGNOSIS

13 Feb 2021 Diag: Jonathan Hester

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



12 Jan 2021 Diag: Doug Bogart

WEAR



We advise that you check for a possible overhear condition. Recommend drain oil if not already done and flush with cleaner before refilling with oil. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition. Please note that this is a corrected copy for laboratory data and diagnostic comment updates. The iron level is severe. The copper level is severe. There is a moderate amount of particulates present in the oil. The AN level is above the recommended limit. The oil viscosity is higher than normal. This plus the additive levels indicates the addition of a different brand, or type of oil. Confirm oil type. The oil is no longer serviceable.

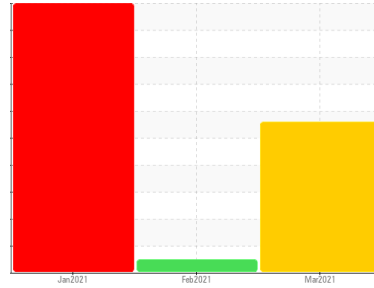
view report





OIL ANALYSIS REPORT

Sample Rating Trend



DEGRADATION



Machine Id
KAESER 2350 NORTH
 Component
Air Compressor
 Fluid
BEACON SIGNAL TED 46 HT (5 GAL)

DIAGNOSIS

Recommendation

Recommend drain oil if not already done and flush with cleaner before refilling with oil. We recommend you service the filters on this component. We recommend an early resample to monitor this condition.

Wear

The copper level is abnormal. All other component wear rates are normal.

Contamination

There is a high amount of particulates present in the oil.

Fluid Condition

The AN level is above the recommended limit. The oil viscosity is higher than normal.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WCI2277598	WCI2277593	WCI2277566
Sample Date	Client Info		22 Mar 2021	13 Feb 2021	12 Jan 2021
Machine Age	hrs	Client Info	25618	0	24819
Oil Age	hrs	Client Info	848	30	2337
Oil Changed	Client Info		Not Changed	Not Changed	Not Changed
Sample Status			SEVERE	NORMAL	SEVERE

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >50	36	<1	234
Chromium	ppm	ASTM D5185m >4	0	<1	0
Nickel	ppm	ASTM D5185m >4	<1	<1	2
Titanium	ppm	ASTM D5185m	0	0	0
Silver	ppm	ASTM D5185m	0	0	0
Aluminum	ppm	ASTM D5185m >10	<1	0	<1
Lead	ppm	ASTM D5185m >20	3	2	0
Copper	ppm	ASTM D5185m >40	70	2	261
Tin	ppm	ASTM D5185m >5	3	<1	0
Antimony	ppm	ASTM D5185m	2	0	0
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	<1	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	<1	0	3
Barium	ppm	ASTM D5185m	0	0	<1
Molybdenum	ppm	ASTM D5185m	0	0	0
Manganese	ppm	ASTM D5185m	0	0	<1
Magnesium	ppm	ASTM D5185m	0	<1	1
Calcium	ppm	ASTM D5185m	0	0	<1
Phosphorus	ppm	ASTM D5185m	67	61	114
Zinc	ppm	ASTM D5185m	156	4	559
Sulfur	ppm	ASTM D5185m	115	212	152

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	0	0	<1
Sodium	ppm	ASTM D5185m	4	<1	5
Potassium	ppm	ASTM D5185m >20	0	0	6

FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647		9473	5097	5940
Particles >6µm	ASTM D7647	>1300	3020	1135	1451
Particles >14µm	ASTM D7647	>80	190	18	122
Particles >21µm	ASTM D7647	>20	42	3	29
Particles >38µm	ASTM D7647	>4	1	1	0
Particles >71µm	ASTM D7647	>3	0	0	0
Oil Cleanliness	ISO 4406 (c)	>--/17/13	20/19/15	20/17/11	20/18/14

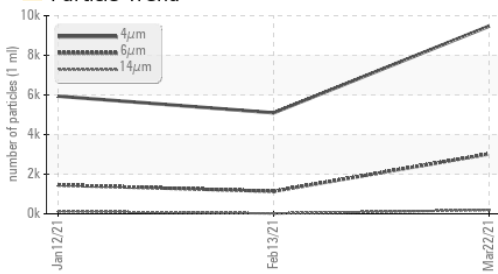
FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	3.445	1.406	11.01

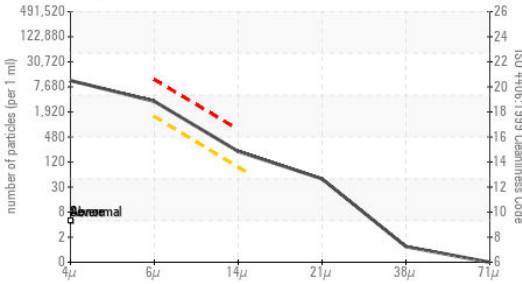


OIL ANALYSIS REPORT

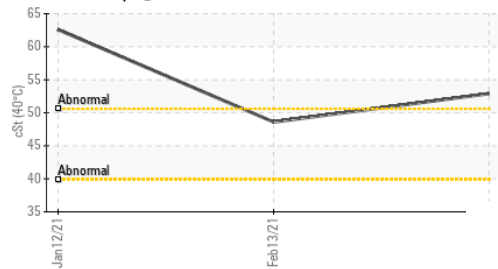
Particle Trend



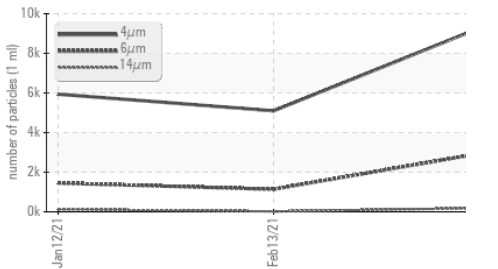
Particle Count



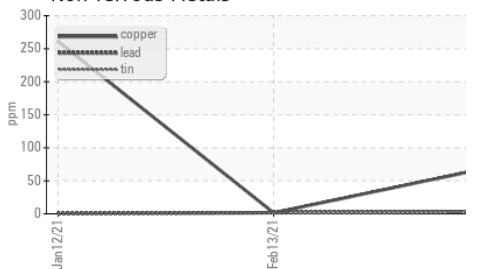
Viscosity @ 40°C



Particle Trend



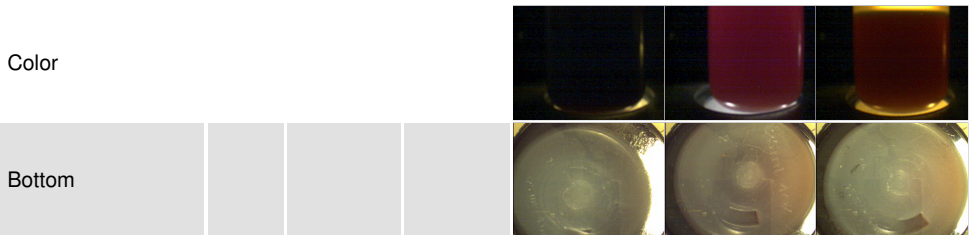
Non-ferrous Metals



VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.6	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

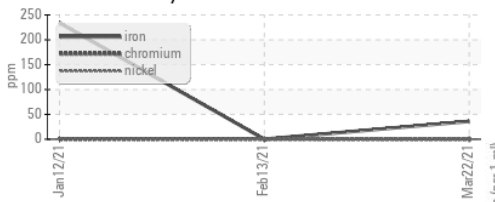
FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	▲ 52.9	48.6	▲ 62.6

SAMPLE IMAGES	method	limit/base	current	history1	history2
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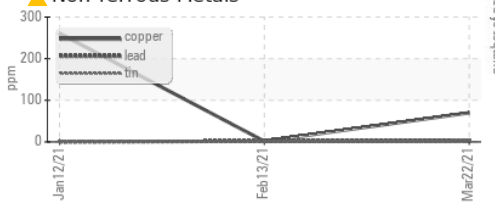


GRAPHS

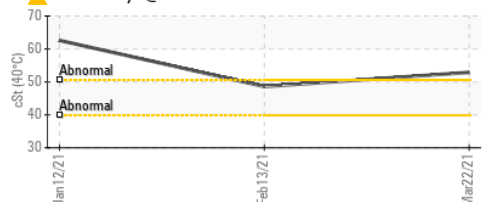
Ferrous Alloys



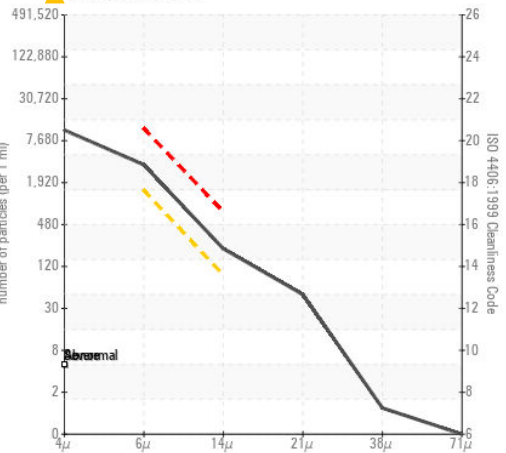
Non-ferrous Metals



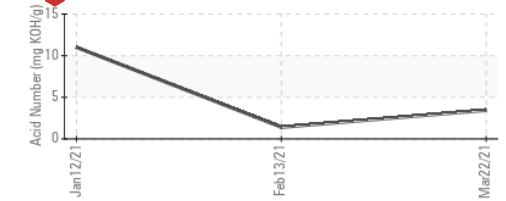
Viscosity @ 40°C



Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
 Sample No. : WC12277598 Received : 02 Apr 2021
 Lab Number : 05219719 Diagnosed : 05 Apr 2021
 Unique Number : 9448617 Diagnostician : Angela Borella
 Test Package : IND 2 (Additional Tests: PrtCount)

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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