

## **OIL ANALYSIS REPORT**

### Area P2 **3521-A EVAPORATOR** Component

Gearbox

MOBIL MOBILGEAR 600 XP ISO 150 (15 QTS)

#### DIAGNOSIS

#### Recommendation

Resample at the next service interval to monitor.

#### Wear

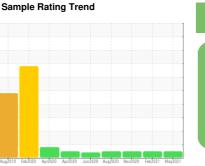
All component wear rates are normal.

#### Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

#### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.





NORMAL

SAMPLE INFORMATION method WC0565724 WC0536887 WC0506425 Sample Number **Client Info** 11 May 2021 05 Feb 2021 02 Nov 2020 Sample Date Client Info 0 Machine Age hrs **Client Info** 0 0 Oil Age hrs Client Info 0 0 0 Oil Changed **Client Info** N/A N/A N/A NORMAL NORMAL Sample Status NORMAL WEAR METALS 2 ASTM D5185m >200 2 1 Iron ppm 0 Chromium ppm ASTM D5185m >15 0 <1 Nickel ppm ASTM D5185m >15 <1 0 0 Titanium ASTM D5185m 0 0 0 ppm 0 Silver ppm ASTM D5185m <1 <1 Aluminum ASTM D5185m >25 0 0 0 ppm Lead ASTM D5185m >100 <1 <1 0 ppm Copper ASTM D5185m >200 1 1 ppm 1 Tin ppm ASTM D5185m >25 <1 0 0 Antimony ASTM D5185m 4 2 2 ppm Vanadium ppm ASTM D5185m <1 0 0 ASTM D5185m <1 0 0 Cadmium ppm

| ADDITIVES    |     | method      |            |         |          | history2 |
|--------------|-----|-------------|------------|---------|----------|----------|
| Boron        | ppm | ASTM D5185m |            | 24      | 24       | 28       |
| Barium       | ppm | ASTM D5185m |            | 0       | 0        | 0        |
| Molybdenum   | ppm | ASTM D5185m |            | <1      | 0        | 0        |
| Manganese    | ppm | ASTM D5185m |            | <1      | <1       | <1       |
| Magnesium    | ppm | ASTM D5185m |            | 0       | 0        | <1       |
| Calcium      | ppm | ASTM D5185m |            | 0       | <1       | <1       |
| Phosphorus   | ppm | ASTM D5185m |            | 341     | 321      | 302      |
| Zinc         | ppm | ASTM D5185m |            | <1      | 1        | 2        |
| Sulfur       | ppm | ASTM D5185m |            | 15645   | 14264    | 12899    |
| CONTAMINANTS |     | method      | limit/base | current | history1 | history2 |
| Silicon      | ppm | ASTM D5185m | >50        | 0       | 0        | 0        |
| Sodium       | ppm | ASTM D5185m |            | 4       | 2        | 2        |
| Potassium    | ppm | ASTM D5185m | >20        | 1       | 0        | 0        |
| Water        | %   | ASTM D6304  | >0.2       | 0.008   | 0.007    | 0.024    |
| ppm Water    | ppm | ASTM D6304  | >2000      | 85.3    | 74.5     | 247.2    |

| FLUID CLEANLINESS | method       | limit/base | current  | history1 | history2 |
|-------------------|--------------|------------|----------|----------|----------|
| Particles >4µm    | ASTM D7647   | >20000     | 4019     | 7293     | 5651     |
| Particles >6µm    | ASTM D7647   | >5000      | 682      | 887      | 920      |
| Particles >14µm   | ASTM D7647   | >640       | 34       | 46       | 68       |
| Particles >21µm   | ASTM D7647   | >160       | 7        | 7        | 16       |
| Particles >38µm   | ASTM D7647   | >40        | 0        | 0        | 0        |
| Particles >71µm   | ASTM D7647   | >10        | 0        | 0        | 0        |
| Oil Cleanliness   | ISO 4406 (c) | >21/19/16  | 19/17/12 | 20/17/13 | 20/17/13 |

FLUID DEGRADATION Acid Number (AN)

mg KOH/g ASTM D8045

0.697

0.662 0.748 Submitted By: BRENT FORSYTHE

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Water (KF)

12000

# **OIL ANALYSIS REPORT**

scalar

scalar

scalar

scalar

scalar

\*Visual

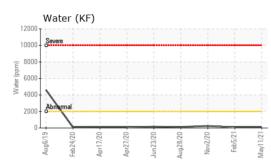
\*Visual

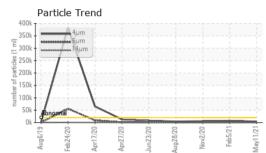
\*Visua

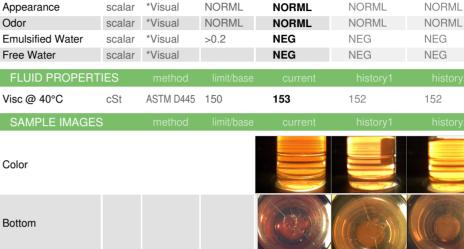
\*Visual

\*Visual

scalar \*Visual







NONE

Bottom

Color

White Metal

Yellow Metal

Precipitate

Silt

Debris

Odor

Sand/Dirt



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