

OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL

MELT SHOP Machine Id LADLE TURRETT - 4:30 Component

Lower Grease Fluid NOT GIVEN (--- QTS)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor. Insufficient sample was received to conduct or confirm all the routine laboratory tests.

Wear

All component wear rates appear normal.

Grease Condition

The condition of the grease appears acceptable for the time in service.

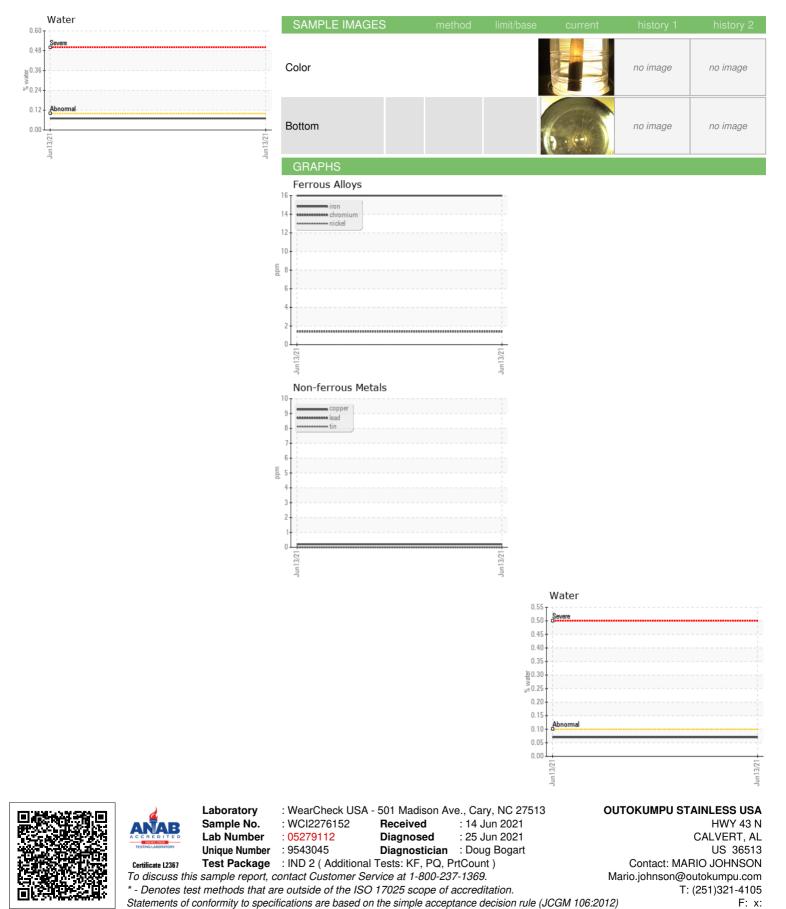
Contaminants

The water content is negligible. There is no indication of any contamination in the grease.

SAMPLE INFORM	IATION	method	limit/base	current	history 1	history 2
Sample Number		Client Info		WCI2276152		
Sample Date		Client Info		13 Jun 2021		
Machine Age	hrs	Client Info		0		
Grease Age	hrs	Client Info		0		
Grease Serviced	1113	Client Info		N/A		
Sample Status				NORMAL		
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WEAR METALS		method	limit/base	current	history 1	history 2
Iron	ppm	ASTM D5185m	>250	16		
Chromium	ppm	ASTM D5185m	>10	1		
Nickel	ppm	ASTM D5185m	>5	1		
Titanium	ppm	ASTM D5185m		0		
Silver	ppm	ASTM D5185m	>5	0		
Aluminum	ppm	ASTM D5185m		0		
Lead	ppm	ASTM D5185m	>25	0		
Copper	ppm	ASTM D5185m	>75	<1		
Tin	ppm	ASTM D5185m	>5	0		
Antimony	ppm	ASTM D5185m	>25	0		
Vanadium	ppm	ASTM D5185m		0		
Cadmium	ppm	ASTM D5185m		0		
ADDITIVES		method	limit/base	current	history 1	history 2
Boron	ppm	ASTM D5185m		0		
Barium	ppm	ASTM D5185m		0		
Molybdenum	ppm	ASTM D5185m		2		
Manganese	ppm	ASTM D5185m		<1		
Magnesium	ppm	ASTM D5185m		<1		
Calcium	ppm	ASTM D5185m		0		
Phosphorus	ppm	ASTM D5185m		0		
Zinc	ppm	ASTM D5185m		0		
Sulfur	ppm	ASTM D5185m		0		
Lithium	ppm	ASTM D5185m		1		
CONTAMINANTS		method	limit/base	current	history 1	history 2
Silicon	ppm	ASTM D5185m	>150	0		
Sodium	ppm	ASTM D5185m		23		
Potassium	ppm	ASTM D5185m	>20	1		
Water	%	ASTM D6304	>0.1	0.070		
ppm Water	ppm	ASTM D6304	>1000	700		
VISUAL		method	limit/base	current	history 1	history 2
White Metal	scalar	*Visual	NONE	NONE		
Yellow Metal	scalar	*Visual	NONE	NONE		
Precipitate	scalar	*Visual	NONE	NONE		
Silt	scalar	*Visual	NONE	NONE		
Debris	scalar	*Visual	NONE	NONE		
Sand/Dirt	scalar	*Visual	NONE	NONE		
Appearance	scalar	*Visual	NORML	NORML		
Odor	scalar	*Visual	NORML	NORML		
Emulsified Water	scalar	*Visual	>0.1	NEG		
Free Water	scalar	*Visual	^{20.1}	NEG	· IARIO JOHNSON	
I ICE Waler	Sudiai	visual		NEG		Baga 1 of 2



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Contact/Location: MARIO JOHNSON - OUTCALAL